

## 2.2x1.4mm SURFACE MOUNT LED LAMP

Part Number: KA-2214SESK Super Bright Orange

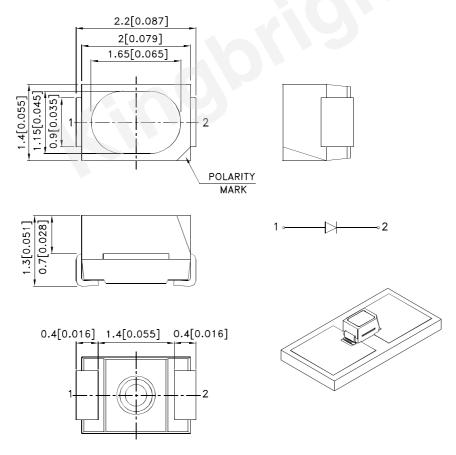
### **Features**

- 2.2mm x 1.4mm, 1.3mm high.
- Low power consumption.
- Available on tape and reel.
- Package : 2000pcs / reel.
- Moisture sensitivity level : level 3.
- RoHS compliant.

## **Description**

The Super Bright Orange device is made with AlGaInP (on GaAs substrate) light emitting diode chip.

## **Package Dimensions**



- 1. All dimensions are in millimeters (inches).
- 2. Tolerance is  $\pm 0.2(0.008")$  unless otherwise noted.
- The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
   The device has a single mounting surface. The device must be mounted according to the specifications.

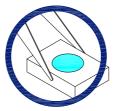
DATE: DEC/03/2011 SPEC NO: DSAK5258 **REV NO: V.3A** PAGE: 1 OF 6 CHECKED: Allen Liu APPROVED: WYNEC DRAWN: C.H.HAN ERP: 1201005724

## **Handling Precautions**

Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force.

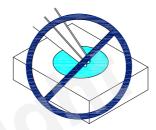
As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.



2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

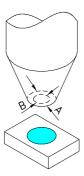




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as H<sub>2</sub>S might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

SPEC NO: DSAK5258 REV NO: V.3A DATE: DEC/03/2011 PAGE: 2 OF 6
APPROVED: WYNEC CHECKED: Allen Liu DRAWN: C.H.HAN ERP: 1201005724

## **Selection Guide**

Part No.	Dice	Lens Type	lv (mcd) [2] @ 20mA		Viewing Angle [1]
		,,	Min.	Тур.	201/2
KA-2214SESK	Super Bright Orange (AlGaInP)	Water Clear	280	400	120°
		vvalei Ciedi	*80	*180	

### Notes:

- 1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.

  2. Luminous intensity/ luminous Flux: +/-15%.

  \*Luminous intensity value is traceable to the CIE127-2007 compliant national standards

## Electrical / Optical Characteristics at TA=25°C

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Super Bright Orange	610		nm	IF=20mA
λD [1]	Dominant Wavelength	Super Bright Orange	601		nm	IF=20mA
Δλ1/2	Spectral Line Half-width	Super Bright Orange	29		nm	IF=20mA
С	Capacitance	Super Bright Orange	15		pF	VF=0V;f=1MHz
VF [2]	Forward Voltage	Super Bright Orange	2.1	2.5	V	IF=20mA
lr	Reverse Current	Super Bright Orange		10	uA	V <sub>R</sub> =5V

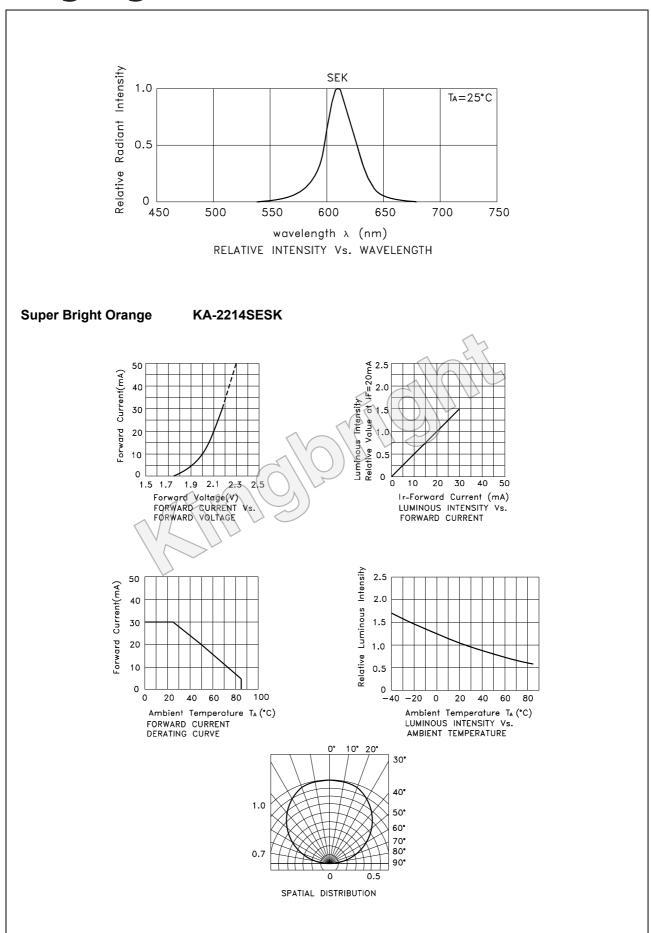
- 1.Wavelength: +/-1nm.
- Forward Voltage: +/-0.1V.
   Wavelength value is traceable to the CIE127-2007 compliant national standards.

