

Product data sheet

Specifications



Refurbish variable speed drive,
Altivar Process ATV600, ATV630,
18.5kW, 25hp, 380 to 480V, IP21,
UL type 1

ATV630D18N4R



This refurbished option saves 116.69 kg
CO2 over the standard condition

Main

Range of Product	Altivar Process ATV600
Product or Component Type	Variable speed drive
Product Specific Application	Process and utilities
Device short name	ATV630
Variant	Standard version
Product destination	Asynchronous motors Synchronous motors
EMC filter	Integrated 164.04 ft (50 m) IEC 61800-3 category C2 Integrated 492.1 ft (150 m) IEC 61800-3 category C3
IP degree of protection	IP21IEC 61800-5-1 IP21IEC 60529
[Us] rated supply voltage	380...480 V
Degree of protection	UL type 1 UL 508C
Type of cooling	Forced convection
Supply frequency	50...60 Hz - 5...5 %
[Us] rated supply voltage	380...480 V - 15...10 %
Motor power kW	18.5 kW normal duty) 15 kW heavy duty)
Maximum Horse Power Rating	25 hp normal duty 20 hp heavy duty
Line current	33.4 A 380 V normal duty) 28.9 A 480 V normal duty) 27.7 A 380 V heavy duty) 24.4 A 480 V heavy duty)
Prospective line Isc	50 kA
Apparent power	24 kVA 480 V normal duty) 20.3 kVA 480 V heavy duty)
Continuous output current	39.2 A 4 kHz normal duty 31.7 A 4 kHz heavy duty
Asynchronous motor control profile	Optimized torque mode Variable torque standard Constant torque standard
Synchronous motor control profile	Permanent magnet motor Synchronous reluctance motor
Speed drive output frequency	0.1...500 Hz
Nominal switching frequency	4 kHz

Price is "List Price" and may be subject to a trade discount – check with your local distributor or retailer for actual price.

Disclaimer: This documentation is not intended as a substitute for and is not to be used for determining suitability or reliability of these products for specific user applications

Switching frequency	2...12 kHz adjustable 4...12 kHz with derating factor
Safety function	STO (safe torque off) SIL 3
Discrete input logic	16 preset speeds
Communication Port Protocol	Modbus TCP Modbus serial Ethernet
Option card	Slot A communication module, Profibus DP V1 Slot A communication module, PROFINET Slot A communication module, DeviceNet Slot A communication module, Modbus TCP/EtherNet/IP Slot A communication module, CANopen daisy chain RJ45 Slot A communication module, CANopen SUB-D 9 Slot A communication module, CANopen screw terminals Slot A/slot B digital and analog I/O extension module Slot A/slot B output relay extension module Slot A communication module, Ethernet IP/Modbus TCP/MD-Link communication module, BACnet MS/TP communication module, Ethernet Powerlink

Complementary

Mounting Mode	Wall mount
Phase	3 phase
Discrete output number	0
Discrete output type	Relay outputs R1A, R1B, R1C 250 V AC 3000 mA Relay outputs R1A, R1B, R1C 30 V DC 3000 mA Relay outputs R2A, R2C 250 V AC 5000 mA Relay outputs R2A, R2C 30 V DC 5000 mA Relay outputs R3A, R3C 250 V AC 5000 mA Relay outputs R3A, R3C 30 V DC 5000 mA
Output voltage	<= power supply voltage
Permissible temporary current boost	1.1 x In 60 s normal duty) 1.5 x In 60 s heavy duty)
Motor slip compensation	Automatic whatever the load Adjustable Not available in permanent magnet motor law Can be suppressed
Acceleration and deceleration ramps	Linear adjustable separately from 0.01...9999 s
Physical interface	Ethernet 2-wire RS 485
Braking to standstill	By DC injection
Protection type	Thermal protection motor Safe torque off motor Motor phase break motor Thermal protection drive Safe torque off drive Overheating drive Overcurrent between output phases and earth drive Overload of output voltage drive Short-circuit protection drive Motor phase break drive Overvoltages on the DC bus drive Line supply overvoltage drive Line supply undervoltage drive Line supply phase loss drive Overspeed drive Break on the control circuit drive
Transmission Rate	10, 100 Mbits 4800 bps, 9600 bps, 19200 bps, 38.4 Kbps
Frequency resolution	Display unit 0.1 Hz Analog input 0.012/50 Hz

