



## Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M™ Urethane Adhesive DP-609 (Part A)

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

##### CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319  
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315  
Respiratory Sensitization, Category 1 - Resp. Sens. 1; H334  
Skin Sensitization, Category 1 - Skin Sens. 1; H317  
Carcinogenicity, Category 2 - Carc. 2; H351  
Specific Target Organ Toxicity-Single Exposure, Category 3 - STOT SE 3; H335  
Specific Target Organ Toxicity-Repeated Exposure, Category 2 - STOT RE 2; H373

For full text of H phrases, see Section 16.

#### 2.2. Label elements

CLP REGULATION (EC) No 1272/2008

**SIGNAL WORD**

DANGER.

**Symbols:**

GHS07 (Exclamation mark) | GHS08 (Health Hazard) |

**Pictograms**



**Ingredients:**

Ingredient	CAS Nbr	EC No.	% by Wt
4,4'-methylenediphenyl diisocyanate	101-68-8	202-966-0	10 - 30
Polymethylene polyphenylene isocyanate	9016-87-9		10 - 30
Methylenediphenyl diisocyanate	26447-40-5	247-714-0	< 5

**HAZARD STATEMENTS:**

H319	Causes serious eye irritation.	
H315	Causes skin irritation.	
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.	
H317	May cause an allergic skin reaction.	
H335	May cause respiratory irritation.	
H351	Suspected of causing cancer.	
H373	May cause damage to organs through prolonged or repeated exposure:	respiratory system

**PRECAUTIONARY STATEMENTS**

**Prevention:**

P260A	Do not breathe vapours.
P280E	Wear protective gloves.

**Response:**

P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P342 + P311	If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.
P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P333 + P313	If skin irritation or rash occurs: Get medical advice/attention.

**For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:**

**<=125 ml Hazard statements**

H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H317	May cause an allergic skin reaction.
H351	Suspected of causing cancer.

**<=125 ml Precautionary statements**

**Prevention:**

P261A	Avoid breathing vapours.
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**3M™ Urethane Adhesive DP-609 (Part A)**

P280E

Wear protective gloves.

**Response:**

P304 + P340

IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P342 + P311

If experiencing respiratory symptoms: Call a POISON CENTRE or doctor/physician.

P333 + P313

If skin irritation or rash occurs: Get medical advice/attention.

Contains 40% of components with unknown hazards to the aquatic environment.

**2.3. Other hazards**

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

**SECTION 3: Composition/information on ingredients**

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Urethane prepolymer (N.J.T.S. Reg. No. 04499600-5770P)	Trade Secret			15 - 40	Substance not classified as hazardous
Polymethylene polyphenylene isocyanate	9016-87-9			10 - 30	Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1, H334; Skin Sens. 1, H317; Carc. 2, H351; STOT SE 3, H335; STOT RE 2, H373
4,4'-methylenediphenyl diisocyanate	101-68-8	202-966-0		10 - 30	Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1, H334; Skin Sens. 1, H317; Carc. 2, H351; STOT SE 3, H335; STOT RE 2, H373 - Nota 2,C
Talc	14807-96-6	238-877-9		10 - 30	Substance with a Community level exposure limit in the workplace
Zeolites	1318-02-1	215-283-8		1 - 5	Substance with a Community level exposure limit in the workplace
Methylenediphenyl diisocyanate	26447-40-5	247-714-0		< 5	Acute Tox. 4, H332; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Resp. Sens. 1, H334; Skin Sens. 1, H317; Carc. 2, H351; STOT SE 3, H335; STOT RE 2, H373 - Nota 2,C
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7			< 1	Substance with a Community level exposure limit in the workplace

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation

Remove person to fresh air. If you feel unwell, get medical attention.

#### Skin contact

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

#### Eye contact

Immediately flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. Get medical attention.

#### If swallowed

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Isocyanates	During combustion.
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Hydrogen cyanide.	During combustion.
Oxides of nitrogen.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

### 5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

## 3M™ Urethane Adhesive DP-609 (Part A)

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Pour isocyanate decontaminant solution (90% water, 8% concentrated ammonia, 2% detergent) on spill and allow to react for 10 minutes. Or pour water on spill and allow to react for more than 30 minutes. Cover with absorbent material. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a container approved for transportation by appropriate authorities, but do not seal the container for 48 hours to avoid pressure build-up. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

For industrial/occupational use only. Not for consumer sale or use. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse.

### 7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from amines.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Free isocyanates	101-68-8	UK HSC	TWA(as NCO):0.02 mg/m <sup>3</sup> ;STEL(as NCO):0.07 mg/m <sup>3</sup>	Respiratory Sensitizer
Aluminium oxides	1318-02-1	UK HSC	TWA(as inhalable dust):10 mg/m <sup>3</sup> ;TWA(as respirable dust):4 mg/m <sup>3</sup>	
Talc	14807-96-6	UK HSC	TWA(as respirable dust):1 mg/m <sup>3</sup>	
Free isocyanates	26447-40-5	UK HSC	TWA(as NCO):0.02 mg/m <sup>3</sup> ;STEL(as NCO):0.07 mg/m <sup>3</sup>	Respiratory Sensitizer
Silicon dioxide	67762-90-7	UK HSC	TWA(as inhalable dust):6 mg/m <sup>3</sup> ;TWA(as respirable dust):2.4 mg/m <sup>3</sup>	
Free isocyanates	9016-87-9	UK HSC	TWA(as NCO):0.02 mg/m <sup>3</sup> ;STEL(as NCO):0.07	Respiratory Sensitizer

mg/m<sup>3</sup>

UK HSC : UK Health and Safety Commission  
 TWA: Time-Weighted-Average  
 STEL: Short Term Exposure Limit  
 CEIL: Ceiling

