

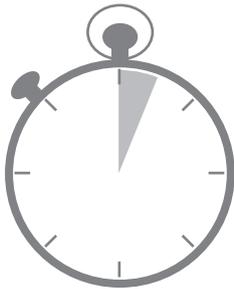
# INX



## INSERTI 1/4" REALIZZATI IN ACCIAIO INOX 1/4" stainless steel bits

### RESISTENZA ALLA CORROSIONE IN ATMOSFERA SALINA

Resistance to corrosion in saline atmospheres



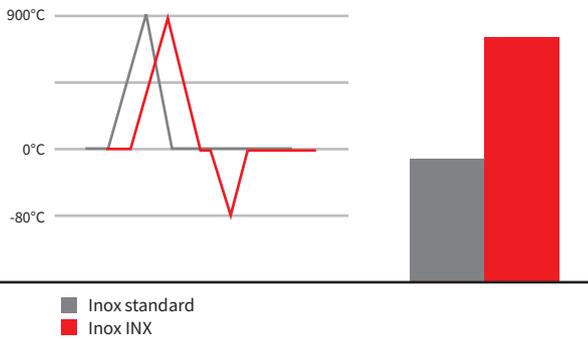
Standard bits (S2)



INX bits (INOX)

### RAPPORTO RESISTENZA ALL'USURA-RINVENIMENTO CRIOGENICO

Wear resistance-cryogenic recovery ratio



**Applicazioni**  
applications



Interamente realizzati in acciaio inossidabile.  
*Made entirely of stainless steel.*



Per lavori in condizioni estreme: resistono alla corrosione anche a contatto con acqua di mare.

*For extreme conditions applications: corrosion resistant, even in contact with seawater.*



Indicati per l'uso con viteria INOX in quanto non provocano / innescano ossidazioni.

*Suitable for use with stainless steel screws as they do not cause or generate oxidation.*

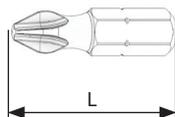


# 61410

## PH INX

**INSERTI 1/4" C PHILLIPS® - IN ACCIAIO INOX**  
1/4" C PHILLIPS® BITS - IN STAINLESS STEEL

**54/56 HRC**



**EASYPACK** | sacchetto PVC con Euro-hole • PVC bags with Euro-hole

	L mm	PCS.	COD.
<b>PH1</b>	25	10	61410005
<b>PH2</b>	25	10	61410010
<b>PH3</b>	25	10	61410015



	L mm	COD.
<b>PH1</b>	25	61410005002
<b>PH2</b>	25	61410010002
<b>PH3</b>	25	61410015002

**SELFPACK**  
2 pcs.



	L mm	COD.
<b>PH1</b>	25	61410005010
<b>PH2</b>	25	61410010010
<b>PH3</b>	25	61410015010

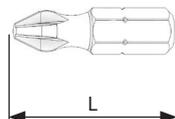
**MINIBOX**  
10 pcs.

# 61420

## PZ INX

**INSERTI 1/4" C POZIDRIV® - IN ACCIAIO INOX**  
1/4" C POZIDRIV® BITS - IN STAINLESS STEEL

**54/56 HRC**



**EASYPACK** | sacchetto PVC con Euro-hole • PVC bags with Euro-hole

	L mm	PCS.	COD.
<b>PZ1</b>	25	10	61420005
<b>PZ2</b>	25	10	61420010
<b>PZ3</b>	25	10	61420015



	L mm	COD.
<b>PZ1</b>	25	61420005002
<b>PZ2</b>	25	61420010002
<b>PZ3</b>	25	61420015002

**SELFPACK**  
2 pcs.



	L mm	COD.
<b>PZ1</b>	25	61420005010
<b>PZ2</b>	25	61420010010
<b>PZ3</b>	25	61420015010

**MINIBOX**  
10 pcs.

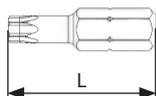


# 61430

## TX INX

**INSERTI 1/4" C PER VITI TORX® - IN ACCIAIO INOX**  
**1/4" C BITS FOR TORX® SCREWS - IN STAINLESS STEEL**

**54/56 HRC**



**EASYPACK** | sacchetto PVC con Euro-hole • PVC bags with Euro-hole

	L mm	PCS.	COD.
<b>TX10</b>	25	10	61430005
<b>TX15</b>	25	10	61430010
<b>TX20</b>	25	10	61430015
<b>TX25</b>	25	10	61430020
<b>TX30</b>	25	10	61430030
<b>TX40</b>	25	10	61430035

	L mm	COD.
<b>TX10</b>	25	61430005002
<b>TX15</b>	25	61430010002
<b>TX20</b>	25	61430015002
<b>TX25</b>	25	61430020002
<b>TX30</b>	25	61430030002
<b>TX40</b>	25	61430035002



**SELPACK**  
2 pcs.

	L mm	COD.
<b>TX10</b>	25	61430005010
<b>TX15</b>	25	61430010010
<b>TX20</b>	25	61430015010
<b>TX25</b>	25	61430020010
<b>TX30</b>	25	61430030010
<b>TX40</b>	25	61430035010



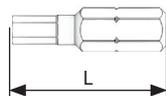
**MINIBOX**  
10 pcs.

