



Wheel brush crimped RBU dia. 100x10 mm shank dia. 6 mm stainless steel wire dia. 0.30

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mm stainless steel wire dia. 0.30**

Item number: [43109003](#)

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Generally suitable for cleaning, derusting, smoothing, cleaning of weld seams, light deburring, and removal of corrosion and paint.

In order to fulfil the particular requirements for working with stainless steel (INOX), PFERD TOOLS uses wire quality 1.4310/1.4301 (V2A) for all INOX brushes. Practical experience from industry has shown that this offers very good corrosion resistance with an optimum tool life. All PFERD TOOLS brushes with INOX filaments are colour-coded in blue and are suitable for use on all stainless steels (INOX), such as V4A. The wire quality 1.4310/1.4301 tends to become ferromagnetic in the case of cold working; i.e. it can be attracted using magnets. The reason for this is a change in the microstructure caused by deformation (e.g. during the wire drawing process). This does not have any impact on the quality and corrosion resistance of the INOX filament. The filament is still resistant to corrosion.

Stainless steel wire (INOX) withstands temperatures up to 450 °C.

Technical information

Dia. external	100 mm
Dia. filament material	0.3 mm
Dia. shank	6 mm
Filament material	Stainless steel wire (INOX)
Grit size	No information
Length, filament	25 mm
Length, total	50 mm
Max. RPM	12000 RPM
Mounting system	Shank
Packaging	Industrial packaging
RPM, optimum	4.800 - 7.800 RPM
Width	10 mm

Advantages

- ✔ Highly flexible, enabling optimal adjustment to the workpiece contour.
- ✔ Very good corrosion resistance.
- ✔ Creates fine surfaces.

Recommendations for use

- ✔ Please observe the recommended rotational speeds.
- ✔ For the best results, use a tool drive with a minimum output of 300 watts.

Safety notes

- ✔ When clamping the brush, ensure that the shank is clamped as far into the arbor as possible. This applies in particular for use in the high rotational speed range. The minimum clamping length is 10 mm.

Materials that can be worked

- ✓ Aluminium
 - ✓ Bronze
 - ✓ Cobalt-based alloys
 - ✓ Hard non-ferrous metal
 - ✓ High-temperature-resistant materials
 - ✓ Nickel-based alloys (e.g. Inconel and Hastelloy)
 - ✓ Nickel or titanium-based superalloys
 - ✓ Other non-ferrous metals
 - ✓ Soft titanium alloys (tensile strength 500 N/mm²)
 - ✓ Stainless steel (INOX)
 - ✓ Titanium
 - ✓ Titanium alloys
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Applications

- ✓ Cleaning
 - ✓ Deburring
 - ✓ Derusting
 - ✓ Paint stripping
 - ✓ Removing heat discolouration
 - ✓ Removing oxide layers
 - ✓ Roughening
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Drive types

- ✓ Drive spindle
 - ✓ Flexible shaft drive
 - ✓ Power drill
 - ✓ Straight grinder
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**PFERD
TOOLS**



August Rüggeberg GmbH & Co. KG
Hauptstraße 13
51709 Marienheide

+49 2264 9-0

+49 2264 9-400

info@pferd.com