



Date 20/01/97
 Drn.By Steve \$
 Scale Full Size

Title 5 No. UNASSEMBLED
 4mm. SHUTTER PLUG ASSEMBLIES
 (FOR 4.6Dia. (.180) CABLE)
 IEC 1010 APPLICABLE

ISSUE No. 3
 20/01/97 REDRAWN
 4
 13/01/98 B.I.L.

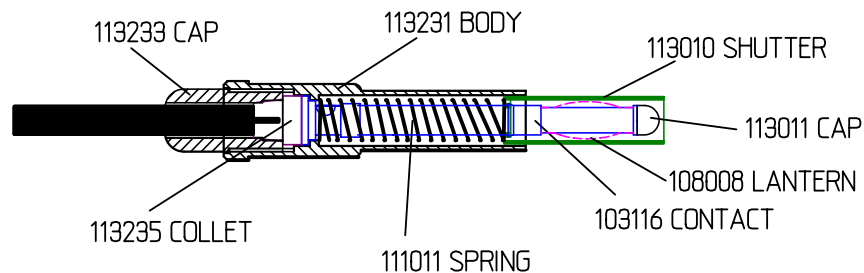
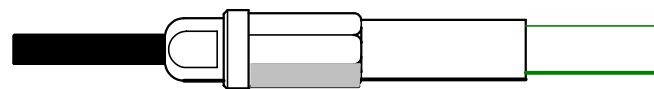
Part No. 125003RS
 RS No. 531-330 (RED)
 RS No. 531-346 (BLACK)

PARTS LIST FOR: 125040/COLOUR

ALL QTY'S 1 OFF UNLESS OTHERWISE STATED

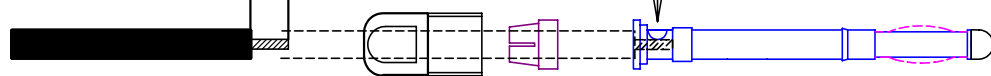
ITEM No.	SUB. ASS. No.	PART No.	DESCRIPTION	QTY.
	125035		SHUTTER PLUG	5
	122045		CONTACT ASSEMBLY	5
		103116	CONTACT	5
		113011	CAP	5
		108008N	LANTERN	
		113231	BODY	5
		113235	COLLET	5
		113233	CAP	5
		111011	SPRING	5
		113010	SHUTTER	5

ASSEMBLED 4mm. SHUTTER PLUG



5.00 mm. BARE END.

APPLY SOLDER



1. PREPARE CABLE AND 'TIN' BARE END
2. PUSH CABLE THROUGH SCREW CAP AND COLLET. NOTE CORRECT ORIENTATION
3. PUSH CABLE INTO CONTACT AND APPLY SOLDER TO CONTACT BUCKET



4. PUSH CONTACT ASSEMBLY INTO BODY AND TIGHTEN SCREW CAP WITH TOOLS
5. PUSH SPRING OVER CONTACT AND INTO BODY WITH CONTACT SLEEVE. NOTE CORRECT SLEEVE ORIENTATION.

ASSEMBLY JIG NUMBERS

PACKAGING 111503
 LABEL: 117018 & 19

PRINTING AS ILLUSTRATED

TOLERANCES

DO NOT SCALE.
 ALL DIMENSIONS IN mm.