

Amphenol PCD

Engineering Change Request		ECR Number	R6856W	
Initiator:	Jonny Pan	Date:	2023/02/28	
Part number description				
Item	K3 Code material part numbers	Drawing/ Doc Number	Version of current related document	New Version
1	CCS1 COMBO Charging socket cable assembly LXXXX series	/	/	/
2	CCS2 COMBO Charging socket cable assembly LXXXX series	/	/	/
3	GB/T Charging socket cable assembly LXXXX series	/	/	/
4	HVSL,HVPT,HVPC,CHD High voltage cable assembly LXXXX series	/	/	/
Reason of change:				
<input type="checkbox"/> Customer requirement (list the feasibility analysis of customer specification: _____)				
<input type="checkbox"/> Supplier request (list the PCR number: _____)				
<input checked="" type="checkbox"/> internal improvement <input type="checkbox"/> corrective <input type="checkbox"/> other				
<u>Please describe here in detail:</u> --The peeling (10mm) of the original high-voltage shielded cable after the withstand voltage insulation test is kept without cutting, which improves production efficiency and reduces waste of cable copper wires				
Change level and impact assessment (Please tick in the appropriate position)				
Change level	Change content	Whether to notify the customer		
Level 1	<input type="checkbox"/> Operator change	<input type="checkbox"/> It is not necessary to notify the customer for approval		
	<input type="checkbox"/> Correct the clerical errors of the drawing, BOM, etc., and this change will not affect the production process			
Level 2	<input type="checkbox"/> Change of Main production equipment or tools/Jigs	<input checked="" type="checkbox"/> Customers should be notified for approval <input type="checkbox"/> It is not necessary to notify the customer for approval, the reasons are as follows:		
	<input type="checkbox"/> Change of main measuring equipment or tools/Jigs			
	<input checked="" type="checkbox"/> Appearance changes that do not affect product functions			
	<input type="checkbox"/> Changes in production process or processing technology			
	<input type="checkbox"/> Product structure or specification changes that have not been transferred to mass production			
	<input type="checkbox"/> Product structure or specification changes that have been transferred to mass production			
Level 3	<input type="checkbox"/> Supplier's production process change or supplier's production site change or addition or replacement of suppliers	<input type="checkbox"/> Customers should be notified for approval		
	<input type="checkbox"/> Change of production site			
	<input type="checkbox"/> Product material changes			
	<input type="checkbox"/> Change of packaging method			
	<input type="checkbox"/> Changes proposed by the customer			

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Before change



Test insulation withstand voltage



Resulting waste of materials



After change

Leave this status for shipments



Disposition of old materials

- Rework
 Use as it is
 scrap
 Other (please describe): _____
 N/A

Expect date to switch to new material

2023.03.15

Approval by the supervisor of requester.:

Ben

Approval by the head manager of the request dept.:

Christine

Customer approval:

- Approved
 No approved
 Conditional approval (please describe) :

Signature:

Date: