

### **Features**

Portable induction heater for bearings and other components weighing up to 45 kg.

From 20 mm inner diameter to 310 mm outer diameter

- Particularly compact design (only 17.5kg including yoke)
- For rolling bearings weighing up to 45kg
- Extendable bearing support arms
- Automatic demagnetization
- Supplied with three yokes as standard
- Smallest external induction coil
- Supplied with 3 pin UK Plug and 2 pin European Plug

# RS PRO Induction Heater

RS Stock No.: 0360224





#### **Product Description**

The compact induction heater is ideal for heating small to medium-sized rolling bearings and other ring-shaped metal parts. With automatic time and temperature control, rolling bearings can be heated up to the 110°c specified by manufacturers, and other ring-shaped metal parts up to 180°c.

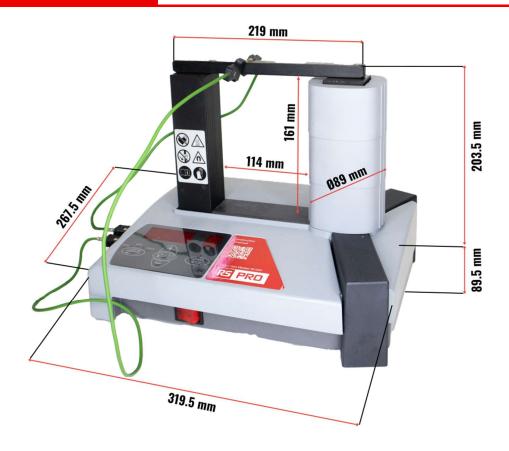
#### **Product Description**



- User Interface
- 2 Temperature probe
- 3 Yoke
- 4 Coil
- 5 U-Core
- 6 Extendable bearing support
- 7 Main switch



#### **Features and Dimensions**



- Can heat a 28 kg bearing from 20°c to 110°c in less than 20 minutes, saving time and energy
- 8-stage power intake in combination with smaller yokes, allows smaller bearings to be heated safely and quickly with less energy
- Temperature pre-selection to 100°c to protect the bearings from overheating
- Automatic demagnetization
- Supplied with 3 pin UK Plug and 2 pin European Plug

## **BEARING HEATERS**



#### **Mechanical Specifications**

Designation	Heater for medium workpieces
	230V
Voltage V / Hz / power	Range 220 – 240 V / 50 – 60 Hz / 2,1 kVA
Workpiece - Maximum weight - Bore diameter	45 kg From 20 mm inner diameter to 310 mm outer diameter
Minimum Bore Size	20 mm
Maximum Bore Size	310 mm
Temperature control - Range - Magnetic probe Accuracy (electronic)	20 – 180°c (68–356°F) Type K ± 3°c
Time control - Range - Accuracy	0 – 60 minutes ± 0.01 seconds
Maximal temperature (approx.)	180°C (356°F)
Thermometer mode	Yes
Bearing temperature mode	Yes
Power reduction	8 levels / 10-20-30-40-50-60-80-100%
Automatic demagnetization / residual magnetism	yes / < 2A/cm
Suitable for heating sealed bearings	Yes
Suitable for heating pre-greased bearings	Yes
Error guide codes	Yes
Thermal overload protection	Yes
Maximum magnetic flux	1,5T
Control panel	Keyboard with LED-display
Coil diameter	89 mm
Dimensions (LxWxH)	320 x 267 x 293 mm
Overall weight	17 kg
Housing material	Plastic
Yoke storage	Integrated
Standard yokes	42,5 x 42,5 x 219 mm for bearings with bore diameter >= 60 mm 28 x 28 x 219 mm for bearings with bore diameter >= 40 mm 14 x 14 x 219 mm for bearings with bore diameter >= 20 mm