



Weichlotlegierung SnPb(Sb), PbSn(Sb) Soft Solder SnPb(Sb), PbSn(Sb) Sn 25.0-80.0%, Pb 20.0-75.0%, Sb 0.0-5.5% #322-2916 (NZ)

RS Components

Chemwatch: 5370-16
Version No: 2.1.1.1
Safety Data Sheet according to HSNO Regulations

Chemwatch Hazard Alert Code: 3

Issue Date: 09/09/2019
Print Date: 16/09/2019
L.GHS.NZL.EN

SECTION 1 IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

Product Identifier

Product name	Weichlotlegierung SnPb(Sb), PbSn(Sb) Soft Solder SnPb(Sb), PbSn(Sb) Sn 25.0-80.0%, Pb 20.0-75.0%, Sb 0.0-5.5% #322-2916 (NZ)
Synonyms	Not Available
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Brazing alloy.
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Details of the supplier of the safety data sheet

Registered company name	RS Components
Address	PO Box 12-127 Penrose, Auckland New Zealand
Telephone	+64 27 4747122
Fax	+64 9 579 1700
Website	www.nz.rs-online.com
Email	Not Available

Emergency telephone number

Association / Organisation	CHEMWATCH EMERGENCY RESPONSE
Emergency telephone numbers	+64 800 700 112
Other emergency telephone numbers	+61 2 9186 1132

SECTION 2 HAZARDS IDENTIFICATION

Classification of the substance or mixture

Classification [1]	Eye Irritation Category 2A, Skin Sensitizer Category 1, Germ cell mutagenicity Category 2, Carcinogenicity Category 2, Reproductive Toxicity Category 1, Lactation Effects, Specific target organ toxicity - repeated exposure Category 1, Chronic Aquatic Hazard Category 3, Acute Vertebrate Hazard Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from CCID EPA NZ; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI
Determined by Chemwatch using GHS/HSNO criteria	6.4A, 6.5B (contact), 6.6B, 6.7B, 6.8A, 6.8C, 6.9A (repeated exposure), 9.1C, 9.3B

Label elements

Hazard pictogram(s)	
SIGNAL WORD	DANGER

Hazard statement(s)

H319	Causes serious eye irritation.
H317	May cause an allergic skin reaction.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H360	May damage fertility or the unborn child.
H362	May cause harm to breast-fed children.

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H372	Causes damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.
H432	Toxic to terrestrial vertebrates.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P263	Avoid contact during pregnancy and while nursing.
P273	Avoid release to the environment.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P321	Specific treatment (see advice on this label).
P391	Collect spillage.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.

Precautionary statement(s) Storage

P405	Store locked up.
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Precautionary statement(s) Disposal

P501	Dispose of contents/container in accordance with local regulations.
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SECTION 3 COMPOSITION / INFORMATION ON INGREDIENTS

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name
Not Available		alloy consisting of
7440-31-5	25-80	<u>tin</u>
7439-92-1	20-75	<u>lead</u>
7440-36-0	0-5	<u>antimony</u>
Not Available		In use product produces soldering volatiles as
7440-31-5		<u>tin fume</u>
7439-92-1		<u>lead fumes</u>
Not Available		antimony fume

SECTION 4 FIRST AID MEASURES

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▶ Immediately hold eyelids apart and flush the eye continuously with running water. ▶ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▶ Continue flushing until advised to stop by the Poisons Information Centre or a doctor, or for at least 15 minutes. ▶ Transport to hospital or doctor without delay. ▶ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: ▶ Immediately flush body and clothes with large amounts of water, using safety shower if available. ▶ Quickly remove all contaminated clothing, including footwear. ▶ Wash skin and hair with running water. Continue flushing with water until advised to stop by the Poisons Information Centre. ▶ Transport to hospital, or doctor. In case of burns: ▶ Immediately apply cold water to burn either by immersion or wrapping with saturated clean cloth. ▶ DO NOT remove or cut away clothing over burnt areas. DO NOT pull away clothing which has adhered to the skin as this can cause further injury. ▶ DO NOT break blister or remove solidified material. ▶ Quickly cover wound with dressing or clean cloth to help prevent infection and to ease pain. ▶ For large burns, sheets, towels or pillow slips are ideal; leave holes for eyes, nose and mouth. ▶ DO NOT apply ointments, oils, butter, etc. to a burn under any circumstances. ▶ Water may be given in small quantities if the person is conscious. ▶ Alcohol is not to be given under any circumstances. ▶ Reassure. ▶ Treat for shock by keeping the person warm and in a lying position. ▶ Seek medical aid and advise medical personnel in advance of the cause and extent of the injury and the estimated time of arrival of the patient.
Inhalation	▶ If fumes or combustion products are inhaled remove from contaminated area. ▶ Lay patient down. Keep warm and rested. ▶ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▶ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary.

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Ingestion	Transport to hospital, or doctor, without delay.
	- Give a slurry of activated charcoal in water to drink. NEVER GIVE AN UNCONSCIOUS PATIENT WATER TO DRINK. - At least 3 tablespoons in a glass of water should be given. - Although induction of vomiting may be recommended (IN CONSCIOUS PERSONS ONLY), such a first aid measure is dissuaded due to the risk of aspiration of stomach contents. (i) It is better to take the patient to a doctor who can decide on the necessity and method of emptying the stomach. (ii) Special circumstances may however exist; these include non-availability of charcoal and the ready availability of the doctor. NOTE: If vomiting is induced, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. NOTE: Wear protective gloves when inducing vomiting. - REFER FOR MEDICAL ATTENTION WITHOUT DELAY. - In the mean time, qualified first-aid personnel should treat the patient following observation and employing supportive measures as indicated by the patient's condition. - If the services of a medical officer or medical doctor are readily available, the patient should be placed in his/her care and a copy of the SDS should be provided. Further action will be the responsibility of the medical specialist. - If medical attention is not available on the worksite or surroundings send the patient to a hospital together with a copy of the SDS. (ICSC20305/20307)

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

- Onset occurs in 4-6 hours generally on the evening following exposure. Tolerance develops in workers but may be lost over the weekend. (Monday Morning Fever)
- Pulmonary function tests may indicate reduced lung volumes, small airway obstruction and decreased carbon monoxide diffusing capacity but these abnormalities resolve after several months.
- Although mildly elevated urinary levels of heavy metal may occur they do not correlate with clinical effects.
- The general approach to treatment is recognition of the disease, supportive care and prevention of exposure.
- Seriously symptomatic patients should receive chest x-rays, have arterial blood gases determined and be observed for the development of tracheobronchitis and pulmonary edema.

[Ellenhorn and Barceloux: Medical Toxicology]

- Gastric acids solubilise lead and its salts and lead absorption occurs in the small bowel.
- Particles of less than 1 µm diameter are substantially absorbed by the alveoli following inhalation.
- Lead is distributed to the red blood cells and has a half-life of 35 days. It is subsequently redistributed to soft tissue & bone-stores or eliminated. The kidney accounts for 75% of daily lead loss; integumentary and alimentary losses account for the remainder.
- Neurasthenic symptoms are the most common symptoms of intoxication. Lead toxicity produces a classic motor neuropathy. Acute encephalopathy appears infrequently in adults. Diazepam is the best drug for seizures.
- Whole-blood lead is the best measure of recent exposure; free erythrocyte protoporphyrin (FEP) provides the best screening for chronic exposure. Obvious clinical symptoms occur in adults when whole-blood lead exceeds 80 µg/dL.
- British Anti-Lewisite is an effective antidote and enhances faecal and urinary excretion of lead. The onset of action of BAL is about 30 minutes and most of the chelated metal complex is excreted in 4-6 hours, primarily in the bile. Adverse reaction appears in up to 50% of patients given BAL in doses exceeding 5 mg/kg. CaNa2EDTA has also been used alone or in concert with BAL as an antidote. D-penicillamine is the usual oral agent for mobilisation of bone lead; its use in the treatment of lead poisoning remains investigational. 2,3-dimercapto-1-propanesulfonic acid (DMPS) and dimercaptosuccinic acid (DMSA) are water soluble analogues of BAL and their effectiveness is undergoing review. As a rule, stop BAL if lead decreases below 50 µg/dL; stop CaNa2EDTA if blood lead decreases below 40 µg/dL or urinary lead drops below 2 mg/24hrs.