**Biological limit values**

<b>Ingredient</b>	<b>CAS Nbr</b>	<b>Agency</b>	<b>Determinant</b>	<b>Biological Specimen</b>	<b>Sampling Time</b>	<b>Value</b>	<b>Additional comments</b>
Free isocyanates	101-68-8	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	
Free isocyanates	26447-40-5	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	
Free isocyanates	9016-87-9	UK EH40 BMGVs	Isocyanate-derived diamine	Creatinine in urine	EPE	1 umol/mol	

UK EH40 BMGVs : UK. EH40 Biological Monitoring Guidance Values (BMGVs)  
 EPE: At the end of the period of exposure.

**Recommended monitoring procedures:**Information on recommended monitoring procedures can be obtained from UK HSC

**8.2. Exposure controls**

**8.2.1. Engineering controls**

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

**8.2.2. Personal protective equipment (PPE)**

**Eye/face protection**

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:  
 Indirect vented goggles.

*Applicable Norms/Standards*

Use eye protection conforming to EN 166

**Skin/hand protection**

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

<b>Material</b>	<b>Thickness (mm)</b>	<b>Breakthrough Time</b>
Neoprene.	No data available	No data available
Nitrile rubber.	No data available	No data available
Natural rubber.	No data available	No data available

*Applicable Norms/Standards*

Use gloves tested to EN 374

**Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

*Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties****Appearance****Physical state**

Liquid.

**Colour**

Brown

**Specific Physical Form:**

Viscous Liquid

**Odor**

Odourless

**Odour threshold***No data available.***pH***Not applicable.***Boiling point/boiling range**207.8 °C [*Details:CONDITIONS: @ 5mm*]**Melting point***No data available.***Flammability (solid, gas)**

Not applicable.

**Explosive properties**

Not classified

**Oxidising properties**

Not classified

**Flash point**93.9 °C [*Test Method:Closed Cup*]**Autoignition temperature***No data available.***Flammable Limits(LEL)***No data available.***Flammable Limits(UEL)***No data available.***Vapour pressure**<=186,158.4 Pa [*@ 55 °C* ]**Relative density**1.35 [*Ref Std:WATER=1*]**Water solubility**

Insoluble

**Solubility- non-water***No data available.***Partition coefficient: n-octanol/water***No data available.***Evaporation rate***Not applicable.***Vapour density***Not applicable.***Decomposition temperature***No data available.***Viscosity**

15,000 - 40,000 mPa-s

**Density**

1.35 g/ml

**9.2. Other information****EU Volatile Organic Compounds***No data available.***Molecular weight***No data available.***SECTION 10: Stability and reactivity****10.1 Reactivity**

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

**10.2 Chemical stability**

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

Heat.

### 10.5 Incompatible materials

Amines.

Alcohols.

Reaction with water, alcohols, and amines is not hazardous if container can vent to the atmosphere to prevent pressure buildup.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.	
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Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1 Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain. Allergic respiratory reaction: Signs/symptoms may include difficulty breathing, wheezing, cough, and tightness of chest. May cause additional health effects (see below).

#### Skin contact

Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, dryness, cracking, blistering, and pain. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye contact

Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

#### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

#### Additional Health Effects:

Prolonged or repeated exposure may cause target organ effects:



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Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests. Respiratory effects: Signs/symptoms may include cough, shortness of breath, chest tightness, wheezing, increased heart rate, bluish coloured skin (cyanosis), sputum production, changes in lung function tests, and respiratory failure.

**Additional information:**

Persons previously sensitised to isocyanates may develop a cross-sensitisation reaction to other isocyanates.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Inhalation-Vapour(4 hr)		No data available; calculated ATE >50 mg/l
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Polymethylene polyphenylene isocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Polymethylene polyphenylene isocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Polymethylene polyphenylene isocyanate	Ingestion	Rat	LD50 31,600 mg/kg
4,4'-methylenediphenyl diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
4,4'-methylenediphenyl diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
4,4'-methylenediphenyl diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Methylenediphenyl diisocyanate	Dermal	Rabbit	LD50 > 5,000 mg/kg
Methylenediphenyl diisocyanate	Inhalation-Dust/Mist (4 hours)	Rat	LC50 0.368 mg/l
Methylenediphenyl diisocyanate	Ingestion	Rat	LD50 31,600 mg/kg
Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Dermal	Rabbit	LD50 > 5,000 mg/kg
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 0.691 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Rat	LD50 > 5,110 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Talc	Rabbit	No significant irritation
Polymethylene polyphenylene isocyanate	official classification	Irritant
4,4'-methylenediphenyl diisocyanate	official classification	Irritant
Methylenediphenyl diisocyanate	official classification	Irritant
Zeolites	Rabbit	No significant irritation
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation

