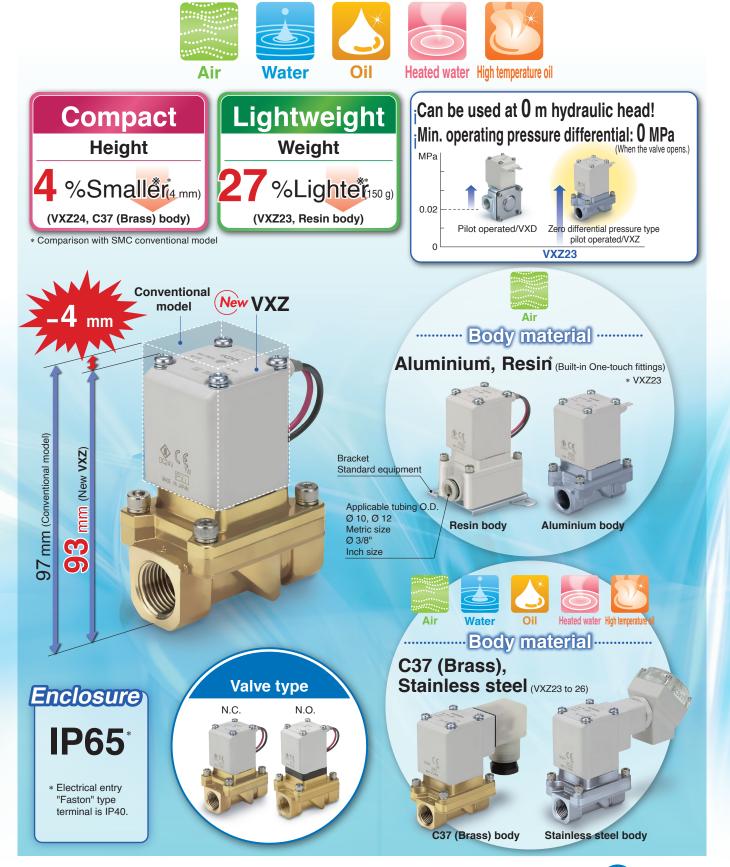
## **Zero Differential Pressure Type** Pilot Operated 2 Port Solenoid Valve C € ROHS





## Zero Differential Pressure Type Pilot Operated 2 Port Solenoid Valve Series VXZ











**Enclosure IP65** 

Flame resistance UL94V-0 conformed

#### **Piping variations** Thread piping, One-touch fitting



## Clearance

By providing a buffer and clearance, we reduced the collision sound of the core when ON (when the valve is open). Because of the clearance. when using highly viscous fluids such as oil, the armature does not get stuck and the responsiveness when OFF (when the valve is closed) is improved.

## Improved armature durability

### Low-noise construction

Impact noise reduced by the rubber buffer

## Body material

Aluminium, Resin Air (VXZ2<sup>3</sup><sub>A</sub>)

C37 (Brass), Stainless steel

Water/ Oil/Air/ Heated water/ High temperature oil



Improved durability

Service life is extended by a special construction. (compared with current AC specification)

Reduced buzz noise

Rectified to DC by a full-wave rectifier, resulting in a buzz noise reduction.

Improved OFF response

Specially constructed to improve the OFF response when operated with a higher viscosity fluid such as oil.

Low-noise construction

Specially constructed to reduce impact noise during operation.





#### **Variations**

<Fluid>

	Applicable fluid*				
Model	Air	Water	Oil	Heated water	High temperature oil
For Air VXZ2 0 P.4					
For Water VXZ2 2 P.7					
For Oil  VXZ2 3 P.10					
For Heated water VXZ2 5 P.13					
For High temperature oil VXZ2 6 P.16					

#### -Body Sizo

Ì	<body size=""></body>					
	Model	Body size	Orifice diameter mm Ø	Port size	Body material	Fluid
				1/4, 3/8	Aluminium	
	VXZ2 <sup>3</sup>	10A	10	Ø 10, Ø 12, Ø 3/8"	Resin	Air
	VAZZA	IUA	10	1/4, 3/8	C37 (Brass)	
				1/4, 3/6	Stainless steel	
	VXZ2 <sup>4</sup> <sub>B</sub>	15A	15	1/0	C37 (Brass)	Air Water
	VAZZB	ISA	15	1/2	Stainless steel	X S
	VXZ2 <sup>5</sup>	004	00	0/4	C37 (Brass)	Oil Heated water
	VAZZC	20A	20	3/4	Stainless steel	*
	VXZ2 <sup>6</sup>	054	05	1	C37 (Brass)	High temperature oil
	V AZZ Ď	25A	25	l	Stainless steel	

<sup>\*</sup> For details, refer to pages 35 and 36.

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## 



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For Water

For Oil

For High Temperature Oil

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## **Common Specifications**

#### **Standard Specifications**

Valve construction		tion	Zero differential pressure type pilot operated 2 port diaphragm type	
	Withstand pressure		2.0 MPa (Resin body type 1.5 MPa)	
Valve	Body material		Aluminium, Resin, C37 (Brass), Stainless steel Note 1)	
specifications	specifications Seal material		NBR, FKM, EPDM	
Enclosure			Dust-tight, Water-jet-proof type (equivalent to IP65) Note 2)	
	Environment		Location without the presence of corrosive gases, explosive gases, or constant water adhesion	
Data da calta a		AC	24 VAC, 48 VAC, 100 VAC, 110 VAC, 200 VAC, 220 VAC, 230 VAC, 240 VAC	
	Rated voltage	DC	12 VDC, 24 VDC	
Coil	Coil Allowable voltage fluctuation		±10 % of rated voltage	
specifications	Allowable leakage	AC (Built-in full-wave rectifier type)	10 % or less of rated voltage	
	voltage	DC	2 % or less of rated voltage	
	Coil insulation type		Class B (for air, water, oil), Class H (for heated water, high temperature oil)	

Note 1) Aluminium body and resin body are available only for the VXZ2 3.

Note 2) Electrical entry "Faston" type terminal is IP40.

Note 3) Voltage in ( ) indicates special voltage. (Refer to page 20.)

Note 4) For enclosure, refer to "Glossary of Terms" on page 30.

⚠ Be sure to read "Specific Product Precautions" before handling.

⚠ When pressure differential is less than 0.01 MPa, operation may become unstable. (Refer to page 21.)

#### Solenoid Coil Specifications

## Normally Closed (N.C.) DC Specification

#### Class B

Model	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
VXZ23, 24	7	55
VXZ25, 26	10.5	65

#### Class H

Model	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
VXZ23, 24	12	100
VXZ25, 26	15	100

#### Normally Open (N.O.) DC Specification Class B

Model	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
VXZ2A, 2B	8.5	70
VXZ2C, 2D	12.5	70

#### Class H

Model	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
VXZ2A, 2B	12	100
VXZ2C, 2D	15	100

Note 1) Power consumption, Apparent power: The value at ambient temperature of 20 °C and when the rated voltage is applied. (Variation: ±10 %) Note 2) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

## Normally Closed (N.C.) AC Specification (Built-in Full-wave Rectifier Type) Class B

Model	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
VXZ23, 24	9.5	70
VXZ25, 26	12	70

#### Class H

Model	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
VXZ23, 24	12	100
VXZ25, 26	15	100

## Normally Open (N.O.) AC Specification (Built-in Full-wave Rectifier Type) Class B

Model	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
VXZ2A, 2B	10	70
VXZ2C, 2D	14	70

#### Class H

Model	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)
VXZ2A, 2B	12	100
VXZ2C, 2D	15	100

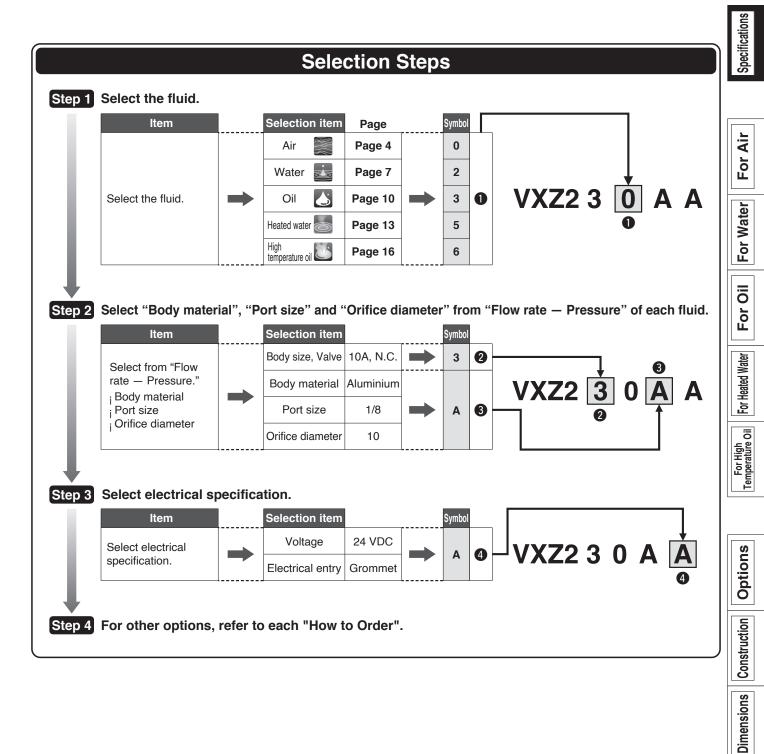
Note 1) Power consumption, Apparent power: The value at ambient temperature of 20  $^{\circ}$ C and when the rated voltage is applied. (Variation:  $\pm 10$  %)

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC (Built-in full-wave rectifier type).

Note 3) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.



# Series VXZ Selection Steps



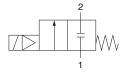


\* Can be used with low vacuum (up to 133 Pa.abs).

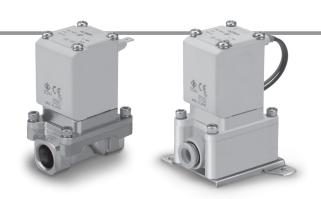
#### Flow-rate Characteristics

N.C.

#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.



#### Normally Closed (N.C.)

Body	Port size	Orifice diameter	Madal	Min. operating pressure		ing pressure Note 3) [MPa]		rate cha	acteristic	_	Max. system	Note 2) Weight
material	(Nominal diameter)	[mmØ]	Model	differential Note 1) [MPa]	AC	DC	C [dm³/(s·bar)]	b	Cv	Effective area [mm²]	pressure Note 3) [MPa]	[9]
	Ø 10						6.2		1.7			
Resin	Ø 3/8"						5.3	0.38	1.2			
	Ø 12	10	VXZ230			0.7	8.0		2.0			400
Aluminium	1/4 (8A)			0	1.0	0.7	8.5	0.44	2.4	_	1.5	
Aluminum	3/8 (10A)				1.0		9.3	0.43	2.6		1.5	
C37 (Brass),	1/2 (15A)	15	VXZ240				23.0	0.34	6.0			720
Stainless	3/4 (20A)	20	VXZ250			1.0	36.0	0.26	9.4			1100
steel	1 (25A)	25	VXZ260			1.0		_		185		1300

Note 1) The operation of the valve may be unstable due to the capacity of the pressure supply source such as pumps and compressors or the pressure loss by the orifice of piping. Please contact SMC to check if the required valve size can be used in the application. (Refer to page 21.)

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 28 for details on the maximum operating pressure differential and the maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10 °C or less

#### Valve Leakage Rate

#### **Internal Leakage**

Seal material	Leakage rate (Air) Note 1)
	15 cm <sup>3</sup> /min or less (Aluminium body type)
NBR, FKM	15 cm <sup>3</sup> /min or less (Resin body type)
	1 cm <sup>3</sup> /min or less (Metal body type)

**External Leakage** 

Seal material	Leakage rate (Air) Note 1)
	15 cm <sup>3</sup> /min or less (Aluminium body type)
NBR, FKM	15 cm³/min or less (Resin body type)
	1 cm <sup>3</sup> /min or less (Metal body type)

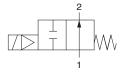
Note 1) Leakage is the value at ambient temperature 20 °C.

Note 2) When the product is used with low vacuum (to 133 Pa.abs), give caution to the external leakage outlined above.

#### Flow-rate Characteristics

N.O.

#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.



Normally Open (N.O.)

	<del> \</del>												a
Body	Port size (Nominal	Orifice diameter	Model	Min. operating pressure	Max. operat		Flow	rate char	acteristic		Max. system pressure Note 3)	Note 2) Weight	
material	diameter)	[mmØ]	iviodei	differential Note 1) [MPa]	AC	DC	C [dm³/(s·bar)]	b	Cv	Effective area [mm²]	[MPa]	[9]	
	Ø 10						6.2		1.7				
Resin	Ø 3/8"						5.3	0.38	1.2			430	
	Ø 12	10	VXZ2A0				8.0		2.0				
Aluminium	1/4 (8A)			0	0.7	0.6	8.5	0.44	2.4	_	1.5	630	
Alullillillillilli	3/8 (10A)				0.7	0.0	9.3	0.43	2.6		1.5	030	
C37 (Brass),	1/2 (15A)	15	VXZ2B0				23.0	0.34	6.0			750	
Stainless	3/4 (20A)	20	VXZ2C0				36.0	0.26	9.4			1150	
steel	1 (25A)	25	VXZ2D0				-	_		185		1350	

Note 1) The operation of the valve may be unstable due to the capacity of the pressure supply source such as pumps and compressors or the pressure loss by the orifice of piping. Please contact SMC to check if the required valve size can be used in the application. (Refer to page 21.)