[Ellenhorn & Barceloux: Medical Toxicology]

BIOLOGICAL EXPOSURE INDEX - BEI

These represent the determinants observed in specimens collected from a healthy worker who has been exposed at the Exposure Standard (ES or TLV):

Determinant	Index	Sampling Time	Comments
1. Lead in blood	30 µg/100 ml	Not Critical	
2. Lead in urine	150 µg/gm creatinine	Not Critical	B
3. Zinc protoporphyrin in blood	250 µg/100 ml erythrocytes OR 100 µg/100 ml blood	After 1 month exposure	B

B: Background levels occur in specimens collected from subjects **NOT** exposed.

SECTION 5 FIREFIGHTING MEASURES

Extinguishing media

- DO NOT** use halogenated fire extinguishing agents.

Metal dust fires need to be smothered with sand, inert dry powders.

DO NOT USE WATER, CO2 or FOAM.

- Use DRY sand, graphite powder, dry sodium chloride based extinguishers, G-1 or Met L-X to smother fire.
- Confining or smothering material is preferable to applying water as chemical reaction may produce flammable and explosive hydrogen gas.

Special hazards arising from the substrate or mixture

Fire Incompatibility	- Reacts with acids producing flammable / explosive hydrogen (H2) gas - Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
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Advice for firefighters

Fire Fighting	- Alert Fire Brigade and tell them location and nature of hazard. - Wear breathing apparatus plus protective gloves in the event of a fire. - Prevent, by any means available, spillage from entering drains or water courses. - Use fire fighting procedures suitable for surrounding area.
Fire/Explosion Hazard	DO NOT disturb burning dust. Explosion may result if dust is stirred into a cloud, by providing oxygen to a large surface of hot metal. DO NOT use water or foam as generation of explosive hydrogen may result. With the exception of the metals that burn in contact with air or water (for example, sodium), masses of combustible metals do not represent unusual fire risks because they have the ability to conduct heat away from hot spots so efficiently that the heat of combustion cannot be maintained - this means that it will require a lot of heat to ignite a mass of combustible metal. Ignites spontaneously in air (pyrophoric) and burns with intense heat. Combustion products include: - carbon monoxide (CO) - carbon dioxide (CO2) - metal oxides

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other pyrolysis products typical of burning organic material.
May emit poisonous fumes.
May emit corrosive fumes.
Explosions can occur with coils of foil that have been submerged or partially submerged in water for an extended period of time. Water can penetrate between the layers of foil, react with the aluminum surface and generate heat and hydrogen gas. When the coils are removed from the cooling effects of the water, rapid temperature increases can occur causing steam explosions which result in the rupture of the coils and discharge of debris.
Coils of foil may be a potential hazard under the following conditions:

- Coil has been annealed (annealing removes residual oil that could prevent penetration of water)
- Foil is very thin gauge (5-9 µm thickness which increases surface area)
- Coil has been immersed for an extended period of time (several hours or more)
- Wetted coil has recently been removed from the cooling effects of the water

In such situations, the coils should be isolated (30 meters from any personnel) for at least 72 hours as soon as possible after removal from the water.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▶ Clean up waste regularly and abnormal spills immediately. ▶ Avoid breathing dust and contact with skin and eyes. ▶ Wear protective clothing, gloves, safety glasses and dust respirator. ▶ Use dry clean up procedures and avoid generating dust.
Major Spills	·Do not use compressed air to remove metal dusts from floors, beams or equipment ·Vacuum cleaners, of flame-proof design, should be used to minimise dust accumulation. ·Use non-sparking handling equipment, tools and natural bristle brushes. ·Provide grounding and bonding where necessary to prevent accumulation of static charges during metal dust handling and transfer operations ·Cover and reseal partially empty containers. ·Do not allow chips, fines or dusts to contact water, particularly in enclosed areas. If molten: ▶ Contain the flow using dry sand or salt flux as a dam. ▶ All tooling (e.g., shovels or hand tools) and containers which come in contact with molten metal must be preheated or specially coated, rust free and approved for such use. ▶ Allow the spill to cool before remelting scrap. Moderate hazard. ▶ CAUTION: Advise personnel in area. ▶ Alert Emergency Services and tell them location and nature of hazard. ▶ Control personal contact by wearing protective clothing.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 HANDLING AND STORAGE

