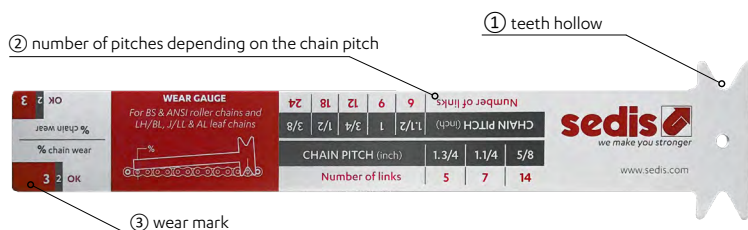
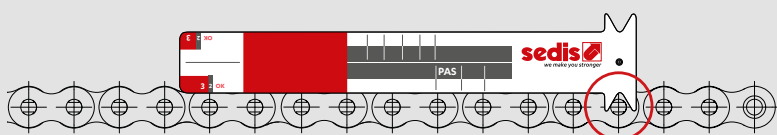


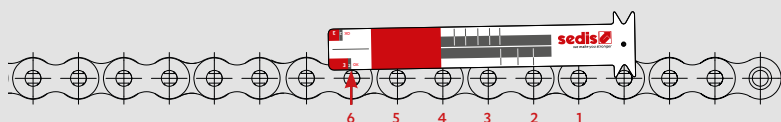
## INSTRUCTIONS



- 1 Measure on a chain in tension on the application. Place the gauge's teeth hollow ① on one of the riveted pins of the chain to check, for the pitch of this chain to be written at the bottom.



- 2 Count the number of pitches N corresponding to the pitch of your chain, as indicated on the gauge ②. Read the wear level ③ in the center of the pin N.



Ex : 1.1/2" (38,1mm) pitch chain : N = 6 pitches

CHAIN PITCH (inch)	1.1/2
Number of links	6

- 3 Check at several spots on the chain, especially for leaf chains close to the guide pulley.



**For a leaf chain :** If the elongation reaches **2%**, the chain must be replaced as soon as possible.

**For a transmission chain :** If the elongation reaches **2%**, the chain must be replaced (the sprockets can still be used only if the teeth are checked and acceptable).  
If the elongation reaches **3%**, the **chain and the sprockets** must be replaced at once.



**Find these instructions in video !**

Flash the QR code with your smartphone et go to the video tutorial.

