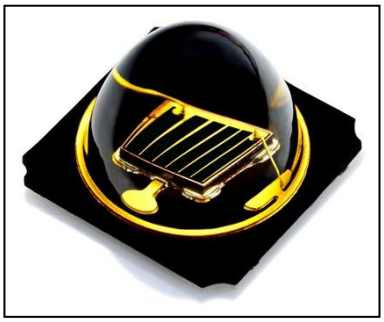
Standard product reference sheet

MFN1107MS-TR



Features

Package	Narrow distribution angle with dome lens , **IRED Peak wavelength : 945nm** Outer Dimension 3.8 x 3.8 x 2.8mm(L x W x H)
Product features	・Operating temperature : −40 to +125 deg. ・Radiant intensity : 440mW/sr (TYP.) @ I_F = 1A ・Lead–free soldering compliant ・RoHS2 compliant

Recommended applications

・Light source for surveillance camera, night auxiliary light
・TOF (Time Of Flight) sensor, Security equipment etc.

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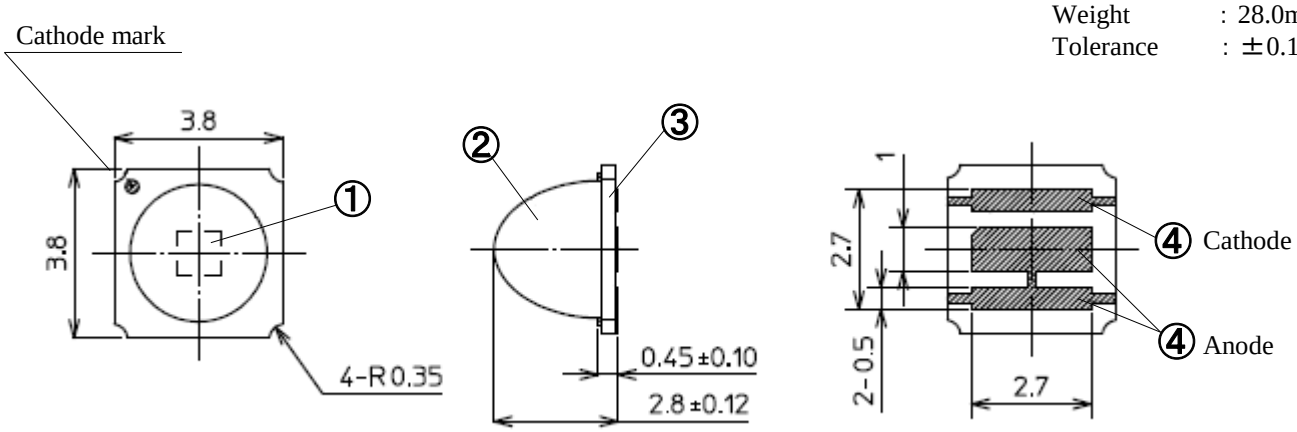
Outline dimensions

MFN1107MS-TR

Unit : mm
Weight : 28.0mg
Tolerance : ±0.1

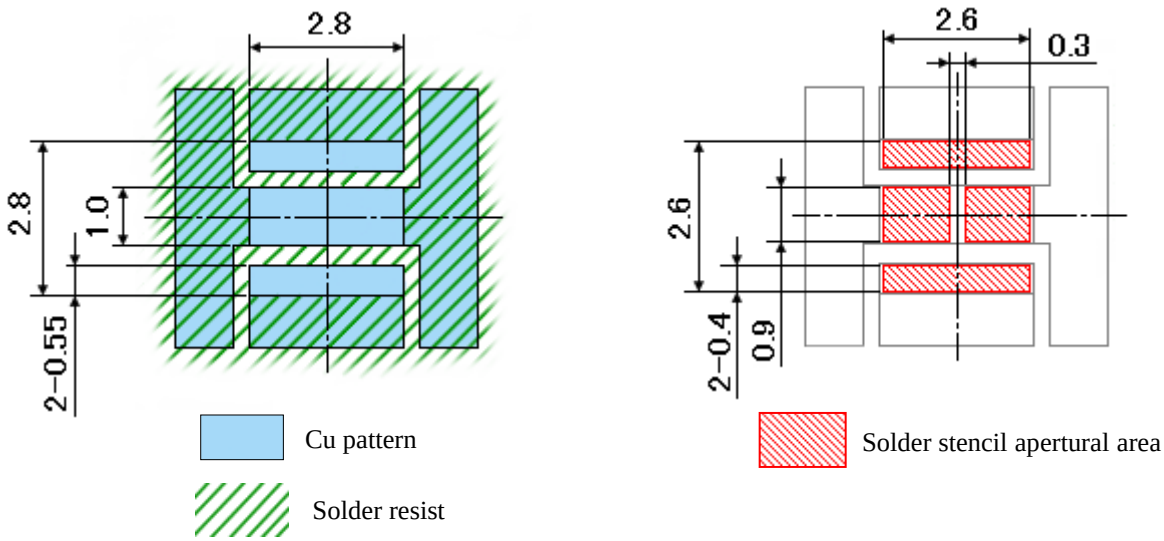


Top view **Side view** **Bottom view**

NO.	PART NAME	MATERIALS	QTY.
①	LED die	AlGaAs	1
②	Encapsulant	Silicone resin	-
③	Substrate	Glass fabrics	1
④	Terminal	Au plating	Anode : 2 Cathode : 1

Recommended pad

Unit : mm
Tolerance : ±0.1



【 Product overview 】

Die material	AlGaAs
Resin color	Water clear

【 Absolute maximum ratings 】

ITEM	SYMBOL	MAXIMUM RATINGS	UNITS	
Operating temperature	T_{opr}	−40 ～ +125	℃	Note 1
Storage temperature	T_{stg}	−40 ～ +125	℃	Note 1
Junction temperature	Tj	125	℃	
Forward current	I_F	1	A	
Pulse forward current(tw≦100μsec, duty≦1%)	I_{FRM}	5	A	
Reverse voltage	V_R	5	V	
Peak temperature of reflow soldering	T_{sld}	260	℃	

Note 1 The ranges of operating and storage temperature are not applied to taping condition.

【 Thermal characteristics 】

(Ta=25℃)

ITEM	SYMBOL	TYP.	MAX.	UNITS
Thermal resistance(Junction - Soldering point)	$R_{th(j-s)}$	5.0	7.0	℃/W

【 Electro-Optical characteristics 】

(Ta=25℃)

ITEM	SYMBOL	CONDITIONS	MIN.	TYP.	MAX.	UNITS	
Radiant intensity	I_e	I_F = 1A	250	440	590	mW/sr	Note 2
Total radiant flux	φ_e	I_F = 1A	-	950	-	mW	
Peak wavelength	λp	I_F = 1A	925	945	965	nm	
Spectral bandwidth at 50% of I_{max}	Δλ	I_F = 1A	-	45	-	nm	
Half intensity angle	$2\theta_{1/2}$	—	-	60	-	deg.	
Response time	t_r / t_f	I_F = 1A R_L = 50Ω	-	15	-	ns	
Forward voltage	V_F	I_F = 1A	1.1	1.5	2.1	V	
Reverse current	I_R	V_R = 5V	-	-	5	μA	
Terminal capacitance	C_t	V = 0V f = 1MHz	-	215	-	pF	

Note 2 This product is classified **"Exempt"** according to "Photobiological safety of lamps and lamp systems: IEC62471". (440mW/sr)

【 Sorting chart for radiant intensity 】

LEDs shall be sorted out "Radiant intensity" into the following chart and each rank parts shall be packed separately when shipping.

Rank	Radiant intensity(mW/sr)		Conditions
	Min.	Max.	
A	250	380	I_F=1A Ta=25℃
B	380	590	

Notes Measurement tolerance: ±7%

【 Sorting chart for forward voltage 】

LEDs shall be sorted out "Forward voltage" into the following chart and each rank parts shall be packed separately when shipping.