Precautions for safe handling

Safe handling	For molten metals: ·Molten metal and water can be an explosive combination. The risk is greatest when there is sufficient molten metal to entrap or seal off water. Water and other forms of contamination on or contained in scrap or remelt ingot are known to have caused explosions in melting operations. While the products may have minimal surface roughness and internal voids, there remains the possibility of moisture contamination or entrapment. ▶ Avoid all personal contact, including inhalation. ▶ Wear protective clothing when risk of exposure occurs. ▶ Use in a well-ventilated area. ▶ Prevent concentration in hollows and sumps. ▶ Organic powders when finely divided over a range of concentrations regardless of particulate size or shape and suspended in air or some other oxidizing medium may form explosive dust-air mixtures and result in a fire or dust explosion (including secondary explosions) ▶ Minimise airborne dust and eliminate all ignition sources. Keep away from heat, hot surfaces, sparks, and flame. ▶ Establish good housekeeping practices. ▶ Remove dust accumulations on a regular basis by vacuuming or gentle sweeping to avoid creating dust clouds.
Other information	Store in the dark. ▶ DO NOT store near acids, or oxidising agents ▶ Store in original containers. ▶ Keep containers securely sealed. ▶ Store in a cool, dry area protected from environmental extremes. ▶ Store away from incompatible materials and foodstuff containers.

Conditions for safe storage, including any incompatibilities

Suitable container	▶ Bulk bags: Reinforced bags required for dense materials. ▶ CARE: Packing of high density product in light weight metal or plastic packages may result in container collapse with product release ▶ Heavy gauge metal packages / Heavy gauge metal drums ▶ Polyethylene or polypropylene container. ▶ Check all containers are clearly labelled and free from leaks.
Storage incompatibility	Inorganic derivative of Group 11 metal. Chips, fines and dust are considerably more reactive in the presence of: ▶ Water - slowly generates flammable/explosive hydrogen gas and heat (generation rate is greatly increased with smaller particles (e.g., fines and dusts). ▶ Heat - oxidise at a rate dependent upon temperature and particle size. ▶ Strong oxidisers - violent reaction with considerable heat generation; an react explosively with nitrates (e.g., ammonium nitrate and fertilizers containing nitrate) when heated or molten. ▶ Acids and alkalis - reacts to generate flammable/explosive hydrogen gas; generation rate is greatly increased with smaller particles (e.g., fines and

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► dusts).

The material is described as an electropositive metal.

The activity or electromotive series of metals is a listing of the metals in decreasing order of their reactivity with hydrogen-ion sources such as water and acids. In the reaction with a hydrogen-ion source, the metal is oxidised to a metal ion, and the hydrogen ion is reduced to H₂. The ordering of the activity series can be related to the standard reduction potential of a metal cation.

► Many metals may incandesce, react violently, ignite or react explosively upon addition of concentrated nitric acid.

SECTION 8 EXPOSURE CONTROLS / PERSONAL PROTECTION

Control parameters

OCCUPATIONAL EXPOSURE LIMITS (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
New Zealand Workplace Exposure Standards (WES)	tin	Tin metal	2 mg/m ³	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	antimony	Antimony and compounds, as Sb	0.5 mg/m ³	Not Available	Not Available	Not Available
New Zealand Workplace Exposure Standards (WES)	tin fume	Tin metal	2 mg/m ³	Not Available	Not Available	Not Available

EMERGENCY LIMITS

Ingredient	Material name	TEEL-1	TEEL-2	TEEL-3
tin	Tin	6 mg/m ³	67 mg/m ³	400 mg/m ³
lead	Lead	0.15 mg/m ³	120 mg/m ³	700 mg/m ³
antimony	Antimony	1.5 mg/m ³	13 mg/m ³	80 mg/m ³
tin fume	Tin	6 mg/m ³	67 mg/m ³	400 mg/m ³
lead fumes	Lead	0.15 mg/m ³	120 mg/m ³	700 mg/m ³

Ingredient	Original IDLH	Revised IDLH
tin	Not Available	Not Available
lead	Not Available	Not Available
antimony	Not Available	Not Available
tin fume	Not Available	Not Available
lead fumes	Not Available	Not Available