**3M™ Urethane Adhesive DP-609 (Part A)****Serious Eye Damage/Irritation**

Name	Species	Value
Talc	Rabbit	No significant irritation
Polymethylene polyphenylene isocyanate	official classification	Severe irritant
4,4'-methylenediphenyl diisocyanate	official classification	Severe irritant
Methylenediphenyl diisocyanate	official classification	Severe irritant
Zeolites	Rabbit	Mild irritant
Siloxanes and Silicones, di-Me, reaction products with silica	Rabbit	No significant irritation

**Skin Sensitisation**

Name	Species	Value
Polymethylene polyphenylene isocyanate	official classification	Sensitising
4,4'-methylenediphenyl diisocyanate	official classification	Sensitising
Methylenediphenyl diisocyanate	official classification	Sensitising
Siloxanes and Silicones, di-Me, reaction products with silica	Human and animal	Not classified

**Respiratory Sensitisation**

Name	Species	Value
Talc	Human	Not classified
Polymethylene polyphenylene isocyanate	Human	Sensitising
4,4'-methylenediphenyl diisocyanate	Human	Sensitising
Methylenediphenyl diisocyanate	Human	Sensitising

**Germ Cell Mutagenicity**

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
Polymethylene polyphenylene isocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
4,4'-methylenediphenyl diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Methylenediphenyl diisocyanate	In Vitro	Some positive data exist, but the data are not sufficient for classification
Siloxanes and Silicones, di-Me, reaction products with silica	In Vitro	Not mutagenic

**Carcinogenicity**

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Polymethylene polyphenylene isocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
4,4'-methylenediphenyl diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
Methylenediphenyl diisocyanate	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification

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Siloxanes and Silicones, di-Me, reaction products with silica	Not specified.	Mouse	Some positive data exist, but the data are not sufficient for classification
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**Reproductive Toxicity****Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
Polymethylene polyphenylene isocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
4,4'-methylenediphenyl diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Methylenediphenyl diisocyanate	Inhalation	Not classified for development	Rat	NOAEL 0.004 mg/l	during organogenesis
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for female reproduction	Rat	NOAEL 509 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for male reproduction	Rat	NOAEL 497 mg/kg/day	1 generation
Siloxanes and Silicones, di-Me, reaction products with silica	Ingestion	Not classified for development	Rat	NOAEL 1,350 mg/kg/day	during organogenesis

**Target Organ(s)****Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Polymethylene polyphenylene isocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	
Methylenediphenyl diisocyanate	Inhalation	respiratory irritation	May cause respiratory irritation	official classification	NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis   respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
Polymethylene polyphenylene isocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
4,4'-methylenediphenyl diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Methylenediphenyl diisocyanate	Inhalation	respiratory system	Causes damage to organs through prolonged or repeated exposure	Rat	LOAEL 0.004 mg/l	13 weeks
Siloxanes and Silicones, di-Me, reaction products with silica	Inhalation	respiratory system   silicosis	Not classified	Human	NOAEL Not available	occupational exposure

**Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

**3M™ Urethane Adhesive DP-609 (Part A)**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS #	Organism	Type	Exposure	Test endpoint	Test result
Urethane prepolymer (N.J.T.S. Reg. No. 04499600-5770P)	Trade Secret		Data not available or insufficient for classification			
4,4'-methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	24 hours	EC50	>1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	EC50	>1,640 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Zebra Fish	Estimated	96 hours	LC50	>1,000 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Green algae	Estimated	72 hours	NOEC	1,640 mg/l
4,4'-methylenediphenyl diisocyanate	101-68-8	Water flea	Estimated	21 days	NOEC	10 mg/l
Polymethylene polyphenylene isocyanate	9016-87-9	Water flea	Estimated	24 hours	EC50	>100 mg/l
Talc	14807-96-6		Data not available or insufficient for classification			
Methylenediphenyl diisocyanate	26447-40-5	Water flea	Estimated		EC50	>100 mg/l
Zeolites	1318-02-1	Green algae	Experimental	96 hours	EC50	>100 mg/l
Zeolites	1318-02-1	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Zeolites	1318-02-1	Water flea	Experimental	21 days	NOEC	>100 mg/l
Zeolites	1318-02-1	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7		Data not available or insufficient for classification			

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Urethane prepolymer (N.J.T.S. Reg. No. 04499600-5770P)	Trade Secret	Data not availbl-insufficient			N/A	
4,4'-methylenediphenyl diisocyanate	101-68-8	Estimated Hydrolysis		Hydrolytic half-life	20 hours (t 1/2)	Other methods
Polymethylene polyphenylene isocyanate	9016-87-9	Experimental Hydrolysis		Hydrolytic half-life	<2 hours (t 1/2)	Other methods
Polymethylene polyphenylene isocyanate	9016-87-9	Estimated Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
Talc	14807-96-6	Data not availbl-insufficient			N/A	
Methylenediphenyl diisocyanate	26447-40-5	Estimated Hydrolysis		Hydrolytic half-life	<2 hours (t 1/2)	Other methods
Methylenediphenyl diisocyanate	26447-40-5	Estimated Biodegradation	28 days	BOD	0 % weight	OECD 301C - MITI test (I)
Zeolites	1318-02-1	Data not availbl-			N/A	