Rank	Forward voltage(V)		Conditions
	Min.	Max.	
A	1.1	1.6	I_F = 1A Ta = 25℃
B	1.6	2.1	

Notes Measurement tolerance: ±0.1V

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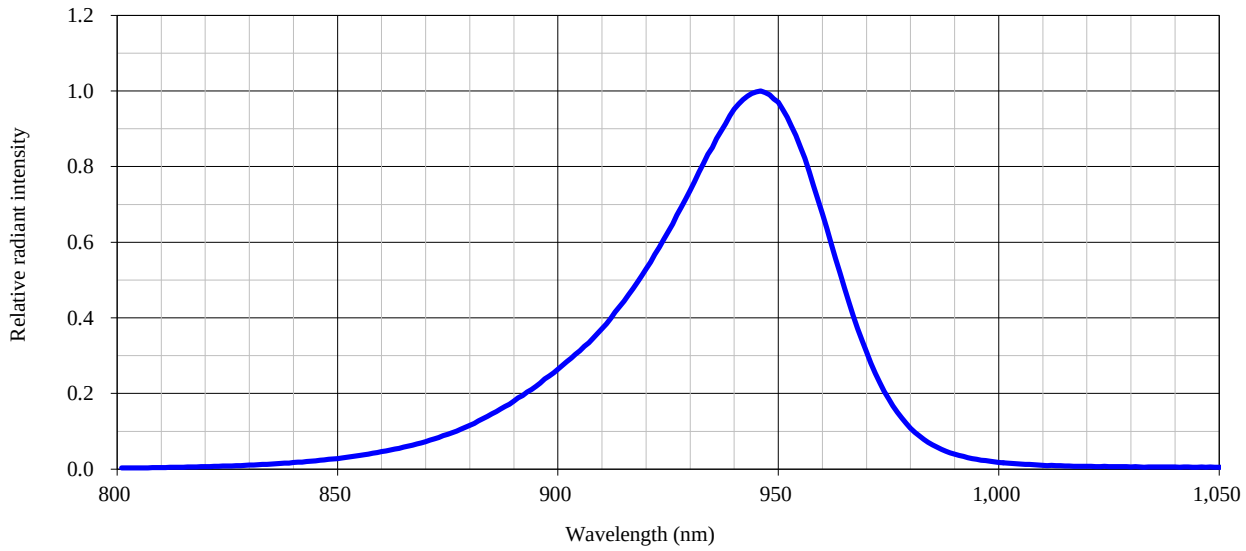
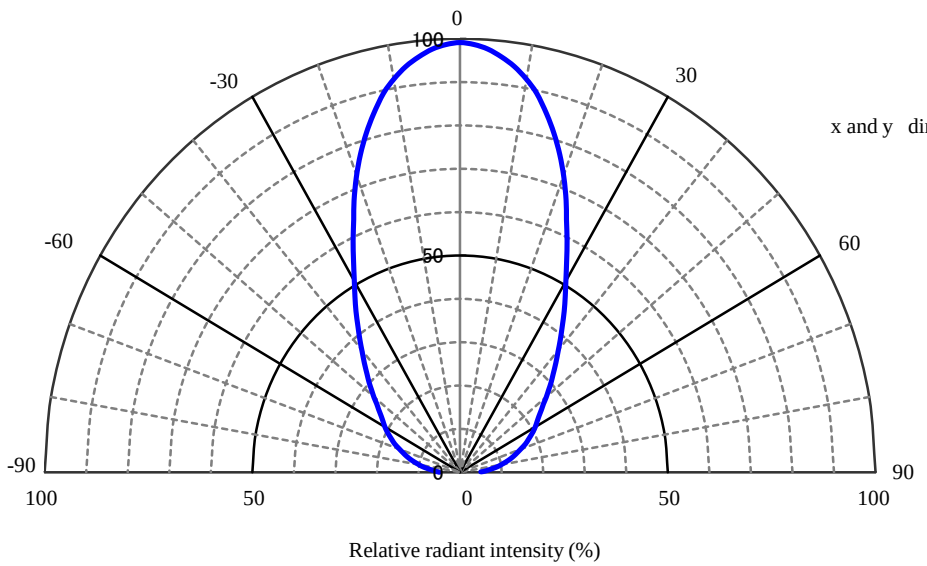
Relative radiant intensity vs. Wavelength

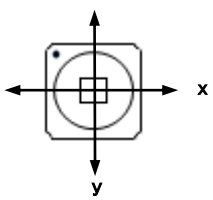
Conditions: Ta = 25℃, I_F =1A



Spatial distribution

Conditions: Ta = 25℃, I_F=1A





x and y direction : same shape

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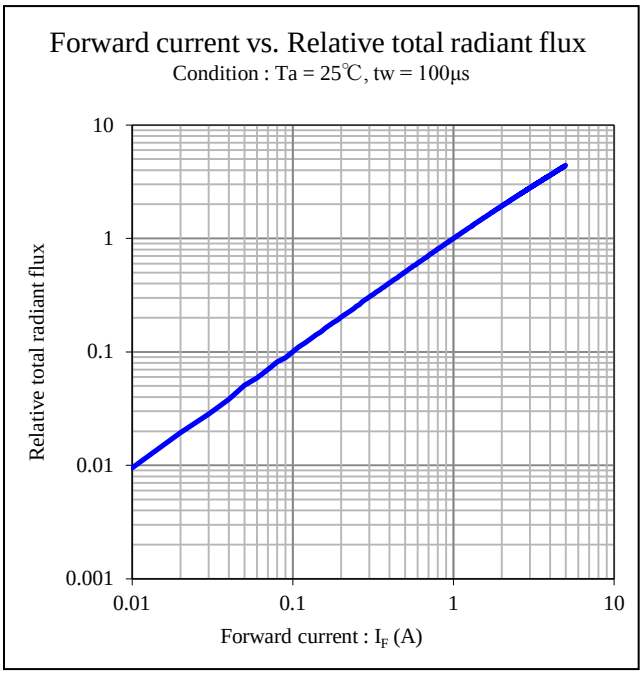