MATERIAL DATA

Exposure controls

Appropriate engineering controls	Metal dusts must be collected at the source of generation as they are potentially explosive. ► Avoid ignition sources. ► Good housekeeping practices must be maintained. ► Dust accumulation on the floor, ledges and beams can present a risk of ignition, flame propagation and secondary explosions.
Personal protection	
Eye and face protection	► Safety glasses with unperforated side shields may be used where continuous eye protection is desirable, as in laboratories; spectacles are not sufficient where complete eye protection is needed such as when handling bulk-quantities, where there is a danger of splashing, or if the material may be under pressure. ► Chemical goggles whenever there is a danger of the material coming in contact with the eyes; goggles must be properly fitted. ► Full face shield (20 cm, 8 in minimum) may be required for supplementary but never for primary protection of eyes; these afford face protection. ► Alternatively a gas mask may replace splash goggles and face shields.
Skin protection	See Hand protection below
Hands/feet protection	► Elbow length PVC gloves NOTE: ► The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ► Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. ► Protective gloves eg. Leather gloves or gloves with Leather facing Experience indicates that the following polymers are suitable as glove materials for protection against undissolved, dry solids, where abrasive particles are not present. ► polychloroprene. ► nitrile rubber. ► butyl rubber.
Body protection	See Other protection below

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Other protection

- During repair or maintenance activities the potential exists for exposures to toxic metal particulate in excess of the occupational standards. Under these circumstances, protecting workers can require the use of specific work practices or procedures involving the combined use of ventilation, wet and vacuum cleaning methods, respiratory protection, decontamination, special protective clothing, and when necessary, restricted work zones.
- Protective over-garments or work clothing must be worn by persons who may become contaminated with particulate during activities such as machining, furnace rebuilding, air cleaning equipment filter changes, maintenance, furnace tending, etc. Contaminated work clothing and over-garments must be managed in a controlled manner to prevent secondary exposure to workers of third parties, to prevent the spread of particulate to other areas, and to prevent particulate from being taken home by workers.
- Personnel who handle and work with molten metal should utilise primary protective clothing like polycarbonate face shields, fire resistant tapper's jackets, neck shades (snoods), leggings, spats and similar equipment to prevent burn injuries.

Respiratory protection

Particulate. (AS/NZS 1716 & 1715, EN 143:2000 & 149:001, ANSI Z88 or national equivalent)

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	P1 Air-line*	- -	PAPR-P1 -
up to 50 x ES	Air-line**	P2	PAPR-P2
up to 100 x ES	-	P3	-
		Air-line*	-
100+ x ES	-	Air-line**	PAPR-P3

* - Negative pressure demand ** - Continuous flow

A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO₂), G = Agricultural chemicals, K = Ammonia(NH₃), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- ▶ Respirators may be necessary when engineering and administrative controls do not adequately prevent exposures.
- ▶ The decision to use respiratory protection should be based on professional judgment that takes into account toxicity information, exposure measurement data, and frequency and likelihood of the worker's exposure - ensure users are not subject to high thermal loads which may result in heat stress or distress due to personal protective equipment (powered, positive flow, full face apparatus may be an option).
- ▶ Published occupational exposure limits, where they exist, will assist in determining the adequacy of the selected respiratory protection. These may be government mandated or vendor recommended.
- ▶ Certified respirators will be useful for protecting workers from inhalation of particulates when properly selected and fit tested as part of a complete respiratory protection program.
- ▶ Use approved positive flow mask if significant quantities of dust becomes airborne.
- ▶ Try to avoid creating dust conditions.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Appearance	Silver grey solid with no odour; insoluble in water.		
Physical state	Solid	Relative density (Water = 1)	Not Available
Odour	Not Available	Partition coefficient n-octanol / water	Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Applicable
pH (as supplied)	Not Applicable	Decomposition temperature	Not Available
Melting point / freezing point (°C)	Not Available	Viscosity (cSt)	Not Applicable
Initial boiling point and boiling range (°C)	Not Available	Molecular weight (g/mol)	Not Applicable
Flash point (°C)	Not Applicable	Taste	Not Available
Evaporation rate	Not Applicable	Explosive properties	Not Available
Flammability	Not Applicable	Oxidising properties	Not Available
Upper Explosive Limit (%)	Not Applicable	Surface Tension (dyn/cm or mN/m)	Not Applicable
Lower Explosive Limit (%)	Not Applicable	Volatile Component (%vol)	Negligible
Vapour pressure (kPa)	Not Applicable	Gas group	Not Available
Solubility in water	Immiscible	pH as a solution (1%)	Not Applicable
Vapour density (Air = 1)	Not Applicable	VOC g/L	Not Available