**3M™ Urethane Adhesive DP-609 (Part A)**

		insufficient				
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient			N/A	

**12.3 : Bioaccumulative potential**

Material	Cas No.	Test type	Duration	Study Type	Test result	Protocol
Urethane prepolymer (N.J.T.S. Reg. No. 04499600-5770P)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
4,4'-methylenediphenyl diisocyanate	101-68-8	Experimental BCF-Carp	28 days	Bioaccumulation factor	200	OECD 305E - Bioaccumulation flow-through fish test
Polymethylene polyphenylene isocyanate	9016-87-9	Estimated BCF-Carp	28 days	Bioaccumulation factor	200	Other methods
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Methylenediphenyl diisocyanate	26447-40-5	Estimated BCF-Carp	28 days	Bioaccumulation factor	200	Other methods
Zeolites	1318-02-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Siloxanes and Silicones, di-Me, reaction products with silica	67762-90-7	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Other adverse effects**

No information available.

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

Dispose of contents/ container in accordance with the local/regional/national/international regulations.

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. If no other disposal options are available, waste product that has been completely cured or polymerised may be placed in a landfill properly designed for industrial waste. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 09\* Waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27\* Paint, inks, adhesives and resins containing dangerous substances

**SECTION 14: Transportation information**

ADR/IATA/IMDG: Not restricted for transport.

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity**

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Methylenediphenyl diisocyanate	26447-40-5	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
Methylenediphenyl diisocyanate	26447-40-5	Gr. 3: Not classifiable	International Agency for Research on Cancer
4,4'-methylenediphenyl diisocyanate	101-68-8	Carc. 2	Regulation (EC) No. 1272/2008, Table 3.1
4,4'-methylenediphenyl diisocyanate	101-68-8	Gr. 3: Not classifiable	International Agency for Research on Cancer
Polymethylene polyphenylene isocyanate	9016-87-9	Carc. 2	3M classified according to Regulation (EC) No 1272/2008
Polymethylene polyphenylene isocyanate	9016-87-9	Gr. 3: Not classifiable	International Agency for Research on Cancer
Zeolites	1318-02-1	Gr. 3: Not classifiable	International Agency for Research on Cancer

**Restrictions on the manufacture, placing on the market and use:**

The following substance(s) contained in this product is/are subject through Annex XVII of REACH regulation to restrictions on the manufacture, placing on the market and use when present in certain dangerous substances, mixtures and articles. Users of this product are required to comply with the restrictions placed upon it by the aforementioned provision.

<u>Ingredient</u>	<u>CAS Nbr</u>
Methylenediphenyl diisocyanate	26447-40-5
4,4'-methylenediphenyl diisocyanate	101-68-8

Restriction status: listed in REACH Annex XVII

Restricted uses: See Annex XVII to Regulation (EC) No 1907/2006 for Conditions of Restriction

**15.2. Chemical Safety Assessment**

A chemical safety assessment has not been carried out for this substance/mixture in accordance with Regulation (EC) No 1907/2006, as amended.

**SECTION 16: Other information****List of relevant H statements**

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.

**Revision information:**

Section 1: Product name information was modified.  
Section 2: <125ml Precautionary - Prevention information was modified.  
Section 7: Precautions safe handling information information was modified.  
BLV Reg Agency Desc information was added.  
Section 8: BLV table information was added.  
Section 8: BLV information was deleted.  
Legend description information was added.  
Section 8: Occupational exposure limit table information was modified.  
Section 09: Color information was added.  
Section 09: Odor information was added.  
Sections 3 and 9: Odour, colour, grade information information was deleted.  
Section 11: Reproductive and/or Developmental Effects text information was deleted.  
Section 12: Component ecotoxicity information information was modified.  
Section 12: No PBT/vPvB information available warning information was modified.  
Section 12: Persistence and Degradability information information was modified.  
Section 12: Biocumulative potential information information was modified.  
Section 13: 13.1. Waste disposal note information was modified.  
Section 15: Carcinogenicity information information was modified.  
Section 15: Chemical Safety Assessment information was modified.  
Section 15: Regulations - Inventories information was deleted.  
Section 15: Restrictions on manufacture ingredients information information was added.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

**3M United Kingdom MSDSs are available at [www.3M.com/uk](http://www.3M.com/uk)**



## Safety Data Sheet

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<b>Transportation version number:</b>	1.00 (03/05/2011)		

This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

3M Scotch-Weld DP-609 Urethane Adhesive (Part B)

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Structural adhesive.

#### 1.3. Details of the supplier of the safety data sheet

**Address:** 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.  
**Telephone:** +44 (0)1344 858 000  
**E Mail:** tox.uk@mmm.com  
**Website:** www.3M.com/uk

#### 1.4. Emergency telephone number

+44 (0)1344 858 000

### SECTION 2: Hazard identification

#### 2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

##### CLASSIFICATION:

This material is not classified as hazardous according to Regulation (EC) No. 1272/2008, as amended, on classification, labelling, and packaging of substances and mixtures.

#### 2.2. Label elements

CLP REGULATION (EC) No 1272/2008

Not applicable

#### SUPPLEMENTAL INFORMATION

##### Supplemental Hazard Statements:

EUH210 Safety data sheet available on request.  
EUH208 Contains 2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-



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stannatetradecanoate. May produce an allergic reaction.

**2.3. Other hazards**

None known.