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 28 for details on the maximum operating pressure differential and the maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10 °C or less

#### Valve Leakage Rate

#### **Internal Leakage**

Seal material	Leakage rate (Air) Note 1)
	15 cm³/min or less (Aluminium body type)
NBR, FKM	15 cm <sup>3</sup> /min or less (Resin body type)
	1 cm³/min or less (Metal body type)

**External Leakage** 

Seal material	Leakage rate (Air) Note 1)
	15 cm³/min or less (Aluminium body type)
NBR, FKM	15 cm³/min or less (Resin body type)
	1 cm <sup>3</sup> /min or less (Metal body type)

Note 1) Leakage is the value at ambient temperature 20 °C.







#### **How to Order (Single Unit)**

# VXZ2 3 0 A A A

1						i iuiu •	
						<b>0</b> For Air	
Size	/Valve ty	ре		Bod	y material/	Port size/Orifice o	diameter
Symbol	Body size	Valve type		Symbol	Body material	Port size	Orifice diameter
3	10A	N.C.		Α	Aluminium	1/4	
Α	TUA	N.O.		В	Aluminium	3/8	
			`\	С		Ø 10 One-touch fitting	10
				D	Resin	Ø 3/8" One-touch fitting	
			1	Е		Ø 12 One-touch fitting	
4	454	N.C.	T	F	C37 (Brass)	1/0	45
В	15A	N.O.	l	G	Stainless steel	1/2	15
$\overline{}$							
5	20A	N.C.		Н	C37 (Brass)	3/4	20
С	20/1	N.O.	L	J	Stainless steel	0/4	20
-					I	I	
6	25A	N.C.	[	K	C37 (Brass)	1	25
D	237	N.O.	L	L	Stainless steel		23

Note 1) VXZ2A0 only possible with other options with one-touch fitting (-, C, H and Z). Note 2) If you need a valve for air of C37 (Brass) or stainless steel in the port size of 1/4 or 3/8, use the valve for water.

#### Voltage/Electrical entry (coil insulation type: Class B) ◆

	Voitage	Electrical entry	(0011 11	isalation	type. Olass b)
Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z1W	24 VAC	Conduit terminal (With
В	100 VAC	Grommet	Z1N	12 VDC	surge voltage suppressor)
С	110 VAC	(With surge	Z1P	48 VAC	Conduit
D	200 VAC	voltage	Z1Q	220 VAC	(With surge
Е	230 VAC	suppressor)	Z1R	240 VAC	voltage
F	24 VDC	- Suppressor)	Z1Y	24 VAC	suppressor)
G	24 VDC	DIN terminal	Z1S	12 VDC	оцрр. осос. у
Н	100 VAC	(With surge	Z1T	12 VDC	Faston terminal
J	110 VAC	voltage	Z2A	24 VDC	
K	200 VAC	suppressor)	Z2B	100 VAC	
L	230 VAC	озири сосол,	Z2C	110 VAC	DIN terminal
M	24 VDC		Z2D	200 VAC	(With surge
N	100 VAC	Conduit terminal	Z2E	230 VAC	voltage
Р	110 VAC	With surge voltage suppressor)	Z2F	48 VAC	suppressor,
Q	200 VAC		Z2G	220 VAC	with light)
R	230 VAC	зарргозог)	Z2H	240 VAC	
S	24 VDC	Conduit	Z2V	24 VAC	
Т	100 VAC	(With surge	Z2J	12 VDC	
U	110 VAC	voltage	Z2K	24 VDC	
V	200 VAC	suppressor)	Z2L	100 VAC	
W	230 VAC	,	Z2M	110 VAC	Conduit terminal
Υ	24 VDC	Faston terminal	Z2N	200 VAC	(With surge
Z1A	48 VAC	Grommet	Z2P	230 VAC	voltage
Z1B	220 VAC	(With surge	Z2Q	48 VAC	suppressor,
Z1C	240 VAC	voltage	Z2R	220 VAC	with light)
Z1U	24 VAC	suppressor)	Z2S	240 VAC	
Z1D	12 VDC	Grommet	Z2W	24 VAC	
		Grommet	Z2T	12 VDC	
Z1E	12 VDC	(With surge	Z3A	24 VDC	
		voltage suppressor)	Z3B	100 VAC	
Z1F	48 VAC	DIN terminal	Z3C	110 VAC	DIN terminal
Z1G	220 VAC	(With surge	Z3D	200 VAC	(With surge
Z1H	240 VAC	voltage	Z3E	230 VAC	voltage
Z1V	24 VAC	suppressor)	Z3F	48 VAC	suppressor,
Z1J	12 VDC	,	Z3G	220 VAC	without DIN
Z1K	48 VAC	Conduit terminal	Z3H	240 VAC	connector)
Z1L	220 VAC	(With surge	Z3V	24 VAC	
Z1M	240 VAC	voltage suppressor)	Z3J	12 VDC	

#### With bracket

_	No
XB	Yes

Note) Bracket is standardised with the resin body type. No need to add "XB".

\* The bracket for aluminium, C37 (Brass) and stainless steel body type is shipped together with the product, but not assembled.

#### • Other options

## Low concentration ozone resistant and applicable to deionized water/Oil-free/Port thread

Symbol	Low concentration ozone resistant and applicable to deionized water *1, *3 (Seal material: FKM)	Oil-free	Port thread
_	_	_	Rc, One-touch fitting*2
Α			G*4
В	_		NPT
С	0	_	Rc, One-touch fitting*2
D			G*4
E	_		NPT
F			G*4
G		_	NPT
Н			Rc, One-touch fitting*2
K			G*4
L			NPT
Z	_	0	Rc, One-touch fitting*2

- \*1 Applicable to air (VXZ2 $\square$ 0) and water (VXZ2 $\square$ 2).
- \*2 When the body is resin, One-touch fittings are equipped as standard.
- \*3 When using deionized water or any other fluid that may corrode C37 (brass), select a stainless steel body.
- \*4 For connection, prepare a fitting compliant with ISO 16030 and JIS B 8674.

## For other special options, refer to page 19.

refer to page for
EPDM specification
Special electrical entry direction

Dimensions → Page 22 and after

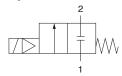


Can be used with air (Up to 133 Pa.abs for vacuum). Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications for air.

#### Flow-rate Characteristics

N.C.

#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.





**Normally Closed (N.C.)** 

Body	Port size	Orifice diameter	Model	Min. operating pressure		e differential [MPa] Note 3)	Flow-rate ch	aracteristics	Max. system	Weight Note 2)	
material	(Nominal diameter)	[mmØ]	iviodei	differential Note 1) [MPa]	AC	DC	Av x 10 <sup>-6</sup> m <sup>2</sup>	Cv	pressure Note 3) [MPa]	[g]	
	1/4 (8A)	10	VXZ232				46	1.9		600	
C37 (Brass)	, 3/8 (10A)	10	VAZZJZ			0.7	58	2.4		600	
Stainless	1/2 (15A)	15	VXZ242	0	1.0		130	5.3	1.5	720	
steel	3/4 (20A)	20	VXZ252			1.0	220	9.2		1100	
	1 (25A)	25	VXZ262			1.0	245	10.2		1300	

Note 1) The operation of the valve may be unstable due to the capacity of the pressure supply source such as pumps and compressors or the pressure loss by the orifice of piping. Please contact SMC to check if the required valve size can be used in the application. (Refer to page 21.)

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 28 for details on the maximum operating pressure differential and the maximum system pressure.

#### Fluid and Ambient Temperature

_		
	Fluid temperature [°C]	Ambient temperature [°C]
ſ	1 to 60	-20 to 60

Note) With no freezing

#### Valve Leakage Rate

		_
Internal	l eal	kane

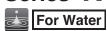
Seal material	Leakage rate (Water) Note 1)
NBR, FKM	0.1 cm <sup>3</sup> /min or less

Evternal Leakage

External Leakage	
Seal material	Leakage rate (Water) Note 1)
NBR. FKM	0.1 cm <sup>3</sup> /min or less

Note 1) Leakage is the value at ambient temperature 20 °C.

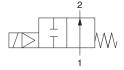




#### Flow-rate Characteristics

N.O.

#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.



Normally Open (N.O.)

	<del></del>											
Body	Port size	Orifice diameter	Model	Min. operating pressure		e differential [MPa] Note 3)	Flow-rate ch	aracteristics	Max. system	Weight Note 2)		
materi	al (Nominal diameter)	[mmØ]	iviodei	differential Note 1) [MPa]	AC	DC	Av x 10 <sup>-6</sup> m <sup>2</sup>	Cv	pressure Note 3) [MPa]	[g]		
	1/4 (8A)	1/4 (8A) 10 <b>VXZ2A2</b>				46	1.9		630			
C37 (Bras	3/8 (10A)	10	VAZZAZ	0			58	2.4		630		
Stainle	ss 1/2 (15A)	15	VXZ2B2		0	0	0.7	0.6	0.6 130	5.3	1.5	750
steel	3/4 (20A)	20	VXZ2C2				220	9.2		1150		
	1 (25A)	25	VXZ2D2				245	10.2		1350		

Note 1) The operation of the valve may be unstable due to the capacity of the pressure supply source such as pumps and compressors or the pressure loss by the orifice of piping. Please contact SMC to check if the required valve size can be used in the application. (Refer to page 21.)

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 28 for details on the maximum operating pressure differential and the maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 60	-20 to 60

Note) With no freezing

#### Valve Leakage Rate

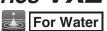
Internal Leakage	
Seal material	Leakage rate (Water) Note 1)
NDD EVM	0.1 am3/min ar laga

**External Leakage** 

Seal material	Leakage rate (Water) Note 1)
NBR, FKM	0.1 cm <sup>3</sup> /min or less

Note 1) Leakage is the value at ambient temperature 20°C.

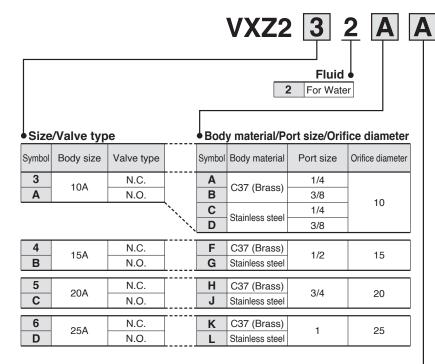






#### **How to Order (Single Unit)**





Voltage/Floatrical entry (apil inculation type: Class B)

	voitage	isulation	type: Class B) ●-		
Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z1W	24 VAC	Conduit terminal (With
В	100 VAC	Grommet	Z1N	12 VDC	surge voltage suppressor)
С	110 VAC	(With surge	Z1P	48 VAC	Conduit
D	200 VAC	voltage	Z1Q	220 VAC	(With surge
E	230 VAC	suppressor)	Z1R	240 VAC	voltage
F	24 VDC		Z1Y	24 VAC	suppressor)
G	24 VDC	DIN terminal	Z1S	12 VDC	оприсосот)
Н	100 VAC	(With surge	Z1T	12 VDC	Faston terminal
J	110 VAC	voltage	Z2A	24 VDC	
K	200 VAC	suppressor)	Z2B	100 VAC	
L	230 VAC	- Cuppi CCCCi)	Z2C	110 VAC	DIN to was in al
M	24 VDC		Z2D	200 VAC	DIN terminal
N	100 VAC	Conduit terminal	Z2E	230 VAC	(With surge voltage
Р	110 VAC	(With surge voltage	Z2F	48 VAC	suppressor,
Q	200 VAC	suppressor)	Z2G	220 VAC	with light)
R	230 VAC	Suppressor)	Z2H	240 VAC	, war ngm,
S	24 VDC	O a va ali viti	Z2V	24 VAC	
Т	100 VAC	Conduit (With surge		12 VDC	
U	110 VAC	voltage	Z2K	24 VDC	
V	200 VAC	suppressor)	Z2L	100 VAC	
W	230 VAC	oupprocess)	Z2M	110 VAC	Conduit terminal
Υ	24 VDC	Faston terminal	Z2N	200 VAC	(With surge
Z1A	48 VAC	Grommet	Z2P	230 VAC	voltage
Z1B	220 VAC	(With surge	Z2Q	48 VAC	suppressor,
Z1C	240 VAC	voltage	Z2R	220 VAC	with light)
Z1U	24 VAC	suppressor)	Z2S	240 VAC	
Z1D	12 VDC	Grommet	Z2W	24 VAC	
		Grommet	Z2T	12 VDC	
Z1E	12 VDC	(With surge	Z3A	24 VDC	
		voltage suppressor)	Z3B	100 VAC	
Z1F	48 VAC	DIN termeine!	Z3C	110 VAC	DIN terminal
Z1G	220 VAC	DIN terminal	Z3D	200 VAC	(With surge
Z1H	240 VAC	(With surge voltage	Z3E	230 VAC	voltage
Z1V	24 VAC	suppressor)	Z3F	48 VAC	suppressor,
Z1J	12 VDC	Suppressor)	Z3G	220 VAC	without DIN
Z1K	48 VAC	Conduit terminal	Z3H	240 VAC	connector)
Z1L	220 VAC	(With surge	Z3V	24 VAC	1
Z1M	240 VAC	voltage suppressor)	Z3J	12 VDC	

●With I	bracket
_	No
VD	

\* The bracket is shipped together with the product, but not assembled.

Other options

Symbol   Seal   material   Note   Oil-free   Port thread     - NBR				
A         NBR         —         G           B         NBR         —         Rc           D         NBR         —         G           E         NPT         G           F         FKM         —         G           H         Rc         Rc           K         FKM         G           L         NPT	Symbol	Seal material Note)	Oil-free	Port thread
B	_	NBR	_	Rc
B         NPT           C         FKM         —         Rc           D         NBR         G         NPT           F         FKM         —         G           G         NPT         Rc         Rc           K         FKM         G         NPT	Α	NRR		G
D         NBR         G           E         NPT           F         FKM         —         G           Q         NPT         Rc           H         Rc         G           K         FKM         G           L         NPT	В	NDIT		NPT
E         NPT           F         G           G         NPT           H         Rc           K         FKM         G           L         NPT	С	FKM	_	Rc
E         NPT           F         G           Q         NPT           H         Rc           K         FKM         G           L         NPT	D	NRR		G
G	E	I NOT		NPT
G	F	EKM		G
K FKM G NPT	G	I IXIVI	_	NPT
L NPT	Н			Rc
	K	FKM		G
Z NBR 🗆 Rc	L			NPT
	Z	NBR		Rc

Note) For low concentration ozone resistant and deionised water, select seal material FKM.