SECTION 10 STABILITY AND REACTIVITY

Reactivity	See section 7
Chemical stability	▶ Unstable in the presence of incompatible materials. ▶ Product is considered stable. ▶ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

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SECTION 11 TOXICOLOGICAL INFORMATION

Information on toxicological effects

Inhaled	Inhalation of freshly formed metal oxide particles sized below 1.5 microns and generally between 0.02 to 0.05 microns may result in "metal fume fever". Symptoms may be delayed for up to 12 hours and begin with the sudden onset of thirst, and a sweet, metallic or foul taste in the mouth. Other symptoms include upper respiratory tract irritation accompanied by coughing and a dryness of the mucous membranes, lassitude and a generalised feeling of malaise. Mild to severe headache, nausea, occasional vomiting, fever or chills, exaggerated mental activity, profuse sweating, diarrhoea, excessive urination and prostration may also occur. Fumes evolved during welding operations may be irritating to the upper-respiratory tract and may be harmful if inhaled. Persons with impaired respiratory function, airway diseases and conditions such as emphysema or chronic bronchitis, may incur further disability if excessive concentrations of particulate are inhaled. If prior damage to the circulatory or nervous systems has occurred or if kidney damage has been sustained, proper screenings should be conducted on individuals who may be exposed to further risk if handling and use of the material result in excessive exposures. Lead fume is toxic and acts as a cumulative poison. Regular blood testing should be considered for workers who are regularly exposed.
Ingestion	Overexposure is unlikely in this form. Considered an unlikely route of entry in commercial/industrial environments Ingestion may result in nausea, abdominal irritation, pain and vomiting
Skin Contact	Molten material is capable of causing burns. Skin contact does not normally present a hazard, though it is always possible that occasionally individuals may be found who react to substances usually regarded as inert.
Eye	Molten material is capable of causing burns. The vapour is discomforting
Chronic	Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests. There is sufficient evidence to establish a causal relationship between human exposure to the material and impaired fertility There is sufficient evidence to establish a causal relationship between human exposure to the material and subsequent developmental toxic effects in the off-spring. May cause harm to breastfed babies. On the basis, primarily, of animal experiments, concern has been expressed that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Exposure to the material may result in a possible risk of irreversible effects. The material may produce mutagenic effects in man. This concern is raised, generally, on the basis of appropriate studies using mammalian somatic cells in vivo. Such findings are often supported by positive results from in vitro mutagenicity studies. Metallic dusts generated by the industrial process give rise to a number of potential health problems. The larger particles, above 5 micron, are nose and throat irritants. Smaller particles however, may cause lung deterioration. Particles of less than 1.5 micron can be trapped in the lungs and, dependent on the nature of the particle, may give rise to further serious health consequences.

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	Not Available	Not Available
tin	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (rat) LD50: >2000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
lead	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Inhalation (rat) LC50: >5.05 mg/14 h ^[1]	
	Oral (rat) LD50: >2000 mg/kg ^[1]	
antimony	TOXICITY	IRRITATION
	Oral (rat) LD50: 100 mg/kg ^[2]	Eye: no adverse effect observed (not irritating) ^[1]
		Skin: no adverse effect observed (not irritating) ^[1]
tin fume	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no adverse effect observed (not irritating) ^[1]
	Oral (rat) LD50: >2000 mg/kg ^[1]	Skin: no adverse effect observed (not irritating) ^[1]
lead fumes	TOXICITY	IRRITATION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Not Available
	Inhalation (rat) LC50: >5.05 mg/14 h ^[1]	
	Oral (rat) LD50: >2000 mg/kg ^[1]	

Weichlotlegierung SnPb(Sb), PbSn(Sb) Soft Solder SnPb(Sb), PbSn(Sb) Sn 25.0-80.0%, Pb 20.0-75.0%, Sb 0.0-5.5% #322-2916 (NZ)

Legend: 1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

LEAD	WARNING: Lead is a cumulative poison and has the potential to cause abortion and intellectual impairment to unborn children of pregnant workers.		
LEAD FUMES	WARNING: This substance has been classified by the IARC as Group 2B: Possibly Carcinogenic to Humans.		
TIN & TIN FUME	No significant acute toxicological data identified in literature search.		
Acute Toxicity	✗	Carcinogenicity	✓
Skin Irritation/Corrosion	✗	Reproductivity	✓
Serious Eye Damage/Irritation	✓	STOT - Single Exposure	✗
Respiratory or Skin sensitisation	✓	STOT - Repeated Exposure	✓
Mutagenicity	✓	Aspiration Hazard	✗

