

INSTRUCTIONS

② number of pitches depending on the chain pitch



③ wear mark

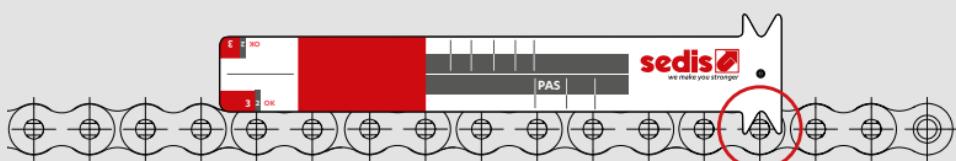
① teeth hollow

Number of links	CHAIN PITCH (inch)		
	6	9	12
3/8	1	3/4	1 1/2
5/8	5	7	14
1.3/4			
1.1/4			

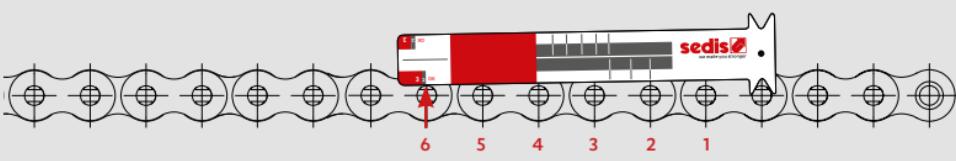
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1 Measure on a chain in tension on the application. Place the gauge's teeth hollow ① on one of the riveted pins of the chain to check, for the pitch of this chain to be written at the bottom.



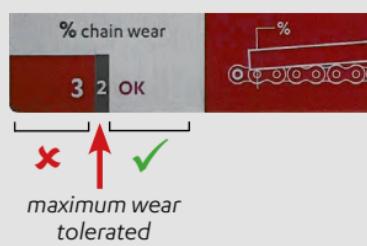
2 Count the number of pitches N corresponding to the pitch of your chain, as indicated on the gauge ②. Read the wear level ③ in the center of the pin N.



Ex : 1.1/2" (38,1mm) pitch chain : N = 6 pitches

CHAIN PITCH (inch)	1.1/2
Number of links	6

3 Check at several spots on the chain, especially for leaf chains close to the guide pulley.



For a leaf chain : If the elongation reaches 2%, the chain must be replaced as soon as possible.



For a transmission chain : If the elongation reaches 2%, the chain must be replaced (the sprockets can still be used only if the teeth are checked and acceptable).

If the elongation reaches 3%, the **chain and the sprockets must be replaced at once**.



Find these instructions in video !

Flash the QR code with your smartphone et go to the video tutorial.

