

Image may differ from product. See technical specification for details.

S71910 ACB/HCP4A

Super-precision, high-speed B design, single row angular contact ball bearing with seals

These super-precision, high-speed, single row angular contact ball bearings, with 25° contact angle, with seals, accommodate radial and axial loads acting simultaneously, where the axial load acts in one direction only. Compared to the equivalent SKF E design high-speed bearings, these are suited for lighter loads.

- Very high running accuracy
- Accommodate high speeds
- Reduced stresses on rolling contact surfaces
- Non-contact seals
- Integral sealing prolongs bearing service life

Overview

Dimensions

Bore diameter	50 mm
Outside diameter	72 mm
Width	12 mm
Contact angle	25 °

Performance

Basic dynamic load rating	7.61 kN
Basic static load rating	6 kN
Attainable speed for grease lubrication	28 000 r/min

Properties

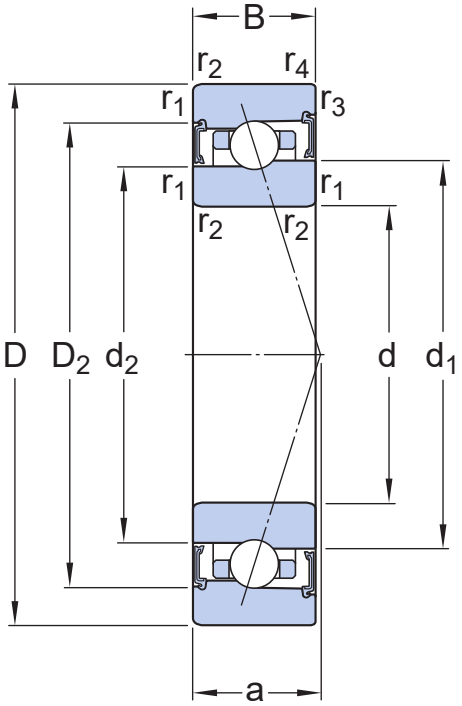
Contact type	Normal contact (two-point contact)
Number of rows	1
Ring type	One-piece inner and outer rings
Design	High-speed B
Universal matching bearing	No
Matched arrangement	No
Matched condition (axial clearance/ preload)	Not applicable
Tolerance class	P4A
Material, bearing	Hybrid (ceramic balls)
Coating	Without
Sealing	Seal on both sides
Sealing type	Non-contact
Lubricant	Grease
Indicative carbon footprint for new product	0.5 kg CO_2e

Logistics

Product net weight	0.135 kg
eClass code	23-05-08-03
UNSPSC code	31171531

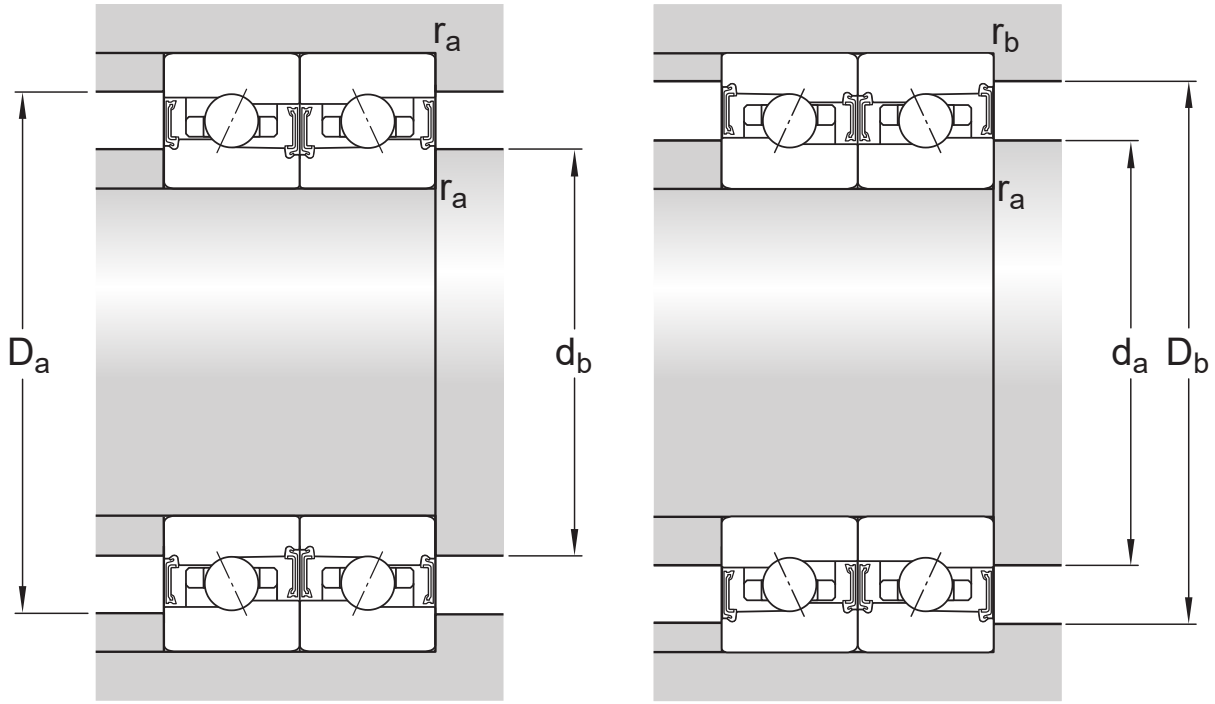
Technical specification

Universal matching bearing(s)	No



Dimensions

d	50 mm	Bore diameter
D	72 mm	Outside diameter
B	12 mm	Width
d_1	57.95 mm	Shoulder diameter of inner ring (large side face)
d_2	56.9 mm	Shoulder diameter of inner ring (small side face)
D_2	66.04 mm	Recess diameter of outer ring (large side face)
$r_{1,2}$	min. 0.6 mm	Chamfer dimension
$r_{3,4}$	min. 0.3 mm	Chamfer dimension
a	20.3 mm	Distance from side face to pressure point



