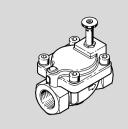
# Solenoid valve VZWM-L-M22C



# FESTO

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Operating instructions

8131701 2020-04d [8131703]

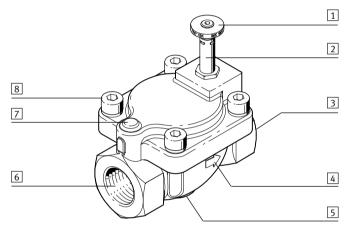
Translation of the original instructions

Solenoid valve VZWM-L-M22C ..... English



**i** For all available product documentation → www.festo.com/sp

#### 1 Design



- 1 Knurled nut for coil mounting
- Armature guiding tube
- Connection A: Working line (outlet port)
- Arrow for flow direction
- 5 Mounting thread for mounting bracket
- 5
- 7 Regulating screw (not with all sizes)

Connection P: Pressure supply port

8 Cover screws

(inlet)

# Fig. 1

# Product variants and type code

Froduct variants and type code								
Characteristic	Value	Description						
Туре	VZWM	Electrically actuated process valve						
Valve type	L	In-line valve						
Valve function	M22C	2/2-way valve, normally closed (NC)						
Process valve	G14 G2	Thread G <sup>1</sup> / <sub>4</sub> , G <sup>3</sup> / <sub>8</sub> , G <sup>1</sup> / <sub>2</sub> , G <sup>3</sup> / <sub>4</sub> , G1, G1 <sup>1</sup> / <sub>4</sub> , G1 <sup>1</sup> / <sub>2</sub> , G2						
connection	N14 N2	Thread NPT¼, NPT¾, NPT½, NPT¾, NPT1, NPT1¼, NPT1½, NPT2						
Electrical connection	F4	With armature tube for system 8 solenoid coil						
	F5	With armature tube for system 13 solenoid coil						
Corrosion protection	-, R1	Standard (brass), Stainless steel						

Fig. 2

## 2 Safety

## Intended use

The solenoid valve VZWM-L-M22C is intended to control flows of neutral, gaseous and liquid media in rigid pipe systems.

- Use the valve only in the flow direction indicated.
- For operation, an appropriate solenoid coil in accordance with the accessories is required.
- The product may only be used in its original status without unauthorised modifications.
- Only use the product if it is in an excellent technical status.
- Take into consideration the operating conditions at the location of use.
- Comply with all applicable national and international regulations.

#### Media

- Use only media in accordance with the specifications (→Technical data).
- Do not operate the product with chemically unstable gases.
- Gaseous media must be dried at media temperature < 1 °C.

#### **Return to Festo**

Hazardous substances can endanger the health and safety of personnel and cause damage to the environment. To prevent hazards, the product should only be returned upon explicit request by Festo.

- Consult your regional Festo contact.
- Complete the declaration of contamination and attach it to the outside of the packaging.
- Comply with all of the legal requirements for the handling of hazardous substances and the transport of dangerous goods.

#### 3 Function

The solenoid valve VZWM-L-M22C is a servo controlled 2/2-way valve.

To function properly, the valve requires a differential pressure between inlet and outlet port (→ Fig. 9). The differential pressure lifts the main sealing element (diaphragm). As a result, high pressures coupled with large nominal diameters can be controlled with small magnets.



The solenoid valve is closed in the de-energised state (Normally Closed - NC). The supply pressure is effective on the diaphragm and seals the valve seat.

- Open valve: If power is supplied, a bypass is opened from the input to the output. The pressure on the diaphragm falls off and the valve opens.
- Close valve: If the power supply is cut off, the bypass is closed again. The pressure on the diaphragm rises and the valve is closed.

## 4 Transport and storage

- When shipping used products: Comply with all legal requirements for handling hazardous substances and transporting dangerous goods.
- Store the product in a cool, dry, UV- and corrosion-protected environment.

#### 5 Installation



Installation should only be conducted by qualified specialized personnel.

# Requirements

- The piping system is unpressurized, and no medium flows in it.
- The lines are clean.



For fault-free operation, the effective line cross section at the input end should be at least as large as it is at the output end. Take proper account of the pipeline cross sections, line lengths and elements that may reduce the flow rate (angle sections etc.).

# Clean valve

Residues of grease may be evident on the product due to the production process used.

• Clean valve immediately before installation.

### Mount solenoid coil

Permissible solenoid coils → Fig. 6.

VZWM		-F4	-F5
Max. tightening torque of knurled nut for coil fastening 1	[Nm]	0.5	2.0

Fig. 4

#### Connect lines

- 1. Bring the valve into its mounting position. In doing so, observe the direction of flow. The permissible flow direction is marked by an arrow on the valve body.
- 2. Fasten the solenoid valve to the mounting bracket.
- 3. Screw the valve connections to the piping.
  - Max. tightening torque (→ Fig. 5).

Connection size	["]	1/4	3/8	1/2	3/4	1	11/4	1½	2
Max. tightening torque Connecting threads A and P	[Nm]	35	60	105	200	350	450	540	620

Fig. 5

## 6 Commissioning



Commissioning should only be conducted by qualified personnel.

#### Requirements

- The valve is fully mounted and connected.
- If incompressible media are used, fill the piping with the medium.

