



APPLICATION SPECIFICATION



LANGUAGE

JAPANESE
ENGLISH

【3. 仕様 SPECIFICATION】

第1図の箇所 No. of Fig.1	項 目 Item	仕 様 Requirement
①	ベンドアップ Bend up	2° 以下 MAX.
	ベンドダウン Bend down	0° 以下 MAX.
	ツイスト Twisting	3° 以下 MAX.
	ローリング Rolling	10° 以下 MAX.
②	ベルマウス(参考値) Bell Mouth (ref.)	0~0.3mm
③	カットオフタブ長さ Cut-Off Tab Length	0.3mm 以下 MAX.
④	芯線突き出し長さ Extruded Wire Length	0.1~0.9mm
⑤	シーム Seam	シームは閉じていること。芯線の飛び出しのないこと。 Seam shall not be opened and not wire allowed out of crimping the area.
NONE	絶縁被覆むき長さ(参考値) Wire Strip Length (REF.)	2~2.5mm

【4. 圧着条件(第1図の⑥及び⑦) CONDITION(⑥AND⑦ OF FIG.1)】

電線を圧着した際の要件は下記による。

After crimping the wire, the crimped areas should be as follows.

電線サイズ Wire Size	圧着機番号 Crimp Die Model No.	ターミナル番号 Terminal No.	芯線圧着部 (第1図⑥) Conductor (⑥of Fig.1)	被覆圧着部 (第1図⑦) Insulation (⑦of Fig.1)	圧着部引張強度 Crimp Strength (N {Kgf})
			高さ Height (mm)	参考高さ Ref Height (mm)	
JASO AVS 0.3/0.3F	57084-3000	50038-8*00 50039-8*00	0.94 ~0.99	2.0	49{5.0} MIN.
JASO AVSS 0.3/0.3F				1.8	
JASO CAVS 0.3					
SAE TXL #22 AWG			0.96 ~1.06	1.8	53.9{5.5} MIN.
JASO AVSS 0.5/0.5F				2.0	
JASO CAVS 0.5					
ISO FLRY 0.5					
SAE TXL #20 AWG					

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E

SEE SHEET 1 OF 5

TITLE:

CRIMPING SPEC. FOR
2.5 WATERPROOF CONN.
CRIMP PIN / RECEPTACLE

REV.

DESCRIPTION

THIS DOCUMENT CONTAINS INFORMATION THAT IS PROPRIETARY TO
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【5. 消耗部品一覧表 PERISHABLE PARTS LIST】

部 品 名 称	Part Name	部 品 番 号 Part No.
芯線パンチ	Cond. Punch	57084-2002
被覆パンチ	Ins. Punch	57084-2003
アンビル	Anvil	57084-2101
フローティング シェアー	Floating Shear	J5873-001
フロント ホルダー	Front Holder	J5874-001

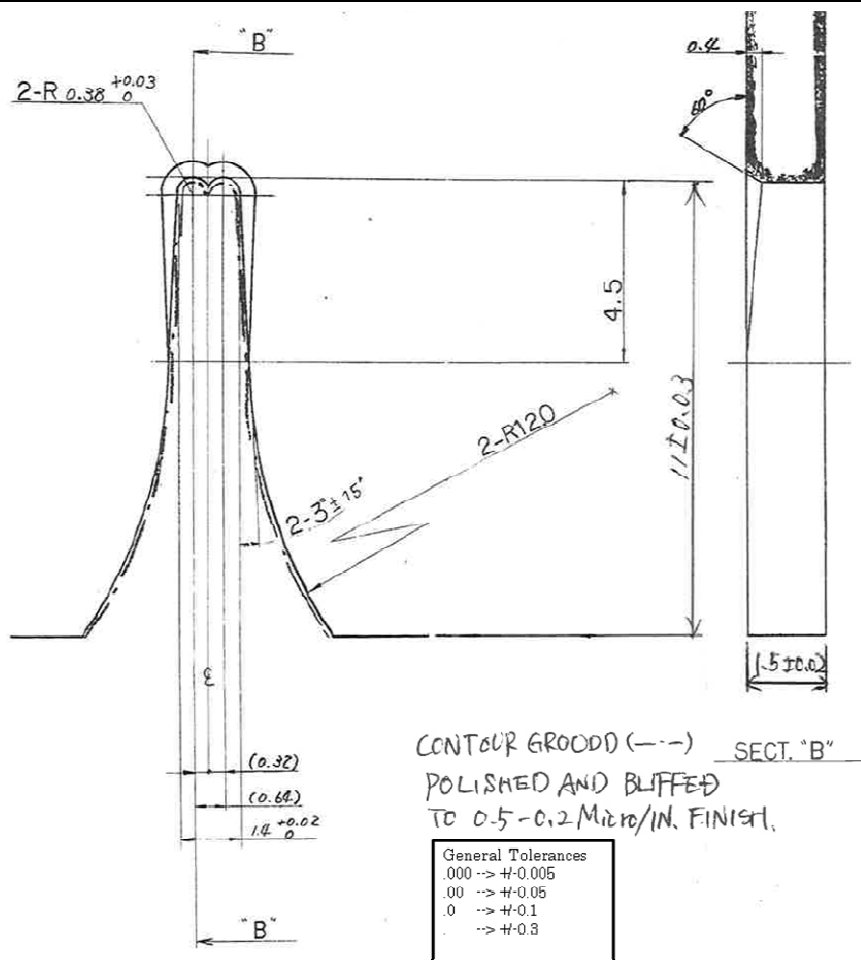


Fig. 2 Cond. Punch

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DOCUMENT NUMBER AS-50038-001		FILE NAME AS-50038-001.doc	SHEET 3/5
EN-37-1(019)			



