



Fixing Parts with Special Adhesive

• SolidTack-Series

These products work on varnished and powder coated surfaces as used in the railway, aviation or automotive industry. They can also be used on plastic covers, cases and parts as used in a variety of other industries.

Features and Benefits

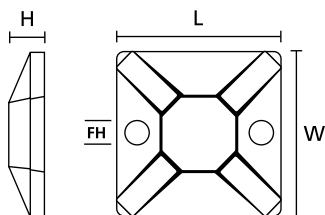
- MB mounts with homogeneous system of acrylic adhesive
- Very good initial adhesion, increases with time
- High cohesive strength combined with good weathering resistance
- Innovative fixing solution for low energy surfaces like PP, PE or painted / varnished surfaces
- Protective, easy peel backing



SolidTack products work on varnished and powder coated surfaces.

For more information on the types of adhesive please see page 73.

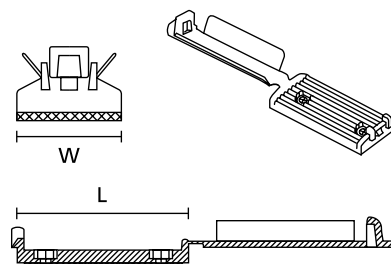
Material specification please see page 22.



Cable Tie Mounts MB3, MB4, MB5



One Step to the Web!



Flat Ribbon Cables FKH Series

TYPE	Width (W)	Length (L)	Height (H)	Hole Ø (FH)	Strap Width max. (G)	For Cable Width max.	Material	Colour	Adhesive	Pack Cont.	Article-No.
MB3APT	19.0	19.0	3.8	3.1	4.1	-	PA66	Black (BK)	mod. Acrylate	100	151-00432
	19.0	19.0	3.8	3.1	4.1	-	PA66	Natural (NA)	mod. Acrylate	100	151-00514
MB4APT	28.0	28.0	4.7	4.0	5.4	-	PA66	Black (BK)	mod. Acrylate	100	151-00433
	28.0	28.0	4.7	4.0	5.4	-	PA66	Natural (NA)	mod. Acrylate	100	151-00587
MB5APT	38.0	38.0	6.4	4.7	10.0	-	PA66	Black (BK)	mod. Acrylate	100	151-00434
FKH50AVHB	25.0	56.5	-	3.1	-	50.0	PA66HIR	Black (BK)	mod. Acrylate	100	151-00312
FKH80AVHB	25.0	86.0	-	3.1	-	80.0	PA66HIR	Black (BK)	mod. Acrylate	100	151-00313

All dimensions in mm. Subject to technical changes.

Minimum Order Quantity (MOQ) may differ from package content. Other packaging options may also be available.

Material Specification Overview

Material	Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*	
Aluminium-alloy	AL	-40 °C to +180 °C	Natural (NA)		- Corrosion resistant - Antimagnetic	RoHS
Chloroprene	CR	-20 °C to +80 °C	Black (BK)		- Weather-resistant - High yield strength	RoHS
Ethylentetrafluorineethylen	E/TFE	-80 °C to +170 °C	Blue (BU)	UL94 V0	- Resistance to radioactivity - UV-resistant, not moisture sensitive - Good chemical resistance to: acids, bases, oxidizing agents	RoHS
Polyacetal	POM	-40 °C to +90 °C, (+110 °C, 500 h)	Natural (NA)	UL94 HB	- Limited brittleness sensitivity - Flexible at low temperature - Not moisture sensitive - Robust on impacts	RoHS
Polyamide 11	PA11	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	- Bio-plastic, derived from vegetable oil - Strong impact resistance at low temperature - Very low moisture absorption - Weather-resistant - Good chemical resistance	RoHS HF
Polyamide 12	PA12	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	- Good chemical resistance to: acids, bases, oxidizing agents - UV-resistant	RoHS HF
Polyamide 4.6	PA46	-40 °C to +150 °C (5000 h), +195 °C (500 h)	Natural (NA), Grey (GY)	UL94 V2	- Resistance to high temperatures - Very moisture sensitive - Low smoke sensitive	RoHS HF LFH
Polyamide 6	PA6	-40 °C to +80 °C	Black (BK)	UL94 V2	High yield strength	RoHS
Polyamide 6.6	PA66	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK), Natural (NA)	UL94 V2	High yield strength	RoHS HF
Polyamide 6.6, Glassfibre reinforced	PA66GF13, PA66GF15	-40 °C to +105 °C	Black (BK)	UL94 HB	Good resistance to: lubricants, vehicle fuel, salt water and many solvents	RoHS HF
Polyamide 6.6 heat and UV stabilised	PA66HSW	-40 °C to +105 °C	Black (BK)	UL94 V2	- High yield strength - Modified elevated max. temperature - UV-resistant	RoHS HF
Polyamide 6.6 Heat Stabilised	PA66HS	-40 °C to +105 °C	Black (BK), Natural (NA)	UL94 V2	- High yield strength - Modified elevated max. temperature	RoHS HF
Polyamide 6.6 High Imp. Mod., Heat Stab.	PA66HIRHS	-40 °C to +105 °C	Black (BK)	UL94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature - Modified elevated max. temperature	RoHS
Polyamide 6.6 High Imp. Mod. scan black	PA66HIR(S)	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS HF
Polyamide 6.6 High Impact Modified	PA66HIR	-40 °C to +80 °C, (+105 °C, 500 h)	Black (BK)	UL94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS

Tefzel® is a registered trademark of DuPont.
General linguistic usage for cable ties made from raw material E/TFE is Tefzel®-Tie. In addition to Tefzel® from DuPont HellermannTyton is also using equivalent E/TFE raw material from other suppliers.

**More colours on request.

*These details are only rough guide values. They should be regarded as a material specification and are no substitute for a suitability test. Please see our datasheets for further details.



= Minimum Tensile Strength

Material Specification Overview

Material	Shortcut	Operating Temperature	Colour**	Flammability	Material Properties*		
Polyamide 6.6 high impact modified, heat and UV stabilised	PA66-HIRHSW	-40 °C to +110 °C	Black (BK)	UL94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature - Modified elevated max. temperature - High yield strength, UV-resistant	RoHS	HF
Polyamide 6.6 UV Resistant	PA66W	-40 °C to +85 °C, (+105 °C, 500 h)	Black (BK)	UL94 V2	- High yield strength - UV-resistant	RoHS	HF
Polyamide 6.6 V0	PA66V0	-40 °C to +85 °C	White (WH)	UL94 V0	- High yield strength - Low smoke emission	RoHS	HF LFH
Polyamide 6.6 V0 High Oxygen Index	PA66-V0-HOI	-40 °C to +85 °C, (+105 °C, 500 h)	White (WH)	UL94 V0	- High yield strength - Low smoke emissions	RoHS	HF LFH
Polyamide 6.6 with metal particles	PA66MP	-40 °C to +85 °C, (+105 °C, 500 h)	Blue (BU)	UL94 HB	High yield strength	RoHS	HF
Polyamide 6 high impact modified	PA6HIR	-40 °C to +80 °C	Black (BK)	UL94 HB	- Limited brittleness sensitivity - Higher flexibility at low temperature	RoHS	
Polyester	SP	-50 °C to +150 °C	Black (BK)		- UV-resistant - Good chemical resistance to: most acids, alkalis and oils	RoHS	HF LFH
Polyetheretherketone	PEEK	-55 °C to +240 °C	Beige (BGE)	UL94 V0	- Resistance to radioactivity - Not moisture sensitive - Good chemical resistance to: acids, bases, oxidizing agents	RoHS	HF LFH
Polyethylene	PE	-40 °C to +50 °C	Black (BK), Grey (GY)	UL94 HB	- Low moisture absorption - Good chemical resistance to: most acids, alcohol and oils	RoHS	HF
Polyolefin	PO	-40 °C to +90 °C	Black (BK)	UL94 V0	Low smoke emissions	RoHS	HF LFH
Polypropylene	PP	-40 °C to +115 °C	Black (BK), Natural (NA)	UL94 HB	- Floats in water - Moderate yield strength - Good chemical resistance to: organic acids	RoHS	HF
Polypropylene, Ethylene-Propylene-Dien-Terpolymer-rubber free of Nitrosamine	PP, EPDM	-20 °C to +95 °C	Black (BK)	UL94 HB	- Good resistance to high temperatures - Good chemical and abrasion resistance	RoHS	HF
Polyvinylchloride	PVC	-10 °C to +70 °C	Black (BK), Natural (NA)	UL94 V0	- Low moisture absorption - Good chemical resistance to: acids, ethanol, oil	RoHS	
Stainless Steel	SS304, SS316	-80 °C to +538 °C	Natural (NA)		- Corrosion resistant - Antimagnetic	RoHS	HF LFH
Thermoplastic Polyurethane	TPU	-40 °C to +85 °C	Black (BK)	UL94 HB	- High elastic - Good chemical resistance to: acids, bases, oxidizing agents	RoHS	HF

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