# 61400

## HEX INX

**INSERTI 1/4" C ESAGONALI - IN ACCIAIO INOX**  
**1/4" C HEX BITS - IN STAINLESS STEEL**

**54/56 HRC**



**EASYPACK** | sacchetto PVC con Euro-hole • PVC bags with Euro-hole

	L mm	PCS.	COD.
<b>2</b>	25	10	61400005
<b>2,5</b>	25	10	61400010
<b>3</b>	25	10	61400015
<b>4</b>	25	10	61400020
<b>5</b>	25	10	61400025
<b>6</b>	25	10	61400030

	L mm	COD.
<b>2</b>	25	61400005002
<b>2,5</b>	25	61400010002
<b>3</b>	25	61400015002
<b>4</b>	25	61400020002
<b>5</b>	25	61400025002
<b>6</b>	25	61400030002

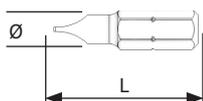


**SELPACK**  
2 pcs.

	L mm	COD.
<b>2</b>	25	61400005010
<b>2,5</b>	25	61400010010
<b>3</b>	25	61400015010
<b>4</b>	25	61400020010
<b>5</b>	25	61400025010
<b>6</b>	25	61400030010



**MINIBOX**  
10 pcs.

**61405****TAGLIO INX****INSERTI 1/4" C A TAGLIO - IN ACCIAIO INOX**  
**1/4" C SLOTTED BITS - IN STAINLESS STEEL****54/56 HRC****EASYPACK** | sacchetto PVC con Euro-hole • PVC bags with Euro-hole

	Ø mm	L mm	PCS.	COD.
<b>0,5</b>	3	25	10	61405005
<b>0,6</b>	4	25	10	61405010
<b>0,6</b>	4,5	25	10	61405015
<b>0,8</b>	5,5	25	10	61405020
<b>1,2</b>	6,5	25	10	61405025

	Ø mm	L mm	COD.
<b>0,5</b>	3	25	61405005002
<b>0,6</b>	4	25	61405010002
<b>0,6</b>	4,5	25	61405015002
<b>0,8</b>	5,5	25	61405020002
<b>1,2</b>	6,5	25	61405025002

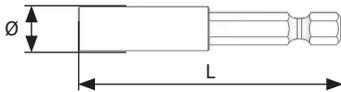
**SELPACK**  
2 pcs.

	Ø mm	L mm	COD.
<b>0,5</b>	3	25	61405005010
<b>0,6</b>	4	25	61405010010
<b>0,6</b>	4,5	25	61405015010
<b>0,8</b>	5,5	25	61405020010
<b>1,2</b>	6,5	25	61405025010

**MINIBOX**  
10 pcs.

**62015****PORTAINSERTI INX****PORTAINSERTI 1/4"E IN ACCIAIO INOX INTEGRALE MAGNETICO CON ANELLO PER INSERTE 1/4"C**  
1/4"E STAINLESS STEEL BIT HOLDER WITH C-RING AND MAGNET FOR 1/42C BITS

EASYPACK | sacchetto PVC con Euro-hole • PVC bags with Euro-hole



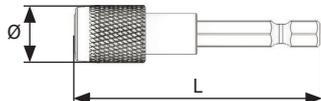
L mm	Ø mm	PCS.	COD.
60	11	5	62015105



L mm	COD.
60	62015105001

SELFPACK  
1 pc.**62016****PORTAINSERTI INX MANDRINO DI BLOCCO****PORTAINSERTI 1/4"E IN ACCIAIO INOX MAGNETICO CON MANDRINO DI BLOCCO**  
1/4"E STAINLESS STEEL BIT HOLDER WITH LOCK CHUCK AND MAGNET

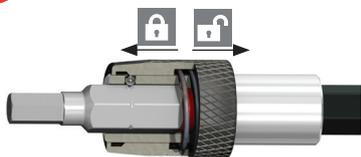
EASYPACK | sacchetto PVC con Euro-hole • PVC bags with Euro-hole



L mm	Ø mm	PCS.	COD.
60	14	5	62016105



L mm	COD.
60	62016105001

SELFPACK  
1 pc.**FOCUS ON**

Le sfere di tenuta bloccano l'inserto: questo articolo è consigliato per l'uso con inserti esagonali che tendono a bloccarsi nella cava della vite.

*The sealing balls block the bit: this article is recommended for use with hexagon bits that tend to become blocked in the slot of the screw.*

**66002****MYBIT 7 ASSORTIMENTI INX****ASSORTIMENTO 7 PCS. - INSERTI + PORTAINSERTI****7 PCS. SET - BITS + BIT-HOLDER****7 pcs.**COD. **66002400**

61410		61420		61405	
PH1	PH2	PZ1	PZ2	0,6x4,5	1,2x6,5
1pc.	1pc.	1pc.	1pc.	1pc.	1pc.