**SECTION 3: Composition/information on ingredients**

Ingredient	CAS Nbr	EC No.	REACH Registration No.	% by Wt	Classification
Polyester Resin (N.J.T.S. Reg. No. 04499600-7131)	Trade Secret			40 - 70	Substance not classified as hazardous
Propane-1,2-diol, propoxylated	25322-69-4	500-039-8		20 - 30	Substance not classified as hazardous
Talc	14807-96-6	238-877-9		15 - 25	Substance with a Community level exposure limit in the workplace
Propylidynetrimethanol, propoxylated	25723-16-4	500-041-9		1 - 10	Substance not classified as hazardous
Zeolites	1318-02-1	215-283-8		1 - 5	Substance with a Community level exposure limit in the workplace
2-(3,4-Epoxy-cyclohexyl)ethyltrimethoxysilane	3388-04-3	222-217-1		<= 0.5	Aquatic Chronic 3, H412
2-Ethylhexanoic Acid	149-57-5	205-743-6		<= 0.2	Repr. 2, H361d
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	234-186-1		<= 0.2	Acute Tox. 4, H302; Skin Irrit. 2, H315; Eye Irrit. 2, H319; Skin Sens. 1, H317; Muta. 2, H341; Repr. 1B, H360FD; STOT RE 1, H372; Aquatic Acute 1, H400,M=10

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

**Skin contact**

Immediately wash with soap and water. Remove contaminated clothing and wash before reuse. If signs/symptoms develop, get medical attention.

**Eye contact**

Flush with large amounts of water. Remove contact lenses if easy to do. Continue rinsing. If signs/symptoms persist, get medical attention.

**If swallowed**

## 3M Scotch-Weld DP-609 Urethane Adhesive (Part B)

Rinse mouth. If you feel unwell, get medical attention.

### 4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

### 4.3. Indication of any immediate medical attention and special treatment required

Not applicable

## SECTION 5: Fire-fighting measures

### 5.1. Extinguishing media

In case of fire: Use a fire fighting agent suitable for ordinary combustible material such as water or foam to extinguish.

### 5.2. Special hazards arising from the substance or mixture

None inherent in this product.

### Hazardous Decomposition or By-Products

<u>Substance</u>	<u>Condition</u>
Carbon monoxide.	During combustion.
Carbon dioxide.	During combustion.
Oxides of nitrogen.	During combustion.
Toxic vapour, gas, particulate.	During combustion.

### 5.3. Advice for fire-fighters

Wear full protective clothing, including helmet, self-contained, positive pressure or pressure demand breathing apparatus, bunker coat and pants, bands around arms, waist and legs, face mask, and protective covering for exposed areas of the head.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

### 6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

### 6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

### 6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Avoid skin contact with hot material. For industrial or professional use only. Do not handle until all safety precautions have been read and understood. Do not breathe dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on

## 3M Scotch-Weld DP-609 Urethane Adhesive (Part B)

clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Contaminated work clothing should not be allowed out of the workplace. Avoid release to the environment. Wash contaminated clothing before reuse. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.) Use personal protective equipment (eg. gloves, respirators...) as required.

### 7.2. Conditions for safe storage including any incompatibilities

Store away from oxidising agents.

### 7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Tin, organic compounds, except cyhexatin	10584-98-2	UK HSC	TWA(as Sn):0.1 mg/m <sup>3</sup> ;STEL(as Sn):0.2 mg/m <sup>3</sup>	SKIN
Aluminium oxides	1318-02-1	UK HSC	TWA(as inhalable dust):10 mg/m <sup>3</sup> ;TWA(as respirable dust):4 mg/m <sup>3</sup>	
Talc	14807-96-6	UK HSC	TWA(as respirable dust):1 mg/m <sup>3</sup>	

UK HSC : UK Health and Safety Commission

TWA: Time-Weighted-Average

STEL: Short Term Exposure Limit

CEIL: Ceiling

#### Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

### 8.2. Exposure controls

#### 8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

#### 8.2.2. Personal protective equipment (PPE)

##### Eye/face protection

None required.

##### Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing.

Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
----------	----------------	-------------------

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Butyl rubber.	No data available	No data available
Neoprene.	No data available	No data available
Nitrile rubber.	No data available	No data available

#### *Applicable Norms/Standards*

Use gloves tested to EN 374

#### **Respiratory protection**

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours and particulates

For questions about suitability for a specific application, consult with your respirator manufacturer.

#### *Applicable Norms/Standards*

Use a respirator conforming to EN 140 or EN 136: filter types A & P

#### **Thermal hazards**

Wear heat insulating gloves when handling hot material to prevent thermal burns.

