

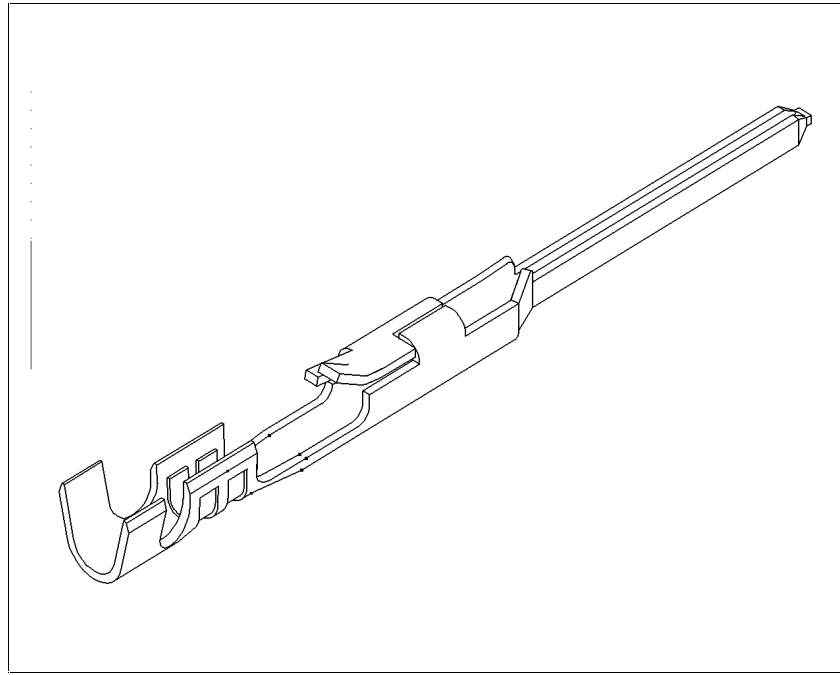


**PRODUCT SPECIFICATION  
MALE CRIMP CONNECTOR  
ASSEMBLY**



**LANGUAGE**

**ENGLISH**



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REVISE ON PC ONLY		TITLE					
<b>E1</b>	REMOVE SALT SPRAY TEST UCP-2005-2745	<b>MALE CRIMP TERMINAL 70021</b>					
		THIS DOCUMENT CONTAINS INFORMATION THAT IS PROPRIETARY TO MOLEX INC. AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION					
REV	DESCRIPTION						
DESIGN CONTROL UDT		STATUS	WRITTEN BY: NDUNNE	CHECKED BY: SMILLER	APPROVED BY: COMERCI	DATE: YR / MO / DAY 2005/06/15	
DOCUMENT NO. <b>PS -70021</b>						FILE NAME PS70021.DOC	SHT NO. 1 OF 4



## PRODUCT SPECIFICATION



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### 1.0 SCOPE:

This specification covers the crimp terminal 70021-\*\*\*\* used with housings 70066-\*\*\*\* and 70107-\*\*\*\*.

### 2.0 PRODUCT DESCRIPTION:

- 2.1 Product is available in single row 2-25 circuits, on .100 centers.
- 2.2 Connector housings 70066-\*\*\*\* and 70107-\*\*\*\* are used with terminals 70021-\*\*\*\*.
- 2.3 Connector assembly will mate with the following:
  - 2.3.1 Connector assemblies with terminals 70058-\*\*\*\* female crimp and 70028-\*\*\*\* female I.D.T.
- 2.4 Connectors are stackable end to end, or side to side, on .100" center pins when using option "A" housing.
- 2.5 Maximum pin height to be .300", minimum height to be .280", measured from top of housing.
- 2.6 Connector to accept wire range from:
  - 30 to 24 AWG stranded wire with .060" dia. max. insulation,
  - 36 to 32 AWG stranded wire with .025" dia. max. insulation,
  - 22 to 24 AWG stranded wire with .064" dia. max. insulation.

### 3.0 RECOGNIZED AGENCY APPROVALS:

- 3.1 Underwriters Laboratories: UL #E29179
- 3.2 Canadian Standards Association: CSA #LR19980

### 4.0 MECHANICAL SPECIFICATIONS:

- 4.1 Housing 70066-\*\*\*\* is molded of black, glass-filled polyester 94V-0.
- 4.2 Terminal 70021-\*\*\*\* is a high strength copper alloy.
  - 4.2.1 Finish, Tin: .000200" min. electrotin plate over .000050" min. nickel plate overall.
  - 4.2.2 Finish, Select Gold: .000015" min. gold plate in selected area over .000050" min. nickel overall, with .000075" min. tin plate in selected area.
  - 4.2.3 Finish, Select Gold: .000030" min. gold in selected area over .000050" min. nickel plate overall, with .000075" min. tin plate in selected area.
  - 4.2.4 For special finish requirements, consult with your local Molex sales representative.

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- 4.3 Strain Relief Strength: E.I.A. RS-186-D, method 6; and Mil. Std. 202E, Method 211A.
- 4.4 Temperature rating of materials: G.F. polyester, 94V-0, black -40°C to +120°C.
- 4.5 Terminal pull-out force from housing must withstand gradually applied force of 4 pounds for 15 seconds.

### 5.0 ELECTRICAL SPECIFICATIONS:

- 5.1 Rated voltages, currents:  
Dry circuit: Open circuit voltage 20 mV max.  
Short circuit current 20 mA max.
- 5.2 Contact resistance @ rated current, 30°C temperature rise after 25 cycles of engage/disengage. Contact resistance must be less than 15 milliohms.
- Rated current:
- |        |         |
|--------|---------|
| 36 AWG | - 0.21A |
| 34 AWG | - 0.32A |
| 32 AWG | - 0.45A |
| 30 AWG | - 0.7A  |
| 28 AWG | - 1.2A  |
| 26 AWG | - 1.8A  |
| 24 AWG | - 3.0A  |
| 22 AWG | - 3.0A  |
- 5.3 Dielectric Strength: AC voltage increased until breakdown. Voltage measured to be no less than 600 volts AC R.M.S. for 1 minute at sea level to 5,000 feet.
- 5.4 Insulation Resistance: 1,000 megohms minimum Mil. Std. 202, Method 302, Condition B.

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### 6.0 ENVIRONMENTAL SPECIFICATIONS:

- 6.1 Thermal Aging: Heat soak @ 105°C for 7 days. Measured contact resistance must be less than 15 milliohms.
- 6.2 Thermal Shock: Mil. Std. 202E, Method 107C, condition A. Measured contact resistance must be less than 15 milliohms.
- 6.3 Shock: Mil. Std. 202, Method 205, Condition A (15G). Measured contact resistance must be less than 15 milliohms.
- 6.4 Humidity: Mil. Std. 202E, Method 103B, Condition A. Measured contact resistance must be less than 15 milliohms.

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