COD. **66002405**

61430					
TX10	TX15	TX20	TX25	TX30	TX40
1pc.	1pc.	1pc.	1pc.	1pc.	1pc.



100 X 120 mm



INCLUSO  
INCLUDED  
COD. 62015105

**66002****DISPLAY MYBIT 7 INX****ESPOSITORE DA BANCO PER 12 BIT-SETS****12 PCS. BIT-SET DISPLAY****12 pcs.**COD. **66002404**12 pcs.  
COD. 66002400COD. **66002409**12 pcs.  
COD. 66002405

150 X 40 X 195 mm

**66005****MYBIT10 ASSORTIMENTI INX****ASSORTIMENTO 10 PCS. - INSERTI + PORTAINSERTI**

10 PCS. SET - BITS + BIT-HOLDER

**10 pcs.**

100 X 120 mm

INCLUSO  
INCLUDED

COD. 62015105

COD. **66005400**

61410			61420			61405		
PH1 1pc.	PH2 1pc.	PH3 1pc.	PZ1 1pc.	PZ2 1pc.	PZ3 1pc.	0,6x4,5 1pc.	0,8x5,5 1pc.	1,2x6,5 1pc.

COD. **66005410**

61410		61420		61430		61400		
PH2 1pc.	PH3 1pc.	PZ2 1pc.	PZ3 1pc.	TX20 1pc.	TX25 1pc.	4 1pc.	5 1pc.	6 1pc.

**66005****DISPLAY MYBIT10 INX****ESPOSITORE DA BANCO PER 12 BIT-SETS**

12 PCS. BIT-SET DISPLAY

**12 pcs.**

150 X 40 X 195 mm

COD. **66005404**12 pcs.  
COD. 66005400COD. **66005414**12 pcs.  
COD. 66005410

**66006****MYBIT 14 INX CON CRICCHETTO****ASSORTIMENTO 14 PCS. INX / CRICCHETTO**  
14 PCS. SET - BITS + BIT HOLDER AND RATCHETCOD. **66006525****14 pcs.**

61410			61420		
PH1 1pc.	PH2 1pc.	PH3 1pc.	PZ1 1pc.	PZ2 1pc.	PZ3 1pc.
61430			61405		
TX25 1pc.	TX30 1pc.	TX40 1pc.	0,6x4,5 1pc.	0,8x5,5 1pc.	1,2x6,5 1pc.



100 X 170 mm



INCLUSO / INCLUDED  
INCLUDE / INCLUIDO

COD. 62015105

COD. 64221030

**66010****ASSORTIMENTI INX****ASSORTIMENTO 31 PCS. - INSERTI + PORTAININSERTI**  
31 PCS. SET - BITS + BIT-HOLDERCOD. **66010045****31 pcs.**

80 X 115 X 30 mm

61410				61420		
PH1 2pcs.	PH2 2pcs.	PH3 2pcs.	PZ1 2pcs.	PZ2 2pcs.	PZ3 2pcs.	
61430				61405		
TX20 2pcs.	TX25 2pcs.	TX30 2pcs.	TX40 1pc.	0,6x4,0 1pc.	0,8x5,5 1pc.	1,2x6,5 1pc.
61400						
3 2pcs.	4 2pcs.	5 2pcs.	6 2pcs.			

INCLUSO  
INCLUDED

COD. 62015105

**66001**

**STORE 9 ASSORTIMENTI INX**

**CASSETTIERA CON 9 SCOMPARTI PER ESPOSITORE MULTISTORE**  
**DRAWERS WITH 9 COMPARTMENTS FOR MULTISTORE DISPLAY**

110  
pcs.



600 X 90 X 65 mm

COD. **66001075**

61410		61420		61400			61405	
PH1	PH2	PZ1	PZ2	3	4	5	0,8x5,5	1,2x6,5
10pcs.	20pcs.	10pcs.	20pcs.	10pcs.	10pcs.	10pcs.	10pcs.	10pcs.

COD. **66001076**

61410		61420			61430			
PH1	PH2	PH3	PZ1	PZ2	PZ3	TX20	TX25	TX30
10pcs.	20pcs.	10pcs.	10pcs.	20pcs.	10pcs.	10pcs.	10pcs.	10pcs.



