Instruction manual | Mounting (Translation of the original instructions) 8087940 2018-05

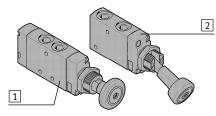
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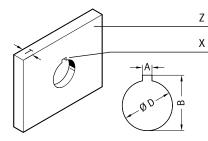
Pushbutton valve/toggle lever valve Festo SE & Co. KG VHEF-P/-V Ruiter Strasse 82

Ruiter Strasse 82 D-73734 Esslingen Germany +49 711 347-0 www.festo.com

4. Scope of delivery



5. When mounting to a front plate



 Pushbutton valve (1x) VHEF-P...
 Toggle lever valve (1x) VHEF-V...

- Select a front plate (Z) with the thickness T.
- Drill a hole with diameter D.
- Mill a slot (X) with width A and depth B in the front plate (Z). The slot (X) is used to accommodate the protection against rotation for the valve 1/2.

			Ø D ^{+0.2}	т	A	В
(Z)	Front plate	[mm]	22.3	1.2 11	3.3	24

1. Further applicable documents

¹ All available documents for the product \rightarrow <u>www.festo.com/pk</u>.

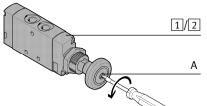
2. Safety

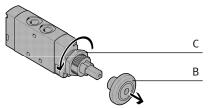
• Only mount the product on components that are in a condition to be safely operated.

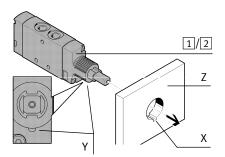
3. Intended use

Manual control of cylinders with compressed air.

6. Mounting to a front plate

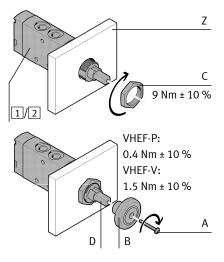




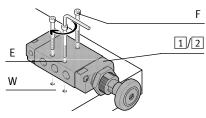


- Align the valve 1/2.
 Undo screw (A) : VHEF-P: Internal serration = T10 VHEF-V: Internal hexagon socket = 2.5 mm
 - Pull out pushbutton/ lever (B).
- Undo the nut (C) from the thread.

- Position the valve 1/2 in the hole in the front plate (Z).
- Protection against rotation (Y) is situated in the slot (X).



7. Mounting with through bolts



• Mount the valve 1/2 to all through-holes (E) using screws (F) that are suitable for the installation situation. Screw (F): Thread size ≤ M4.

• Mount the valve 1/2 using the nut (C) to the front plate (Z).

The pushbutton/lever (B) can be mounted to the square (D) offset by 90° respectively.

- Remove any foreign objects from the pushbutton/ lever (B).
- Position pushbutton/ lever (B) on the square (D).
- Tighten screw (A).
- In case of unevenness of the mounting surface (W) use washers.

To extend the distance between valve 1/2 and mounting surface (W):

• Mount the mounting kit VAME-R4-20-PA if required.