

1. Open the tool by squeezing the handles together, at the end of the closing stroke, the ratchet mechanism will release the handles, and the hand tool will spring open.
2. Place the terminal in the correct die and color code. Partially close the tool until the terminal is held in place.
3. Place a pre-stripped wire into the terminal and line the wire up with the conductor the conductor and insulation grips visually.
4. Close the tool until the ratchet releases. Carefully remove the crimped terminal.
5. Should this tool ever become stuck or jammed in partially closed position, Do Not force the handles open or closed. The tool can be opened easily by lifting the ratchet **release lever**.

