



Figure similar

SIPLUS S7-1500 CPU 1515R-2 PN rail based on 6ES7515-2RN03-0AB0 with conformal coating OT4: -40...+70 °C ST1/2: 85 °C for 10 minutes . central processing unit with work memory 1 MB for program and 4.5 MB for data, 1st interface: PROFINET RT with 2-port switch, 2nd interface: PROFINET, SIMATIC Memory Card required

General information	
Product type designation	CPU 1515R-2 PN
Firmware version	
• FW update possible	Yes
based on	6ES7515-2RN03-0AB0
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	No
• SysLog	Yes
Engineering with	
• STEP 7 TIA Portal configurable/integrated from version	see entry ID: 109746275
Redundancy	
• stand-alone operation	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	8
Mode buttons	2
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
• Mains/voltage failure stored energy time	5 ms
• Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.65 A
Current consumption, max.	0.88 A
Inrush current, max.	1.15 A
I^2t	0.6 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	6.2 W
Power loss	
Power loss, typ.	3.6 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes

Work memory	
• integrated (for program)	1 Mbyte
• integrated (for data)	4.5 Mbyte
Load memory	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	
• maintenance-free	Yes
CPU processing times	
for bit operations, typ.	20 ns
for word operations, typ.	24 ns
for fixed point arithmetic, typ.	32 ns
for floating point arithmetic, typ.	128 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
• Number range	Number range: 1 to 59 999
• Size, max.	4.5 Mbyte; For non-optimized block accesses, the max. size of the DB is 64 KB
FB	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
FC	
• Number range	0 ... 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; with minimum OB 3x cycle of 10 ms
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
Nesting depth	
• per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; Available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	4.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte

Data blocks	
• Retentivity adjustable	Yes
• Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	4 096; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
• Number of subprocess images, max.	31
Hardware configuration	
Number of distributed IO systems	16; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET, but also by the connection of I/O via IE/PB-Links.
Number of IO Controllers	
• integrated	1
Rack	
• Modules per rack, max.	5; CPU + 2 PS + 2 CP
Time of day	
Clock	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
• Number of ports	2
• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	No
• SIMATIC communication	Yes; Only Server
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	No
— IRT	No
— PROFIenergy	Yes; per user program
— Number of connectable IO Devices, max.	64
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
— PROFINET Security Class	1
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
2. Interface	
Interface types	

<ul style="list-style-type: none"> • RJ 45 (Ethernet) 	Yes; X2
<ul style="list-style-type: none"> • Number of ports 	1
<ul style="list-style-type: none"> • integrated switch 	No
Protocols	
<ul style="list-style-type: none"> • IP protocol 	Yes; IPv4
<ul style="list-style-type: none"> • PROFINET IO Controller 	No
<ul style="list-style-type: none"> • PROFINET IO Device 	No
<ul style="list-style-type: none"> • SIMATIC communication 	Yes; Only Server
<ul style="list-style-type: none"> • Open IE communication 	Yes; Optionally also encrypted
<ul style="list-style-type: none"> • Web server 	Yes
<ul style="list-style-type: none"> • Media redundancy 	No
Interface types	
RJ 45 (Ethernet)	
<ul style="list-style-type: none"> • 100 Mbps 	Yes
<ul style="list-style-type: none"> • Autonegotiation 	Yes
<ul style="list-style-type: none"> • Autocrossing 	Yes
<ul style="list-style-type: none"> • Industrial Ethernet status LED 	Yes
Protocols	
PROFIsafe	No
Number of connections	
<ul style="list-style-type: none"> • Number of connections, max. 	256; via integrated interfaces of the CPU and connected CPs
<ul style="list-style-type: none"> • Number of connections reserved for ES/HMI/web 	10
<ul style="list-style-type: none"> • Number of connections via integrated interfaces 	128
<ul style="list-style-type: none"> • Number of S7 routing paths 	16
Redundancy mode	
<ul style="list-style-type: none"> • PROFINET system redundancy (S2) 	Yes
<ul style="list-style-type: none"> • PROFINET system redundancy (R1) 	No
Media redundancy	
<ul style="list-style-type: none"> — Media redundancy 	Yes; only via 1st interface (X1)
<ul style="list-style-type: none"> — MRP 	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
<ul style="list-style-type: none"> — MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
<ul style="list-style-type: none"> — MRPD 	No
<ul style="list-style-type: none"> — Switchover time on line break, typ. 	200 ms; PROFINET MRP
<ul style="list-style-type: none"> — Number of stations in the ring, max. 	50; Only 16 are recommended, however
SIMATIC communication	
<ul style="list-style-type: none"> • PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
<ul style="list-style-type: none"> • S7 routing 	Yes
<ul style="list-style-type: none"> • S7 communication, as server 	Yes
<ul style="list-style-type: none"> • S7 communication, as client 	No
Open IE communication	
<ul style="list-style-type: none"> • TCP/IP 	Yes
<ul style="list-style-type: none"> — Data length, max. 	64 kbyte
<ul style="list-style-type: none"> — several passive connections per port, supported 	Yes
<ul style="list-style-type: none"> • ISO-on-TCP (RFC1006) 	Yes
<ul style="list-style-type: none"> — Data length, max. 	64 kbyte
<ul style="list-style-type: none"> • UDP 	Yes
<ul style="list-style-type: none"> — Data length, max. 	2 kbyte; 1 472 bytes for UDP broadcast
<ul style="list-style-type: none"> — UDP multicast 	Yes; max. 118 multicast circuits
<ul style="list-style-type: none"> • DHCP 	No
<ul style="list-style-type: none"> • DNS 	Yes
<ul style="list-style-type: none"> • SNMP 	Yes
<ul style="list-style-type: none"> • DCP 	Yes
<ul style="list-style-type: none"> • LLDP 	Yes
<ul style="list-style-type: none"> • Encryption 	Yes; Optional
Web server	
<ul style="list-style-type: none"> • HTTP 	No
<ul style="list-style-type: none"> • HTTPS 	Yes; only via Web API
<ul style="list-style-type: none"> • web API 	Yes
<ul style="list-style-type: none"> — Number of sessions, max. 	100
<ul style="list-style-type: none"> — number of simultaneous HTTP calls, max. 	4
<ul style="list-style-type: none"> — HTTP request body, max. 	131 072 byte

