



ENGLISH

# Datasheet

## RS Pro Screw Extractor/HSS Drills Set

### 12 Piece M3 – M25

RS Stock No: 446-863



#### Specifications:

For extracting screws and studs of medium tensile strength

12 piece set, includes:

6 Screw Extractors Nos. 1 –6, range M3 – M25: Slow Spiral

6 HSS Fully Ground Jobber Drills: DIN 338 / BS 328

Housed in a robust plastic case

Please note: Screw Extractors can snap if not used with the appropriate tap wrench

Order Code	Manufacturers Code	Description
446-863	21-740-BOX	Screw Extractor/HSS Drills Set



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## RS Pro Screw Extractor/HSS Drills Set

### 12 Piece M3 – M25

#### Specifications:

No.	Thread Range	Overall Length	HRC	Drill Diameter	Material
1	M3 – M6	50	50-60	2.5mm	Alloy Steel GCR15
2	M6 – M8	60	50-60	3.3mm	Alloy Steel GCR15
3	M8 – M11	70	50-60	4.2mm	Alloy Steel GCR15
4	M11 – M14	76	50-60	5.0mm	Alloy Steel GCR15
5	M14 – M18	85	50-60	6.8mm	Alloy Steel GCR15
6	M18 – M25	95	40-50	9.5mm	Carbon Steel 45#

#### Drill Specifications:

Fully Ground

Material: M2

Metric Sizes: DIN 338

Point: 118°

Spiral: Right Hand

Helix: Standard

Finish: Black

Dia mm	Flute Length mm	Total Length mm
2.5	30	57
3.3	36	65
4.2	43	75
5	52	86
6.8	69	109
9.5	81	125