#### For other special options, refer to page 19.

refer to page for
EPDM specification
Special electrical entry direction

**For Air** 

For Water

For Oil

For Heated Water

For High Temperature Oil

Dimensions Construction Options

Dimensions → Page 24 and after





Can be used with air and water.

Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications of the fluid used.

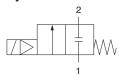
#### 

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

#### Flow-rate Characteristics

N.C.

#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.





#### **Normally Closed (N.C.)**

Body	Port size	Orifice diameter	Model	Min. operating pressure		e differential [MPa] <sup>Note 3)</sup>	Flow-rate ch	aracteristics	,	Weight Note 2)			
material	(Nominal diameter)	[mmØ]	Model	differential Note 1) [MPa]	AC	DC	Av x 10 <sup>-6</sup> m <sup>2</sup>	Cv	pressure Note 3) [MPa]	[g]			
	1/4 (8A)	10	VXZ233				46	1.9		600			
C37 (Brass),	, 3/8 (10A)	10	V AZZ33	0			58	2.4		600			
Stainless	1/2 (15A)	15	<b>VXZ243</b> 0		0	0	<b>3</b> 0	0	.7	130	5.3	1.5	720
steel	3/4 (20A)	20	VXZ253				220	9.2		1100			
	1 (25A)	25	VXZ263				245	10.2		1300			

Note 1) The operation of the valve may be unstable due to the capacity of the pressure supply source such as pumps and compressors or the pressure loss by the orifice of piping. Please contact SMC to check if the required valve size can be used in the application. (Refer to page 21.)

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 28 for details on the maximum operating pressure differential and the maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-5 Note) to 60	-20 to 60

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

#### Valve Leakage Rate

#### Internal Leakage

Seal material	Leakage rate (Oil) Note)		
FKM	0.1 cm <sup>3</sup> /min or less		

#### **External Leakage**

Seal material	Leakage rate (Oil) Note)		
FKM	0.1 cm <sup>3</sup> /min or less		

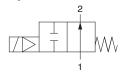
Note) Leakage is the value at ambient temperature 20 °C.



#### Flow-rate Characteristics

N.O.

#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.



Normally Open (N.O.)

Body	Port size	Orifice diameter	Model	Min. operating pressure		e differential [MPa] <sup>Note 3)</sup>	Flow-rate ch			Weight Note 2)
material	(Nominal diameter)	[mmØ]	iviouei	differential Note 1) [MPa]	AC	DC	Av x 10 <sup>-6</sup> m <sup>2</sup>	Cv	pressure Note 3) [MPa]	[g]
	1/4 (8A)	10	VXZ2A3				46	1.9		630
C37 (Brass),	3/8 (10A)	10	VAZZAS	0	0.7	0.6	58	2.4		630
Stainless steel	1/2 (15A)	15	VXZ2B3				130	5.3	1.5	750
	3/4 (20A)	20	VXZ2C3				220	9.2		1150
	1 (25A)	25	VXZ2D3				245	10.2		1350

Note 1) The operation of the valve may be unstable due to the capacity of the pressure supply source such as pumps and compressors or the pressure loss by the orifice of piping. Please contact SMC to check if the required valve size can be used in the application. (Refer to page 21.)

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 28 for details on the maximum operating pressure differential and the maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-5 Note) to 60	-20 to 60

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

#### Valve Leakage Rate

#### **Internal Leakage**

Seal material	Leakage rate (Oil) Note)		
FKM	0.1 cm <sup>3</sup> /min or less		

External Leakage

External Leakage	
Seal material	Leakage rate (Oil) Note)
FKM	0.1 cm <sup>3</sup> /min or less

Note) Leakage is the value at ambient temperature 20 °C.





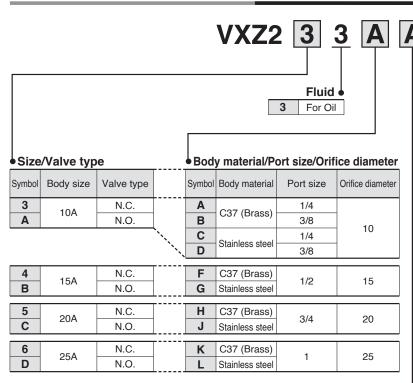


Common Specifications

FKM

Seal material

#### **How to Order (Single Unit)**



Voltage/Flectrica	al entry (co	il inculation	n tyne:	Clace	B)

Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z1W	24 VAC	Conduit terminal (With
В	100 VAC	Grommet	Z1N	12 VDC	surge voltage suppressor)
С	110 VAC	(With surge	Z1P	48 VAC	Conduit
D	200 VAC	voltage	Z1Q	220 VAC	(With surge
E	230 VAC	suppressor)	Z1R	240 VAC	voltage
F	24 VDC		Z1Y	24 VAC	suppressor)
G	24 VDC	DIN terminal	Z1S	12 VDC	,
Н	100 VAC	(With surge	Z1T	12 VDC	Faston terminal
J	110 VAC	voltage	Z2A	24 VDC	
K	200 VAC	suppressor)	Z2B	100 VAC	
L	230 VAC	, ,	Z2C	110 VAC	DIN terminal
M	24 VDC	0	Z2D	200 VAC	(With surge
N	100 VAC	Conduit terminal (With surge	Z2E	230 VAC	voltage
Р	110 VAC	voltage	Z2F	48 VAC	suppressor,
Q	200 VAC	- suppressor)	Z2G	220 VAC	with light)
R	230 VAC		Z2H	240 VAC	J
S	24 VDC	Compluit	Z2V	24 VAC	
Т	100 VAC	Conduit (With surge	Z2J	12 VDC	
U	110 VAC	voltage	Z2K	24 VDC	
V	200 VAC	suppressor)	Z2L	100 VAC	
W	230 VAC		Z2M	110 VAC	Conduit terminal
Υ	24 VDC	Faston terminal	Z2N	200 VAC	(With surge
Z1A	48 VAC	Grommet	Z2P	230 VAC	voltage
Z1B	220 VAC	(With surge	Z2Q	48 VAC	suppressor,
Z1C	240 VAC	voltage	Z2R	220 VAC	with light)
Z1U	24 VAC	suppressor)	Z2S	240 VAC	
Z1D	12 VDC	Grommet	Z2W	24 VAC	
		Grommet	Z2T	12 VDC	
Z1E	12 VDC	(With surge	Z3A	24 VDC	
		voltage suppressor)	Z3B	100 VAC	
Z1F	48 VAC	DIN terminal	Z3C	110 VAC	DIN terminal
Z1G	220 VAC	DIN terminal (With surge voltage suppressor)	Z3D	200 VAC	(With surge
Z1H	240 VAC		Z3E	230 VAC	voltage
Z1V	24 VAC		Z3F	48 VAC	suppressor,
Z1J	12 VDC		Z3G	220 VAC	without DIN
Z1K	48 VAC	Conduit terminal	Z3H	240 VAC	connector)
Z1L	220 VAC	(With surge	Z3V	24 VAC	
Z1M	240 VAC	voltage suppressor)	Z3J	12 VDC	



No XB Yes

\* The bracket is shipped together with the product, but not assembled.

#### Other options

Symbol	Oil-free	Port thread
_		Rc
Α		G
В	_	NPT
D	]	G
E		NPT
Z		Rc

For other special options, refer to page 19.

Special electrical entry direction

Dimensions → Page 24 and after

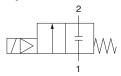


Can be used with air (up to 99 °C) and water. Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications of the fluid used.

#### Flow-rate Characteristics

N.C.

#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.



#### **Normally Closed (N.C.)**

Body	Port size	Orifice diameter	Model	Min. operating pressure	Max. operating pressure	e differential [MPa] Note 3)	Flow-rate ch	aracteristics	Max. system	Weight Note 2)
material	(Nominal diameter)	[mmØ]	iviouei	differential Note 1) [MPa]	AC	DC	Av x 10 <sup>-6</sup> m <sup>2</sup>	Cv	pressure Note 3) [MPa]	[g]
	1/4 (8A)	10	VXZ235				46	1.9		600
C37 (Brass),	3/8 (10A)	10	V AZZ33			0.7	58	2.4		600
Stainless	1/2 (15A)	15	VXZ245	0	1.0		130	5.3	1.5	720
steel	3/4 (20A)	20	VXZ255			1.0	220	9.2		1100
	1 (25A)	25	VXZ265			1.0	245	10.2		1300

Note 1) The operation of the valve may be unstable due to the capacity of the pressure supply source such as pumps and compressors or the pressure loss by the orifice of piping. Please contact SMC to check if the required valve size can be used in the application. (Refer to page 21.)

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 28 for details on the maximum operating pressure differential and the maximum system pressure.

### Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 99	-20 to 60

Note) With no freezing

#### Valve Leakage Rate

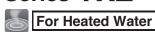
#### Internal Leakage

Seal material	Leakage rate (Water) Note)
EPDM	0.1 cm <sup>3</sup> /min or less

External Leakage

External Loakage				
Seal material	Leakage rate (Water) Note)			
EPDM	0.1 cm <sup>3</sup> /min or less			

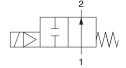
Note) Leakage is the value at ambient temperature 20 °C.



#### Flow-rate Characteristics

N.O.

#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.



Normally Open (N.O.)

- 3		., <b>-</b> po (	• .,								
ſ	Body	Port size	Orifice diameter	Model	Min. operating pressure		e differential [MPa] Note 3)	Flow-rate ch	aracteristics	Max. system	Weight Note 2)
	material	(Nominal diameter)	[mmØ]	Model	differential Note 1) [MPa]	AC	DC	Av x 10 <sup>-6</sup> m <sup>2</sup>	Cv	pressure Note 3) [MPa]	[g]
		1/4 (8A)	10	VXZ2A5				46	1.9		630
(	C37 (Brass),	3/8 (10A)	10	VAZZAS	0	0.7	0.6	58	2.4		030
	Stainless	1/2 (15A)	15	VXZ2B5				130	5.3	1.5	750
	steel	3/4 (20A)	20	VXZ2C5				220	9.2		1150
l		1 (25A)	25	VXZ2D5				245	10.2		1350

Note 1) The operation of the valve may be unstable due to the capacity of the pressure supply source such as pumps and compressors or the pressure loss by the orifice of piping. Please contact SMC to check if the required valve size can be used in the application. (Refer to page 21.)

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 28 for details on the maximum operating pressure differential and the maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 99	-20 to 60

Note) With no freezing

#### Valve Leakage Rate

Internal Leakage						
Seal material	Leakage rate (Water) Note)					
EPDM	0.1 cm <sup>3</sup> /min or less					

**External Leakage** 

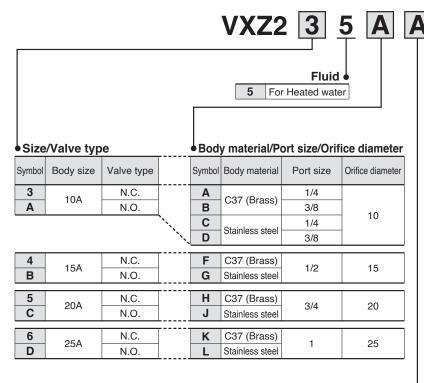
Seal material	Leakage rate (Water) Note)
EPDM	0.1 cm <sup>3</sup> /min or less

Note) Leakage is the value at ambient temperature 20 °C.



#### **How to Order (Single Unit)**





Common Specifica	ations	
Seal material	EPDM	

#### With bracket

_	No	
XB	Yes	

\* The bracket is shipped together with the product, but not assembled.

#### Other options

Symbol	Oil-free	Port thread
_	_	Rc
Α		G
В	_	NPT
D	]	G
E		NPT
Z		Rc

#### For other special options, refer to page 19.

Special electrical entry direction

	Voltage	/Electrical entry	(coil i	nsulation	type: Class H) 🕶
Symbol	Voltage	Electrical Note 3) entry	Symbol	Voltage	Electrical Note 3) entry
Α	24 VDC	Grommet	Z1P	48 VAC	Conduit
В	100 VAC	Grommet	Z1Q	220 VAC	(With surge
С	110 VAC	(With surge	Z1R	240 VAC	voltage
D	200 VAC	voltage	Z1Y	24 VAC	suppressor)
E	230 VAC	suppressor)	Z2A	24 VDC	
G	24 VDC	DIN terminal Note 1) 2)	Z2B	100 VAC	
Н	100 VAC	(With surge	Z2C	110 VAC	DIN terminal Note 1) 2)
J	110 VAC	voltage	Z2D	200 VAC	(With surge
K	200 VAC	suppressor)	Z2E	230 VAC	voltage
L	230 VAC	Conduit terminal (With surge voltage suppressor)	Z2F	48 VAC	suppressor,
N	100 VAC		Z2G	220 VAC	with light)
Р	110 VAC		Z2H	240 VAC	
Q	200 VAC		Z2V	24 VAC	
R	230 VAC		Z2K	24 VDC	
Т	100 VAC	Conduit	Z2L	100 VAC	
U	110 VAC	(With surge	Z2M	110 VAC	Conduit terminal
V	200 VAC	voltage	Z2N	200 VAC	(With surge voltage
W	230 VAC	suppressor)	Z2P	230 VAC	suppressor,
Z1A	48 VAC	Grommet	Z2Q	48 VAC	with light)
Z1B	220 VAC	(With surge	Z2R	220 VAC	with light)
Z1C	240 VAC	voltage	Z2S	240 VAC	
Z1U	24 VAC	suppressor)	Z2W	24 VAC	
Z1F	48 VAC	DIN terminal Note 1) 2)			
Z1G	220 VAC	(With surge			
Z1H	240 VAC	voltage			
Z1V	24 VAC	suppressor)			
Z1K	48 VAC	Conduit terminal			
Z1L	220 VAC	(With surge			
Z1M	240 VAC	voltage suppressor)			
Z1W	24 VAC	voltage suppressor)			

Note 1) AC voltage coil for "H" of DIN terminal type does not have full-wave rectifier.