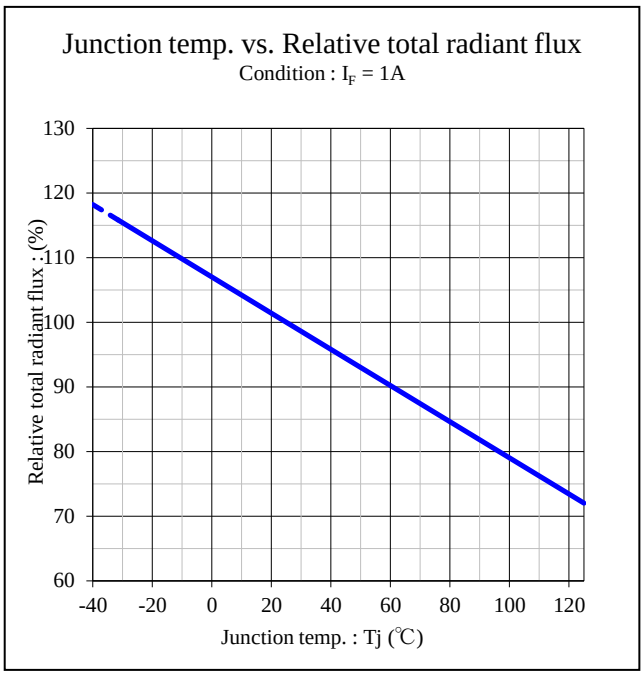

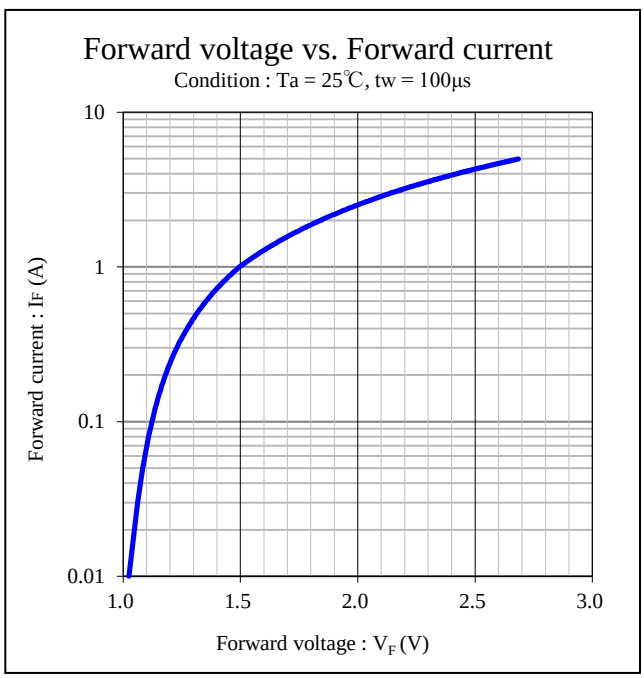

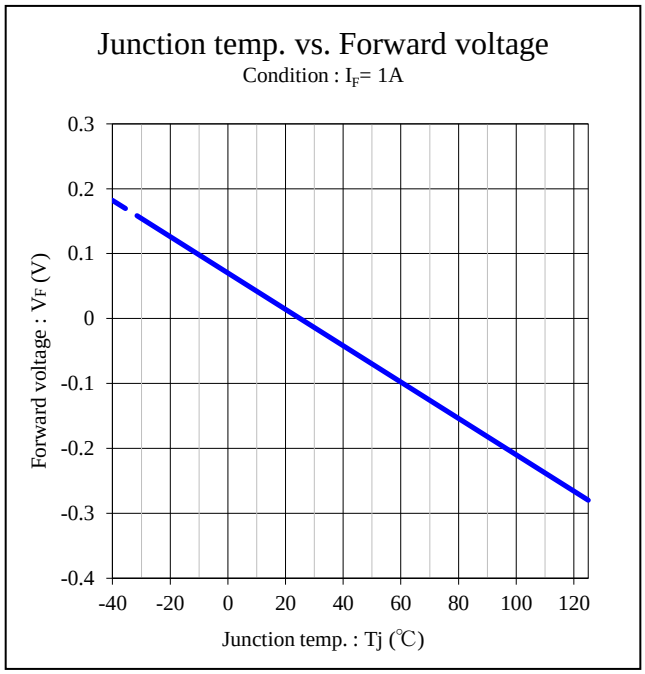

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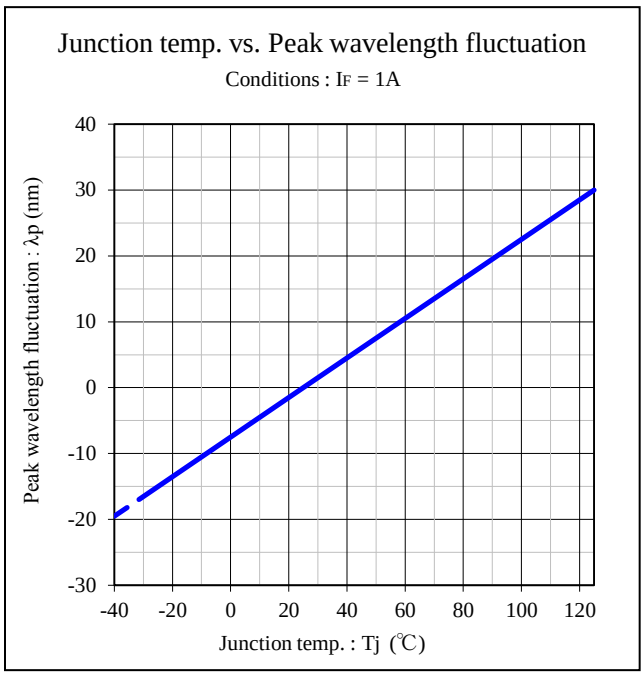
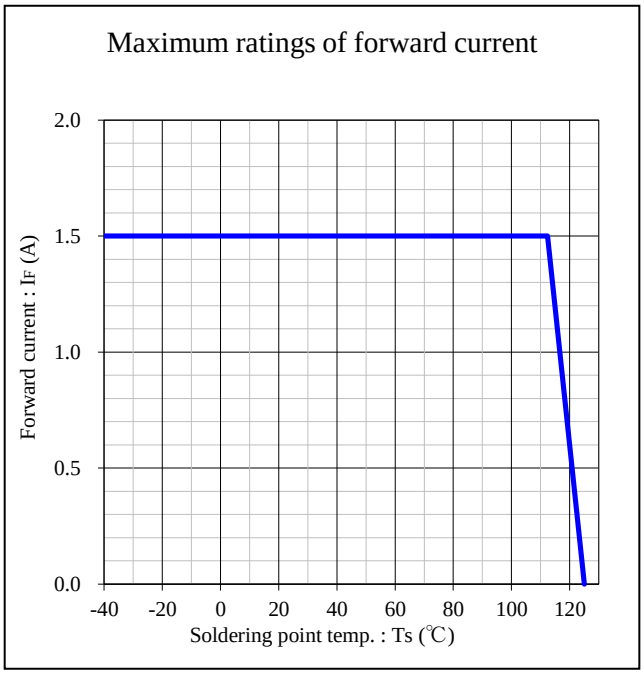
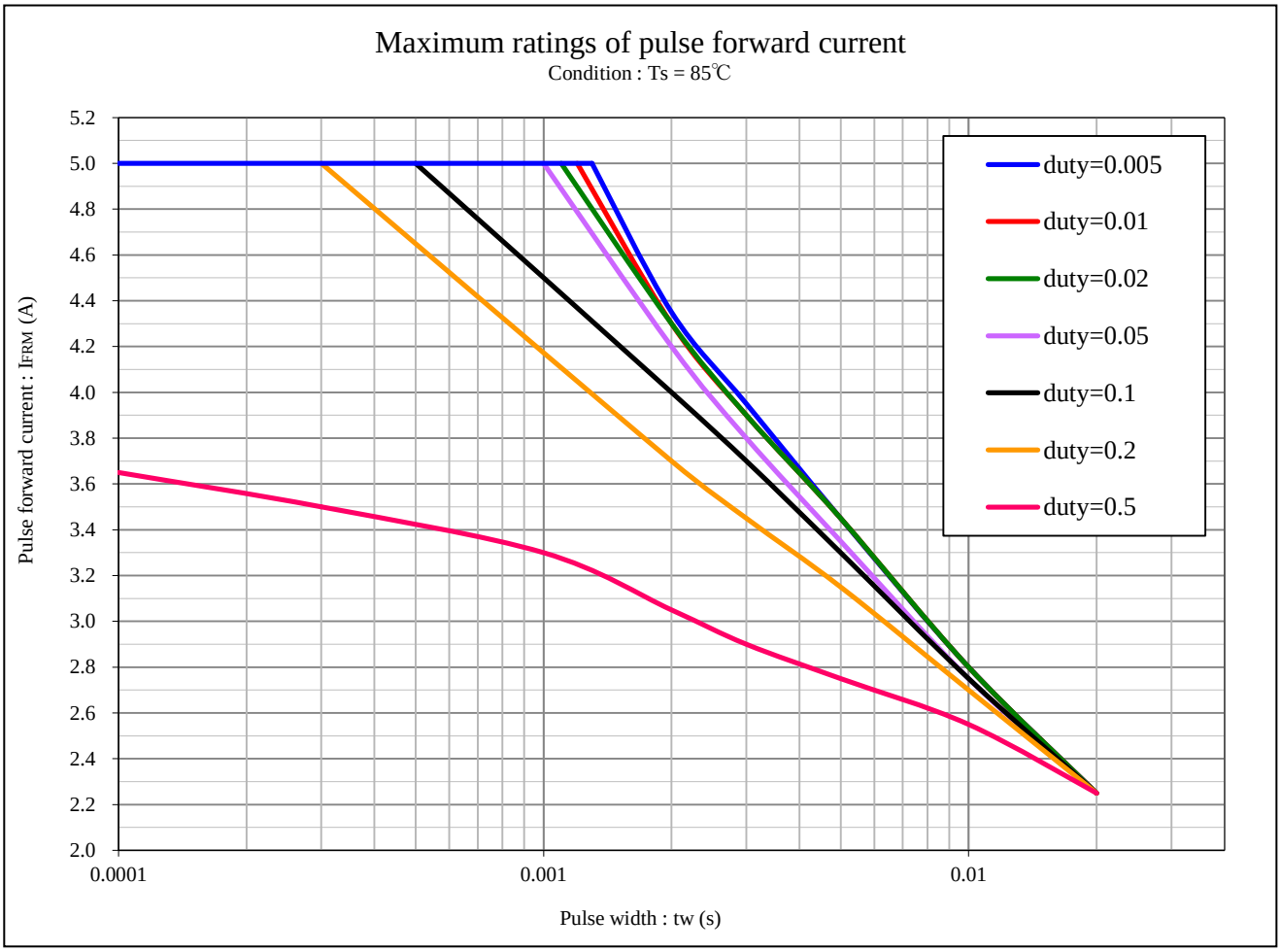