APPLICATION SPECIFICATION



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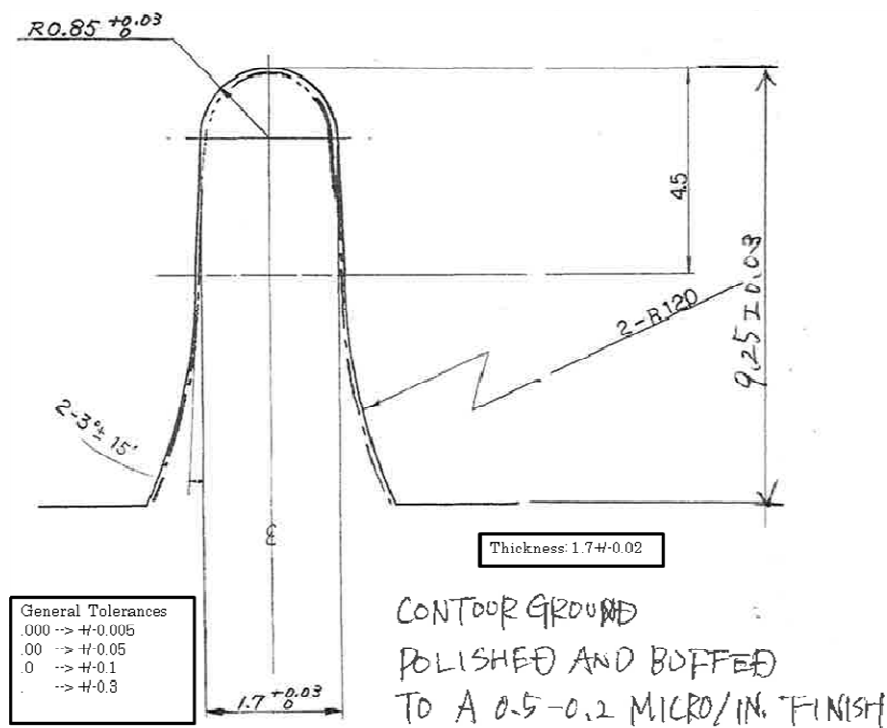


Fig. 3 Ins. Punch

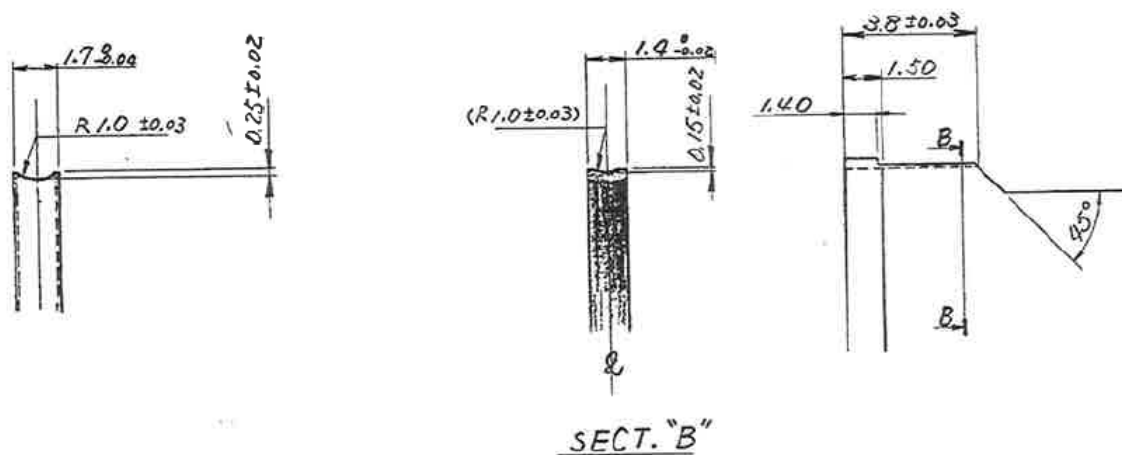


Fig. 4 Anvil

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E	SEE SHEET 1 OF 5			
REV.	DESCRIPTION			
DOCUMENT NUMBER AS-50038-001			FILE NAME AS-50038-001.doc	SHEET 4/5
EN-37-1(019)				



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DOCUMENT NUMBER AS-50038-001			FILE NAME AS-50038-001.doc
			SHEET 5/5
EN-37-1(019)			