Full-wave rectifier is built on the DIN connector side. Please refer to page 27 to order it as an accessory.

Note 2) DIN connector insulation class is Class "B".

Note 3) Faston terminal is not available.

Dimensions → Page 26 and after

For Water

For Air

Specifications

For Oil

For Heated Water

For High Temperature Oil



## For High Temperature Oil

 $\ast$  Can be used with air (up to 99 °C), water (up to 99 °C) and oil.

Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications of the fluid used

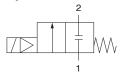
#### **⚠When the fluid is oil.**-

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

## Flow-rate Characteristics



#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.



#### **Normally Closed (N.C.)**

Body	Port size	Orifice diameter	Model	Min. operating pressure	Max. operating pressure	e differential [MPa] <sup>Note 3)</sup>	Flow-rate ch	aracteristics	Max. system	Weight Note 2)		
material	(Nominal diameter)	[mmØ]	Model	differential Note 1) [MPa]	AC	DC	Av x 10 <sup>-6</sup> m <sup>2</sup>	Cv	pressure Note 3) [MPa]	[g]		
	1/4 (8A)	10	VXZ236	0			46	1.9		600		
C37 (Brass),	3/8 (10A)	10	V AZZ30				58	2.4		600		
Stainless	1/2 (15A)	15	<b>VXZ246</b> 0		0	0	0	.7	130	5.3	1.5	720
steel	3/4 (20A)	20	VXZ256					220	9.2		1100	
	1 (25A)	25	VXZ266				245	10.2		1300		

Note 1) The operation of the valve may be unstable due to the capacity of the pressure supply source such as pumps and compressors or the pressure loss by the orifice of piping. Please contact SMC to check if the required valve size can be used in the application. (Refer to page 21.)

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 28 for details on the maximum operating pressure differential and the maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-5 Note) to 100	-20 to 60

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

#### Valve Leakage Rate

#### **Internal Leakage**

Seal material	Leakage rate (Oil) Note)			
FKM	0.1 cm <sup>3</sup> /min or less			

#### **External Leakage**

Seal material	Leakage rate (Oil) Note)			
FKM	0.1 cm <sup>3</sup> /min or less			

Note) Leakage is the value at ambient temperature 20 °C.



For Air

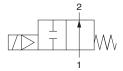
For Water

For Oil

For Heated Water

N.O.

#### **Symbol**



When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.



Normally Open (N.O.)

	<i>y</i> -  - '	- /								
Body	Port size	Orifice diameter	Model	Min. operating pressure		e differential [MPa] Note 3)	Flow-rate ch	aracteristics	Max. system	Weight Note 2)
material	(Nominal diameter)	[mmØ]	iviouei	differential Note 1) [MPa]	AC	DC	Av x 10 <sup>-6</sup> m <sup>2</sup>	Cv	pressure Note 3) [MPa]	[g]
	1/4 (8A)	10	VXZ2A6				46	1.9		630
C37 (Brass)	, 3/8 (10A)	10	VAZZAO				58	2.4		630
Stainless	1/2 (15A)	15	VXZ2B6	0	0.7	0.6	130	5.3	1.5	750
steel	3/4 (20A)	20	VXZ2C6				220	9.2		1150
	1 (25A)	25	VXZ2D6				245	10.2		1350

Note 1) The operation of the valve may be unstable due to the capacity of the pressure supply source such as pumps and compressors or the pressure loss by the orifice of piping. Please contact SMC to check if the required valve size can be used in the application. (Refer to page 21.)

Note 2) Weight of grommet type. Add 10 g for conduit, 30 g for DIN terminal, and 60 g for conduit terminal type respectively.

Note 3) Refer to "Glossary of Terms" on page 28 for details on the maximum operating pressure differential and the maximum system pressure.

#### Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-5 <sup>Note)</sup> to 100	-20 to 60

Note) Kinematic viscosity: 50 mm<sup>2</sup>/s or less

#### Valve Leakage Rate

#### **Internal Leakage**

Seal material	Leakage rate (Oil) Note)
FKM	0.1 cm <sup>3</sup> /min or less

#### External Leakage

External Ecanage	
Seal material	Leakage rate (Oil) Note)
FKM	0.1 cm <sup>3</sup> /min or less

Note) Leakage is the value at ambient temperature 20 °C.

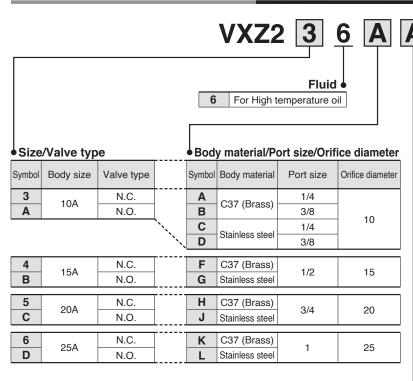
Options

For High Temperature Oil

Dimensions Construction



#### How to Order (Single Unit)



Voltage/Electrical entry (coil insulation type: Class H) ●

	voitage	zelectrical entry	(COII II	isulation	type: Class n) •
Symbol	Voltage	Electrical Note 3) entry	Symbol	Voltage	Electrical Note 3) entry
Α	24 VDC	Grommet	Z1P	48 VAC	Conduit
В	100 VAC	Grommet	Z1Q	220 VAC	(With surge
С	110 VAC	(With surge	Z1R	240 VAC	voltage
D	200 VAC	voltage	Z1Y	24 VAC	suppressor)
E	230 VAC	suppressor)	Z2A	24 VDC	
G	24 VDC	DIN terminal Note 1) 2)	Z2B	100 VAC	
Н	100 VAC	(With surge	Z2C	110 VAC	DIN terminal Note 1) 2)
J	110 VAC	voltage	Z2D	200 VAC	(With surge
K	200 VAC	suppressor)	Z2E	230 VAC	voltage
L	230 VAC	Supplessoi)	Z2F	48 VAC	suppressor,
N	100 VAC	Conduit terminal	Z2G	220 VAC	with light)
Р	110 VAC	(With surge	Z2H	240 VAC	
Q	200 VAC	voltage	Z2V	24 VAC	
R	230 VAC	suppressor)	Z2K	24 VDC	
Т	100 VAC	Conduit	Z2L	100 VAC	]
U	110 VAC	(With surge	Z2M	110 VAC	Conduit terminal
V	200 VAC	voltage	Z2N	200 VAC	(With surge voltage
W	230 VAC	suppressor)	Z2P	230 VAC	suppressor,
Z1A	48 VAC	Grommet	Z2Q	48 VAC	with light)
Z1B	220 VAC	(With surge	Z2R	220 VAC	with light)
Z1C	240 VAC	voltage	Z2S	240 VAC	
Z1U	24 VAC	suppressor)	Z2W	24 VAC	
Z1F	48 VAC	DIN terminal Note 1) 2)			
Z1G	220 VAC	(With surge			
Z1H	240 VAC	voltage			
Z1V	24 VAC	suppressor)			
Z1K	48 VAC	Conduit terminal			
Z1L	220 VAC	(With surge			
Z1M	240 VAC	voltage suppressor)			
Z1W	24 VAC	voitage suppressor)			

Note 1) AC voltage coil for "H" of DIN terminal type does not have full-wave rectifier.

Full-wave rectifier is built on the DIN connector side. Please refer to page 27 to order it as an accessory.

Note 2) DIN connector insulation class is Class "B".

Note 3) Faston terminal is not available.

Common Specifications Seal material FKM

With bracket

No XB Yes

\* The bracket is shipped together with the product, but not assembled.

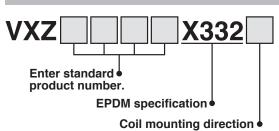
#### Other options

Symbol	Oil-free	Port thread
_	_	Rc
Α		G
В	_	NPT
D		G
E		NPT
Z		Rc

For other special options, refer to page 19.

Special electrical entry direction

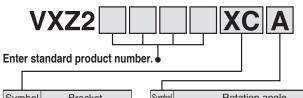
Dimensions → Page 26 and after



Symbol	Spe	ecifications				
Symbol	Electrical entry direction	Bracket				
_	IN side (Standard)					
Α	90°	None				
В	180°	None				
С	270°					
D	IN side (Standard)					
E	90°	With bracket *1				
F	180°	with bracket				
G	270°					

- \*1 Resin body is not available.
- \*2 Available for air and water.
- \*3 "Other options", which can be combined, are -, A, B, D, E, Z.

## Special electrical entry direction



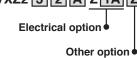
itoi 3	tanaara product nan	ibci. •	
ymbo	Bracket	Symbol	Rotation angle
XC XB*	Without bracket With bracket	A	90° 90° OUT
			180°
		В	IN OUT
			270°   270°   OUT

- \*1 Bracket is attached as standard with the resin body type (VXZ2 $_{\rm A}^3$ 0 $_{\rm D}^{\rm C}$  $_{\rm D}$ ), so it is no necessary to add XB to the part number.
- \*2 Bracket is packed in the same container as the main body.

Options

Dimensions Construction

\* Enter symbols in the order below when ordering a combination of electrical option, other option, etc. Example) VXZ2 3 2 A Z 1A Z XB A



Special electrical entry direction With bracket



Specifications

For Air

For Water

For Oil

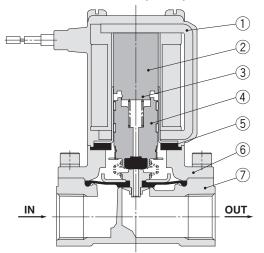
For Heated Water

For High Temperature Oil

# Series VXZ Construction

#### **Normally Closed (N.C.)**

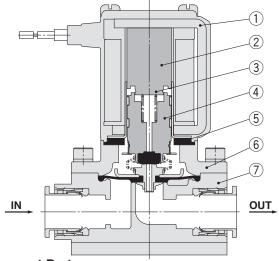
Body material: Aluminium, C37 (Brass), Stainless steel



#### **Component Parts**

No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Tube assembly	Stainless steel
3	Return spring	Stainless steel
4	Armature/Diaphragm assembly	Stainless steel, NBR, FKM, EPDM
5	Stopper	NBR, FKM, EPDM
6	Bonnet	Aluminium, C37 (Brass), Stainless steel
7	Body	Aluminium, C37 (Brass), Stainless steel

#### **Body material: Resin**

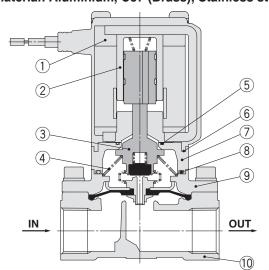


#### **Component Parts**

	-							
No.	Description	Material						
1	Solenoid coil	Cu + Fe + Resin						
3	Tube assembly	Stainless steel						
3	Return spring	Stainless steel						
4	Armature/Diaphragm assembly	Stainless steel, NBR, FKM						
5	Stopper	NBR, FKM						
6	Bonnet	Aluminium						
7	Body	Resin (PBT)						

#### **Normally Open (N.O.)**

Body material: Aluminium, C37 (Brass), Stainless steel

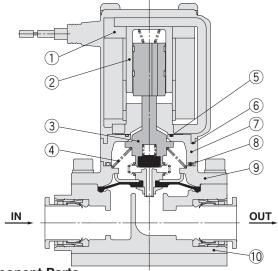


#### **Component Parts**

20

No.	Description	Material
1	Solenoid coil	Cu + Fe + Resin
2	Sleeve assembly	Stainless steel, Resin (PPS)
3	Push rod/Diaphragm assembly	Stainless steel, NBR, FKM, EPDM
4	Spring	Stainless steel
5	O-ring A	NBR, FKM, EPDM
6	O-ring B	NBR, FKM, EPDM
7	Adapter	Resin (PPS)
8	O-ring C	NBR, FKM, EPDM
9	Bonnet	Aluminium, C37 (Brass), Stainless steel
10	Body	Aluminium, C37 (Brass), Stainless steel

#### **Body material: Resin**



Component Parts

COII	bomponent raits										
No.	Description	Material									
1	Solenoid coil	Cu + Fe + Resin									
2	Sleeve assembly	Stainless steel, Resin (PPS)									
3	Push rod/Diaphragm assembly	Stainless steel, NBR, FKM									
4	Spring	Stainless steel									
5	O-ring A	NBR, FKM									
6	O-ring B	NBR, FKM									
7	Adapter	Resin (PPS)									
8	O-ring C	NBR, FKM									
9	Bonnet	Aluminium									
10	Body	Resin (PBT)									

#### Working Principle

#### **De-energized**

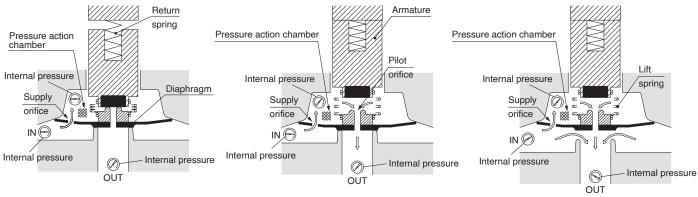
The fluid enters from the IN goes through the supply orifice to fill the pressure action chamber. Main valve is closed by the pressure in the pressure action chamber and the reaction force of the return spring.

#### Right after energized (Pilot valve open)

When the coil is energized, the armature is attracted causing the pilot orifice to opening. The fluid filling the pressure action chamber flows to the OUT side through the pilot orifice.