OPC UA	
<ul style="list-style-type: none"> ● Runtime license required ● OPC UA Client ● OPC UA Server <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — GDS support (certificate management) — Number of sessions, max. — Number of subscriptions per session, max. — Sampling interval, min. — Publishing interval, min. — Number of server methods, max. — Number of inputs/outputs per server method, max. — Number of monitored items, recommended max. — Number of server interfaces, max. — Number of nodes for user-defined server interfaces, max. ● Alarms and Conditions 	<p>Yes; "Medium" license required per CPU</p> <p>No</p> <p>Yes; data access (read, write, subscribe), method call, custom address space, role-based access control</p> <p>Yes</p> <p>available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss</p> <p>"anonymous" or by user name & password</p> <p>No</p> <p>24</p> <p>25</p> <p>250 ms</p> <p>250 ms</p> <p>50; max. 20 concurrently running jobs each for asynchronous instructions OPC-UA_ServerMethodPre (V1.1) and OPC-UA_ServerMethodPost (V1.1)</p> <p>20</p> <p>2 000; for 1 s sampling interval and 1 s send interval</p> <p>10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"</p> <p>30 000</p> <p>No</p>
Further protocols	
<ul style="list-style-type: none"> ● MODBUS 	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	64
number of subscriptions, max.	500
number of tags/attributes for subscriptions, max.	8 000
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	10 000
Number of simultaneously active program alarms	
<ul style="list-style-type: none"> ● Number of program alarms ● Number of alarms for system diagnostics 	<p>1 000</p> <p>200</p>
Test commissioning functions	
Joint commission (Team Engineering)	Yes
Status block	Yes; up to 8 simultaneously
Single step	No
Number of breakpoints	8; Breakpoints are only supported in RUN-Solo status
Profiling	Yes
Status/control	
<ul style="list-style-type: none"> ● Status/control variable ● Variables ● Number of variables, max. <ul style="list-style-type: none"> — of which status variables, max. — of which control variables, max. 	<p>Yes</p> <p>Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters</p> <p>200; per job</p> <p>200; per job</p>
Forcing	
<ul style="list-style-type: none"> ● Forcing ● Forcing, variables ● Number of variables, max. 	<p>Yes</p> <p>Peripheral inputs/outputs</p> <p>200</p>
Diagnostic buffer	
<ul style="list-style-type: none"> ● present ● Number of entries, max. <ul style="list-style-type: none"> — of which powerfail-proof 	<p>Yes</p> <p>3 200</p> <p>500</p>
Traces	
<ul style="list-style-type: none"> ● Number of configurable Traces ● Memory size per trace, max. 	<p>4</p> <p>512 kbyte</p>
Interrupts/diagnostics/status information	
<ul style="list-style-type: none"> ● RUN/STOP LED 	Yes

