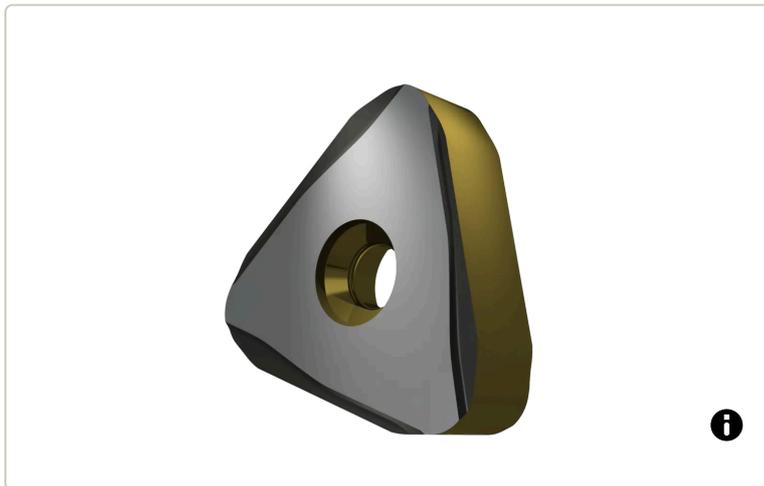


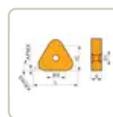
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TNGJ 281025-PF-S01:T9415

Bar Peeling Insert



Feedback



Main properties

Material ID: 8367027

Product Code: TNGJ 281025-PF-S01:T9415

Availability  In stock

Availability in Distribution Centres:

Europe Distribution Center(default): **213 pcs**

Americas Distribution Center: **0 pcs**

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Description

Product Detail

Related Parts

Cutting Conditions

Description

Double-sided negative barpeeling insert, triangular with inscribed circle diameter of 28.6 mm, 9.6 mm thick for 2.5 mm depth of cut, indexing accuracy according to ISO-tolerance class-G, chip-breaker PF with S01 cutting edge preparation, in grade T9415, a MT-CVD coated functionally graded WC-Co carbide within ISO range P05 -P30, for high strength steels

Product Detail

Product name	TNGJ 281025-PF-S01:T9415
Ordering code ANSI	TNGJ 281025-PF-S01:T9415
EAN number	3603604125086
Cutting edge length - millimeter (L)	49.5 mm
Fixing hole diameter - millimeter (D1)	7 mm

Chipbreaker manufacturer's designation (CBMD)	PF-S01
Inscribed circle diameter - millimeter (IC)	28.6 mm
Insert shape code (SC)	T - triangular 60° included angle
Insert thickness - millimeter (S)	10 mm
Major cutting edge angle (KRINS)	20
Wiper edge length - millimeter (BS)	18 mm
Wiper edge property (WEP)	Yes
Insert Clearance Code and Angle	N 0°
Insert Design	TNGJ
Insert size	28
Insert Thickness	10
Insert Type	J
Machining Operation	Bar peeling
Grade	T9415
ISO	TNGJ281025-PF-S01:T9415
ANSI	TNGJ281025-PF-S01:T9415
Brand Name	Dormer Pramet
Net weight - grams	120.186
Gross weight - grams	120.186
Product number (SAP)	80035652

EDP number

8367027

Related Parts



Cutting Conditions

P P - Steel and cast steel (steels with alloy content $\leq 10\%$ and a hardness of $< 45\text{HRC}$)



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