#### *Applicable Norms/Standards*

Use gloves tested to EN 407

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

<b>Physical state</b>	Liquid.
<b>Appearance/Odour</b>	off-white, polyester odour.
<b>Odour threshold</b>	<i>No data available.</i>
<b>pH</b>	<i>Not applicable.</i>
<b>Boiling point/boiling range</b>	$\geq 121.1$ °C
<b>Melting point</b>	<i>No data available.</i>
<b>Flammability (solid, gas)</b>	Not applicable.
<b>Explosive properties</b>	Not classified
<b>Oxidising properties</b>	Not classified
<b>Flash point</b>	$\geq 93.3$ °C [ <i>Test Method: Closed Cup</i> ]
<b>Autoignition temperature</b>	<i>No data available.</i>
<b>Flammable Limits(LEL)</b>	<i>No data available.</i>
<b>Flammable Limits(UEL)</b>	<i>No data available.</i>
<b>Vapour pressure</b>	$\leq 186,158.4$ Pa [ <i>@ 55 °C</i> ]
<b>Relative density</b>	1.31 [ <i>Ref Std: WATER=1</i> ]
<b>Water solubility</b>	Negligible
<b>Solubility- non-water</b>	<i>No data available.</i>
<b>Partition coefficient: n-octanol/water</b>	<i>No data available.</i>
<b>Evaporation rate</b>	<i>Not applicable.</i>
<b>Vapour density</b>	<i>Not applicable.</i>
<b>Decomposition temperature</b>	<i>No data available.</i>
<b>Viscosity</b>	10,000 - 40,000 mPa-s
<b>Density</b>	1.31 g/ml

### 9.2. Other information

<b>EU Volatile Organic Compounds</b>	<i>No data available.</i>
<b>Molecular weight</b>	<i>No data available.</i>

## SECTION 10: Stability and reactivity

### 10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

### 10.2 Chemical stability

Stable.

### 10.3 Possibility of hazardous reactions

Hazardous polymerisation will not occur.

### 10.4 Conditions to avoid

Heat is generated during cure. Do not cure a mass larger than 50 grams in a confined space to prevent a premature exothermic reaction with production of intense heat and smoke.

### 10.5 Incompatible materials

Strong oxidising agents.

### 10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
None known.	

Refer to section 5.2 for hazardous decomposition products during combustion.

## SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

### 11.1 Information on Toxicological effects

#### Signs and Symptoms of Exposure

Based on test data and/or information on the components, this material may produce the following health effects:

#### Inhalation

May cause additional health effects (see below).

#### Skin contact

Contact with the skin during product use is not expected to result in significant irritation. Allergic skin reaction (non-photo induced): Signs/symptoms may include redness, swelling, blistering, and itching.

#### Eye contact

Contact with the eyes during product use is not expected to result in significant irritation.

#### Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea. May cause additional health effects (see below).

#### Additional Health Effects:

**3M Scotch-Weld DP-609 Urethane Adhesive (Part B)****Prolonged or repeated exposure may cause target organ effects:**

Pneumoconiosis: Sign/symptoms may include persistent cough, breathlessness, chest pain, increased amounts of sputum, and changes in lung function tests.

**Reproductive/Developmental Toxicity:**

Contains a chemical or chemicals which can cause birth defects or other reproductive harm.

**Toxicological Data**

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

**Acute Toxicity**

Name	Route	Species	Value
Overall product	Dermal		No data available; calculated ATE >5,000 mg/kg
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Polyester Resin (N.J.T.S. Reg. No. 04499600-7131)	Ingestion	Rat	LD50 > 15,000 mg/kg
Propane-1,2-diol, propoxylated	Dermal	Rabbit	LD50 > 10,000 mg/kg
Propane-1,2-diol, propoxylated	Ingestion	Rat	LD50 > 2,000 mg/kg
Talc	Dermal		LD50 estimated to be > 5,000 mg/kg
Talc	Ingestion		LD50 estimated to be > 5,000 mg/kg
Propylidynetrimethanol, propoxylated	Dermal	Rat	LD50 > 2,000 mg/kg
Propylidynetrimethanol, propoxylated	Ingestion	Rat	LD50 > 2,500 mg/kg
Zeolites	Dermal	Rabbit	LD50 > 2,000 mg/kg
Zeolites	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 4.57 mg/l
Zeolites	Ingestion	Rat	LD50 > 5,000 mg/kg
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Dermal	Rabbit	LD50 6,700 mg/kg
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Inhalation-Vapour (4 hours)	Rat	LC50 > 7 mg/l
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Ingestion	Rat	LD50 13,100 mg/kg
2-Ethylhexanoic Acid	Dermal	Rat	LD50 > 2,000 mg/kg
2-Ethylhexanoic Acid	Inhalation-Dust/Mist (4 hours)	Rat	LC50 > 3.54 mg/l
2-Ethylhexanoic Acid	Ingestion	Rat	LD50 1,600 mg/kg

ATE = acute toxicity estimate

**Skin Corrosion/Irritation**

Name	Species	Value
Propane-1,2-diol, propoxylated	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Propylidynetrimethanol, propoxylated	Rabbit	No significant irritation
Zeolites	Rabbit	No significant irritation
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Rabbit	Minimal irritation
2-Ethylhexanoic Acid	Rabbit	Corrosive

**Serious Eye Damage/Irritation**

Name	Species	Value
Propane-1,2-diol, propoxylated	Rabbit	No significant irritation
Talc	Rabbit	No significant irritation
Propylidynetrimethanol, propoxylated	Rabbit	Mild irritant
Zeolites	Rabbit	Mild irritant
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Rabbit	No significant irritation
2-Ethylhexanoic Acid	Rabbit	Corrosive

**Skin Sensitisation**

**3M Scotch-Weld DP-609 Urethane Adhesive (Part B)**

For the component/components, either no data is currently available or the data is not sufficient for classification.