Legend: ✗ – Data either not available or does not fill the criteria for classification
✓ – Data available to make classification

SECTION 12 ECOLOGICAL INFORMATION

Toxicity

Weichlotlegierung SnPb(Sb), PbSn(Sb) Soft Solder SnPb(Sb), PbSn(Sb) Sn 25.0-80.0%, Pb 20.0-75.0%, Sb 0.0-5.5% #322-2916 (NZ)	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	Not Available	Not Available	Not Available	Not Available	Not Available
tin	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>0.0124mg/L	2
	EC50	48	Crustacea	0.00018mg/L	5
	EC50	72	Algae or other aquatic plants	0.009-0.846mg/L	2
	NOEC	72	Algae or other aquatic plants	0.001-mg/L	2
lead	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.001-0.06756mg/L	2
	EC50	48	Crustacea	0.029mg/L	2
	EC50	72	Algae or other aquatic plants	0.0205mg/L	2
	BCFD	8	Fish	4.324mg/L	4
	NOEC	672	Fish	0.00003mg/L	4
antimony	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.93mg/L	2
	EC50	48	Crustacea	>1-mg/L	2
	EC50	96	Algae or other aquatic plants	0.61mg/L	2
	NOEC	720	Fish	>0.0075mg/L	2
tin fume	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	>0.0124mg/L	2
	EC50	48	Crustacea	0.00018mg/L	5
	EC50	72	Algae or other aquatic plants	0.009-0.846mg/L	2
	NOEC	72	Algae or other aquatic plants	0.001-mg/L	2
lead fumes	ENDPOINT	TEST DURATION (HR)	SPECIES	VALUE	SOURCE
	LC50	96	Fish	0.001-0.06756mg/L	2
	EC50	48	Crustacea	0.029mg/L	2
	EC50	72	Algae or other aquatic plants	0.0205mg/L	2
	BCFD	8	Fish	4.324mg/L	4
	NOEC	672	Fish	0.00003mg/L	4

Legend: Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 3. EPIWIN Suite V3.12 (QSAR) - Aquatic Toxicity Data (Estimated) 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

DO NOT discharge into sewer or waterways.

Persistence and degradability

Continued...

Weichlotlegierung SnPb(Sb), PbSn(Sb) Soft Solder SnPb(Sb), PbSn(Sb) Sn 25.0-80.0%, Pb 20.0-75.0%, Sb 0.0-5.5% #322-2916 (NZ)

Ingredient	Persistence: Water/Soil	Persistence: Air
	No Data available for all ingredients	No Data available for all ingredients

Bioaccumulative potential

Ingredient	Bioaccumulation
	No Data available for all ingredients

Mobility in soil

Ingredient	Mobility
	No Data available for all ingredients

SECTION 13 DISPOSAL CONSIDERATIONS

Waste treatment methods

Product / Packaging disposal	Metal scrap recycling operations present a wide variety of hazards, including health hazards associated with chemical exposures and safety hazards associated with material processing operations and the equipment used in these tasks. Many of these metals do not pose any hazard to people who handle objects containing the metal in everyday use. In cases where employees could be exposed to multiple hazardous metals or other hazardous substances at the same time or during the same workday, employers must consider the combined effects of the exposure in determining safe exposure levels. The recycling of scrap metals is associated with illness and injury. The most common causes of illness were poisoning (e.g., lead or cadmium poisoning), disorders associated with repeated trauma, skin diseases or disorders, and respiratory conditions due to inhalation of, or other contact with, toxic agents. ·Lead is recycled from solder, cable covering, building construction materials, and residues and drosses from smelter-refinery operations. Employees may be exposed to lead during any of these processes ·Recyclers may also encounter lead when working with scraps coated with paints containing lead (especially scraps originating from bridge dismantling and rehabilitation and shipyards). Lead dust can be created by grinding, cutting, drilling, sanding, scraping or blasting surfaces coated with lead paints. Lead fumes can be created by using heat guns or other heating techniques to remove paint from surfaces, or by using heated cutting tools to cut through painted metal. ▶ DO NOT allow wash water from cleaning or process equipment to enter drains. ▶ It may be necessary to collect all wash water for treatment before disposal. ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▶ Where in doubt contact the responsible authority.
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Ensure that the hazardous substance is disposed in accordance with the Hazardous Substances (Disposal) Notice 2017

Disposal Requirements

Packages that have been in direct contact with the hazardous substance must be only disposed if the hazardous substance was appropriately removed and cleaned out from the package. The package must be disposed according to the manufacturer's directions taking into account the material it is made of. Packages which hazardous content have been appropriately treated and removed may be recycled.