Transmission frame	RTU
Electrical connection	Control removable screw terminals 0.5...1.5 mm² 20 AWG...16 AWG Line side screw terminal 10...16 mm² 8 AWG...6 AWG Motor screw terminal 10...16 mm² 8 AWG...6 AWG
Connector type	RJ45 on the remote graphic terminal)Ethernet/Modbus TCP RJ45 on the remote graphic terminal)Modbus serial
Data format	8 bits, configurable odd, even or no parity
Type of polarization	No impedance
Exchange mode	Half duplex, full duplex, autonegotiation Ethernet/Modbus TCP
Number of addresses	1...247 Modbus serial
Method of access	Slave Modbus TCP
Supply	External supply for digital inputs 24 V DC 19...30 V), <1.25 mA overload and short-circuit protection Internal supply for reference potentiometer (1 to 10 kOhm) 10.5 V DC +/- 5 %, <10 mA overload and short-circuit protection Internal supply for digital inputs and STO 24 V DC 21...27 V), <200 mA overload and short-circuit protection
Local signalling	3 LEDs for local diagnostic 3 LEDs (dual colour) for embedded communication status 4 LEDs (dual colour) for communication module status 1 LED (red) for presence of voltage
Width	8.3 in (211 mm)
Height	21.5 in (546 mm)
Depth	9.1 in (232 mm)
Product Weight	31.3 lb(US) (14.2 kg)
Analogue input number	3
Analogue input type	AI1, AI2, AI3 software-configurable voltage 0...10 V DC 31.5 kOhm 12 bits AI1, AI2, AI3 software-configurable current 0...20 mA 250 Ohm 12 bits AI2 voltage analog input - 10...10 V DC 31.5 kOhm 12 bits
Discrete input number	8
Discrete input type	DI7, DI8 programmable as pulse input 0...30 kHz, 24 V DC <= 30 V)
Input compatibility	DI1...DI6 discrete input level 1 PLC IEC 61131-2 DI5, DI6 discrete input level 1 PLC IEC 65A-68 STOA, STOB discrete input level 1 PLC IEC 61131-2
Discrete input logic	Positive logic (source) DI1...DI8), < 5 V, > 11 V Negative logic (sink) DI1...DI8), > 16 V, < 10 V
Analogue output number	2
Analogue output type	Software-configurable voltage AQ1, AQ2 0...10 V DC 470 Ohm 10 bits Software-configurable current AQ1, AQ2 0...20 mA 10 bits Software-configurable current DQ-, DQ+ 30 V DC Software-configurable current DQ-, DQ+ 100 mA
Sampling duration	2 ms +/- 0.5 ms DI1...DI4) - discrete input 5 ms +/- 1 ms DI5, DI6) - discrete input 5 ms +/- 0.1 ms AI1, AI2, AI3) - analog input 10 ms +/- 1 ms AO1) - analog output
Accuracy	+/- 0.6 % AI1, AI2, AI3 for a temperature variation 60 °C analog input +/- 1 % AO1, AO2 for a temperature variation 60 °C analog output
Linearity error	AI1, AI2, AI3 +/- 0.15 % of maximum value analog input AO1, AO2 +/- 0.2 % analog output
Relay output number	3
Relay output type	Configurable relay logic R1 fault relay NO/NC 100000 cycles Configurable relay logic R2 sequence relay NO 100000 cycles Configurable relay logic R3 sequence relay NO 100000 cycles

