



BIMETAL HOLE SAWS FOR STEEL AND STAINLESS STEEL

ERKO SERIES 42

BIMETAL HSS M42 HOLE SAWS - 8% COBALT

Bimetal technology: the combination of 2 steels.

An HSS M42 with 8% Cobalt, very hard and heat-resistant for the teeth, and a high-strength spring steel for the blade body.

Performance and versatility

For steel, stainless steel, non-ferrous metals and nailed wood cutting.

Longevity

High-quality steel body and teeth.

To improve service life in metals, stainless steel and non-ferrous metals, lubricate and observe the indicated speeds.

1- CHOOSING MOUNTING ACCESSORIES (shaft and pilot drill)

Depending on your machine, usage and diameter.

Standard mounting :



Mounting with EASY-CLIP adapter :



Mounting with WELDON adapter :



2- BEST PRACTICES :

- Pre-drilling with drill bit, without holesaw.

To center the hole perfectly and avoid violent impact.

- Running-in

To get off to a good start and extend blade life. Simply reduce speed for the first 2 or 3 cuts.

- Respect the rotation speed according to diameter and material

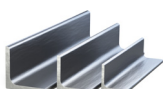
- Use a cutting fluid or solid lubricant. For lubrication, cooling and chip removal (ERKO TUBEKUT)



Reference	Composition	EAN13
42900	MULTI PURPOSE composition 22 - 86 mm (9 diameters) Diameters: 22 - 25 - 35 - 41 - 51 - 60 - 68 - 76 - 86 mm + 1 standard shaft 42001 + 1 standard shaft 42006	3700333200951

Find all our tips on ERKO-TOOLS-TV :

ERKO-TOOLS-TV



ERKO-TOOLS-TV



ERKO-TOOLS-TV



ERKO-TOOLS-TV



ERKO-TOOLS-TV



ERKO-TOOLS-TV