<ul style="list-style-type: none"> • ERROR LED • MAINT LED • STOP ACTIVE LED • Connection display LINK TX/RX 	<p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>
Supported technology objects	
Motion Control	No
Controller	
<ul style="list-style-type: none"> • PID_Compact • PID_3Step • PID-Temp 	<p>Yes; Universal PID controller with integrated optimization</p> <p>Yes; PID controller with integrated optimization for valves</p> <p>Yes; PID controller with integrated optimization for temperature</p>
Counting and measuring	Yes
Isolation	
Isolation tested with	750 V DC (type test) and according to EN 50155 (routine test); internal voltage limitation between internal chassis and ground to ± 300 V (varistor)
Standards, approvals, certificates	
Ecological footprint	
<ul style="list-style-type: none"> • environmental product declaration 	Yes
Global warming potential	
— global warming potential, (total) [CO2 eq]	100 kg
— global warming potential, (during production) [CO2 eq]	25.8 kg
— global warming potential, (during operation) [CO2 eq]	75.2 kg
— global warming potential, (after end of life cycle) [CO2 eq]	-0.83 kg
Railway application	
<ul style="list-style-type: none"> • EN 50121-3-2 • EN 50121-4 • EN 50121-5 • EN 50124-1 • EN 50125-1 • EN 50125-2 • EN 50125-3 • EN 50155 • EN 61373 • Fire protection acc. to EN 45545-2 	<p>Yes; EMC for rail vehicles</p> <p>Yes; EMC for signal and telecommunications systems</p> <p>Yes; EMC for fixed installations and railway power supply equipment</p> <p>Yes; Railway applications - overvoltage category OV2; pollution degree PD2; rated surge voltage UNi = 0.5 kV; UNm = 24 V DC</p> <p>Yes; Rail vehicles - see ambient conditions</p> <p>Yes; Stationary electrical equipment - see ambient conditions</p> <p>Yes; Signal and telecommunications systems - see ambient conditions; vibrations and shocks: Application point outside of tracks (1 m to 3 m away from track)</p> <p>Yes; Rail vehicles - temperature class OT4, ST1/ST2, horizontal mounting position</p> <p>Yes; Rail vehicles - vibrations and shocks: Category 1 Class A/B</p> <p>Yes; For proof of conformity, see Service & Support</p>
product functions / security / header	
PROFINET Security Class	1
signed firmware update	Yes
Secure Boot	Yes
safely removing data	Yes
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. 	<p>-40 °C; = Tmin (incl. condensation/frost)</p> <p>70 °C; = Tmax; +85 °C for 10 min (OT4, ST1/ST2 acc. to EN 50155); display: 50 °C, the display is switched off at an operating temperature of typically 50 °C</p> <p>-40 °C; = Tmin</p> <p>40 °C; = Tmax; display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off</p>
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> • min. • max. 	<p>-40 °C</p> <p>70 °C</p>
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> • Installation altitude above sea level, max. • Ambient air temperature-barometric pressure-altitude 	<p>2 000 m</p> <p>Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m)</p>
Relative humidity	
<ul style="list-style-type: none"> • With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation / frost (no commissioning in bedewed state), horizontal installation
Resistance	
Coolants and lubricants	

— Resistant to commercially available coolants and lubricants	Yes; Incl. diesel and oil droplets in the air
Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *
Use on land craft, rail vehicles and special-purpose vehicles	
— to biologically active substances according to EN 60721-3-5	Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request
— to chemically active substances according to EN 60721-3-5	Yes; Class 5C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-5	Yes; Class 5S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
Conformal coating	
<ul style="list-style-type: none"> • Coatings for printed circuit board assemblies acc. to EN 61086 • Protection against fouling acc. to EN 60664-3 • Electronic equipment on rolling stock acc. to EN 50155 • Military testing according to MIL-I-46058C, Amendment 7 • Qualification and Performance of Electrical Insulating Compound for Printed Board Assemblies according to IPC-CC-830A 	<p>Yes; Class 2 for high reliability</p> <p>Yes; Type 1 protection</p> <p>Yes; class PC2 protective coating acc. to EN 50155</p> <p>Yes; Discoloration of coating possible during service life</p> <p>Yes; Conformal coating, Class A</p>
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
Know-how protection	
• User program protection/password protection	Yes
• Copy protection	No
• Block protection	Yes
Access protection	
• protection of confidential configuration data	Yes
• Password for display	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Write protection for Failsafe	No
• Protection level: Complete protection	Yes
• User administration	Yes; device-wide and centralized
• Number of users	100
• Number of groups	100
• Number of roles	50
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	70 mm
Height	147 mm

Depth	129 mm
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Weights

Weight, approx.	520 g
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Other

Note:	for use in railway applications, also observe the product information "SIPLUS extreme RAIL" A5E37661960A, Online Support article 109736776
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Classifications

	Version	Classification
eClass	14	27-24-22-07
eClass	12	27-24-22-07
eClass	9.1	27-24-22-07
eClass	9	27-24-22-07
eClass	8	27-24-22-07
eClass	7.1	27-24-22-07
eClass	6	27-24-22-07
ETIM	9	EC000236
ETIM	8	EC000236
ETIM	7	EC000236
IDEA	4	3565
UNSPSC	15	32-15-17-05

Approvals / Certificates

General Product Approval	Railway
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[Miscellaneous](#)



[Confirmation](#)

Environment



last modified:

6/16/2025