**MULTI STORE**

COD. 66001005VC

# SCHEDE TECNICHE TECHNICAL DATASHEETS

**PHILLIPS®**

A REGISTERED TRADEMARK OF PHILLIPS SCREW COMPANY

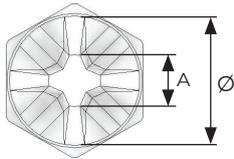
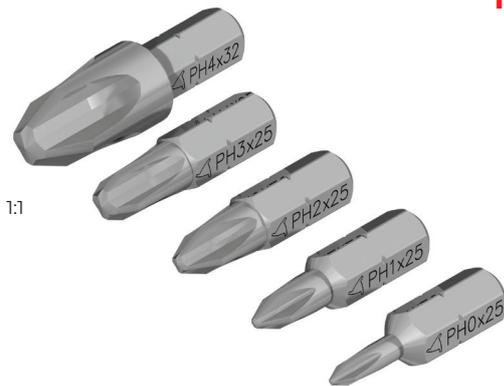


IN ACCORDO A NORME INTERNAZIONALI  
IN ACCORDANCE WITH INTERNATIONAL STANDARDS

COPPIA DI TORSIONE SECONDO NORME  
TIGHTENING TORQUE IN ACCORDANCE WITH THE STANDARDS

**DIN 5260  
ISO 8764**

**DIN 5261\*  
ISO 8764\***



+	A	Ø	Nm	Nm	Autofilettanti per metallo Self-tapping for metal			Autofilettanti per legno Self-tapping for wood			Metriche Metrics		
					ISO 7049 = DIN 7981	ISO 7050 = DIN 7982	ISO 7051 = DIN 7983	DIN 7996	DIN 7997	DIN 7995	ISO 7045 = DIN 7985	ISO 7046 = DIN 965	ISO 7047 = DIN 966
<b>PH0</b>	0,84	3	1,0	1,0	2,2	2,2	2,2	2,0	2,0	2,0	2,0	2,0	2,0
<b>PH1</b>	1,30	4,5	3,5	3,8	2,2 2,9	2,2 2,9	2,2 2,9	2,5 3,0	2,5 3,0	2,5 3,0	2,5 3,0	2,5 3,0	2,5 3,0
<b>PH2</b>	2,31	6	8,2	10,3	3,5 4,8	3,5 4,8	3,5 4,8	3,5 5,0	3,5 5,0	3,5 5,0	4,0 5,0	4,0 5,0	4,0 5,0
<b>PH3</b>	3,84	8	19,5	32,0	5,5 6,3	5,5 6,3	5,5 6,3	5,5 7,0	5,5 7,0	5,5 7,0	6,0	6,0	6,0
<b>PH4</b>	5,11	10	38,0	88,7	8,0 9,5	8,0 9,5	8,0 9,5	8,0	8,0	8,0	8,0 10,0	8,0 10,0	8,0 10,0

\* LE NORME PREVEDONO CHE SOTTO IL VALORE DI COPPIA INDICATA IL PROFILO DELL'UTENSILE NON PRESENTI ALCUNA DEFORMAZIONE

\* THE STANDARDS REQUIRE THAT THE TOOL PROFILE DOES NOT DEFORM UNDER THE INDICATED TORQUE VALUES

# SCHEDE TECNICHE TECHNICAL DATASHEETS

**POZIDRIV®**

A REGISTERED TRADEMARK OF PHILLIPS SCREW COMPANY

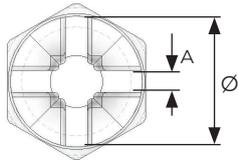


IN ACCORDO A NORME INTERNAZIONALI  
IN ACCORDANCE WITH INTERNATIONAL STANDARDS

COPPIA DI TORSIONE SECONDO NORME  
TIGHTENING TORQUE IN ACCORDANCE WITH THE STANDARDS

**DIN 5260  
ISO 8764**

**DIN 5261\*  
ISO 8764\***



+	A	Ø	Nm	Nm	Autofilettanti per metallo Self-tapping for metal			Autofilettanti per legno Self-tapping for wood			Metriche Metrics		
					ISO 7049 = DIN 7981	ISO 7050 = DIN 7982	ISO 7051 = DIN 7983	DIN 7996	DIN 7997	DIN 7995	ISO 7045 = DIN 7985	ISO 7046 = DIN 965	ISO 7047 = DIN 966
<b>PZ0</b>	0,45	3	1,0	1,0	2,2	2,2	2,2	2,0	2,0	2,0	2,0	2,0	2,0
<b>PZ1</b>	0,71	4,5	3,5	3,8	2,2 2,9	2,2 2,9	2,2 2,9	2,5 3,0	2,5 3,0	2,5 3,0	2,5 3,0	2,5 3,0	2,5 3,0
<b>PZ2</b>	1,00	6	8,2	10,3	3,5 4,8	3,5 4,8	3,5 4,8	3,5 5,0	3,5 5,0	3,5 5,0	4,0 5,0	4,0 5,0	4,0 5,0
<b>PZ3</b>	1,38	8	19,5	32,0	5,5 6,3	5,5 6,3	5,5 6,3	5,5 7,0	5,5 7,0	5,5 7,0	6,0	6,0	6,0
<b>PZ4</b>	2,10	10	38,0	88,7	8,0 9,5	8,0 9,5	8,0 9,5	8,0	8,0	8,0	8,0 10,0	8,0 10,0	8,0 10,0

