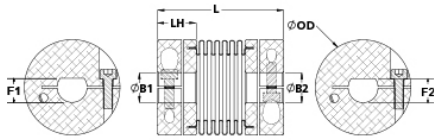




MBCL19-7/6.5D-7/6.5D-A

Ruland MBCL19-7/6.5D-7/6.5D-A, 7/6.5Dmm x 7/6.5Dmm Bellows Coupling with D-Bores, Increased Misalignment, Aluminum, 19.1mm, OD 34.4 mm Length



Description

Ruland MBCL19-7/6.5D-7/6.5D-A is a d-bore bellows coupling with increased misalignment with 7/6.5Dmm x 7/6.5Dmm bores, 19.1mm OD, and 34.4 mm length. The d-bore allows for positive drive in applications where the coupling can not slip. It has fewer convolutions than comparably sized high misalignment styles allowing for increased torsional stiffness making it the ideal choice for precision positioning applications. MBCL19-7/6.5D-7/6.5D-A is comprised of two anodized aluminum hubs and a stainless steel bellows for lightweight and low inertia. It is also engineered with a balanced design for reduced vibration at high speeds up to 10,000 RPM. The thin walls of the bellows are able to flex while remaining rigid under torsional loads allowing for the accommodation of all forms of misalignment. Hardware is metric and tests beyond DIN 912 12.9 standards for maximum torque capabilities. MBCL19-7/6.5D-7/6.5D-A is machined from meticulously selected bar stock that is sourced exclusively from North American mills. It is carefully made in our ISO 9001:2015 advanced manufacturing facility in Marlborough, MA under strict controls using proprietary processes. It is carefully made in our ISO 9001:2015 advanced manufacturing facility in Marlborough, MA under strict controls using proprietary processes. MBCL19-7/6.5D-7/6.5D-A is RoHS3, REACH, and Conflict Minerals compliant.

Product Specifications

Bore (B1)	7/6.5D mm	Small Bore (B2)	7/6.5D mm
Flat (F1)	6.50 mm	Flat (F2)	6.50 mm
B1 Max Shaft Penetration	14.5 mm	B2 Max Shaft Penetration	14.5 mm
Outer Diameter (OD)	0.750 in (19.1 mm)	Bore Tolerance	+0.03 mm / -0.00 mm
Flat Tolerance	+.002"/- .000"	Length (L)	1.355 in (34.4 mm)
Length Tolerance	+/- 0.76 mm	Hub Width (LH)	10.40 mm
Recommended Shaft Tolerance	+0.000 mm / -0.013 mm	Forged Clamp Screw	M2.5
Screw Material	Alloy Steel	Hex Wrench Size	2.0 mm
Screw Finish	Black Oxide	Seating Torque	1.21 Nm
Number of Screws	2 ea	Dynamic Torque Reversing	1.13 Nm
Angular Misalignment	3.0°	Dynamic Torque Non-Reversing	2.25 Nm
Parallel Misalignment	0.20 mm	Static Torque	4.5 Nm
Axial Motion	0.51 mm	Torsional Stiffness	9.8 Nm/Deg
Moment of Inertia	7.094 x 10 ⁻⁷ kg-m ²	Maximum Speed	10,000 RPM
Full Bearing Support Required?	Yes	Average Load at Max Parallel Offset	3.2 N
Average Slope	8.6 N/mm	Zero-Backlash?	Yes
Balanced Design	Yes	Torque Wrench	TW:BT-1R-1/4-10.7
Recommended Hex Key	Metric Hex Keys	Material Specification	Hubs: 2024-T351 Aluminum Bar Bellows: Type 321 Stainless Steel
Temperature	-40°F to 200°F (-40°C to 93°C)	Finish Specification	Sulfuric Anodized MIL-A-8625 Type II, Class 2 and ASTM B580 Type B Black Anodize
Bellows Attachment Method	Epoxy	Manufacturer	Ruland Manufacturing

Country of Origin	USA	Weight (lbs)	0.030579
UPC	65432941982	Tariff Code	8483.60.8000
UNSPC	31163018		
Note 1	Stainless steel hubs are available upon request.		
Note 2	Torque ratings are at maximum misalignment.		
Note 3	Performance ratings are for guidance only. The user must determine suitability for a particular application.		
Note 4	Torque ratings for the couplings are based on the physical limitations/failure point of the metal bellows. Under normal/typical conditions the hubs are capable of holding up to the rated torque of the metal bellows. In some cases especially when the smallest standard bores are used or where shafts are undersized slippage on the shaft is possible below the rated torque of the metal bellows. Keyways are available to provide additional torque capacity in the shaft/hub connection when required. Please consult technical support for more assistance.		