#### **Energized (Main valve side)**

The pressure in the pressure action chamber decreases by discharging fluid through the pilot orifice. Because the force which pushes down the valve is reduced by the discharge of the fluid, the force that pushes up the main valve overcomes the push down force and opens the main valve. The main valve opens by the lift spring reaction force even if pressure on the IN side is 0 MPa or very low pressure.



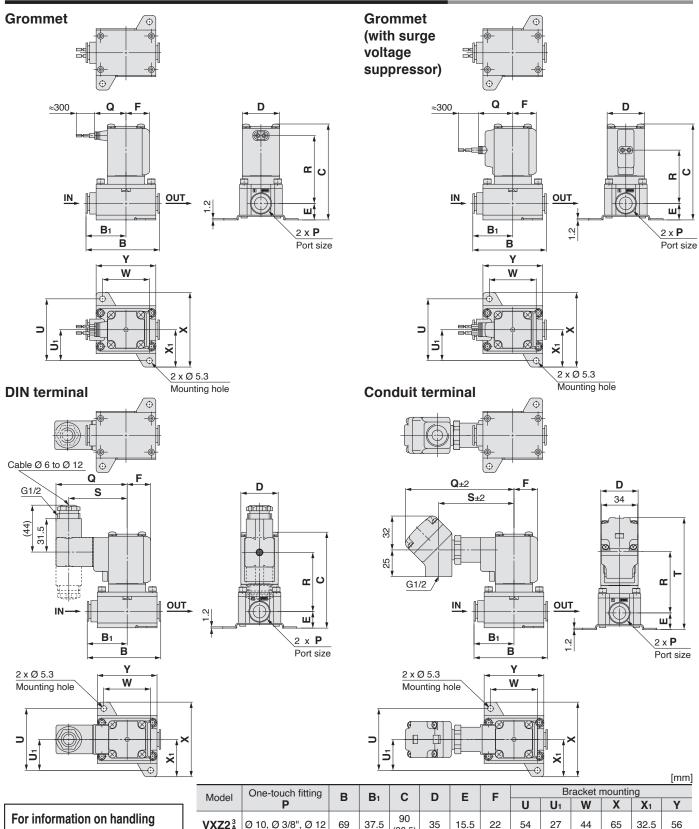
## **Marning**

Unstable flow may occur with the product under the following conditions: • low flow from the pump or compressor, etc. • use of several elbows or tees in the circuit, or • thin nozzles installed at the end of the piping etc. This can cause valve opening/closing failure, or oscillation, and cause a valve malfunction. If products are used with vacuum, then the vacuum level can be unstable due to these conditions.





#### **Dimensions/Body Material: Resin (One-touch Fitting Type)**



One-touch fittings and on appropriate tubing, refer to page 38 and the Fittings & Tubing section of the "Handling **Precautions for SMC Products**" on http://www.smc.eu

Model	One-touch fitting	B	B.		n	D F	_	Bracket mounting						
Model	P	_ D	Di					U	U <sub>1</sub>	W	Х	<b>X</b> 1	Υ	
VXZ2 <sup>3</sup> <sub>A</sub>	Ø 10, Ø 3/8", Ø 12	69	37.5	90 (96.5)	35	15.5	22	54	27	44	65	32.5	56	

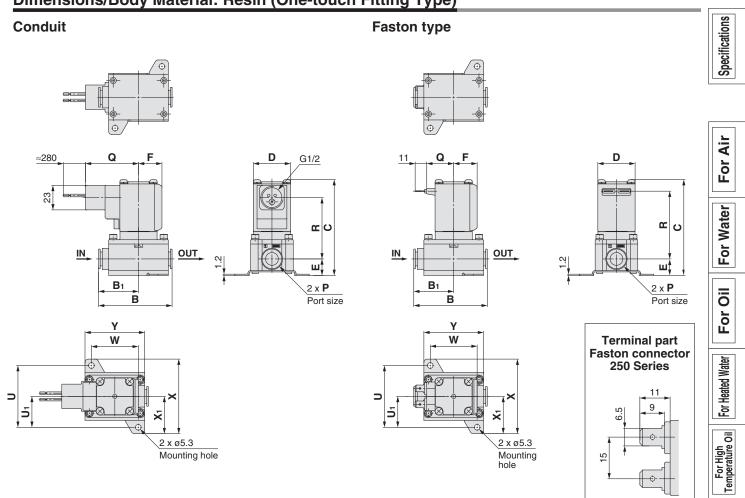
		Electrical entry										
Model	One-touch fitting <b>P</b>	Grommet		Grommet (with surge voltage suppressor)		DIN terminal			Conduit terminal			
		Q	R	Q	R	Q	R	S	Q	R	S	Т
VXZ2 <sup>3</sup> <sub>A</sub>	Ø10, Ø 3/8", Ø 12	29.5	63.5 (70)	32.5	50 (56.5)	67	55.5 (62)	55	102	57.5 (64)	71	105 (111.5)

<sup>( )</sup> are the dimensions of Normally Open (N.O.).





## **Dimensions/Body Material: Resin (One-touch Fitting Type)**



													<u>[mmj</u>
Model	One-touch fitting	В	B <sub>1</sub>	С	D	Е	F	Bracket mounting					
	P	В						U	U <sub>1</sub>	W	Х	<b>X</b> 1	Υ
VXZ2 <sup>3</sup> <sub>A</sub>	ø10, ø3/8", ø12	69	37.5	90 (96.5)	35	15.5	22	54	27	44	65	32.5	56

		Electrical entry							
Model	One-touch fitting	Con	duit	Faston					
	P	Q	R	Q	R				
VXZ2 <sup>3</sup> <sub>A</sub>	ø10, ø3/8", ø12	50	57.5 (64)	25.5	63.5 (70)				

( ) are the dimensions of Normally Open (N.O.).

Dimensions Construction Options

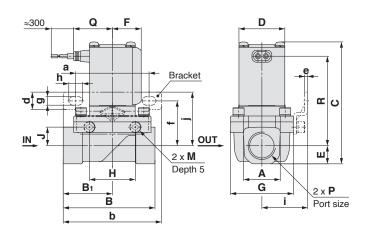


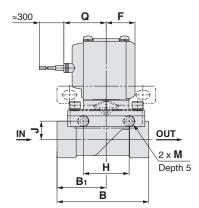


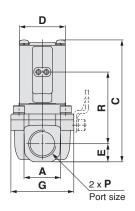
#### Dimensions/Body Material: Aluminium, C37 (Brass), Stainless Steel

#### Grommet

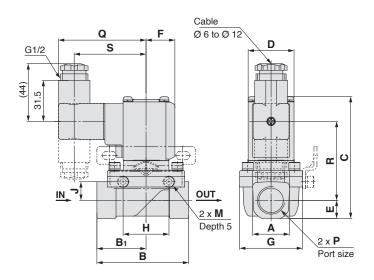
#### **Grommet (with surge voltage suppressor)**

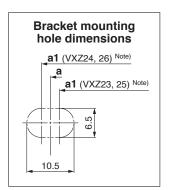






#### **DIN terminal**





												[mm]
Model	Port size	Α	В	B <sub>1</sub>	С	D	Е	F	G	н	J	M
VXZ2 <sup>3</sup> <sub>A</sub>	1/4, 3/8	21 <22>	57	28.5	85 (91.5)	35	10.5	22	40	35	10	M5
VXZ2 <sup>4</sup> <sub>B</sub>	1/2	28	70	37.5	93 (99.5)	35	14	22	48	35	14.2	M5
VXZ2 <sup>5</sup>	3/4	33.5	71	38.5	104 (110.5)	40	17	24.5	62	33	15.2	M6
<b>VXZ2</b> <sup>6</sup> <sub>D</sub>	1	42	95	49.5	110 (116)	40	20	24.5	66	37	17.2	M6

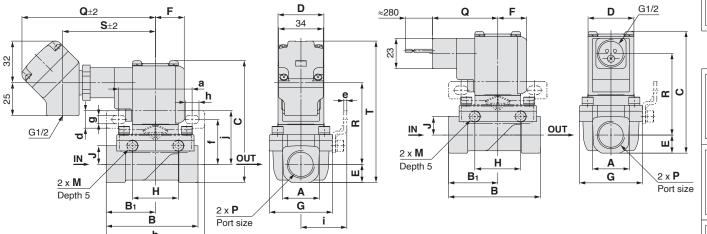
Model	Port size				Bı	racket i	mountii	ng			
Model	Р	а	a1 Note)	b	d	е	f	g	h	i	j
VXZ2 <sup>3</sup> <sub>A</sub>	1/4, 3/8	56	52	75		2.3	30	6.5	10.5	31	37
VXZ2 <sup>4</sup> <sub>B</sub>	1/2	56	60	75	10.5	2.3	34.5	6.5	10.5	35	41
VXZ2 <sup>5</sup>	3/4	70.5	68	92	13.5	2.3	39	6.5	10.5	43	46
VXZ2 <sup>6</sup> <sub>D</sub>	1	70.5	73	92		2.3	41	6.5	10.5	45	48

				- 1	Electrical entry	/			
Model	Port size	Grommet			net (with surge e suppressor)	DIN terminal			
		Q	R	Q	R	Q	R	S	
VXZ2 <sup>3</sup> <sub>A</sub>	1/4, 3/8	29.5	63.5 (70)	32.5	50 (56.5)	67	55.5 (62)	55	
VXZ2 <sup>4</sup> <sub>B</sub>	1/2	29.5	68.5 (74.5)	32.5	55 (61)	67	60.5 (66.5)	55	
VXZ2 <sup>5</sup> <sub>C</sub>	3/4	32	76.5 (83)	35	63 (69.5)	69.5	68.5 (75)	57.5	
VXZ28	1	32	79.5 (85)	35	66 (71.5)	69.5	71.5 (77)	57.5	

<sup>( )</sup> are the dimensions of Normally Open (N.O.). < > are the dimensions of aluminum body. Note) Old VXZ bracket mounting hole center position

#### **Conduit terminal**

#### Conduit



# Specifications

For Air

For Water

# For Oil

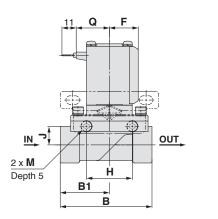
# For Heated Water

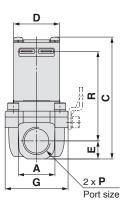


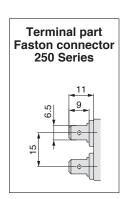
onstruction | Options

S	
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<u>⊕</u>	
$\equiv$	

#### **Faston type**







Bracket mounting hole dimensions
a1 (VXZ24, 26) Note)
a1 (VXZ23, 25) Note)

												[mm]
Model	Port size	Α	В	B <sub>1</sub>	С	D	Е	F	G	н	J	M
VXZ2 <sup>3</sup> <sub>A</sub>	1/4, 3/8	21 <22>	57	28.5	85 (91.5)	35	10.5	22	40	35	10	M5
VXZ2 <sup>4</sup> <sub>B</sub>	1/2	28	70	37.5	93 (99.5)	35	14	22	48	35	14.2	M5
VXZ2 <sup>5</sup> <sub>C</sub>	3/4	33.5	71	38.5	104 (110.5)	40	17	24.5	62	33	15.2	M6
<b>VXZ2</b> <sup>6</sup> <sub>D</sub>	1	42	95	49.5	110 (116)	40	20	24.5	66	37	17.2	M6

Model	Port size		Bracket mounting									
Model	Р	а	a1 Note)	b	d	е	f	g	h	i	j	
VXZ2 <sup>3</sup> <sub>A</sub>	1/4, 3/8	56	52	75		2.3	30	6.5	10.5	31	37	
VXZ2 <sup>4</sup> <sub>B</sub>	1/2	56	60	75	13.5	2.3	34.5	6.5	10.5	35	41	
VXZ2 <sup>5</sup> <sub>C</sub>	3/4	70.5	68	92	13.5	2.3	39	6.5	10.5	43	46	
<b>VXZ2</b> <sup>6</sup> <sub>D</sub>	1	70.5	73	92		2.3	41	6.5	10.5	45	48	

					Electric	al entry	/		
Model	Port size		Conduit	termina	al	(	Conduit		Faston
	Р	Q	R	S	Т	Q	R	Q	R
VXZ2 <sup>3</sup> <sub>A</sub>	1/4, 3/8	102	57.5 (64)	71	100 (106.5)	50	57.5 (64)	25.5	63.5 (70)
VXZ2 <sup>4</sup> <sub>B</sub>	1/2	102	62.5 (68.5)	71	108 (114.5)	50	62.5 (68.5)	25.5	68.5 (74.5)
<b>VXZ2</b> <sup>5</sup> <sub>C</sub>	3/4	104.5	70.5 (77)	73.5	119 (126)	52.5	70.5 (77)	28	76.5 (82.5)
<b>VXZ2</b> <sup>6</sup> <sub>D</sub>	1	104.5	73.5 (79)	73.5	125 (131)	52.5	73.5 (79)	28	79.5 (85)

( ) are the dimensions of Normally Open (N.O.). < > are the dimensions of aluminum body. Note) Old VXZ bracket mounting hole center position