\* LE NORME PREVEDONO CHE SOTTO IL VALORE DI COPPIA INDICATA IL PROFILO DELL'UTENSILE NON PRESENTI ALCUNA DEFORMAZIONE

\* THE STANDARDS REQUIRE THAT THE TOOL PROFILE DOES NOT DEFORM UNDER THE INDICATED TORQUE VALUES

# SCHEDE TECNICHE TECHNICAL DATASHEETS

**TORX®**

A REGISTERED TRADEMARK OF ACCUMENT GLOBAL TECHNOLOGIES

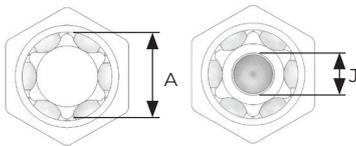


IN ACCORDO A NORME INTERNAZIONALI  
IN ACCORDANCE WITH INTERNATIONAL STANDARDS

COPPIA DI TORSIONE SECONDO NORME  
TIGHTENING TORQUE IN ACCORDANCE WITH THE STANDARDS

**TMD-702**

**TMD-702\***



Torx Profile	A	J	Hand	Torque (Nm)	Torque (Nm)	Autofilettanti per metallo Self-tapping for metal			Autofilettanti per legno Self-tapping for wood			Metriche Metrics					
						ISO 7049 = DIN 7981	ISO 7050 = DIN 7982	ISO 7051 = DIN 7983	DIN 7996	DIN 7997	DIN 7995	ISO 7045 = DIN 7985	ISO 7046 = DIN 965	ISO 7047 = DIN 966	DIN 912 = 7984 = 6912	ISO 4762 = DIN 912	ISO 10642 = DIN 7991
TX03	1,12			0,25								1,2	1,4	1,4	1,2		
TX04	1,30			0,37													
TX05	1,37		0,43	0,51								1,4 1,6	1,8		1,4 1,6		
TX06	1,65		0,75	0,91		2,2	2,2					1,3 2,0	2,0		1,3 2,0		
TX07	1,97		1,4	1,7													
TX08	2,30	0,74	2,2	2,6	2,2	2,9	2,9	2,9				2,5	2,5	2,5		2,5	
TX09	2,48	0,81	2,8	3,4	2,9	2,9											
TX10	2,27	0,94	3,7	4,5	3,8	3,5	3,5	3,5	3,0	3,0		3,0	3,0	3,0	3,0	3,0	3,0
TX15	3,26	1,19	6,4	7,7	6,5	3,9	3,9	3,9	3,5	3,5		3,5	3,5	3,5	3,5		
TX20	3,84	1,57	10,5	12,7	10,8	4,2	4,2	4,2	4,0 4,5	4,0 4,5	4,5	4,0	4,0	4,0	4,0	4,0	4,0
TX25	4,40	1,96	15,9	19,0	16,1	4,8 5,5	4,8 5,5	4,8 5,5	4,5 6,0	4,5 5,0	4,5	5,0	5,0	5,0	4,0 5,0	5,0	5,0
TX27	4,96	2,21	22,5	26,9	22,9										4,3 5,0		
TX30	5,49	2,72	31,1	37,4	31,8	6,3	6,3	6,3	6,0	6,0		6,0	6,0	6,0	6,0	6,0	6,0
TX40	6,60	3,15	54,1	65,1	55,3	8,0				8,0 10,0		8,0	8,0	8,0	8,0		8,0
TX45	7,77	3,40	86,0	104,0	88,0											8,0	
TX50	8,79	3,73	132,0	159,0	135,0	10,0						10,0	10,0	10,0	10,0	10,0	10,0
TX55	11,17	4,75		257,0	218,0	12,0									12,0	12,0	
TX60	13,20	5,56		445,0	379,0										14,0	14,0	
TX70	15,49	6,73		701,0	596,0												

\* PER QUESTO PROFILO I VALORI DI COPPIA INDICATI CORRISPONDONO AL VALORE MINIMO DI ROTTURA  
\* THE TORQUE VALUES INDICATED FOR THIS PROFILE CORRESPOND TO THE MINIMUM BREAKING VALUE

