

Guided drive DGRC-GF-50-80-PA

Part number: 8218225

FESTO



[PDF](#) General operating condition

Data sheet

Feature	Value
Distance from centre of gravity of load to yoke plate xs	50 mm
Stroke	80 mm
Piston diameter	50 mm
Operating mode, drive unit	Yoke
Cushioning	Elastic cushioning rings/plates at both ends
Mounting position	Any
Guide	Plain-bearing guide
Design	Guidance
Position detection	Via proximity switch
Symbol	00991737
Protection against torque/guide	Guide rod with yoke
Operating pressure	0.15 MPa ... 1 MPa
Operating pressure	1.5 bar ... 10 bar
Max. speed	0.6 m/s
Mode of operation	Double-acting
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	0 - No corrosion stress
LABS (PWIS) conformity	VDMA24364-B1/B2-L
Suitability for the production of Li-ion batteries	Suitable for battery production with reduced Cu/Zn/Ni values (F1a)
Ambient temperature	-10 °C ... 60 °C
Impact energy in end positions	1 J
Max. force Fy	1252.7 N
Max. force Fy static	1252.7 N
Max. force Fz	1252.7 N
Max. force Fz static	1252.7 N
Max. moment Mx	68.27 Nm
Max. torque Mx static	68.27 Nm
Max. moment My	46.35 Nm
Max. torque My static	46.35 Nm
Max. moment Mz	46.35 Nm
Max. torque Mz static	46.35 Nm
Max. permissible torque load Mx as a function of stroke	14.27 Nm
Max. effective load dependent upon stroke at defined distance xs	202.8 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke	1057 N

Feature	Value
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke	1178 N
Torsional backlash	0.035 deg
Moving mass	1277.6 g
Product weight	2680.7 g
Basic weight for 0 mm stroke	1403.1 g
Centre of gravity of moving mass as a function of stroke	66.3 mm
Pneumatic connection	G1/4
Note on materials	RoHS compliant
Material cover	Wrought aluminium alloy
Material seals	NBR
Material dynamic seals	TPE-U(PU)
Material end plate	Anodised wrought aluminium alloy
Material guide rod	High-alloy steel
Material housing	Anodised wrought aluminium alloy
Material piston rod	High-alloy steel