



# Datasheet

## RS PRO Piezo Audio Indicator

EN

RS Stock: 181-2710



### A. SCOPE

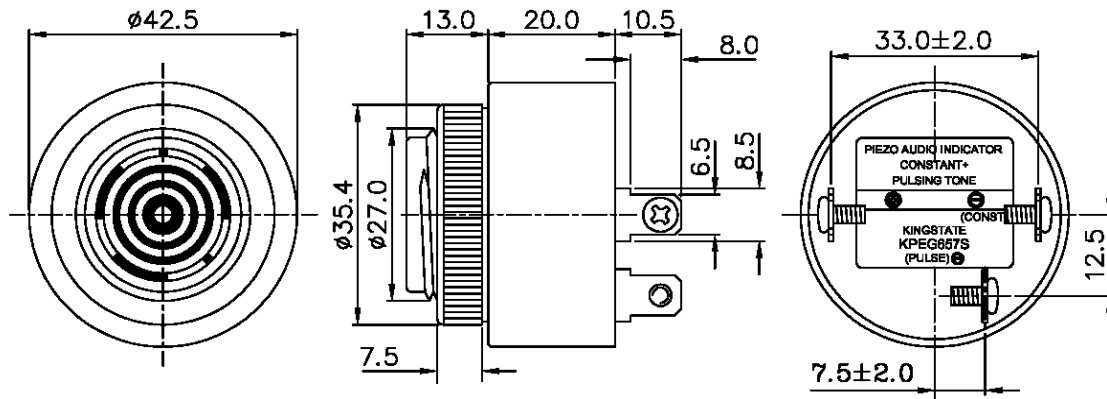
This specification applies piezo audio indicator, 1812681

### B. SPECIFICATION

No.	Item	Unit	Specification		Condition
1	Oscillating frequency	KHz	2.8 ± 0.5		
2	Operating Volt. range	VDC	6 ~ 28		
3	Current consumption	mA	MAX. 10	MAX. 8	at 12VDC
4	Sound pressure level	dB	MIN. 80		at 30cm/12VDC
5	Rated Voltage	VDC	12		
6	Tone		Continuous	At 12VDC 1.2Hz Slow Pulse	
7	Sweep(Pulse) Rate	Hz	1.2 ± 20%		12VDC
8	Operating temp.	°C	-30 ~ +85		
9	Storage temp.	°C	-40 ~ +95		
10	Dimension	mm	φ 42.5 x H33.0		See appearance drawing
11	Weight (MAX)	gram	35.0		
12	Material		ABS UL-94 1/16" HB High Heat ( Black )		
13	Terminal		Pin type (Plating Sn)		See appearance drawing
14	Environmental Protection Regulation		RoHS 2.0		
15	Storage life	month	6		6 months preservation at room temp.(25±3°C), Humidity40%