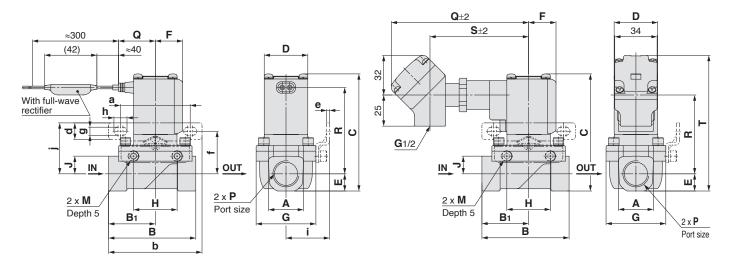


#### For Heated Water, High Temperature Oil

#### Dimensions/Body Material: C37 (Brass), Stainless Steel

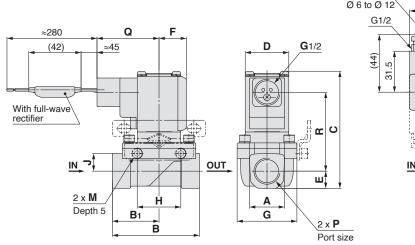
#### Grommet

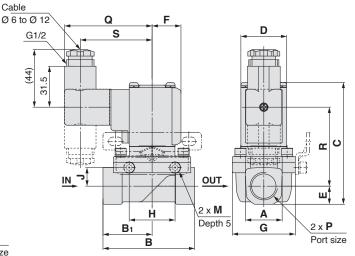
#### **Conduit terminal**



#### **DIN terminal**







												[mm]
Model	Port size	Α	В	Bı	С	D	E	F	G	н	J	M
VXZ2 <sup>3</sup> <sub>A</sub>	1/4, 3/8	21	57	28.5	85 (91.5)	35	10.5	22	40	35	10	M5
VXZ2 <sup>4</sup> <sub>B</sub>	1/2	28	70	37.5	93 (99.5)	35	14	22	48	35	14.2	M5
VXZ2 <sup>5</sup>	3/4	33.5	71	38.5	104 (110.5)	40	17	24.5	62	33	15.2	M6
<b>VXZ2</b> <sup>6</sup> <sub>D</sub>	1	42	95	49.5	110 (116)	40	20	24.5	66	37	17.2	M6

Model	Port size				Bı	acket ı	mountir	ng			
Model	Р	а	a1 Note)	b	d	е	f	g	h	i	j
<b>VXZ2</b> <sup>3</sup> <sub>A</sub>	1/4, 3/8	56	52	75		2.3	30	6.5	10.5	31	37
VXZ2 <sup>4</sup> <sub>B</sub>	1/2	56	60	75	13.5	2.3	34.5	6.5	10.5	35	41
VXZ2 <sup>5</sup>	3/4	70.5	68	92	13.5	2.3	39	6.5	10.5	43	46
<b>VXZ2</b> <sup>6</sup> <sub>D</sub>	1	70.5	73	92		2.3	41	6.5	10.5	45	48

Bracket mounting hole dimensions
a1 (VXZ24, 26) Note)
a1 (VXZ23, 25) Note)

	Port size		Electrical entry									
Model	Port Size	G	irommet		Conduit terminal				Conduit	DIN terminal		
		Q	R	Q	R	S	Т	Q	R	Q	R	S
VXZ2 <sup>3</sup> <sub>A</sub>	1/4, 3/8	29.5	63.5 (70)	110.5	57.5 (64)	79.5	100 (106.5)	50	57.5 (64)	67	55.5 (62)	55
VXZ2 <sup>4</sup> <sub>B</sub>	1/2	29.5	68.5 (74.5)	110.5	62.5 (68.5)	79.5	108 (114.5)	50	62.5 (68.5)	67	60.5 (66.5)	55
VXZ2 <sup>5</sup> <sub>C</sub>	3/4	32	76.5 (83)	113	70.5 (77)	82	119 (126)	52.5	70.5 (77)	69.5	68.5 (75)	57.5
<b>VXZ2</b> <sub>D</sub> <sup>6</sup>	1	32	79.5 (85)	113	73.5 (79)	82	125 (131)	52.5	73.5 (79)	69.5	71.5 (77)	57.5

<sup>( )</sup> are the dimensions of Normally Open (N.O.). Note) Old VXZ bracket mounting hole center position

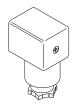


#### Zero Differential Pressure Type Pilot Operated 2 Port Solenoid Valve



#### **Replacement Parts**

#### iDIN Connector Part No.



#### <Coil Insulation Type/For Class B>

Con insulat	ion ryperi	or orass by
Electrical option	Rated voltage	Connector part no.
	24 VDC	
	12 VDC	
	100 VAC	
	110 VAC	
Nama	200 VAC	3G-GDM2A-G
None	220 VAC	3G-GDIVIZA-G
	230 VAC	
	240 VAC	
	24 VAC	
	48 VAC	
	24 VDC	GDM2A-L5
	12 VDC	GDM2A-L6
	100 VAC	GDM2A-L1
	110 VAC	GDM2A-L1
Mith light	200 VAC	GDM2A-L2
With light	220 VAC	GDM2A-L2
	230 VAC	GDM2A-L2
	240 VAC	GDM2A-L2
	24 VAC	GDM2A-L5
	48 VAC	GDM2A-L15

#### <Coil Insulation Type/For Class H>

Con insulation Type/For Class n>			
Electrical option	Rated voltage	Connector part no.	
	24 VDC	GDM2A-G-S2	
	100 VAC		
	110 VAC		
	200 VAC		
None	220 VAC	GDM2A-R	
	230 VAC	GDIVIZA-N	
	240 VAC		
	24 VAC		
	48 VAC		
	24 VDC	GDM2A-G-Z5	
	100 VAC	GDM2A-R-L1	
	110 VAC	GDM2A-R-L1	
	200 VAC	GDM2A-R-L2	
With light	220 VAC	GDM2A-R-L2	
	230 VAC	GDM2A-R-L2	
	240 VAC	GDM2A-R-L2	
	24 VAC	GDM2A-R-L5	
	48 VAC	GDM2A-R-L5	

¡Gasket Part No. for DIN Connector

VCW20-1-29-1 (For Class B) VCW20-1-29-1-F (For Class H)

¡Lead Wire Assembly for Faston Terminal (Set of 2 pcs.)

VX021S-1-16FB

<sub>j</sub>Bracket Assembly Part No. (for Metal Body)

\* 2 mounting screws are shipped together with the bracket assembly.

# Series VXZ Glossary of Terms

#### **Pressure Terminology**

#### 1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

#### 2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully opened.

#### 3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential of the solenoid valve portion must be less than the maximum operating pressure differential.]

#### 4. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. [value under the prescribed conditions]

#### **Electrical Terminology**

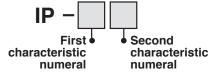
#### 1. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

#### 2. Degree of protection

A degree defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects."

Verify the degree of protection for each product.



#### ☐ First Characteristics:

Degrees of protection against solid foreign objects

	- g p
0	Non-protected
1	Protected against solid foreign objects of 50 mmØ and greater
2	Protected against solid foreign objects of 12 mmØ and greater
3	Protected against solid foreign objects of 2.5 mmØ and greater
4	Protected against solid foreign objects of 1.0 mmØ and greater
5	Dust-protected
6	Dust-tight

#### **Electrical Terminology**

## □ Second Characteristics: Degrees of protection against water

_		• •	
	0	Non-protected	
	1	Protected against vertically falling water drops	Dripproof type 1
	2	Protected against vertically falling water drops when enclosure tilted up to $15^{\circ}$	Dripproof type 2
	3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type
	4	Protected against splashing water	Splashproof type
	5	Protected against water jets	Water-jet-proof type
	6	Protected against powerful water jets	Powerful water-jet-proof type
ſ	7	Protected against the effects of temporary immersion in water	Immersible type
	8	Protected against the effects of continuous immersion in water	Submersible type
	5 6 7	Protected against water jets Protected against powerful water jets Protected against the effects of temporary immersion in water	Water-jet-proof type Powerful water-jet-proof type Immersible type

Example) IP65: Dust-tight, Water-jet-proof type

"Water-jet-proof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

#### **Others**

#### 1. Material

NBR: Nitrile rubber FKM: Fluoro rubber

EPDM: Ethylene propylene rubber

#### 2. Oil-free treatment

The degreasing and washing of wetted parts

#### 3. Symbol

When the valve is closed, flow is blocked from port 1 to port 2. However, if the pressure in port 2 is higher than port 1, the valve will not be able to block the fluid and it will flow from port 2 to port 1.

#### **Faston Terminal**

- 1. Faston™ is a trademark of Tyco Electronics Corp.
- 2. For electrical connection of the Faston terminal and molded coil, please use Tyco's "Amp/Faston connector/250 Series" or the equivalent.



## Solenoid Valve Flow-rate Characteristics

(How to indicate flow-rate characteristics)

#### 1. Indication of flow-rate characteristics

The flow-rate characteristics in equipment such as a solenoid valve etc. are indicated in their specifications as shown in Table (1).

#### **Table (1) Indication of Flow-rate Characteristics**

Corresponding equipment	Indication by international standard	Other indications	Conformed standard
Do como etic	C, b	_	ISO 6358: 1989 JIS B 8390: 2000
Pneumatic equipment	_	s	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381
		Cv	ANSI/(NFPA)T3.21.3: 1990
Process fluid control	Av	_	IEC60534-2-3: 1997 JIS B 2005: 1995
equipment	_	Cv	Equipment: JIS B 8471, 8472, 8473

#### 2. Pneumatic equipment

- 2.1 Indication according to the international standards
- (1) Conformed standard
  - ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—
    - **Determination of flow-rate characteristics**
  - JIS B 8390: 2000 : Pneumatic fluid power-Components using compressible fluids-
    - How to test flow-rate characteristics
- (2) Definition of flow-rate characteristics
  - The flow-rate characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio **b**.
  - Sonic conductance C: Value which divides the passing mass flow rate of an equipment in a choked flow condition by the product of the upstream absolute pressure and the density in a
    - standard condition.
  - Critical pressure ratio **b**: Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.
  - Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and
  - where sonic speed in a certain part of an equipment is reached.
    - Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the downstream pressure.
  - Subsonic flow : Flow greater than the critical pressure ratio
  - : Air in a temperature state of 20 °C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar), Standard condition
    - relative humidity 65%.
    - It is stipulated by adding the "(ANR)" after the unit depicting air volume.
    - (standard reference atmosphere)
    - Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere
- (3) Formula for flow rate

It is described by the practical units as following.

When 
$$\frac{P_2 + 0.1}{P_1 + 0.1} \le b$$
, choked flow

$$Q = 600 \times C (P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
 (1)

When 
$$\frac{\boldsymbol{P}_2}{\boldsymbol{P}_1} + \frac{0.1}{0.1} > \boldsymbol{b}$$
, subsonic flow

$$\mathbf{Q} = 600 \times \mathbf{C} (\mathbf{P}_1 + 0.1) \sqrt{1 - \left[ \frac{\mathbf{P}_2 + 0.1}{\mathbf{P}_1 + 0.1} - \mathbf{b} \right]^2 \sqrt{\frac{293}{273 + \mathbf{t}}}}$$
 (2)

Q: Air flow rate [dm³/min (ANR)], dm³ (Cubic decimetre) of SI unit are also allowed to be described by L (litre).  $1 \text{ dm}^3 = 1 \text{ L}$ 

C: Sonic conductance [dm3/(s·bar)]

b : Critical pressure ratio [—]
P<sub>1</sub> : Upstream pressure [MPa]
P<sub>2</sub> : Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow-rate characteristics are shown in Graph (1) For details, please make use of SMC's "Energy Saving Program".

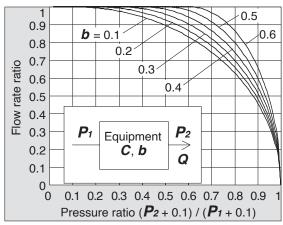
#### Example)

Obtain the air flow rate for  $P_1 = 0.4$  [MPa],  $P_2 = 0.3$  [MPa], t = 20 [°C] when a solenoid valve is performed in C = 2 [dm<sup>3</sup>/(s·bar)] and b = 0.3.

According to formula 1, the maximum flow rate =  $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [dm}^3/\text{min (ANR)]}$ 

Pressure ratio = 
$$\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), the flow rate will be 0.7 when the pressure ratio is 0.8 and  $\boldsymbol{b} = 0.3$ . Hence, flow rate = Maximum flow rate x flow rate ratio = 600 x 0.7 = 420 [dm³/min (ANR)]



Graph (1) Flow-rate characteristics

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80 %, 60 %, 40 %, 20 % and the upstream and downstream pressure. And then, obtain the sonic conductance  $\boldsymbol{C}$  from this maximum flow rate. Besides that, substitute each data of others for the subsonic flow formula to find  $\boldsymbol{b}$ , then obtain the critical pressure ratio  $\boldsymbol{b}$  from that average.

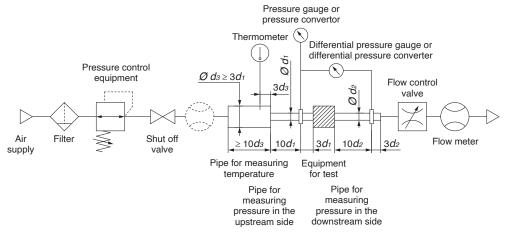


Fig. (1) Test circuit based on ISO 6358, JIS B 8390



#### 2.2 Effective area S

#### (1) Conformed standard

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

**Determination of flow rate characteristics** 

Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics

JIS B 8374: 3 port solenoid valve for pneumatics

JIS B 8375: 4 port, 5 port solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381: Fittings of flexible joint for pneumatics

#### (2) Definition of flow-rate characteristics

Effective area **S**: The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance *C*.

#### (3) Formula for flow rate

When 
$$\frac{P_2}{P_1} + \frac{0.1}{0.1} \le 0.5$$
, choked flow

$$Q = 120 \times S(P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
 (3)

When 
$$\frac{P_2}{P_1} + \frac{0.1}{0.1} > 0.5$$
, subsonic flow

$$Q = 240 \times S \sqrt{(P_2 + 0.1) (P_1 - P_2)} \sqrt{\frac{293}{273 + t}}$$
 ....(4)

Conversion with sonic conductance *C*:

**S** = 5.0 x **C**.....(5)

Q: Air flow rate[dm³/min(ANR)], dm³ (cubic decimetre) of SI unit are also allowed to be described by L (litre)  $1 \text{ dm}^3 = 1 \text{ L}$ 

**S**: Effective area [mm<sup>2</sup>]

P1: Upstream pressure [MPa]

**P2**: Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio **b** is the unknown equipment. In the formula (2) by the sonic conductance  $\boldsymbol{C}$ , it is the same formula as when  $\boldsymbol{b} = 0.5$ .

