

**Method Statement for installation of**  
**FIS VS 150 C injection resin into solid substrates**



- Drill correct diameter and depth of hole on centreline of fixing position (picture 1).
- Remove any debris from the hole, using ABG dust pump and also metal brush (picture 2). If diamond drilling is used, surface of the drill hole must be roughened thoroughly along its complete embedment depth!
- Place the cartridge in the injection gun and discharge resin until the colour becomes evenly mixed. (medium to dark grey)
- Inject the resin into the hole from the bottom up. (picture 3).
- Immediately after resin is injected into the drill hole, push threaded stud into the resin with a slight twisting action to achieve perfect bond. (picture 4).
- Leave resin to cure completely before applying any load. Curing time is dependant on the temperature and the correspondent table can be found on the cartridge. (picture 5).
- Make sure that when installing the bracket, clamping torque does not exceed maximum recommended torque value.