## C. APPEARANCE DRAWING

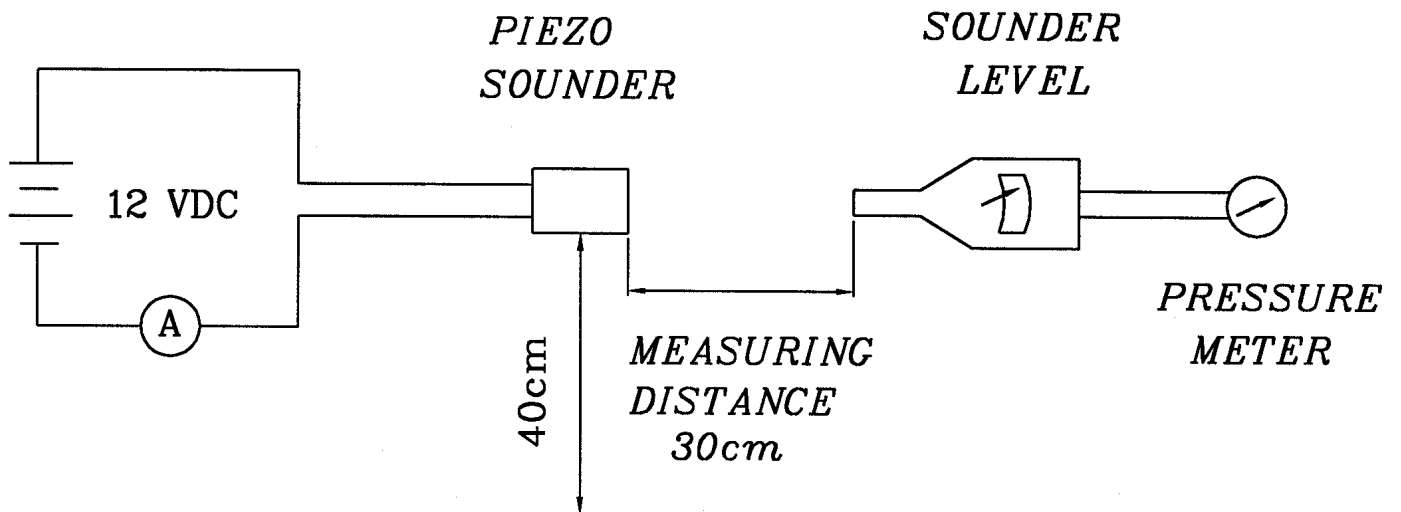


Tol:  $\pm 0.5$

Unit: mm

## D. Measuring Method

S.P.L. Measuring Circuit

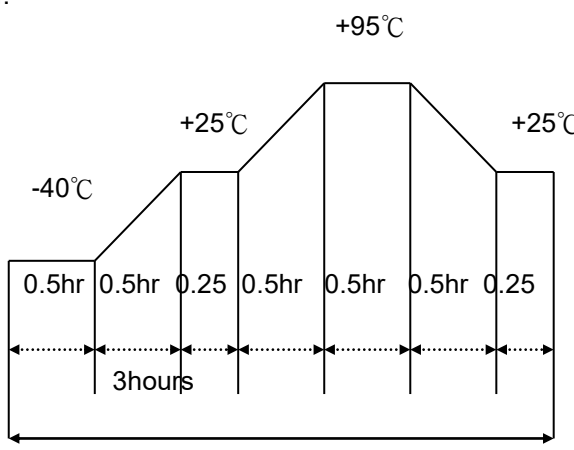


Mic : RION S.P.L meter UC30 or equivalent

## E. MECHANICAL CHARACTERISTICS

No.	Item	Test Condition	Evaluation standard
1	Solderability	Lead terminals are immersed in rosin for 5 seconds and then immersed in solder bath of $+270\pm 5^{\circ}\text{C}$ for $3\pm 1$ seconds.	90% min. lead terminals shall be wet with solder. (Except the edge of terminal)
2	Soldering Heat Resistance	Lead terminal are immersed up to 1.5mm from sounder's body in solder bath of $+300\pm 5^{\circ}\text{C}$ for $3\pm 0.5$ seconds or $+260\pm 5^{\circ}\text{C}$ for $10\pm 1$ seconds.	No interference in operation .
3	Terminal Mechanical Strength	The force 10 seconds of 9.8N (1.0kg) is applied to each terminal in axial direction.	No damage and cutting off
4	Vibration	Buzzer shall be measured after being applied vibration of amplitude of 1.5mm with 10 to 55hz band of vibration frequency to each of 3 per-pendicular directions for 2 hours.	The value of oscillation frequency/ current consumption should be in 10% compared with initial ones .The SPL should be in $\pm 10\text{dB}$ compared with initial one.
5	Drop test	<b>The part only shall be dropped from a height of 75cm onto a 40mm thick wooden board 3 times in 3 axes (X.Y.Z). (a total of 9 times).</b>	

## F. ENVIRONMENT TEST

No.	Item	Test Condition	Evaluation standard
1	High temp. test	After being placed in a chamber at $+95^{\circ}\text{C}$ for 240 hours	Being placed for 4 hours at $+25^{\circ}\text{C}$ , buzzer shall be measured. The value of oscillation frequency/ current consumption should be in $\pm 10\%$ compared with initial ones .The SPL should be in $\pm 10\text{dB}$ compared with initial one.
2	Low temp. test	After being placed in a chamber with $-40^{\circ}\text{C}$ for 240 hours	
3	Humidity test	After being placed in a chamber at $+40^{\circ}\text{C}$ and $90\pm 5\%$ relative humidity for 240 hours	
4	Temp. cycle test	<p>The part shall be subjected to 5 cycles. One cycle shall be consist of:</p>  <p>The diagram illustrates a temperature cycle test profile. It starts with a 3-hour dwell at <math>-40^{\circ}\text{C}</math>. The temperature then rises to <math>+25^{\circ}\text{C}</math> (0.5hr dwell), then to <math>+95^{\circ}\text{C}</math> (0.5hr dwell), and then back to <math>+25^{\circ}\text{C}</math> (0.5hr dwell). This sequence is repeated for 5 cycles. The total duration of the test is 3 hours.</p>	

## G. RELIABILITY TEST

No.	Item	Test condition	Evaluation
1	Operating life test	<p>1.Continuous life test 48 hours continuous operation at +70°C with rated voltage applied.</p> <p>2.Intermittent life test A duty cycle of 1 minute on, 1 minutes off, a minimum of 5000 times at room temp.( +25±2°C)and rated voltage applied.</p>	Being placed for 4 hours at +25°C , buzzer shall be measured. The value of oscillation frequency/ current consumption should be in ±10% compared with initial ones .The SPL should be in ±10dB compared with initial one.

### TEST CONDITION.

Standard Test Condition:    a) Temperature : +5 ~ +35°C   b) Humidity : 45-85%    c) Pressure : 860-1060mbar  
Judgement Test Condition:   a) Temperature : +25 ± 2°C   b) Humidity : 60-70%    c) Pressure : 860-1060mbar