# SCHEDE TECNICHE TECHNICAL DATASHEETS

**TORX-PLUS®**

**TORX-PLUS® TAMPER RESISTANT**

A REGISTERED TRADEMARK OF ACCUMENT GLOBAL TECHNOLOGIES

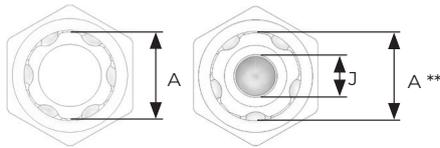


IN ACCORDO A NORME INTERNAZIONALI  
IN ACCORDANCE WITH INTERNATIONAL STANDARDS

COPPIA DI TORSIONE SECONDO NORME  
TIGHTENING TORQUE IN ACCORDANCE WITH THE STANDARDS

**NMD-702**  
**NMD-602**

**NMD-702\***  
**NMD-602\***



\*\* DIAMETRO CIRCOSCRITTO · \*\* CIRCUMSCRIBED DIAMETER ·

		Autofilettanti per metallo Self-tapping for metal			Metriche Metrics										
	A	Nm		A	J	Nm	ISO 7049 = DIN 7981	ISO 7050 = DIN 7982	ISO 7051 = DIN 7983	ISO 7045 = DIN 7985	ISO 7046 = DIN 965	ISO 7047 = DIN 966	DIN 912 = 7984 = 6912	ISO 4762 = DIN 912	ISO 10642 = DIN 7991
<b>10IP</b>	2,72	5,42	<b>10IPR</b>	2,72	0,91	4,3	3,5	3,5	2,9 3,5	3,0	3,0	3,0	3,0	3,0	5,0
<b>15IP</b>	3,25	9,62	<b>15IPR</b>	3,25	1,17	7,3	3,9	3,9	3,5 3,9	3,5	3,5 4,0	3,5			6,0
<b>20IP</b>	3,84	16,15	<b>20IPR</b>	3,84	1,55	11,9	4,2	4,2	4,2	4,0	4,0 5,0	4,0	4,0	4,0	6,0
<b>25IP</b>	4,39	23,50	<b>25IPR</b>	4,39	1,93	17,4	4,8 5,5	4,8 5,5	4,8 5,5	5,0	5,0 6,0	5,0	5,0	5,0	7,0 8,0
<b>27IP</b>	4,95	34,62	<b>27IPR</b>	4,95	2,18	25,1									8,0
<b>30IP</b>	5,49	47,18	<b>30IPR</b>	5,49	2,57	33,5	6,3	6,3	6,3	6,0	6,0	6,0	8,0	6,0	
<b>40IP</b>	6,60	82,08	<b>40IPR</b>	6,60	2,92	59,4			8,0		8,0	8,0	8,0	8,0	10,0

\* PER QUESTO PROFILO I VALORI DI COPPIA INDICATI CORRISPONDONO AL VALORE MINIMO DI ROTTURA

\* THE TORQUE VALUES INDICATED FOR THIS PROFILE CORRESPOND TO THE MINIMUM BREAKING VALUE

# SCHEDE TECNICHE TECHNICAL DATASHEETS

## ESAGONO

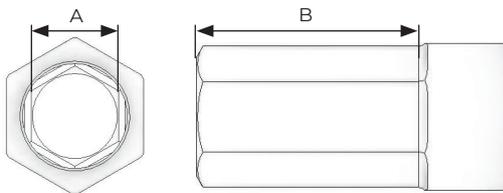


IN ACCORDO A NORME INTERNAZIONALI  
IN ACCORDANCE WITH INTERNATIONAL STANDARDS

COPPIA DI TORSIONE SECONDO NORME  
TIGHTENING TORQUE IN ACCORDANCE WITH THE STANDARDS

**DIN 911**  
**DIN 7426**

**DIN 7426\***  
**ISO 2936\***



Ø	A	B <sub>MIN</sub>	Nm	Nm	Metriche Metrics				
					DIN 7984	ISO 4762 = DIN 7984	ISO 10642 = DIN 7991	DIN 908	DIN 913 914 DIN 915 916
<b>0,7</b>	0,7	1,6	0,08						1,4 1,8
<b>0,9</b>	0,9	1,8	0,18						2,0
<b>1,3</b>	1,3	2,0	0,53			1,4			2,5
<b>1,5</b>	1,5	2,3	0,82	0,95		1,6 2,0			3,0
<b>2,0</b>	2,0	3,0	1,9	2,3	3,0	2,5	3,0		4,0
<b>2,5</b>	2,5	3,8	3,4	4,4	4,0	3,0	4,0		5,0
<b>3,0</b>	3,0	4,5	6,6	7,6	5,0	4,0	5,0		6,0
<b>4,0</b>	4,0	6,0	16,0	18,0	6,0	5,0	6,0		8,0
<b>5,0</b>	5,0	7,5	30,0	35,0	8,0	6,0	8,0	10,0	10,0
<b>6,0</b>	6,0	9,0	52,0	61,0		8,0	10,0	12,0 14,0	12,0 14,0
<b>7,0</b>	7,0	10,5	78,0	97,0	10,0				
<b>8,0</b>	8,0	12,0	120,0	140,0	12,0	10,0	12,0	16,0 18,0	16,0 18,0
<b>10,0</b>	10,0	16,0	220,0	280,0	14,0	12,0	14,0 16,0	20,0 22,0	20,0 22,0
<b>12,0</b>	12,0	18,0	370,0	480,0	16,0 18,0	14,0	18,0 20,0	24,0 26,0	24,0 26,0
<b>14,0</b>	14,0	25,0	590,0		20,0 22,0	16,0 18,0	22,0 24,0		

\* LE NORME PREVEDONO CHE SOTTO IL VALORE DI COPPIA INDICATA IL PROFILO DELL'UTENSILE NON PRESENTI ALCUNA DEFORMAZIONE

\* THE STANDARDS REQUIRE THAT THE TOOL PROFILE DOES NOT DEFORM UNDER THE INDICATED TORQUE VALUES

# SCHEDE TECNICHE TECHNICAL DATASHEETS

## TAGLIO

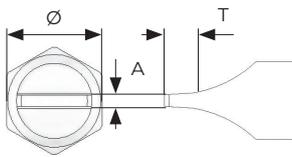


IN ACCORDO A NORME INTERNAZIONALI  
IN ACCORDANCE WITH INTERNATIONAL STANDARDS

COPPIA DI TORSIONE SECONDO NORME  
TIGHTENING TORQUE IN ACCORDANCE WITH THE STANDARDS

### DIN-ISO 2380

### DIN-ISO 2380\*



Ø	A	T	Nm	Nm	Autofilettanti per metallo Self-tapping for metal			Autofilettanti per legno Self-tapping for wood			Metriche Metrics						
					ISO 1481 = DIN 7971	ISO 1482 = DIN 7972	ISO 1483 = DIN 7973	DIN 96	DIN 97	DIN 95	ISO 1207 = DIN 84	ISO 1580 = DIN 85	ISO 2009 = DIN 963	ISO 2010 = DIN 964	ISO 4766 7435 = DIN 417-427		
1,5	0,30	0,50		0,15													
1,8	0,37	0,50		0,28							1,2 1,4						
2,0	0,40	0,70	0,3	0,35				1,6	1,6				1,6			2,5 3,0	
2,5	0,40	0,70	0,4	0,45				2,0		1,6	1,6 1,8			1,6		3,5	
3,0	0,50	0,90	0,7	0,8		2,2	2,2		2,0	2,0	2,0		2,0	2,0	2,0	4,0	
3,5	0,60	1,10	1,3	1,4	2,2			2,5	2,5	2,5	2,5		2,5	2,5			
4,0	0,50	0,90		1,1				2,0									
4,0	0,80	1,40	2,6	2,9	2,9	2,9	2,9	3,0 3,5	3,0 3,5	3,0 3,5	3,0	3,0	3,0 3,5	3,0 3,5	5,0 6,0		
4,5	0,60	1,10		1,8	2,2			2,5			2,5						
5,0	0,80	1,40	3,2	3,6													
5,5	0,80	1,40	3,5	3,9				3,5		3,5	3,0	3,5	3,5	3,5			
5,5	1,00	1,80	5,5	6,2	3,5 3,9	3,5 3,9	3,5 3,9	4,0 4,5	4,0 4,5	4,0 4,5	3,5	3,5	4,0	4,0			
6,0	1,00	1,80		6,7													
6,5	1,20	2,20	9,4	10,5		4,2 4,8	4,2	5,0 5,5	5,0	5,0	4,0		5,0	5,0	8,0		
7,0	1,20	2,20	10,0	11,3													
8,0	1,20	2,20	11,5	12,9	4,2		4,8		5,5	5,5	5,0	4,0					
8,0	1,60	2,90	20,5	22,9	4,8	5,5 6,3	5,5	6,0	6,0	6,0		5,0	6,0	6,0	10,0 12,0		
10,0	1,60	2,90	25,6	28,7	5,5 6,3		6,3		7,0 8,0	7,0	6,0				14,0		
13,0	2,00	3,60	52,0	58,0				8,0	10,0		8,0	8,0	8,0	8,0	16,0		

\* LE NORME PREVEDONO CHE SOTTO IL VALORE DI COPPIA INDICATA IL PROFILO DELL'UTENSILE NON PRESENTI ALCUNA DEFORMAZIONE

\* THE STANDARDS REQUIRE THAT THE TOOL PROFILE DOES NOT DEFORM UNDER THE INDICATED TORQUE VALUES

# SCHEDE TECNICHE

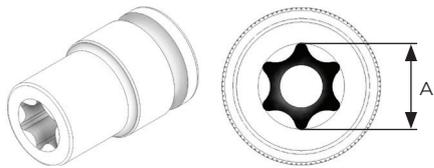
## TECHNICAL DATASHEETS

**TORX®**

A REGISTERED TRADEMARK OF ACCUMENT GLOBAL TECHNOLOGIES



IN ACCORDO A SPECIFICA ACCUMENT GLOBAL TECHNOLOGIES  
IN ACCORDANCE WITH THE SPECIFICATIONS OF ACCUMENT GLOBAL TECHNOLOGIES



Metriche  
Metrics



	A	Metriche Metrics	
		ISO 4014 - 4017 = DIN 931 - 933	ISO 8100 = DIN 6921
	A		
<b>E5</b>	4,72	4,0	
<b>E6</b>	5,69	5,0	4,0
<b>E7</b>	6,17		
<b>E8</b>	7,47	6,0 7,0	5,0
<b>E10</b>	9,37	8,0	6,0
<b>E11</b>	10,03		
<b>E12</b>	11,12	10,0 11,0	8,0
<b>E14</b>	12,85	12,0	10,0
<b>E16</b>	14,71		
<b>E18</b>	16,64	14,0	12,0
<b>E20</b>	18,41	16,0	14,0
<b>E22</b>	20,24		
<b>E24</b>	22,09	18,0 20,0	