**Respiratory Sensitisation**

Name	Species	Value
Talc	Human	Not classified

**Germ Cell Mutagenicity**

Name	Route	Value
Talc	In Vitro	Not mutagenic
Talc	In vivo	Not mutagenic
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	In Vitro	Some positive data exist, but the data are not sufficient for classification
2-Ethylhexanoic Acid	In Vitro	Some positive data exist, but the data are not sufficient for classification

**Carcinogenicity**

Name	Route	Species	Value
Talc	Inhalation	Rat	Some positive data exist, but the data are not sufficient for classification
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	Dermal	Mouse	Some positive data exist, but the data are not sufficient for classification

**Reproductive Toxicity**

**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Talc	Ingestion	Not classified for development	Rat	NOAEL 1,600 mg/kg	during organogenesis
2-Ethylhexanoic Acid	Ingestion	Toxic to female reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
2-Ethylhexanoic Acid	Ingestion	Toxic to male reproduction	Rat	NOAEL 300 mg/kg/day	1 generation
2-Ethylhexanoic Acid	Ingestion	Toxic to development	Multiple animal species	NOAEL 100 mg/kg/day	during organogenesis

**Target Organ(s)**

**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
2-Ethylhexanoic Acid	Inhalation	respiratory irritation	Some positive data exist, but the data are not sufficient for classification		NOAEL Not available	

**Specific Target Organ Toxicity - repeated exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Talc	Inhalation	pneumoconiosis	Causes damage to organs through prolonged or repeated exposure	Human	NOAEL Not available	occupational exposure
Talc	Inhalation	pulmonary fibrosis   respiratory system	Not classified	Rat	NOAEL 18 mg/m3	113 weeks
2-Ethylhexanoic Acid	Ingestion	blood   liver	Not classified	Rat	NOAEL 1,068 mg/kg/day	13 weeks
2-Ethylhexanoic Acid	Ingestion	skin   kidney and/or bladder	Not classified	Mouse	NOAEL 3,139 mg/kg/day	13 weeks

**3M Scotch-Weld DP-609 Urethane Adhesive (Part B)****Aspiration Hazard**

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

**SECTION 12: Ecological information**

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

**12.1. Toxicity**

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Polyester Resin (N.J.T.S. Reg. No. 04499600-7131)	Trade Secret		Data not available or insufficient for classification			
Propane-1,2-diol, propoxylated	25322-69-4	Green algae	Experimental	72 hours	EC50	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Water flea	Experimental	48 hours	EC50	105.8 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Propane-1,2-diol, propoxylated	25322-69-4	Water flea	Experimental	21 days	NOEC	>=10 mg/l
Talc	14807-96-6		Data not available or insufficient for classification			
Propylidynetrimethanol, propoxylated	25723-16-4	Green algae	Experimental	72 hours	EC50	>100 mg/l
Propylidynetrimethanol, propoxylated	25723-16-4	Water flea	Experimental	48 hours	EC50	>100 mg/l
Propylidynetrimethanol, propoxylated	25723-16-4	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Propylidynetrimethanol, propoxylated	25723-16-4	Green algae	Experimental	72 hours	NOEC	100 mg/l
Propylidynetrimethanol, propoxylated	25723-16-4	Water flea	Experimental	21 days	NOEC	8.5 mg/l
Zeolites	1318-02-1	Green algae	Experimental	96 hours	EC50	>100 mg/l
Zeolites	1318-02-1	Zebra Fish	Experimental	96 hours	LC50	>100 mg/l
Zeolites	1318-02-1	Green algae	Experimental	72 hours	NOEC	>100 mg/l
Zeolites	1318-02-1	Water flea	Experimental	21 days	NOEC	>100 mg/l
2-(3,4-Epoxy cyclohexyl)ethyl trimethoxysilane	3388-04-3	Green algae	Estimated	72 hours	EC50	280 mg/l
2-(3,4-Epoxy cyclohexyl)ethyl trimethoxysilane	3388-04-3	Rainbow trout	Estimated	96 hours	LC50	180 mg/l
2-(3,4-Epoxy cyclohexyl)ethyl trimethoxysilane	3388-04-3	Water flea	Estimated	48 hours	EC50	20 mg/l
2-(3,4-Epoxy cyclohexyl)ethyl trimethoxysilane	3388-04-3	Green algae	Estimated	72 hours	NOEC	1 mg/l



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rimethoxysilane						
2-Ethylhexanoic Acid	149-57-5	Green algae	Experimental	72 hours	EC50	44.4 mg/l
2-Ethylhexanoic Acid	149-57-5	Ricefish	Experimental	96 hours	LC50	>100 mg/l
2-Ethylhexanoic Acid	149-57-5	Water flea	Experimental	48 hours	EC50	85.4 mg/l
2-Ethylhexanoic Acid	149-57-5	Green algae	Experimental	96 hours	Effect Concentration 10%	27.9 mg/l
2-Ethylhexanoic Acid	149-57-5	Water flea	Experimental	21 days	NOEC	25 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Green algae	Experimental	72 hours	EC50	0.56 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Water flea	Experimental	48 hours	EC50	0.035 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Green algae	Experimental	72 hours	NOEC	0.19 mg/l
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Water flea	Experimental	21 days	NOEC	0.098 mg/l