Junction temp. vs. Peak wavelength fluctuation
Conditions : IF = 1A
Peak wavelength fluctuation : λp (nm)
40
30
20
10
0
-10
-20
-30
-40 -20 0 20 40 60 80 100 120
Junction temp. : Tj (℃)


Maximum ratings of forward current
Forward current : IF (A)
2.0
1.5
1.0
0.5
0.0
-40 -20 0 20 40 60 80 100 120
Soldering point temp. : Ts (℃)


Maximum ratings of pulse forward current
Condition : Ts = 85℃
Pulse forward current : IFRM (A)
5.2
5.0
4.8
4.6
4.4
4.2
4.0
3.8
3.6
3.4
3.2
3.0
2.8
2.6
2.4
2.2
2.0
0.0001
0.001
0.01
Pulse width : tw (s)
duty=0.005
duty=0.01
duty=0.02
duty=0.05
duty=0.1
duty=0.2
duty=0.5

【Soldering precaution】

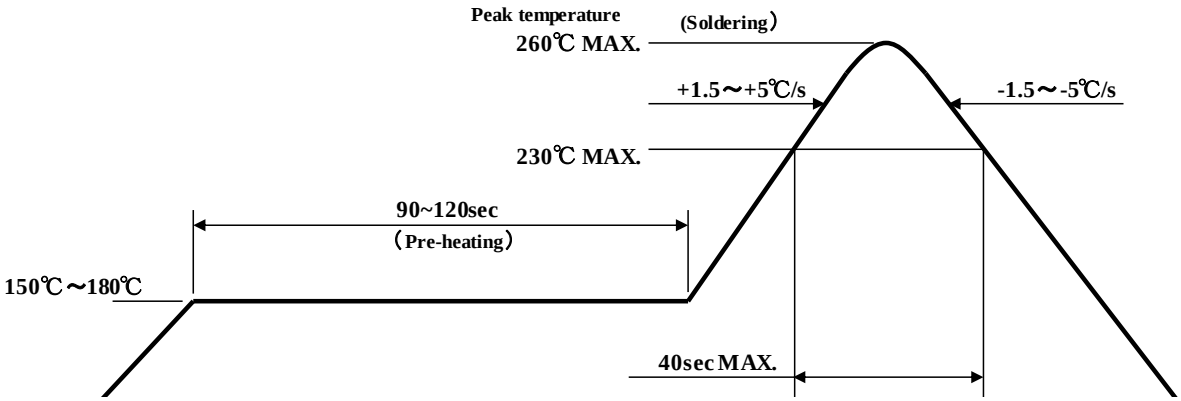
(acc.to EIAJ-4701/300)

1. Heat stress during soldering will influence the reliability of LEDs, however that effect will vary on heating method. Also, if components of varying shape are soldered together, it is recommended to set the soldering pad temperature according to the component most vulnerable to heat (e.g., surface mount LED).

2. The LEDs constituent parts, including the resin, do not stabilize immediately after soldering. Any mechanical stress may cause damage to the products. Please avoid stacking the PCBs, or any other storage method which may cause the PCBs to bend; also, prevent contact of LED with any materials.

3. The recommended temperature profile for reflow soldering is listed as the top surface temperature. This is due to the fact that temperature distribution varies on heating method, PCB material, other components in the assembly, and concentration of the parts mounted. Typically, when FR-4 PCB is mounted with one single LED and heated via Far infrared and hot air, the difference in temperature between PCB and LED resin will be around 5-10° C. Please do not repeat the heating process during reflow more than two times.

【Recommended reflow soldering condition】



Note 1 Recommended temperature profile for the reflow soldering is listed as the temperature of the resin surface. This should be the maximum temperature for soldering. Lowering the heating temperature and decreasing heating time is very effective in achieving higher reliability.

Note 2 The reflow soldering process should be done up to twice(2 times Max). When second process is performed, interval between first and second process should be as short as possible to prevent absorption of moisture to resin of LED. The second soldering process should not be done until LEDs have returned to room temperature (by nature-cooling) after first soldering process.

4. When using a metal PCB, the solder may crack and problems may occur due to major stress on the soldered portion caused by thermal shock. Please carry out a thorough advance verification before use. For the metal PCB's insulation, it is recommended to use stress-reducing materials

5. The products cannot be used for hand soldering and dipping (Through the Wave) soldering.

6. When cleaning, using isopropyl alcohol is recommended. Some chemicals, including Freon substitute detergent could corrode the surface of products, which cause discoloration, clouding, cracks and so on. Please review the reference chart below when cleaning.
   If water is used to clean (including the final cleaning process), please use pure water (not tap water), and completely dry the LED before using. Cleaning with supersonic wave is not recommended.

Cleaning agents	Recommended / Not recommended
Isopropyl alcohol	✓ **Recommended**
Ethyl alcohol	✓ **Recommended**
Pure water	✓ **Recommended**
Trichloroethylene	x **Not recommended**
Chlorothene	x **Not recommended**
Acetone	x **Not recommended**
Thinner	x **Not recommended**

【For electric static discharge (ESD)】

1. Electrification/Static electricity protection

In order to avoid product (die) damage from static electricity caused by electrified operator and other materials electrified friction coming in contact with the product, Stanley recommends taking the following precautions.

① Do not place electrified non-conductive materials near the LED product.
Avoid LED products from coming into contact with metallic materials.(Should the metallic material be electrified , the sudden surge voltage will most likely damage the product.)

② Avoid a working process which may cause the LED product to rub against other materials.

③ Install ground wires for any equipment, where they can be installed, with measures to avoid static electricity surges.

④ Prepare a ESD protective area by placing a Conductive Mattress (1MΩ MAX.) and Ionizer to remove any static electricity.

⑤ Operators should wear a protective wrist-strap.

⑥ Operators should wear conductive work-clothes and shoes.

⑦ To handle the products directly, Stanley recommends the use of ceramic, and not metallic, tweezers.

2. Working environment

① Dry environment is more likely to cause static electricity. Although a dry environment is ideal for storage state of LED products, Stanley recommends an environment with approximately 50% humidity after the soldering process.

② Recommended static electricity level in the working environment is 150V or less,
which is the same value as Integrated Circuits (which are sensitive to static electricity).

【Other precautions】

1. The products are designed to achieve higher performance reliability, however, they can be influenced by usage conditions.

2. Absolute maximum ratings are set to prevent LED products from failing due to excess stress (temperature, current, voltage, etc.). These ratings must never be overrun even for a moment.

3. To achieve the highest performance reliability, it is necessary to take into account, factors such as forward voltage adjusted to the usage temperature condition, derating of the power consumption, and other variable factors.

4. Please insert Straight Protective Resistors into the circuit in order to stabilize LED operation and to prevent the device from igniting due to excess current.

5. Please avoid to using the products with materials and products that contain sulfur and chlorine elements because the reliability may be decreased. Please keep in desiccator before and after mounting, to prevent the products from being affected by corrosive gas.
   Also please make sure there isn't any gas in the surrounding area or entering from outside when using the products.