The hazardous substance must only be disposed if it has been treated by a method that changed the characteristics or composition of the substance and it is no longer hazardous.

SECTION 14 TRANSPORT INFORMATION

Labels Required

Marine Pollutant	NO
HAZCHEM	Not Applicable

Land transport (UN): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Air transport (ICAO-IATA / DGR): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Sea transport (IMDG-Code / GGVSee): NOT REGULATED FOR TRANSPORT OF DANGEROUS GOODS

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

SECTION 15 REGULATORY INFORMATION

Safety, health and environmental regulations / legislation specific for the substance or mixture

This substance is to be managed using the conditions specified in an applicable Group Standard

HSR Number	Group Standard
HSR002616	Metal Industry Products (Toxic [6.7]) Group Standard 2017

TIN IS FOUND ON THE FOLLOWING REGULATORY LISTS

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

LEAD IS FOUND ON THE FOLLOWING REGULATORY LISTS

Weichlotlegierung SnPb(Sb), PbSn(Sb) Soft Solder SnPb(Sb), PbSn(Sb) Sn 25.0-80.0%, Pb 20.0-75.0%, Sb 0.0-5.5% #322-2916 (NZ)

IMO IBC Code Chapter 17: Summary of minimum requirements

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

ANTIMONY IS FOUND ON THE FOLLOWING REGULATORY LISTS

International Air Transport Association (IATA) Dangerous Goods Regulations

International Maritime Dangerous Goods Requirements (IMDG Code)

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

TIN FUME IS FOUND ON THE FOLLOWING REGULATORY LISTS

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Workplace Exposure Standards (WES)

LEAD FUMES IS FOUND ON THE FOLLOWING REGULATORY LISTS

IMO IBC Code Chapter 17: Summary of minimum requirements

International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs

International Air Transport Association (IATA) Dangerous Goods Regulations

International Maritime Dangerous Goods Requirements (IMDG Code)

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals

New Zealand Hazardous Substances and New Organisms (HSNO) Act - Classification of Chemicals - Classification Data

New Zealand Inventory of Chemicals (NZIoC)

New Zealand Land Transport Rule: Dangerous Goods 2005 - Schedule 1 Quantity limits

United Nations Recommendations on the Transport of Dangerous Goods Model Regulations

Hazardous Substance Location

Subject to the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Hazard Class	Quantity beyond which controls apply for closed containers	Quantity beyond which controls apply when use occurring in open containers
Not Applicable	Not Applicable	Not Applicable

Certified Handler

Subject to Part 4 of the Health and Safety at Work (Hazardous Substances) Regulations 2017.

Class of substance	Quantities
Not Applicable	Not Applicable

Refer Group Standards for further information

Tracking Requirements

Not Applicable

National Inventory Status

National Inventory	Status
Australia - AICS	Yes
Canada - DSL	Yes
Canada - NDSL	No (lead; tin fume; antimony; tin; lead fumes)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	No (lead; tin fume; antimony; tin; lead fumes)
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - ARIPS	Yes
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory and are not exempt from listing(see specific ingredients in brackets)

SECTION 16 OTHER INFORMATION

Revision Date	09/09/2019
Initial Date	09/09/2019

Other information

Continued...

Weichlotlegierung SnPb(Sb), PbSn(Sb) Soft Solder SnPb(Sb), PbSn(Sb) Sn 25.0-80.0%, Pb 20.0-75.0%, Sb 0.0-5.5% #322-2916 (NZ)

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC – TWA: Permissible Concentration-Time Weighted Average
PC – STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit
TEEL: Temporary Emergency Exposure Limit,
IDLH: Immediately Dangerous to Life or Health Concentrations
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index

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