

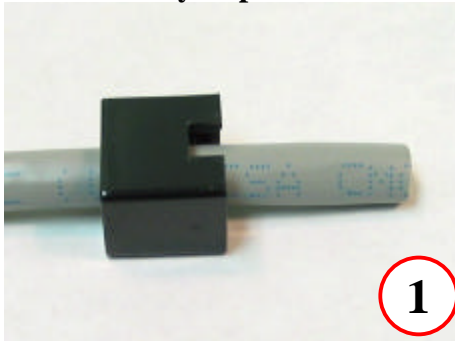
# Bel Stewart Connector

36 SERIES SHIELDED PLUG W/-A161 MANAGEMENT BAR  
ASSEMBLY INSTRUCTIONS

11118 Susquehanna Trail South Glen Rock, PA 17327

## 36 SERIES SHIELDED PLUG WITH -A161 MANAGEMENT BAR ASSEMBLY INSTRUCTIONS

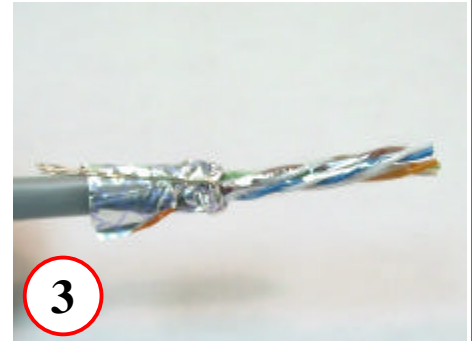
Assembly steps 1 – 12:



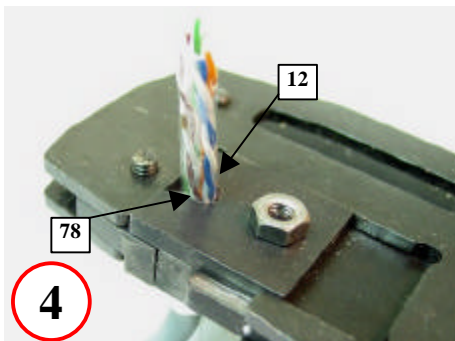
1 Slide strain relief over cable



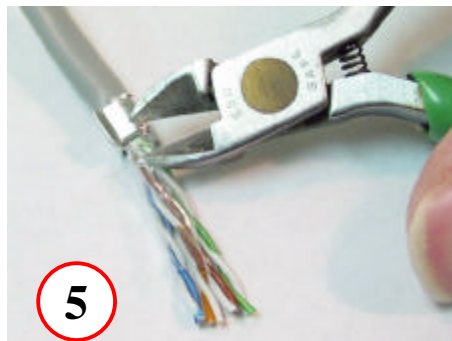
2 Remove 1" to 2" of cable jacket



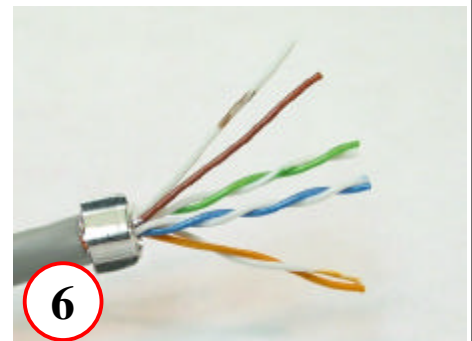
3 Fold back shield and drain wire



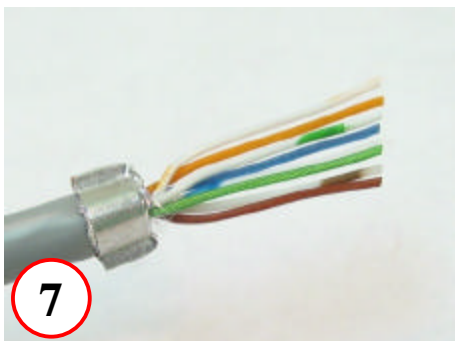
4 Slide ferrule over end of jacket and shield and crimp. Pairs 12 and 78 go to the sides



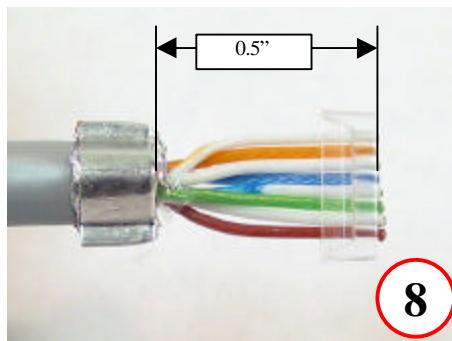
5 Remove excess shield. Also remove plastic foil insulation if present



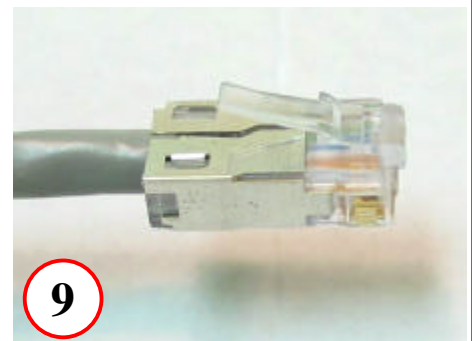
6 Spread apart pairs and straighten



7 Align pairs (568-B shown) and trim at an angle



8 Slide wires into -A161 management bar. Trim off at approx. 0.5" from ferrule



9 Place wires into plug housing

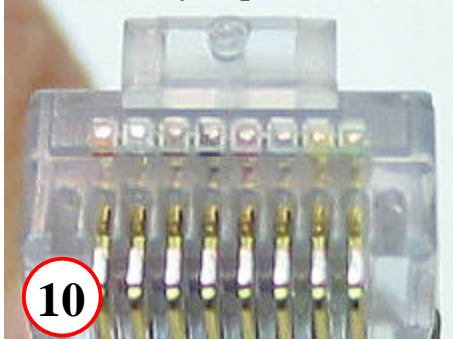
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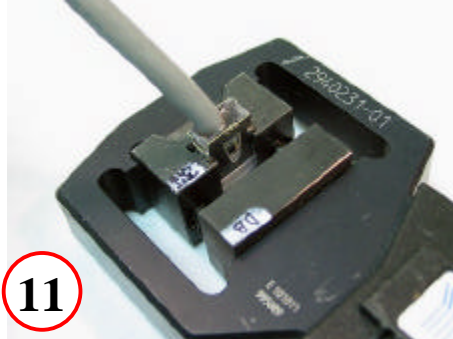
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## 36 SERIES SHIELDED PLUG WITH -A161 MANAGEMENT BAR ASSEMBLY INSTRUCTIONS

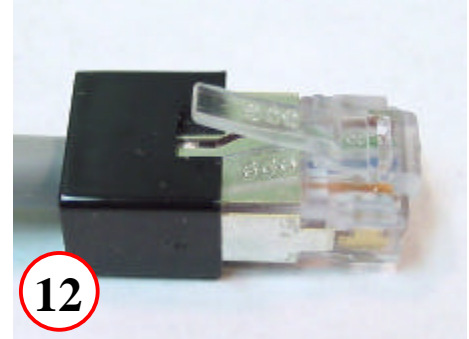
Assembly steps 1 – 12 (Cont.):



Verify wire ends are visible through plug housing



Terminate plug housing onto cable



Slide strain relief over housing.  
Assembly is now complete