6. Please avoid to stick foreign material because molding resin in the products has adhesiveness.
   And please don't touch lens portion.

7. Supersonic wave welding is not recommended because wire open circuit may occur.
   ex) bonding outer lens to this product or housing

8. Please check the actual performance in the assembly because the Specification Sheets are described for LED device only.

9. When there is a process of supersonic wave welding etc. after mounting the product, there is a possibility of affecting on the reliability of junction part in package (junction part of die bonding and wire bonding). Please make sure there is no problem before using.

10. The products are designed to perform without failure in the recommended usage conditions. However, please take the necessary precautions to prevent fire, injury, and other damage from these unexpected failures.

11. The products are manufactured to be used for ordinary electronic equipment.
    Please contact our sales staff in advance when exceptional quality and reliability are required, when the failure or malfunction of the products might directly jeopardize life or health (such as for airplanes, aerospace, medical applications, nuclear reactor control systems and so on).

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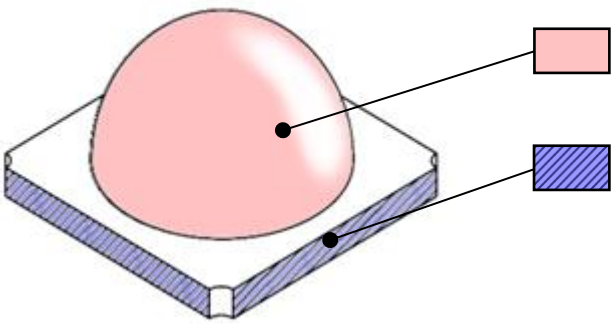
【Other precautions】

12. Please avoid overload to the product when using tweezers to pick up LEDs.
Overload might cause deformation, disconnection, chip-outs and consequently lead to lighting failure.
Tweezers with flat tips is recommended, please avoid using tweezers with sharp tips.

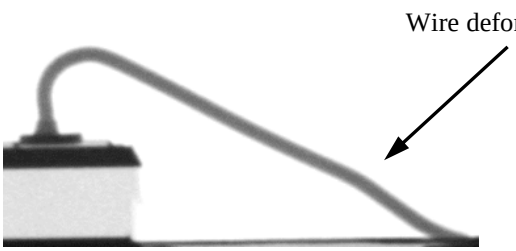


13. Low hardness resin is used for lens. Please avoid overload to the surface of lens which might cause chip-outs, encapsulant delamination, and deformation, nicks, wire disconnection and decreasing reliability.
Be careful when dealing with the products and pay attention to following points.

a) During mounting process, keep lens from coming in contact with absorbing nozzle and refer to precautions on next page.

b) Pay attention to handling and storage of LEDs even after mounting, because overload caused by stacking PCBs and shock due to dropping and crashing might also lead to deformation, disconnection, and chip-outs.

c) In the processes of water pressure during cleaning, air pressure, drying and other processes after mounting, overload to lends should be avoided.

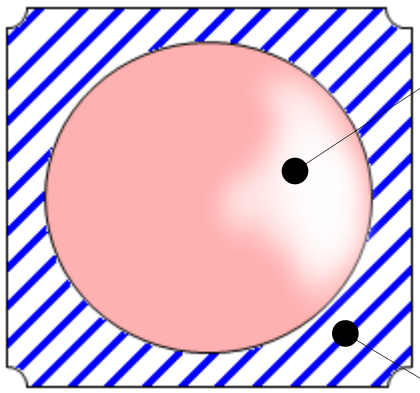


14. The formal specification sheets should be exchanged and signed by both parties.

【Handling precautions for product mounting】

＜Recommended conditions＞

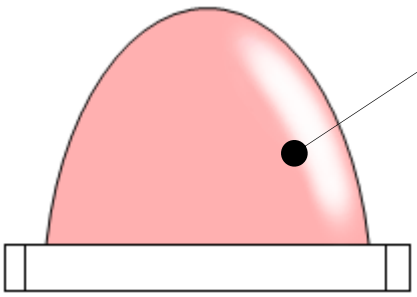
Pick up point : Substrate area of LED (area) (Shown below)



Non allowed pick up area (Lens portion)

Load : Less than 5N :reference
（to avoid the product breakage）

Pick up area(Substrate area)



A convex shape lens.

Please adjust the load, the pick up point, the nozzle diameter and etc. before mounting because the over load can cause the breakage of the surrounding of LED.

Recommendation of nozzle

- **Internal diameter of nozzle : φ3.3mm**
- **External diameter of nozzle : φ3.7mm**
- Pick-up position of nozzle : From the top of emboss tape
- If nozzle size is larger than opening part of emboss tape, pick-up should be done 0.1mm upper from emboss tape, or you can set holes (so that air can leak) on nozzle.

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Packaging specifications MFN1107MS-TR

This product is shipped in moisture-proof packaging (as shown below) to minimize moisture absorption during shipping. However, in regards to storing the products, the use of dry-box under the following conditions is recommended. Moisture-proof bag as the packaging is made of anti-static material but packaging box is not.

【Recommended storage condition / Products warranty period】

Temperature	+5～30℃
Humidity	Under 60%

In the case of the package unopened , **6 months** under【 Recommended storage condition 】.
Please avoid rapid transition from low temp. condition to high temp. condition
and storage in corroding and dusty environment.

【Time elapsed after package opening】

This product is **equivalent to IPC/JEDEC J-STD-020D MSL 2a.** (4 weeks)

The package should not be opened until immediately prior to its use.

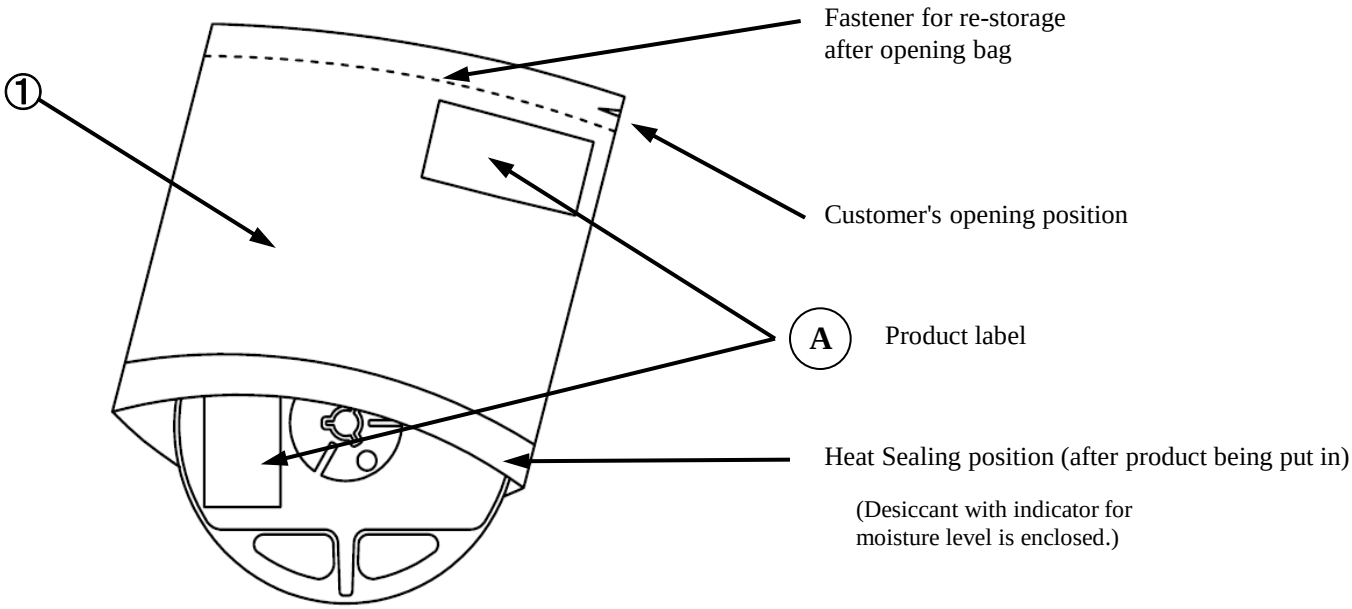
If any components should remain after their use, please seal the package and store them under the conditions described in the above【 Recommended Storage Condition 】.