**12.2. Persistence and degradability**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyester Resin (N.J.T.S. Reg. No. 04499600-7131)	Trade Secret	Data not availbl-insufficient			N/A	
Propane-1,2-diol, propoxylated	25322-69-4	Experimental Biodegradation	28 days	BOD	89 % weight	OECD 301F - Manometric respirometry
Talc	14807-96-6	Data not availbl-insufficient			N/A	
Propylidynetrimethanol, propoxylated	25723-16-4	Experimental Biodegradation	28 days	BOD	84 % BOD/ThBOD	Other methods
Zeolites	1318-02-1	Data not availbl-insufficient			N/A	
2-(3,4-Epoxy-cyclohexyl)ethyl-trimethoxysilane	3388-04-3	Estimated Hydrolysis		Hydrolytic half-life	6.5 hours (t 1/2)	Other methods
2-(3,4-Epoxy-cyclohexyl)ethyl-trimethoxysilane	3388-04-3	Estimated Biodegradation	28 days	BOD	28 % BOD/ThBOD	OECD 301D - Closed bottle test
2-Ethylhexanoic Acid	149-57-5	Experimental Biodegradation	28 days	Dissolv. Organic Carbon Deplet	99 % weight	OECD 301E - Modified OECD Scre
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Experimental Hydrolysis		Hydrolytic half-life	10-12 hours (t 1/2)	Other methods
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Experimental Biodegradation	28 days	BOD	22-48 % weight	Other methods

**12.3 : Bioaccumulative potential**

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Polyester Resin (N.J.T.S. Reg. No. 04499600-7131)	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

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Propane-1,2-diol, propoxylated	25322-69-4	Experimental Bioconcentration		Log Kow	<0.9	Other methods
Talc	14807-96-6	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Propylidynetrimethanol, propoxylated	25723-16-4	Experimental Bioconcentration		Log Kow	1.8	Other methods
Zeolites	1318-02-1	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
2-(3,4-Epoxy cyclohexyl)ethyltrimethoxysilane	3388-04-3	Estimated Bioconcentration		Bioaccumulation factor	2.3	Estimated: Bioconcentration factor
2-Ethylhexanoic Acid	149-57-5	Experimental Bioconcentration		Log Kow	2.64	Other methods
2-Ethylhexyl 4,4-dibutyl-10-ethyl-7-oxo-8-oxa-3,5-dithia-4-stannatetradecanoate	10584-98-2	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

**12.4. Mobility in soil**

Please contact manufacturer for more details

**12.5. Results of the PBT and vPvB assessment**

This material does not contain any substances that are assessed to be a PBT or vPvB

**12.6. Other adverse effects**

No information available.

**SECTION 13: Disposal considerations****13.1 Waste treatment methods**

See Section 11.1 Information on toxicological effects

Dispose of completely cured (or polymerized) material in a permitted industrial waste facility. As a disposal alternative, incinerate uncured product in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

**EU waste code (product as sold)**

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09  
20 01 28 Paint, inks, adhesives and resins other than those mentioned in 20 01 27

**SECTION 14: Transportation information**

ADR/IMDG/IATA: Not restricted for transport.

**SECTION 15: Regulatory information**

## 3M Scotch-Weld DP-609 Urethane Adhesive (Part B)

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### Carcinogenicity

<u>Ingredient</u>	<u>CAS Nbr</u>	<u>Classification</u>	<u>Regulation</u>
Zeolites	1318-02-1	Gr. 3: Not classifiable	International Agency for Research on Cancer

#### Global inventory status

Contact 3M for more information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Philippines RA 6969 requirements. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA. This product complies with Measures on Environmental Management of New Chemical Substances. All ingredients are listed on or exempt from on China IECSC inventory.

### 15.2. Chemical Safety Assessment

## SECTION 16: Other information

#### List of relevant H statements

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H341	Suspected of causing genetic defects.
H360FD	May damage fertility. May damage the unborn child.
H361d	Suspected of damaging the unborn child.
H372	Causes damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H412	Harmful to aquatic life with long lasting effects.

#### Revision information:

Section 3: Composition/ Information of ingredients table information was added.  
Section 3: Composition/ Information of ingredients table information was deleted.  
Section 5: Fire - Advice for fire fighters information information was modified.  
Section 7: Precautions safe handling information information was modified.  
Section 9: Property description for optional properties information was modified.  
Section 9: Solubility in water text information was added.  
Section 9: Vapour pressure value information was modified.  
Section 11: Acute Toxicity table information was modified.  
Section 11: Health Effects - Ingestion information information was modified.  
Section 11: Health Effects - Skin information information was modified.  
Section 11: Reproductive Toxicity Table information was modified.  
Section 11: Respiratory Sensitization Table information was modified.  
Section 11: Target Organs - Repeated Table information was modified.  
Section 12: Component ecotoxicity information information was modified.  
Section 12: No PBT/vPvB information available warning information was modified.  
Section 12: Persistence and Degradability information information was modified.  
Section 12: Biocumulative potential information information was modified.  
Section 13: Standard Phrase Category Waste GHS information was modified.  
Section 15: Chemical Safety Assessment information was deleted.

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Section 15: Regulations - Inventories information was modified.

Two-column table displaying the unique list of H Codes and statements (std phrases) for all components of the given material. information was modified.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

**3M United Kingdom MSDSs are available at [www.3M.com/uk](http://www.3M.com/uk)**