# SCHEDE TECNICHE TECHNICAL DATASHEETS

## ESAGONO

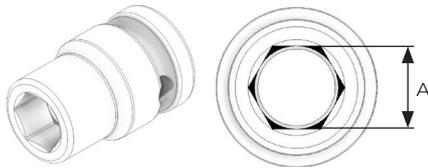


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COPPIA DI TORSIONE SECONDO NORME  
TIGHTENING TORQUE IN ACCORDANCE WITH THE STANDARDS

### DIN 3129

### DIN-ISO 1711\*



			Autofilettanti per metallo <i>Self-tapping for metal</i>	Autofilettanti per legno <i>Self-tapping for wood</i>	Metriche <i>Metrics</i>		
	 Nm	 Nm	ISO 1479 = DIN 7976	DIN 571	ISO 4014 4016 4017	ISO 4035 4036 = DIN 439	ISO 4032 4033 = DIN 934
<b>4</b>		10,4			2,0	2,0	2,0
<b>4,5</b>		12,6			2,3		
<b>5</b>	11,5	15,1	2,9		2,5	2,5	2,5
<b>5,5</b>	14,4	17,8	3,5		3,0	3,0	3,0
<b>6</b>	17,6	23,2			3,5	3,5	3,5
<b>7</b>	25,2	33,2	3,9 4,2	4,0	4,0	4,0	4,0
<b>8*</b>	34,5	94,1	4,8 5,5	5,0	5,0	5,0	5,0
<b>9*</b>	45,4	119,2					
<b>10*</b>	58,1	147,0	6,3	6,0	6,0	6,0	6,0
<b>11*</b>	72,7	178,0			7,0		7,0
<b>12*</b>	89,1	212,0		7,0			
<b>13*</b>	107,0	249,0	8,0	8,0	8,0	8,0	8,0
<b>14*</b>	128,0	288,0					

\* VALUTARE ANCHE RESISTENZA ATTACCO

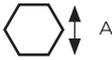
\* ALSO EVALUATE ATTACHMENT RESISTANCE

# SCHEDE TECNICHE

## TECHNICAL DATASHEETS

### ATTACCHI MASCHIO STANDARD, APPLICAZIONI, RESISTENZE

#### STANDARD MALE ATTACHMENTS, APPLICATIONS, RESISTANCES

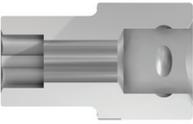
	 A  B		APPLICAZIONE APPLICATION	STANDARDS	Nm
	A=3mm			DIN 3126 Form A3	7,6
	A=4mm - 5/32"			DIN 3126 Form C4	18,0
	A=5,5mm			DIN 3126 Form A5,5	47,0
	B=VARIE			LTI	N.A.
	B=7mm			LTI	N.A.
	A=6,35mm - 1/4"			DIN 3126 Form C6,3	71,0
	A=6,35mm - 1/4"			DIN 3126 Form E6,3	71,0
	A=7,93mm - 5/16"			DIN 3126 Form C8	144,0
	A=7,93mm - 5/16"			FIAM-DESOUTTER	144,0
	A=9,52mm - 3/8"			AUTOMOTIVE	280,0
	A=11,2mm - 7/16"			DIN 3126 Form E11,2	396,0
	B=M4x0,7			ISO 724 - DIN 13.1	7,0
	B=M5x0,8			ISO 724 - DIN 13.1	18,0
	B=M6x1			ISO 724 - DIN 13.1	25,0
	B=10x32 UNF			ISO 724 - DIN 13.1	18,0
	B=BSF 3/16x32 Whitworth			ISO 724 - DIN 13.1	18,0

# SCHEDE TECNICHE TECHNICAL DATASHEETS

## ATTACCHI QUADRO STANDARD, APPLICAZIONI, RESISTENZE

### STANDARD SQUARE ATTACHMENTS, APPLICATIONS, RESISTANCES

			APPLICAZIONE APPLICATION	STANDARDS	Nm
	A=6,35mm - 1/4"			DIN 3121 Form G6,3	68,6
	A=9,52mm - 3/8"			DIN 3121 Form G10	225,0
	A=12,70mm - 1/2"			DIN 3121 Form G12,5	569,0
	A=19,05mm - 3/4"			DIN 3121 Form H20	1569,0
	A=25,40mm - 1"			DIN 3121 Form H25	2795,0
	A=38,10mm - 1-1/2"			DIN 3121 Form H40	

			APPLICAZIONE APPLICATION	STANDARDS	Nm
	A=6,35mm - 1/4"			DIN 3121 Form G6,3	62,0
	A=9,52mm - 3/8"			DIN 3121 Form G10	202,0
	A=12,70mm - 1/2"			DIN 3121 Form G12,5	512,0
	A=19,05mm - 3/4"			DIN 3121 Form D20	1412,0