Baking process should be performed after putting out from package.

Baking conditions: **10h(min.), at +60±5℃** just before use

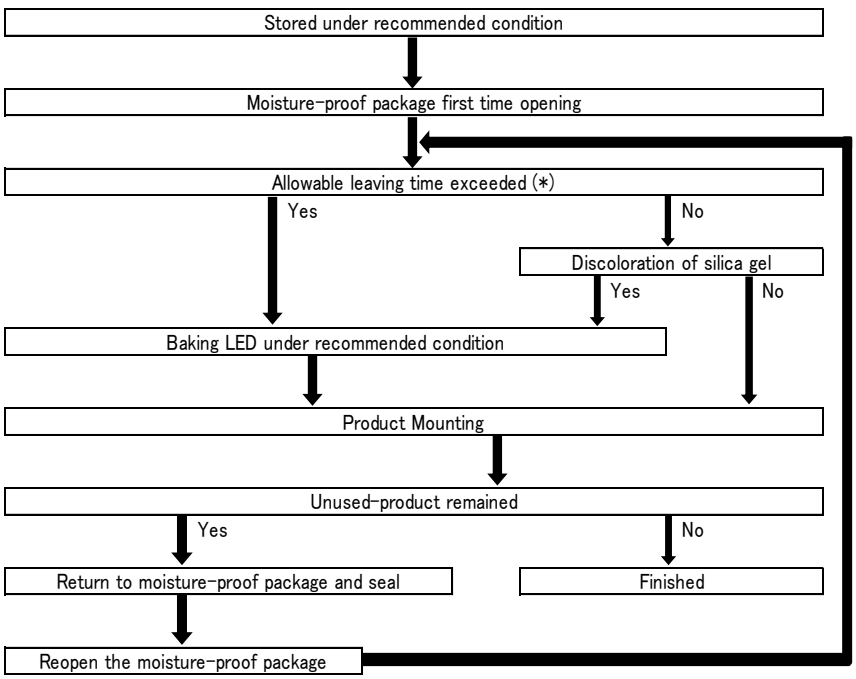
Baking may be performed in the tape-reel form, however if it is performed with the reel stacked over one another, it may case deformation
of the reels and taping materials, which may cause problems during production.
Please make sure that the product has cooled to normal temperature after performing the baking process.
Provided that, baking process shall be 2 times MAX.

【Moisture-proof packaging specification】



NO.	PART NAME	MATELRIAL	REMARKS
①	Moisture-proof bag with Aluminum layer	PET+Al+PE	with ESD protection

【Flow chart-package opening to mounting】



Allowable leaving time means the maximum allowable leaving time after opening package, which depends on each LED type.
The allowable leaving time should be calculated form the first opening of package to the time when soldering process is finished.
When judging if the allowable leaving time has exceeded or not, please subtract the soldering time. The allowable leaving time after reopening should be calculated form the first opening of package, or from the time when baking process is finished.

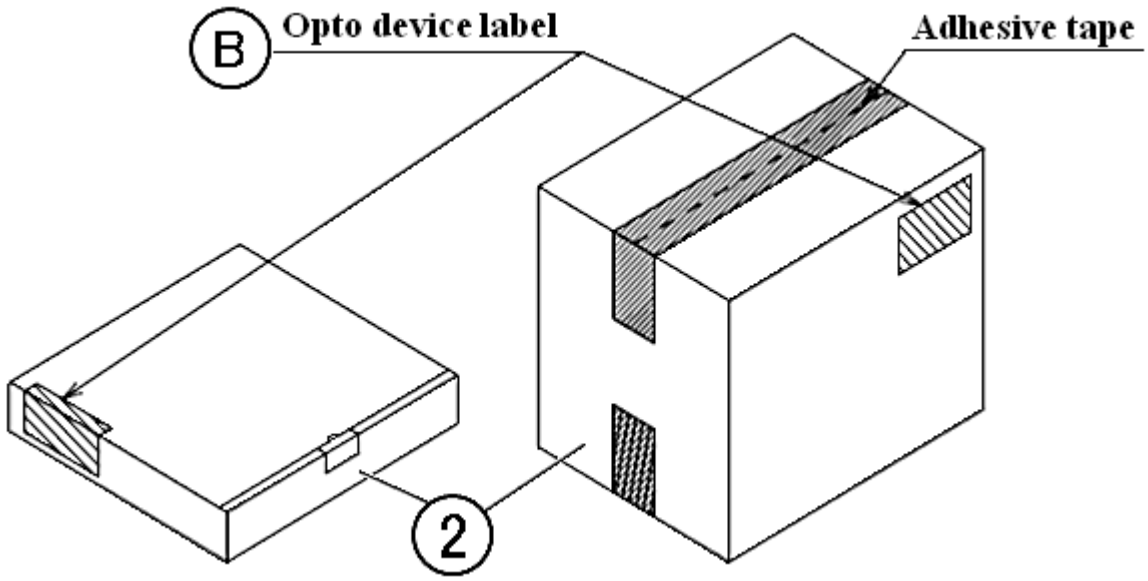
【Packing box】

(RoHS2・ELV Compliant)

Box type	Outline dimension L × W × H (mm)	Capacity of the box
Type A	280 × 265 × 45 (mm)	2 reels
Type B	310 × 235 × 265 (mm)	10 reels
Type C	440 × 310 × 265 (mm)	20 reels

The above measures are all the reference values.

The box is selected out of the above table by shipping quantity.



Type A

Material / box : Cardboard C5BF

Type B,C

Material / box : Cardboard K5AF

Partition : Cardboard K5BF

NO.	PART NAME	MATERIAL	REMARKS
②	Packing box	Corrugated cardboard	without ESD protection

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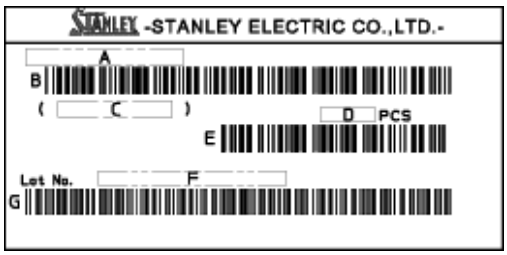
【Label specification】

(acc.to JIS-X0503(Code-39)

Ⓐ Product label



A. Parts number

B. Bar-code for parts number

C. Parts code (In-house identification code for each parts number)

D. Packed parts quantity

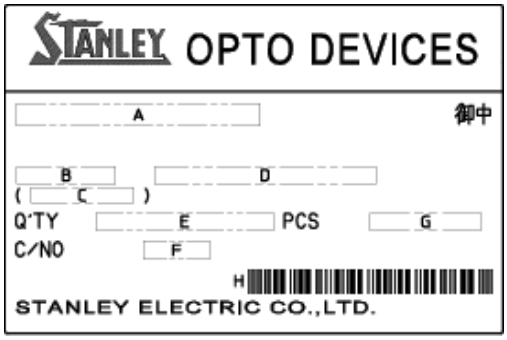
E. Bar-Code for packed parts quantity

F. Lot number & Rank

(refer to Lot Number Notational System for details)

