

tang file milled hand 250mm cut 1, coarse stock removal on soft metals



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Milled tooth files from PFERD TOOLS are particularly well-suited to coarse machining. The highly abrasive milled tooth geometry with large flutes prevents clogging.

Rectangular file with cuts on three sides. Tanged version. Angled cut with chip divider on the flat sides, straight cut on the high edge. Suitable for work on rectangular geometries.

Straight cut for coarse stock removal on soft metals. Because of its milled tooth shape with large flutes, the teeth do not clog up.

Technical information

Cut	1
Height	5.5 mm
Length	250 mm
PFERD TOOLS type	290
Width	25 mm

Advantages

- ✔ Very aggressive.
- ✔ No clogging thanks to the large flutes.

Recommendations for use

- ✔ Choose cut 1 with 8 teeth per inch for coarse stock removal.

Contents

- ✔ These milled file blades are delivered in industrial packaging.
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Materials that can be worked

- ✓ Aluminium
- ✓ Brass
- ✓ Cast steel
- ✓ Copper
- ✓ Grey/nodular cast iron (GG/GJL, GGG/GJS)
- ✓ Soft non-ferrous metal
- ✓ Steel, cast steel
- ✓ Steels up to 1,200 N/mm² (< 38 HRC)

Applications

- ✓ Chamfering
- ✓ Deburring
- ✓ Leveling
- ✓ Rounding
- ✓ Surface work
- ✓ Working on edges (chamfering, rounding)

Drive types

- ✓ Manual application



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