## Absolute Maximum Ratings at TA=25°C

Parameter	Super Bright Orange		
Power dissipation	75	mW	
DC Forward Current	30	mA	
Peak Forward Current [1]	195	mA	
Reverse Voltage	5	V	
Operating Temperature	-40°C To +85°C		
Storage Temperature	-40°C To +85°C		

1. 1/10 Duty Cycle, 0.1ms Pulse Width.

SPEC NO: DSAK5258 **REV NO: V.3A** DATE: DEC/03/2011 PAGE: 3 OF 6 APPROVED: WYNEC **CHECKED: Allen Liu** ERP: 1201005724 DRAWN: C.H.HAN

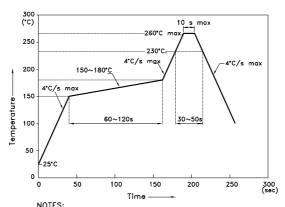


SPEC NO: DSAK5258 REV NO: V.3A DATE: DEC/03/2011 PAGE: 4 OF 6
APPROVED: WYNEC CHECKED: Allen Liu DRAWN: C.H.HAN ERP: 1201005724

## **KA-2214SESK**

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

Reflow Soldering Profile For Lead-free SMT Process.



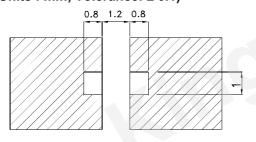
- NOTES:

  1.We recommend the reflow temperature 245°C(+/-5°C). The maximum soldering temperature should be limited to 260°C.

  2.Don't cause stress to the epoxy resin while it is exposed to high temperature.
- to high temperature.

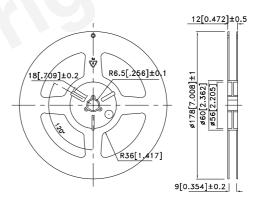
  3.Number of reflow process shall be 2 times or less.

## Recommended Soldering Pattern (Units : mm; Tolerance: ± 0.1)



Solder Resist

## **Reel Dimension**



## Tape Dimensions (Units : mm)

TAPE

4.0±0.1

2.0±0.05

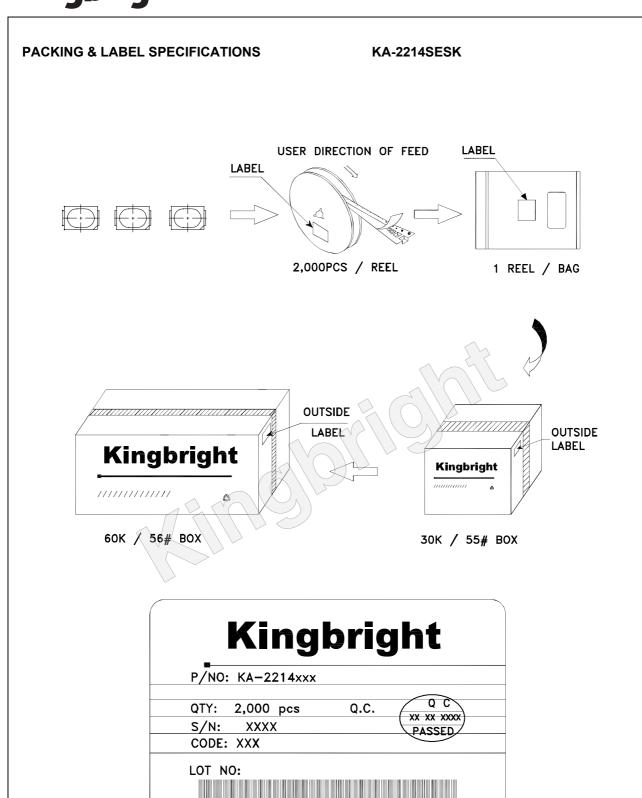
4.0±0.1

91.55±0.05

0.25±0.1

1.55±0.1

SPEC NO: DSAK5258 APPROVED: WYNEC REV NO: V.3A CHECKED: Allen Liu DATE: DEC/03/2011 DRAWN: C.H.HAN PAGE: 5 OF 6 ERP: 1201005724



SPEC NO: DSAK5258 APPROVED: WYNEC REV NO: V.3A CHECKED: Allen Liu DATE: DEC/03/2011 DRAWN: C.H.HAN

**RoHS** Compliant

PAGE: 6 OF 6 ERP: 1201005724