Abutment dimensions

d_a	min. 53.2 mm	Diameter of shaft abutment
d_a	max. 57.4 mm	Diameter of shaft abutment
d_b	min. 53.2 mm	Diameter of shaft abutment
d_b	max. 56.3 mm	Diameter of shaft abutment
D_a	max. 68.8 mm	Diameter of housing abutment
D_b	max. 70 mm	Diameter of housing abutment
r_a	max. 0.6 mm	Radius of fillet
r_b	max. 0.3 mm	Radius of fillet

Calculation data

Basic dynamic load rating	C	7.61 kN
Basic static load rating	C_0	6 kN
Fatigue load limit	P_u	0.183 kN
Attainable speed for grease lubrication		28 000 r/min
Contact angle	α	25 °
Ball diameter	D_w	4.762 mm
Number of rows	i	1
Number of balls (per bearing)	z	29

PRELOAD AND STIFFNESS (BACK-TO-BACK, FACE-TO-FACE)

Preload, class A	G_A	43 N
Axial stiffnes for preload A (sets of two brgs back to back or face to face)		89 N/µm
Preload, class B	G_B	86 N
Axial stiffness for preload B (sets of two brgs back-to-back or face-to-face)		114 N/µm
Preload, class C	G_C	260 N
Axial stiffness for preload C (sets of two brgs back-to-back or face-to-face)		172 N/µm

CORRECTION FACTORS FOR PRELOAD CALCULATION

Correction factor dependent on bearing series and size	f	1.1
Correction factor dependent on contact angle	f_1	0.99
Correction factor, preload class A	f_{2A}	1
Correction factor, preload class B	f_{2B}	1
Correction factor, preload class C	f_{2C}	1.1
Correction factor for hybrid bearings	f_{HC}	1

FACTORS FOR EQUIVALENT BEARING LOAD CALCULATION

Limiting value	e	0.68
Axial load factor (single, tandem)	Y_2	0.87
Axial load factor (single, tandem)	Y_0	0.38
Radial load factor (single, tandem)	X_2	0.41
Axial load factor (back-to-back, face-to-face)	Y_1	0.92
Axial load factor (back-to-back, face-to-face)	Y_2	1.4
Axial load factor (back-to-back, face-to-face)	Y_0	0.76
Radial load factor (back-to-back, face-to-face)	X_2	0.67

Tolerances and clearances

GENERAL BEARING SPECIFICATIONS

- Tolerances: P4A, P4B, P4, PA9A, P2

PRINCIPLES OF BEARING SELECTION AND APPLICATION

- Chamfer dimensions
- Seat tolerances for standard conditions: shafts, housings
- Values for ISO tolerance classes: shafts, housings
- Speed dependent initial grease fill → Initial grease fill
- Clamping and fitting forces: D design, E design, B design
- Designation suffixes H, H1, L and L1 identify variants for direct oil-air lubrication.

FACTORS FOR EQUIVALENT BEARING LOAD CALCULATION

- Note 1: Single bearings and bearings arranged in tandem
- Note 2: Bearings paired back-to-back or face-to-face

SPEED REDUCTION FACTORS FOR SPEED CALCULATION

Number of bearings	Arrangement	Designation suffix	Speed reduction factors														
		for matched sets	for bearings in the series														
			718 .. D, 719 .. E, and 70 .. E						S70 .. W	719 .. A and 70 .. A	719 .. B and 70 .. B			719 .. D, 70 .. D and 72 .. D			
			for preload class								for preload class			for preload class			
			A	L	B	M	C	F	–	–	A	B	C	A	B	C	D
2	Back-to-back	DB	0,8	–	0,65	–	0,4	–	0,81	0,8	0,83	0,78	0,58	0,81	0,75	0,65	0,4
	Face-to-face	DF	0,77	–	0,61	–	0,36	–	–	–	0,8	0,74	0,54	0,77	0,72	0,61	0,36
3	Back-to-back and tandem	TBT	0,69	0,72	0,49	0,58	0,25	0,36	–	–	0,72	0,66	0,4	0,7	0,63	0,49	0,25
	Face-to-face and tandem	TFT	0,63	0,66	0,42	0,49	0,17	0,24	–	–	0,64	0,56	0,3	0,63	0,56	0,42	0,17
4	Tandem back-to-back	QBC	0,64	–	0,53	–	0,32	–	–	–	0,67	0,64	0,48	0,64	0,6	0,53	0,32
	Tandem face-to-face	QFC	0,62	–	0,48	–	0,27	–	–	–	0,64	0,6	0,41	0,62	0,58	0,48	0,27

For spring-loaded tandem sets, designation suffix DT, a speed reduction factor of 0,9 should be applied.

Compatible products

Aftermarket replacement

Super-precision, high-speed, B design, universally matchable single row angular contact ball bearing with seals	S71910 ACBGA/HCP4A

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