G. Bar-Code for Lot number & Rank

Ⓑ Opto device label



A. Customer Name

B. Parts Type

C. Parts Code

D. Parts Number

E. Packed Parts Quantity

F. Carton Number

G. Shipping Date

H. Bar-Code for In-house identification Number

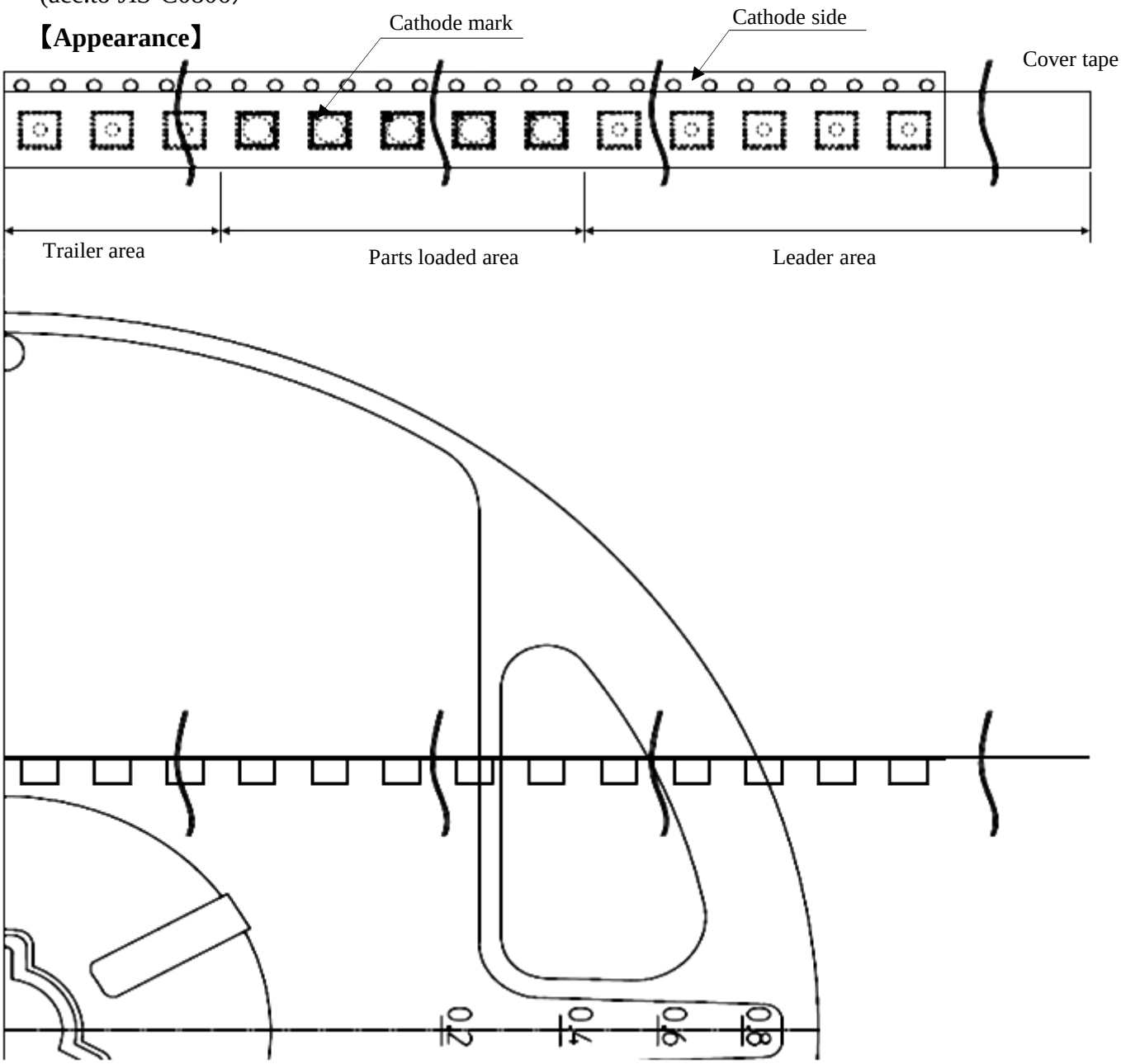
<Remarks> Bar-code font : acc.to Code-39(JIS-X0503)

Taping and reel specifications

MFN1107MS-TR

(acc.to JIS-C0806)

【Appearance】



Note

"-TR" means Cathode Side of LEDs should be placed on the sprocket-hole side.

Items		Specifications	Remarks
Leader area	Cover-tape	Cover-tape shall be longer than 300mm without carrier-tape	The end of cover-tape shall be held with adhesive tape.
	Carrier-tape	Empty pocket shall be more than 13 pieces. (100mm)	Please refer to the above figure for Taping & reel orientation .
Trailer area		Empty pocket shall be more than 20 pieces. (160mm)	The end of taping shall be inserted into a slit of the hub.

(acc.to JIS-C0806-03)

【Qty. per reel】

500parts/reel

Minimum Qty. per reel might be 100 parts when getting less than 500 parts. In such case, parts of 100-unit-qty. shall be packed in a reel and the qty. shall be identified on the label.

【Mechanical strength】

Cover-tape adhesive strength shall be 0.1～1.3N (An angle between carrier-tape and cover-tape shall be170 deg.) Both tapes shall be so sealed that the contained parts will not come out from the tape when it is bent at a radius of 15mm.

【Others】

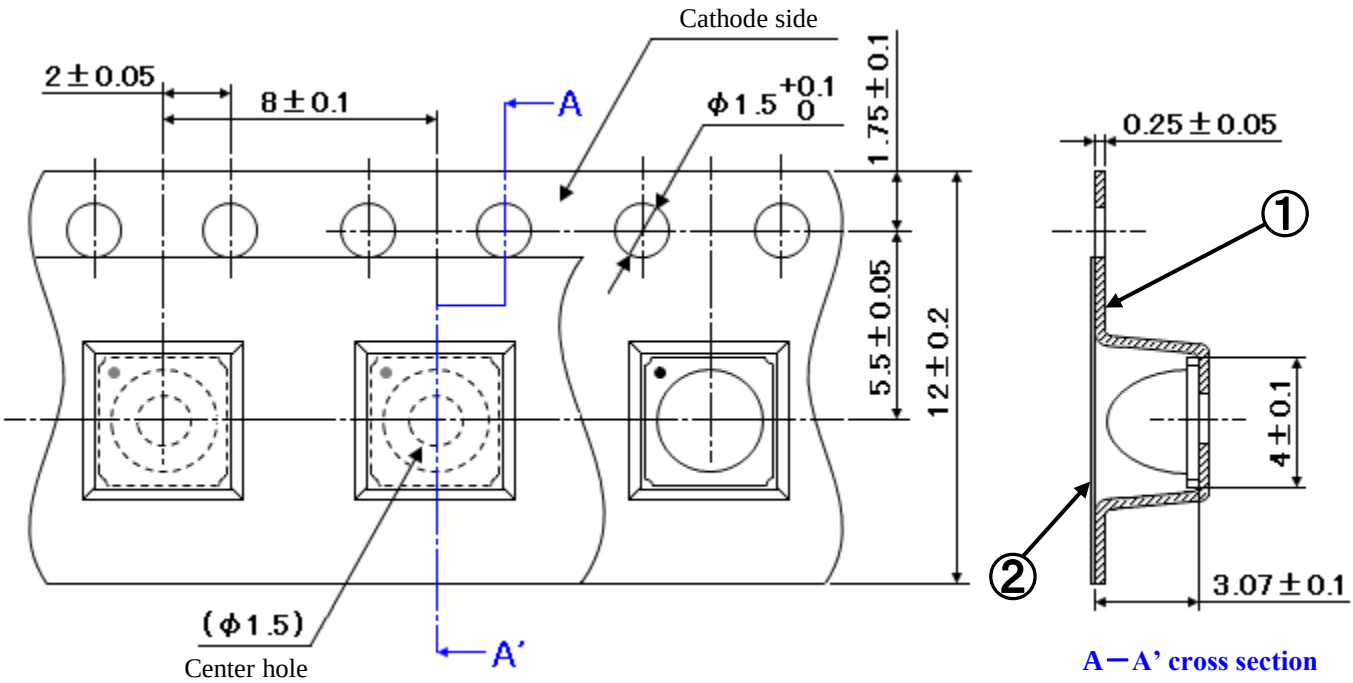
Reversed-orientation, Up-side down placing, side placing and out of spec. parts mixing shall not be held. Empty pocket per reel is assumed until 1 piece.

