

Installation Instructions

1. Align the bores of the MJS41-18-A jaw coupling hubs on the shafts that are to be joined and determine if the misalignment parameters are within the limits of the coupling. (See spider for misalignment parameters.)
 2. Fully tighten the M5 screw(s) on the first hub to the recommended seating torque of 4 Nm using a 2.5 mm hex torque wrench.
 3. Insert a spider into the jaws of one hub until the raised points contact the base of the hub.
 4. Insert the jaws of the second hub into the spider openings until the raised points contact the base of the second hub. Some force will be required to insert the second hub. This is normal.
 5. Assure that a gap is maintained between the two hubs so there is no metal to metal contact. Fully tighten the screw(s) on the second hub to the recommended seating torque.
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