## **Check operating conditions**

- Check operating conditions and limit values (→Technical data).
- Check connection points for tightness.
- Check compatibility of the devices in the system for maximum pressure (consider pressure peaks). If necessary, adjust the application parameters.

#### Placing valve in operation

- Slowly apply medium pressure to the valve.
- → The valve closes.



If medium pressure is applied suddenly, the valve opens briefly.

#### 7 Operation



## Warning

Risk of injury due to hot surface!

The valve can become hot at high media temperature.

- Do not touch the valve during operation or immediately afterward.
- · Observe the operating conditions.
- Observe permissible limits.

After longer standstills:

Actuate the valve several times and check for correct function.

#### 8 Maintenance and care

- Every 6 months, check product from the outside for leakage and function.
- Clean product regularly. The permissible cleaning agent is soap suds.

# 9 Disassembly



# Warning

Risk of injury from combustion and chemical burns.

The media in the piping system and the valve can be hot and under pressure. Medium residues can be in the product and escape when open or dismantled.

- Allow the valve and piping to cool and depressurize them.
- Wear specified protective equipment.



#### Note

Disassembly of the valve only by qualified specialized personnel.

- 1. De-pressurise the piping.
- 2. Allow the valve and pipeline to cool.
- 3. Empty the piping and valve completely.
  - Make sure no one is located in front of the outlet opening.
  - Catch discharging media in a suitable container.
- 4. Disconnect the piping connections and remove the valve.

### 10 Disposal

- · Observe the local specifications for environmentally friendly disposal.
- Dispose of the product in an environmentally friendly manner. When doing this, also take residual media into account (potential recycling of hazardous waste).

# 11 Accessories

Accessories → www.festo.com/catalogue

Designation	Туре						
Fastening bracket	HRM						
Plug socket	MSSD-N						
Solenoid coils for VZWMF4	MD-2-24VDC-PA, MD-2-110VAC-PA, MD-2-230VAC-PA						
Solenoid coils for VZWMF5	MH-2-24VDC-PA, MH-2-110VAC-PA, MH-2-230VAC-PA						

Fig. 6

#### 2 Fault clearance

12 Fault clearance								
Malfunction	Possible cause	Remedy						
Solenoid valve vi- brates or does not switch	Differential pressure too low	Check application parameters Increase differential pressure between input and output.						
	Flow resistance at the output too low	Check piping cross sections and line lengths. If necessary, install flow-reducing components on the output side (elbows, etc.).						
	Exhaust hole in the output covered	Uncover disassembly hole.						
Solenoid valve does not switch	Valve defective	Replace valve.						
Solenoid valve does not switch	Solenoid coil defective	Check solenoid coil and replace, if necessary.						
Loud switching noises	High pressure surge	Select larger valve and pipe diameter. Insert bypass valve.						

Fig. 7



Note

Adjusting screw 7 may only be adjusted in consultation with Festo professional personnel.

#### 13 Technical data

General	VZWM				
Valve function	2/2, closed monostable				
Design	Poppet valve with diaphragm seal, servo controlled				
Actuation type	Electrical				
Sealing principle	Soft				
Type of mounting	In-line installation				
Mounting position	Preferably vertical				
Medium	Compressed air in accordance with ISO 8573-1:2010 [7:4:4], Inert gases, Water, Neutral liquids				
Direction of flow	Non-reversible				
Max. viscosity [mm <sup>2</sup> /s	] 22				
Temperature of medium gaseous [°C] media	-10+60				
Temperature of medium liquid media [°C]	+5+50				
Ambient temperature [°C]	-10+60				
Note on materials	Contains materials with PWIS				
Materials information for housing	Brass, Stainless steel casting (-R1)				
Materials information for seals	NBR				
Materials information for armature tube	High-alloy steel				

Fig. 8

Characteristics VZWM		G14 N14	G38 N38	G12 N12	G34 N34	G1 N1	G114 N114	G112 N112	G2 N2
Nominal diameter	[mm]	13.5			27.5		40.0		50.0
Nominal diameter (-R1	(mm)	13.0			25.0		40.0		50.0
Flow factor K <sub>v</sub>	[m <sup>3</sup> /h]	1.6	2.0	2.4	8.5	10.7	21.3	27.4	39.0
Standard nominal flow rate	[l/min]	1400	2100	2400	10000	11700	24000	26400	31000
Differential pressure	[bar]	0.5	•	•			0.7		
Medium pressure									
Gaseous media	[bar]	0.56	0.56				0.710		
Liquid media	[bar]	0.56					0.76		
Switching times air		•							
On	[ms]	8			15		26		62
Off	[ms]	10			12 20				21
Switching times liquid media									
On	[ms]	100	110	110	400	400	1400	1400	2100
On (-R1)	[ms]	80	110	110	420	300	1400	1400	2100
Off	[ms]	200	210	220	930	930	1900	2000	2800
Off (-R1)	[ms]	210	190	200	950	950	1900	2000	2800
CE marking <sup>1)</sup>		No In accordance with EU pressure equipment directive				luip-			

- I) Declaration of conformity→ www.festo.com/sp
- ) Switching time adjustable through the regulating screw

Fig. 9