Taping and reel specifications

MFN1107MS-TR

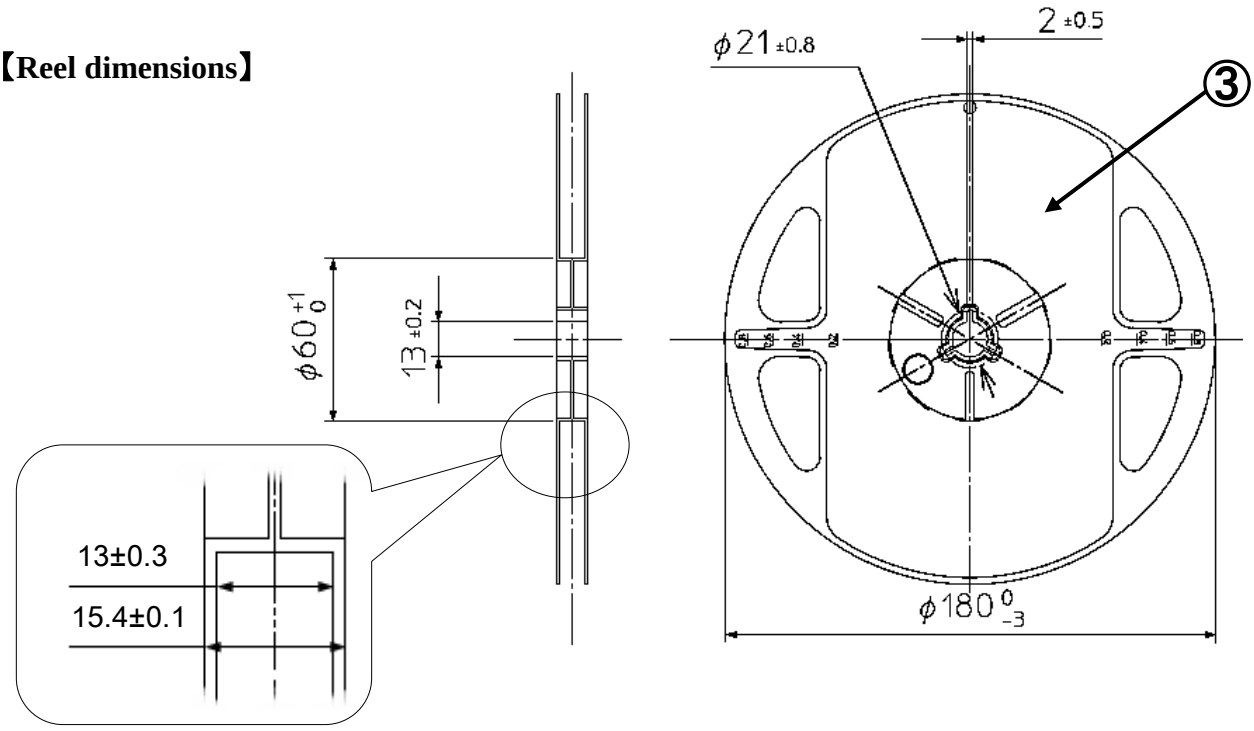
【Taping dimensions】

Unit : mm



A－A' cross section

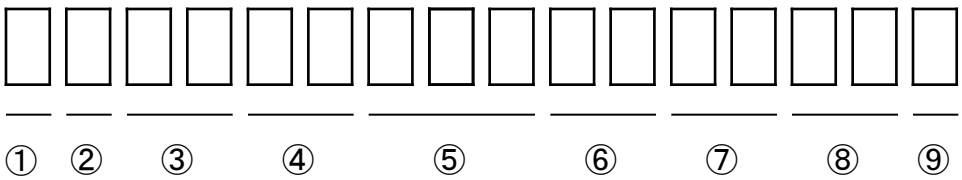
【Reel dimensions】



NO.	PART NAME	REMARKS
①	Carrier-tape	with ESD protection
②	Cover-tape	with ESD protection
③	Carrier-reel	with ESD protection

Lot number notational system

MFN1107MS-TR



① - 1digit : Production location (mark identify alphabet)

② - 1digit : Production year (The last digit of production year 2019→9, 2020→0, 2021→1,･･･)

③ - 2digits : Production month (Jan. to Sep. , should be 01,02,03,･････)

④ - 2digits : Production date

⑤ - 3digits : Serial number

⑥ - 2digits : Tape and reel following number

⑦ - 2digits : Radiant intensity rank.

(If Radiant intensity rank is 1 digit, "-" shall be dashed on the place for the second digit.

If there is no identified rank, "- -" is used to indicate.)

⑧ - 2digits : Chromaticity rank

(If chromaticity rank is 1 digit, "-" shall be dashed on the place for the second digit.

If there is no identified rank, "- -" is used to indicate.)

⑨ - 1digit : V_F Rank (If rank is not defined, "-" is described.)

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Correspondence to RoHS2 / ELV instruction MFN1107MS-TR

This product is in compliance with RoHS2 / ELV.
Prohibition substance and it's criteria value of RoHS2 / ELV are as follows.

- RoHS2 instruction … Refer to following 1 to 10.
- ELV instruction … Refer to following 1 to 4.

No.	Substances	Threshold
1	Lead and its compounds	0.1% (1,000ppm)
2	Mercury and its compounds	0.1% (1,000ppm)
3	Cadmium and its compounds	0.01% (100ppm)
4	Hexavalent chromium compounds	0.1% (1,000ppm)
5	PBB : Polybrominated Biphenyls	0.1% (1,000ppm)
6	PBDE : Polybrominated Biphenyl Ethers	0.1% (1,000ppm)
7	DEHP : Bis (2-ethylhexyl) phthalate	0.1% (1,000ppm)
8	BBP : Butyl benzyl phthalate	0.1% (1,000ppm)
9	DBP : Dibutyl phthalate	0.1% (1,000ppm)
10	DIBP : Diisobutyl phthalate	0.1% (1,000ppm)

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Reliability testing result

MFN1107MS-TR

No.	Test item	Test condition	Duration
1	High temperature operating life	Tj=125℃, I_F=1,500mA	1,000h
2	Low temperature operating life	Ta=-40℃, I_F=1,500mA	1,000h
3	High temperature humidity bias operating life	Ta=85℃, 85%RH, I_F=1,500mA	1,000h
4	Pulse operating life	Ts=85℃, tw=100μs, 1%duty, I_F=5,000mA	1,000h
5	High temperature strage life	Ta=125℃	1,000h
6	Low temperature strage life	Ta=-40℃	1,000h
7	Thermal shock	Ta=-40℃(15min) ～125℃(15min)	1,000cycle
8	Resistance to reflow soldering	Moisture soak : Jedec Level 2a Preheating : 150～180℃ 120sec MAX. Soldering : 260℃ 5sec	2 times

Failure criteria

Item	Symbol	Failure criteria
Relative radiant intensity	I_E	Measured value > Initial value × 1.5 , Measured value < Initial value × 0.5
Forward voltage	V_F	Measured value > Initial value × 1.1 , Measured value < Initial value × 0.9
Reverse current	I_R	Measured value ≧ Specification value × 2.5
Appearance	—	Remarkable discoloration, deformation and cracking

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1) The technical information shown in the data sheets are limited to the typical characteristics and circuit examples of the referenced products. It does not constitute the warranting of industrial property nor the granting of any license.

2) For the purpose of product improvement, the specifications, characteristics and technical data described in the data sheets are subject to change without prior notice. Therefore it is recommended that the most updated specifications be used in your design.

3) When using the products described in the data sheets, please adhere to the maximum ratings for operating voltage, heat dissipation characteristics, and other precautions for use. We are not responsible for any damage which may occur if these specifications are exceeded.

4) The products that have been described to this catalog are manufactured so that they will be used for the electrical instrument of the benchmark (OA equipment, telecommunications equipment, AV machine, home appliance and measuring instrument).
The application of aircrafts, space borne application, medical equipment and nuclear power control equipment, etc. needs a high reliability and safety, and the breakdown and the wrong operation might influence the life or the human body. Please consult us beforehand if you plan to use our product for the usages of aircrafts, space borne application, transportation equipment, medical equipment and nuclear power control equipment, etc. except OA equipment, telecommunications equipment, AV machine, home appliance and measuring instrument.

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