



# Scotch® 22™

## Heavy Duty Vinyl Electrical Tape

### 1. Product Description

Scotch® Heavy Duty Vinyl Electrical Tape 22 is a premium grade, 0,25 mm thick, vinyl insulating tape. It is designed to perform continuously in ambient temperatures up to 80°C. The tape is conformable for cold weather applications down to -10°C. It has high resistance to abrasion, moisture, alkalies, acids, corrosion and varying weather conditions. The combination of elastic backing and aggressive adhesive provides moisture-tight electrical and mechanical protection with minimum bulk. Scotch® Tape 22 is an Underwriters' Laboratories Listed and Canadian Standards Association Certified "Insulating Tape."

- Polyvinyl chloride (PVC) backing.
- Pressure-sensitive rubber based adhesive.
- Compatible with solid dielectric cable insulations.
- Inhibits corrosion of electrical conductors.
- For indoor or outdoor applications.
- Increased mechanical strength
- Extra physical protection against abrasion

### 2. Applications

- Primary electrical insulation for all wire and cable splices rated up to 600 volts and 80°C
- Primary electrical insulation for 600-volt bus applications, and protective jacketing for high- and low-voltage bus
- Protective jacketing for high-voltage cable splices and repairs
- Harnessing of wires and cables

Insert Company  
address  
before issue

Reference: BME32013018\_02

Issue date 02.11.2016  
July 2015

© 3M 2014 All Rights Reserved.

### 3. Typical Properties

Properties measured at room temperature 23°C unless otherwise stated.

Physical Properties	Typical Value
Color	Black
Thickness*	0,25 mm
Temperature Rating UL 510 CSA C22.2 No 197-M1983	80°C 80°C
Adhesion to Steel 22°C	2,2 N/10 mm
Adhesion to Backing* 22°C	2,2 N/10 mm
Breaking Strength 22°C	35 N/10 mm
Ultimate Elongation	200%
Flagging*	<2,5 mm
Telescopng 24 hrs W 50°C	<2,5 mm
Flammability UL 510	Pass
Electrical Property	Typical Value
Voltage Rating - UL 510	600V
Dielectric Breakdown Standard Condition High Humidity	12 kV 90% of Standard
Insulation Resistance	>1x10 <sup>6</sup> megohms

Insert Company  
address  
before issue

Reference: BME32013018\_02

© 3M 2014 All Rights Reserved.

Issue date 02.11.2016  
July 2015

## 4. User Information

### 4.1 Specifications

Scotch® Heavy Duty Vinyl Electrical Tape 22 is based on polyvinyl chloride (PVC) and/or its copolymers, and has a rubber-based, pressure-sensitive adhesive. The tape shall be 0,25 mm thick, and be UL Listed and marked per UL Standard 510 as "Flame-Retardant and Cold-Resistant." The tape must be applied at temperatures ranging from -10°C through 38°C, without loss of physical properties. It shall be classified for use in both indoor and outdoor environments. The tape shall be compatible with synthetic cable insulations, jackets and splicing compounds. Scotch® Tape 22 will remain stable and will not telescope more than 2,54 mm when maintained at temperatures below 50°C.

### 4.2 Engineering/Architectural Specification

Primary electrical insulation (branch wiring in wet or dry locations): All splices for 600-volt wire rated 80°C and below shall be insulated with a minimum of two half-lapped layers of Scotch® Heavy Duty Vinyl Electrical Tape 22. All connectors having irregular surfaces shall be padded with 3M™ Scotchfil™ Electrical Insulation Putty or Scotch® Linerless Rubber Splicing Tape 130°C prior to insulating with this tape.

#### Mechanical Protection (outer jacketing)

All rubber and thermoplastic insulating high voltage power cable tape splices and repairs shall be over wrapped with at least two half-lapped layers of Scotch® Tape 22.

### 4.3 Installation Techniques

Scotch® Tape 22 shall be applied in half-lapped layers with sufficient tension to produce a uniform wind (for most applications this tension will reduce the tape's width to approximately 5/8 of its original width). On pigtail splices, the tape shall be wrapped beyond the end of the wires and then folded back, leaving a protective cushion to resist cut-through. Wrap tape up-hill, taping from a smaller diameter surface to a larger diameter surface. Apply the tape with no tension on the last wrap to prevent flagging.

### 4.4 Agency Approvals & Self Certifications

- UL Listed; UL 510 Standard "Insulating Tape" (product category OANZ), File E129200
- CSA Certification; Standard C22.2 No.197-M1983 "PVC Insulating Tape," File LR 48769
- For RoHS information, please visit [www.3M.com/RoHS](http://www.3M.com/RoHS)

### 4.5 Shelf Life & Storage

This product has a 5-year shelf life from date of manufacture when stored in a humidity controlled storage (10°C to 27°C and <75% relative humidity).

### 4.6 Availability

Please contact your local distributor.

Insert Company  
address  
before issue

Reference: BME32013018\_02

Issue date 02.11.2016  
July 2015

© 3M 2014 All Rights Reserved.

## 5. Additional Information

To request additional product information see address below.

### ***Important Notice***

All statements, technical information and recommendations contained in this document are based upon tests or experience that 3M believes are reliable. However, many factors beyond 3M's control can affect the use and performance of a 3M product in a particular application, including the conditions under which the product is used and the time and environmental conditions in which the product is expected to perform. Since these factors are uniquely within the user's knowledge and control, it is essential that the user evaluates the 3M product to determine whether it is fit for a particular purpose and suitable for the user's method or application.

Values presented have been determined by standard test methods and are average values not meant to be used for specification purposes.

All questions of warranty and liability relating to 3M products are governed by the terms of the respective sale subject, where applicable, to the prevailing law.

3M is a trademark of the 3M Company.

Insert Company  
address  
before issue

Reference: BME32013018\_02

Issue date 02.11.2016  
July 2015

© 3M 2014 All Rights Reserved.