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of the formula is 12.9.

 $S = 12.1 \frac{V}{t} \log_{10} \left( \frac{Ps}{P+0.1} \right) \sqrt{\frac{293}{T}} \cdots (6)$ Pressure switch Thermometer Solenoid Pressure control Control S: Effective area [mm<sup>2</sup>] valve equipment V: Air tank capacity [dm3] Equipment for test t : Discharging time [s] Air tank **Ps**: Pressure inside air tank Rectifier tube on the downstream side Filter Air Shut off Pressure gauge before discharging [MPa] supply or pressure convertor : Residual pressure inside air tank Timer (Clock) after discharging [MPa] Pressure recorder

T: Temperature inside air tank before discharging [K]

Fig. (2) Test circuit based on JIS B 8390

#### 2.3 Flow coefficient Cv factor

The United States Standard ANSI/(NFPA)T3.21.3: 1990: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

Defines the Cv factor of flow coefficient by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = ----\frac{Q}{T_1}$$
 (7)

 $\Delta P$ : Pressure drop between the static pressure tapping ports [bar]

**P**<sub>1</sub>: Pressure of the upstream tapping port [bar gauge]

 $P_2$ : Pressure of the downstream tapping port [bar gauge]:  $P_2 = P_1 - \Delta P$ 

Q: Flow rate [dm³/s standard condition]
 Pa: Atmospheric pressure [bar absolute]
 T1: Upstream absolute temperature [K]

Test conditions are  $\langle P_1 + P_2 = 6.5 \pm 0.2 \text{ bar absolute}, T_1 = 297 \pm 5 \text{ K}, 0.07 \text{ bar} \leq \Delta P \leq 0.14 \text{ bar}.$ 

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

#### 3. Process fluid control equipment

#### (1) Conformed standard

IEC60534-2-3: 1997: Industrial process control valves. Part 2: Flow capacity, Section Three-Test procedures

JIS B 2005: 1995: Test method for the flow coefficient of a valve Equipment standards: JIS B 8471: Solenoid valve for water

JIS B 8472: Solenoid valve for steam

JIS B 8472: Solenoid valve for fuel oil

#### (2) Definition of flow-rate characteristics

**Av** factor: Value of the clean water flow rate represented by m³/s which runs through a valve (equipment for test) when the pressure difference is 1 Pa. It is calculated using the following formula.

$$Av = Q\sqrt{-\frac{\rho}{\Delta P}} -$$
 (8)

Av: Flow coefficient [m²]

**Q**\_: Flow rate [m<sup>3</sup>/s]

 $\Delta \mathbf{P}$ : Pressure difference [Pa]  $\rho$ : Fluid density [kg/m<sup>3</sup>]

#### (3) Formula of flow rate

It is described by the practical units. Also, the flow-rate characteristics are shown in Graph (2). In the case of liquid:

$$\mathbf{Q} = 1.9 \times 10^6 \mathbf{A} \mathbf{v} \sqrt{-\frac{\Delta \mathbf{P}}{\mathbf{G}}}$$
 (9)

**Q**: Flow rate [L/min]

Av: Flow coefficient [m²]

 $\Delta P$ : Pressure difference [MPa]

**G**: Relative density [water = 1]

In the case of saturated aqueous vapor:

$$Q = 8.3 \times 10^6 Av \sqrt{\Delta P(P_2 + 0.1)}$$
 .....(10)

Q: Flow rate [kg/h]

Av: Flow coefficient [m²]

△**P**: Pressure difference [MPa]

 $P_1$ : Upstream pressure [MPa]:  $\Delta P = P_1 - P_2$ 

**P2**: Downstream pressure [MPa]

Conversion of flow coefficient:

 $AV = 28 \times 10^{-6} KV = 24 \times 10^{-6} CV$  .....(11)

Here,

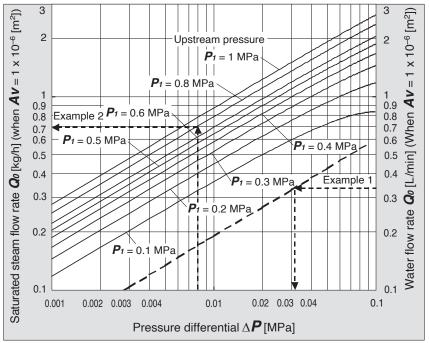
**Kv** factor : Value of the clean water flow rate represented by m³/h which runs through a valve

at 5 to 40  $^{\circ}$ C, when the pressure difference is 1 bar.

 $\emph{Cv}$  factor (Reference values): Figures representing the flow rate of clean water by US gal/min which runs

through a valve at 60 °F, when the pressure difference is 1 lbf/in<sup>2</sup> (psi).

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.



Graph (2) Flow-rate characteristics

#### Example 1)

Obtain the pressure difference when water 15 [L/min] runs through a solenoid valve with an  $\mathbf{A}\mathbf{v} = 45 \times 10^{-6}$  [m<sup>2</sup>].

Since  $\mathbf{Q}_0 = 15/45 = 0.33$  [L/min], according to Graph (2), if reading  $\Delta \mathbf{P}$  when  $\mathbf{Q}_0$  is 0.33, it will be 0.031 [MPa].

#### Example 2)

Obtain the saturated steam flow rate when  $P_1 = 0.8$  [MPa],  $\Delta P = 0.008$  [MPa] with a solenoid valve with an  $Av = 1.5 \times 10^{-6}$  [m<sup>2</sup>].

According to Graph (2), if reading  $\mathbf{Q}_0$  when  $\mathbf{P}_1$  is 0.8 and  $\Delta \mathbf{P}$  is 0.008, it is 0.7 [kg/h]. Hence, the flow rate

 $Q = 0.7 \times 1.5 = 1.05 \text{ [kg/h]}.$ 

#### (4) Test method

Attach a test equipment with the test circuit shown in Fig. (3). Next, pour water at 5 to 40  $^{\circ}$ C, then measure the flow rate with a pressure difference of 0.075 MPa. However, the pressure difference needs to be set with a large enough difference so that then have no long range of 4 x 10<sup>4</sup>.

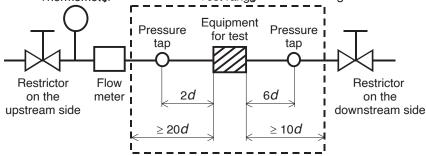


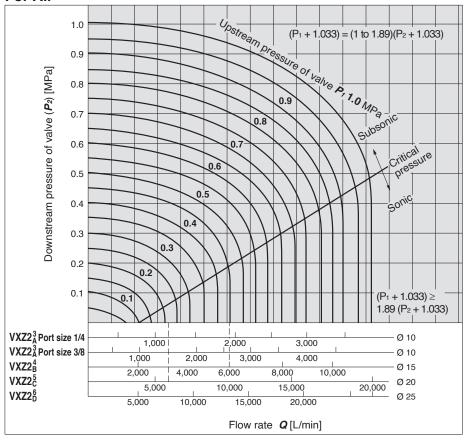
Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005



## **Flow-rate Characteristics**

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 31 through to 35.

#### For Air

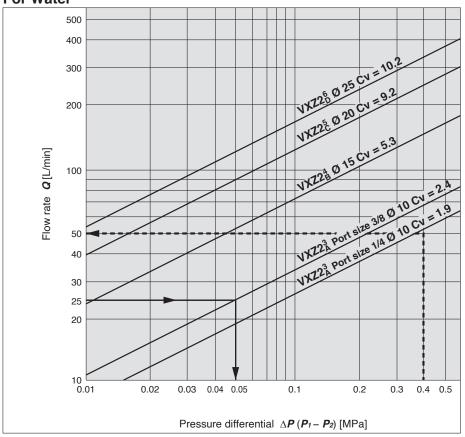


#### How to read the graph

The sonic range pressure to generate a flow of 6,000 L/min (ANR) is  $P_1 \approx 0.47$  MPa for a Ø 15 orifice (VXZ2 $_{\rm B}^4$ ) and  $P_1 \approx 0.23$  MPa for a Ø 20 orifice (VXZ2 $_{\rm D}^5$ ).

The optimum size for an upstream pressure  $P_1$  = 0.45 MPa and a flow of 6,000 L/min will be the VXZ2 $_8^4$  (Ø 15 orifice, port size 1/2).

#### For Water



#### How to read the graph

The pressure differential for a Ø 10 orifice to supply a flow of 25 L/min (VXZ2 $_A^3$ , port size 3/8) will be  $\Delta P \approx 0.05$  MPa.

The optimum size for a pressure differential of  $\Delta P \approx 0.4$  MPa and a flow of 50 L/min will be the VXZ2Å (Ø 10 orifice, port size 1/4).





Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smc.eu

Design

## **⚠** Warning

#### 1. Cannot be used as an emergency shutoff valve etc.

The valves presented in this catalogue are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

#### 2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

#### 3. Liquid rings

In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.

#### 4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

#### 5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

- 6. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit etc.
- When an impact, such as water hammer etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

Selection

## **△** Warning

#### 1. Usage with low flow

Unstable flow may occur with the product under the following conditions: • low flow from the pump or compressor, etc. • use of several elbows or tees in the circuit, or • thin nozzles installed at the end of the piping etc. This can cause valve opening/closing failure, or oscillation, and cause a valve malfunction.

Please check the pressure differential and flow to select the appropriate size of the valve referring to the Flow-rate Characteristics on page 34. Ensure that pressure differential does not become lower than 0.01 MPa during ON (N.C.: Valve open).

#### Selection

## **△** Warning

#### 2. Fluid

#### 1) Type of fluid

Select an appropriate valve with reference to the table below for the general fluid. Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalogue. Use a fluid with a kinematic viscosity of 50 mm²/s or less.

Applicable Fluid

For Air	Air
For Water	Air, Water
For Oil	Air, Water, Oil
For Heated water	Air(up to 99 °C), Water, Heated water
For High temperature oil	Air(up to 99 °C). Water, Oil, High temperature oil

#### 2) Flammable oil, Gas

Do not use the product with combustion-supporting or flamable fluids.

#### 3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) When a brass body is used, then depending on water quality, corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- **5)** Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

#### 3. Air quality

#### <Air>

#### 1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

#### 2) Install an air filter.

Install air filters close to valves at their upstream side. filtration degree of 5  $\mu m$  or less should be selected.

#### 3) Install an aftercooler or air dryer, etc.

Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

 If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.



# $\triangle$

# Series VXZ Specific Product Precautions 2

Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smc.eu

#### Selection

## **△** Warning

#### <Water>

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 100 mesh.

The supply water includes materials that create a hard sediment or sludge such as calcium and magnesium. Since this scale and sludge can cause the valve to malfunction, install water softening equipment, and a filter (strainer) directly upstream from the valve to remove these substances.

#### Tap water pressure:

The water pressure for tap water is normally 0.4 MPa or less. However, in places like a high-rise building, the pressure may be 1.0 MPa. When selecting tap water, be careful of the maximum operating pressure differential.

When using water or heated water, poor operation or leaks may be caused by dezincification, erosion, corrosion, etc. The brass (C37) body of this product uses dezincification resistant material as a standard. We also offer a stainless steel body type with improved corrosion resistance. Please use the one that fits your needs.

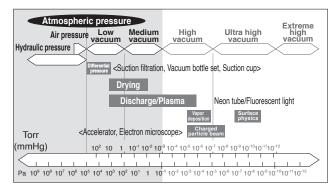
#### <0il>

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives.

Check the resistance before using.

#### <Vacuum>

Please be aware that there is a range of pressure that can be used.



Vacuum piping direction: if the system uses a vacuum pump, we ask that you install the vacuum pump on the secondary side

Also, install a filter on the primary side, and be careful that no foreign object is picked up.

Please replace the valve after operating the device approximately 300,000 times.

#### 4. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

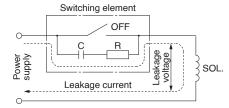
#### 5. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

## **⚠** Caution

#### 1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.



AC/Class B built-in full-wave rectifier coil: 10 % or less of rated voltage DC coil: 2 % or less of rated voltage

#### 2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

#### 3. When the fluid is oil.

The kinematic viscosity must not exceed 50 mm<sup>2</sup>/s.

#### Mounting

## Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

#### 2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

## 3. Mount a valve with its coil position upward, not

When mounting a valve with its coil positioned downward, foreign objects in the fluid will adhere to the iron core leading to a malfunction.

#### 4. Do not warm the coil assembly with a heat insulator etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.

5. Secure with brackets, except in the case of steel piping and copper fittings.





Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smc.eu

#### Mounting

## **△** Warning

Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

#### 7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.

#### **Disassembly/Assembly Procedures**

## **∧** Caution

1. Before starting the disassembly work, be sure to shut off the power supply and pressure supply, and then release the residual pressure.

#### Disassembly

#### <N.C.>

1) Loosen the mounting screws.

The coil assembly, stopper, return spring and body assembly can be removed.

#### <N.O.>

1) Loosen the mounting screws.

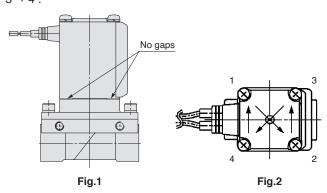
The coil assembly, O-rings, adapter and body assembly can be removed.

