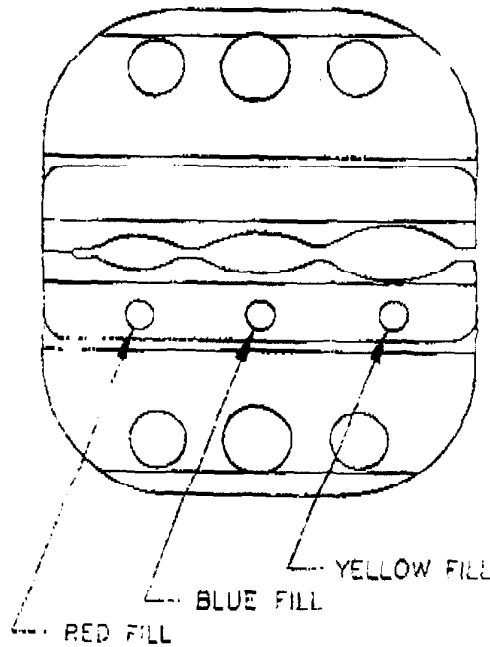
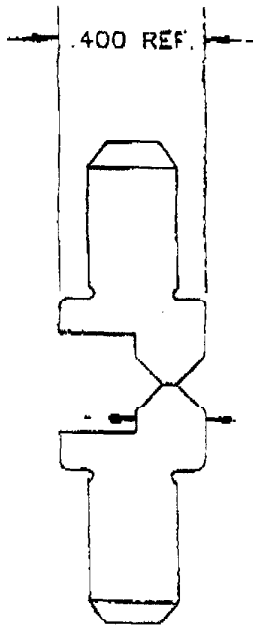


ACTUAL SIZE

GAGING INFORMATION

NEST	GAGING
RED (22-16)	.094/.090
BLUE (16-14)	.1095/.1045
YELLOW (12-10)	.158/.152

GAGING USING GO/NO GO PINS WITH TOOL CLOSED TO LAST TOOTH OF RATCHET



USE SP 1038-02 STAMP FOR DOT STAMPING
(RED, BLUE AND YELLOW PAINT FILL AFTER BLACK OXIDE)

		EXP. RELEASE		TOLERANCES	MATERIAL
		FINAL RELEASE		FRAC. ±	
		5/3/93		2 DEC. ±	
		SUPERSEDES		3 DEC. ±	
		SCALE	DWN.	4 DEC. ±	PART NAME
REVISION	APPD.	2:1	CJG	ANGLES ±	
		CHECKED	APPD.	UNLESS OTHERWISE SPECIFIED	
				DO NOT SCALE DRAWING	SP 1430-58

RES.