Refresh time	Relay output R1, R2, R3)5 ms +/- 0.5 ms)
Minimum switching current	Relay output R1, R2, R3 5 mA 24 V DC
Maximum switching current	Relay output R1, R2, R3 resistive, cos phi = 1 3 A 250 V AC Relay output R1, R2, R3 resistive, cos phi = 1 3 A 30 V DC Relay output R1, R2, R3 inductive, cos phi = 0.4 7 ms 2 A 250 V AC Relay output R1, R2, R3 inductive, cos phi = 0.4 7 ms 2 A 30 V DC
Isolation	Between power and control terminals
Maximum output frequency	500 kHz
Maximum Input Current per Phase	33.4 A
Variable speed drive application selection	Building - HVAC compressor centrifugal Food and beverage processing other application Mining mineral and metal fan Mining mineral and metal pump Oil and gas fan Water and waste water other application Building - HVAC screw compressor Food and beverage processing pump Food and beverage processing fan Food and beverage processing atomization Oil and gas electro submersible pump (ESP) Oil and gas water injection pump Oil and gas jet fuel pump Oil and gas compressor for refinery Water and waste water centrifuge pump Water and waste water positive displacement pump Water and waste water electro submersible pump (ESP) Water and waste water screw pump Water and waste water lobe compressor Water and waste water screw compressor Water and waste water compressor centrifugal Water and waste water fan Water and waste water conveyor Water and waste water mixer
Motor power range AC-3	15...25 kW 380...440 V 3 phase 15...25 kW 480...500 V 3 phase
Quantity per Set	1
Enclosure mounting	Wall mounted
Maximum transient current	43.1 A 60 s normal duty) 47.6 A 60 s heavy duty)

Environment

Insulation resistance	> 1 MOhm 500 V DC for 1 minute to earth
Noise level	59.5 dB 86/188/EEC
Power dissipation in W	Natural convection 67 W 380 V 4 kHz Forced convection 460 W 380 V 4 kHz
Volume of cooling air	56798.008 Gal/hr(US) (215 m3/h)
Operating position	Vertical +/- 10 degree
Maximum THDI	<48 % from 80...100 % of load IEC 61000-3-12
Electromagnetic compatibility	Electrostatic discharge immunity test level 3 conforming to IEC 61000-4-2 Radiated radio-frequency electromagnetic field immunity test level 3 conforming to IEC 61000-4-3 Electrical fast transient/burst immunity test level 4 conforming to IEC 61000-4-4 1.2/50 µs - 8/20 µs surge immunity test level 3 conforming to IEC 61000-4-5 Conducted radio-frequency immunity test level 3 conforming to IEC 61000-4-6
Pollution degree	2 IEC 61800-5-1
Vibration resistance	1.5 mm peak to peak (f= 2...13 Hz) conforming to IEC 60068-2-6 1 gn (f= 13...200 Hz) conforming to IEC 60068-2-6
Shock resistance	15 gn 11 ms IEC 60068-2-27

Relative humidity	5...95 % without condensation IEC 60068-2-3
Ambient air temperature for operation	5...122 °F (-15...50 °C) (without derating) 122...140 °F (50...60 °C) (with derating factor)
Ambient Air Temperature for Storage	-40...158 °F (-40...70 °C)
Operating altitude	<= 3280.84 ft (1000 m) without derating 1000...4800 m with current derating 1 % per 100 m
Product Certifications	CSA ATEX zone 2/22 ATEX INERIS DNV-GL UL TÜV
Marking	CE
Standards	UL 508C IEC 61800-3 IEC 61800-3 environment 1 category C2 EN/IEC 61800-3 environment 2 category C3 IEC 61800-5-1 IEC 61000-3-12 IEC 60721-3 IEC 61508 IEC 13849-1
Overvoltage category	III
Regulation loop	Adjustable PID regulator
Noise level	59.5 dB
Pollution degree	2

Ordering and shipping details

GTIN	3606481064875
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Packing Units

Unit Type of Package 1	PCE
Nbr. of units in pkg.	1
Package 1 Height	17.323 in (44.000 cm)
Package 1 Width	23.622 in (60.000 cm)
Package 1 Length	31.496 in (80.000 cm)
Package weight(Lbs)	50.706 lb(US) (23.000 kg)



Environmental Data

Schneider Electric aims to achieve Net Zero status by 2050 through supply chain partnerships, lower impact materials, and circularity via our ongoing “Use Better, Use Longer, Use Again” campaign to extend product lifetimes and recyclability.

[Environmental Data explained >](#)

[How we assess product sustainability >](#)



Environmental footprint

Lower carbon footprint

117 kg CO2 eq.

Use Better



Materials and Substances

SCIP Number

83582fb4-747a-4c5a-a577-c19ed82740b2

California proposition 65

WARNING: This product can expose you to chemicals including: Lead and lead compounds, which is known to the State of California to cause cancer and birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov

Use Longer



Lifetime extension

Repair

No

Use Again



Repack and remanufacture

WEEE Label



The product must be disposed on European Union markets following specific waste collection and never end up in rubbish bins.

Image of product / Alternate images

Alternative