#### **Assembly**

#### <Common to N.C. and N.O.>

- Mount the components on the body in the reverse order of disassembly
- 2) When changing the electrical entry direction, turn the coil assembly in a desired direction to mount it.
- 3) Push the coil assembly against the body and tighten the screws two or more rounds diagonally (Fig. 2) in the status that there are no gaps between the coil assembly and body (Fig. 1). Proper tightening torque: 0.7 N·m

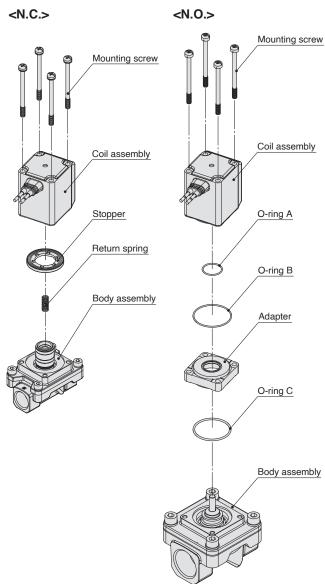
Tighten the screws in the order of "1  $\rightarrow$  2  $\rightarrow$  3  $\rightarrow$  4  $\rightarrow$  1  $\rightarrow$  2  $\rightarrow$  3  $\rightarrow$  4".



- \* After tightening the screws, make sure that there are no gaps between the coil and body (Fig. 1).
- \* After the disassembly and assembly have been completed, make sure that no leak occurs from the seal. Additionally, when restarting the valve, make sure that the valve operates correctly after checking the safety.

#### **Disassembly/Assembly Procedures**

## **⚠** Caution





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**Piping** 

## **<b>⚠** Warning

 During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

2. For piping the tube, fix the product securely using the mounting holes so that the product is not in the air.

## **∧** Caution

#### 1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe. Avoid pulling, compressing, or bending the valve body when piping.

- 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- 3. Always tighten threads with the proper tightening torque. When attaching fittings to valves, tighten with the proper tightening torque shown below.

Lower tightening torque will lead into fluid leakage.

**Tightening Torque for Piping** 

Connection threads	Proper tightening torque N·m
Rc1/8	7 to 9
Rc1/4	12 to 14
Rc3/8	22 to 24
Rc1/2	00 to 20
Rc3/4	28 to 32
Rc1	36 to 38

#### 4. Connection of piping to products

When connecting piping to a product, avoid mistakes regarding the supply port etc.

#### 5. Winding of sealant tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve.

Furthermore, when sealant tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



- If a regulator and valve are connected directly, they may vibrate together and cause chattering. Do not connect directly.
- 7. If the cross-sectional area of piping for the fluid supply side is restricted, operation will become unstable due to inadequate pressure differential during valve operation. Use piping size for the fluid supply side that is suited to the port size.

#### **Recommended Piping Conditions**

 When connecting tubes using One-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands etc. (see Fig. 2.)

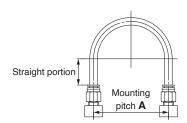


Fig. 1 Recommended piping configuration

Unit: mm

Offit. Itilii				
Tubing	Mounting pitch A		Straight portion	
size	Nylon tubing	Soft nylon tubing	Polyurethane tubing	length
Ø 1/8"	44 or more	29 or more	25 or more	16 or more
Ø6	84 or more	39 or more	39 or more	30 or more
Ø 1/4"	89 or more	56 or more	57 or more	32 or more
Ø 8	112 or more	58 or more	52 or more	40 or more
Ø 10	140 or more	70 or more	69 or more	50 or more
Ø 12	168 or more	82 or more	88 or more	60 or more

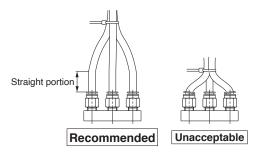


Fig. 2 Binding tubes with bands



Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smc.eu

#### Wiring

## **⚠ Warning**

1. The solenoid valve is an electrical product. For safety, install an appropriate fuse and circuit breaker before use.

When using multiple solenoid valves, it is not sufficient to merely install one fuse on the inlet side. In order to ensure the safety of the devices, select and install a fuse for each circuit.

2. Do not apply AC voltage to Class "H" coil AC type unless it is built in full-wave rectifier, or the coil will be damaged.

## 

- 1. As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm<sup>2</sup> for wiring. Furthermore, do not allow excessive force to be applied to the lines.
- 2. Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within  $\pm 10$  % of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within  $\pm 5$  % of the rated value. The voltage drop is the value in the lead wire section connecting the
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used.)

#### **Operating Environment**

## **⚠** Warning

- 1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- 5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

#### Maintenance

## **⚠** Warning

#### 1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- 1) Shut off the fluid supply and release the fluid pressure in the
- 2) Shut off the power supply.
- 3) Dismount the product.

#### 2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

### **Caution**

#### 1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- 2) Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.

#### 2. Lubrication

When using after lubricating, never forget to lubricate continuously.

#### 3. Storage

In case of long term storage after use, thoroughly remove all moisture to prevent rust and deterioration of rubber materials etc.

4. Exhaust the drain from an air filter periodically.

#### **Operating Precautions**

## **⚠Warning**

- 1. If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve.
- 2. When problems are caused by a water hammer, install water hammer relief equipment (accumulator etc.), or use an SMC water hammer relief valve (Series VXR).
- 3. For pilot type 2-port solenoid valves, when the valve is closed, sudden pressure resulting from the startup of the fluid supply source (pump, compressor, etc.) may cause the valve momentarily to open and leakage to occur, so please exercise caution.
- 4. If the product is used in the conditions in which rapid decrease in the inlet pressure of the valve and rapid increase in the outlet pressure of the valve are repeated, excessive stress will be applied to the diaphragm, which causes the diaphragm to be damaged and dropped, leading to the operation failure of the valve. Check the operating conditions before use.





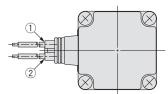
Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smc.eu

#### **Electrical Connections**

## **∧** Caution

#### □ Grommet

Class B coil: AWG20 Insulator O.D. 2.6 mm Class H coil: AWG18 Insulator O.D. 2.1 mm



Poted voltage	Lead wire color	
Rated voltage	1	2
DC	Black	Red
100 VAC	Blue	Blue
200 VAC	Red	Red
Other AC	Gray	Gray

\* There is no polarity

#### □ DIN terminal Disassembly

- After loosening the binding head screw with flange, then if the housing is pulled in the direction of the arrow, the connector will be removed from the solenoid valve.
- 2. Pull out the binding head screw with flange from the housing.
- 3. There is a cutout on the bottom of the terminal block. Insert a small flat head screwdriver, etc. into this cutout, and remove the terminal block from the housing. (See figure below.)
- 4. Remove the ground nut, and pull out the washer and the rubber seal.

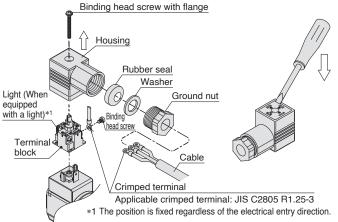
#### Wiring

- Pass the cable through the ground nut, washer and rubber seal in this order, and insert these parts into the housing.
- Loosen the binding head screw of the terminal block, then insert the core wire or the crimped terminal of the lead wire into the terminal, and securely fix it with the binding head screw. The binding head screw of the terminal block is M3.
  - Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m.
  - Note 2) Cable O.D.: Ø 6 to Ø 12 mm
  - Note 3) For an outside cable diameter of Ø 9 to 12 mm, remove the internal parts of the rubber seal before using.

#### Assembly

- Pass the cable through the ground nut, washer, rubber seal and the housing in this order, and connect to the terminal block.
   Then, set the terminal block inside the housing. (Push in the terminal block until it snaps into position.)
- 2. Insert the rubber seal and the washer in this order into the cable entry of the housing, and then tighten the ground nut securely.
- 3. Insert the gasket between the bottom part of the terminal block and the plug attached to the equipment, and then insert the binding head screw with flange from the top of the housing, and tighten it. Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m.

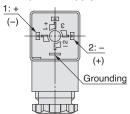
Note 2) The orientation of the connector can be changed in steps of 90° by changing the method of assembling



## **⚠** Caution

Internal connections are as shown below.

Make connections to the power supply accordingly.

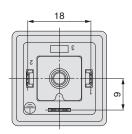


Terminal no.	1	2
DIN terminal	+ (-)	- (+)

<sup>\*</sup> There is no polarity.

#### DIN (EN175301-803) Terminal

This DIN terminal corresponds to the Form A DIN connector with an 18 mm terminal pitch, which complies with EN175301-803B.



#### Conduit terminal

#### Disassembly

 Loosen the mounting screw, and remove the terminal cover from the conduit terminal.

#### Wiring

- 1. Insert the cable into the conduit terminal.
- Loosen the screw with UP terminal of the conduit terminal, then insert the core wire or the crimped terminal of the lead wire into the terminal, and securely fix it with the screw with UP terminal. Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m.





Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smc.eu

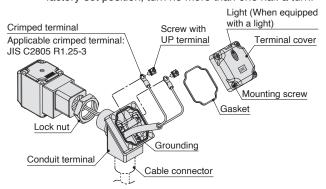
#### **Electrical Connections**

## 

#### □ Conduit terminal

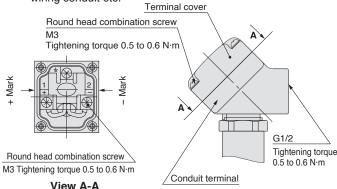
#### **Assembly**

- 1. Insert the gasket into the conduit terminal, and then clamp the terminal cover with the mounting screw.
  - Note 1) Tighten the screw to a torque of between 0.5 and 0.6 N·m. Note 2) When changing the orientation of the conduit terminal, carry out the following procedure.
  - 1. Apply a tool (monkey wrench, spanner, etc.) to the width across flats of the conduit terminal, and turn the terminal in the counterclockwise direction.
  - 2. Loosen the lock nut.
  - 3. Turn the conduit terminal in the clamping direction (clockwise direction) to about 15° ahead of the desired position.
  - 4. Turn the lock nut by hand to the coil side until it is lightly
  - 5. Apply a tool to the width across flats of the conduit terminal, and turn it to the desired position (through an angle of about 15°) so as to clamp the conduit terminal.
  - Note) When changing the orientation by applying additional tightening force to the conduit terminal from the factory-set position, turn no more than one half a turn.



Make connections according to the marks shown below.

- · Use the tightening torques below for each section.
- · Properly seal the terminal connection (G1/2) with the special wiring conduit etc.



#### View A-A

(Internal connection diagram)

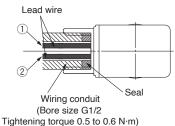
#### □ Conduit

When used as an IP65 equivalent, use seal to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class B coil: AWG20 Insulator O.D. 2.5 mm Class H coil: AWG18 Insulator O.D. 2.1 mm

#### **Electrical Connections**

## **⚠** Caution



Datadoulkana	Lead wire color		
Rated voltage	1	2	
DC	Black	Red	
100 VAC	Blue	Blue	
200 VAC	Red	Red	
Other AC	Gray	Gray	

\* There is no polarity.

Description	Part no.
Seal	VCW20-15-6

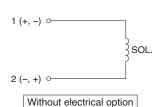
Note) Please order separately.

#### **Electrical Circuits**

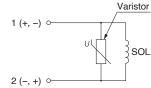
## **⚠** Caution

### [DC circuit]

Grommet, Flat terminal

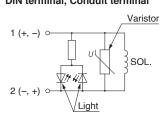


Grommet, DIN terminal. Conduit terminal, Conduit



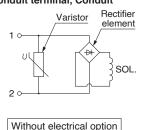
With surge voltage suppressor

#### DIN terminal, Conduit terminal



With light/surge voltage suppressor

#### [AC circuit] Grommet, DIN terminal, Conduit terminal, Conduit



Varistor Rectifier element SOL

**DIN terminal, Conduit terminal** 

With light/surge voltage suppressor

#### One-touch Fitting

## **⚠** Caution

For information on handling One-touch fittings and on appropriate tubing, refer to page 38 and the Fittings & Tubing section of the "Handling Precautions for SMC Products" on the SMC website.



### Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC) 1), and other safety regulations.

Danger indicates a hazard with a high level of risk ⚠ Danger: which, if not avoided, will result in death or serious

Warning indicates a hazard with a medium level of risk Marning: which, if not avoided, could result in death or serious

Caution indicates a hazard with a low level of risk which, if not avoided, could result in minor or moderate

injury.

1) ISO 4414: Pneumatic fluid power – General rules and safety requirements for systems and their components.

ISO 4413: Hydraulic fluid power - General rules and safety requirements for systems and their components.

IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Robots and robotic devices - Safety requirements for industrial robots - Part 1: Robots.

#### 

#### 1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

## 2. Only personnel with appropriate training should operate machinery

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

#### 3. Do not service or attempt to remove product and machinery/ equipment until safety is confirmed.

- 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
- 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
- 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- 4. Our products cannot be used beyond their specifications. Our products are not developed, designed, and manufactured to be used under the following conditions or environments. Use under such conditions or environments is not covered.
  - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
  - 2. Use for nuclear power, railways, aviation, space equipment, ships, vehicles, military application, equipment affecting human life, body, and property, fuel equipment, entertainment equipment, emergency shut-off circuits, press clutches, brake circuits, safety equipment, etc., and use for applications that do not conform to standard specifications such as catalogues and operation manuals.
  - 3. Use for interlock circuits, except for use with double interlock such as installing a mechanical protection function in case of failure. Please periodically inspect the product to confirm that the product is operating properly.

#### 

We develop, design, and manufacture our products to be used for automatic control equipment, and provide them for peaceful use in manufacturing industries.

Use in non-manufacturing industries is not covered.

Products we manufacture and sell cannot be used for the purpose of transactions or certification specified in the Measurement Act.

The new Measurement Act prohibits use of any unit other than SI units in Japan.

## Limited warranty and **Disclaimer/Compliance** Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements". Read and accept them before using the product.

#### **Limited warranty and Disclaimer**

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, whichever is first. 2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
- 2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited

#### **Compliance Requirements**

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Revision	n History	
Edition B	- Xxxxxxxxx	QS
Edition C	- Xxxxxxxxx - Xxxxxxxxxx	XU

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