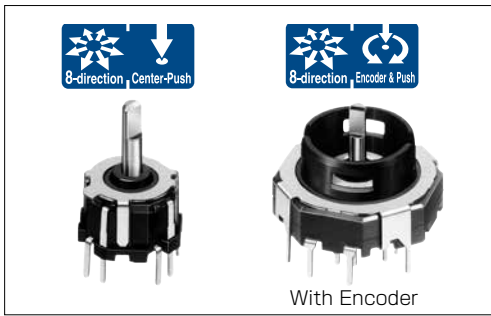


Single and dual shaft structured device contributes to simple operation and space saving



Typical Specifications (Inner-shaft Stick Switch)

Items		Specifications
Rating (max.) (Resistive load)		10mA 5V DC
Contact resistance	8-direction	1 Ω max.
	Center-push	
Operating angle (8-direction)		A·B·C·D direction : 10° max. AB·BC·CD·DA direction : 12° max.
Travel (Center-push)		0.3±0.2mm
Operating life	total with 8-direction	100,000 cycles
	Center-push	100,000 cycles

Typical Specifications (Outer-shaft Encoder)

Items		Specifications
Rating(max.) (Resistive load)		10mA 5V DC
Operating life		15,000 cycles

Product Line

Product No.	Shaft	Stick Switch (Inner-shaft)		Encoders (Outer-shaft)			Minimum order unit (pcs.)		Drawing No.
		Maximum resolution	Operating force	Detent torque	Number of detent	Number of pulse	Japan	Export	
RKJXM1015004	1	8	A·B·C·D direction : 30±20mN·m AB·BC·CD·DA direction : 25±20mN·m Center-push: 3±1.5N	12±8mN·m	15	15	1,000	2,000	1
RKJXM2E13004	2						800	1,600	2

Packing Specifications Tray

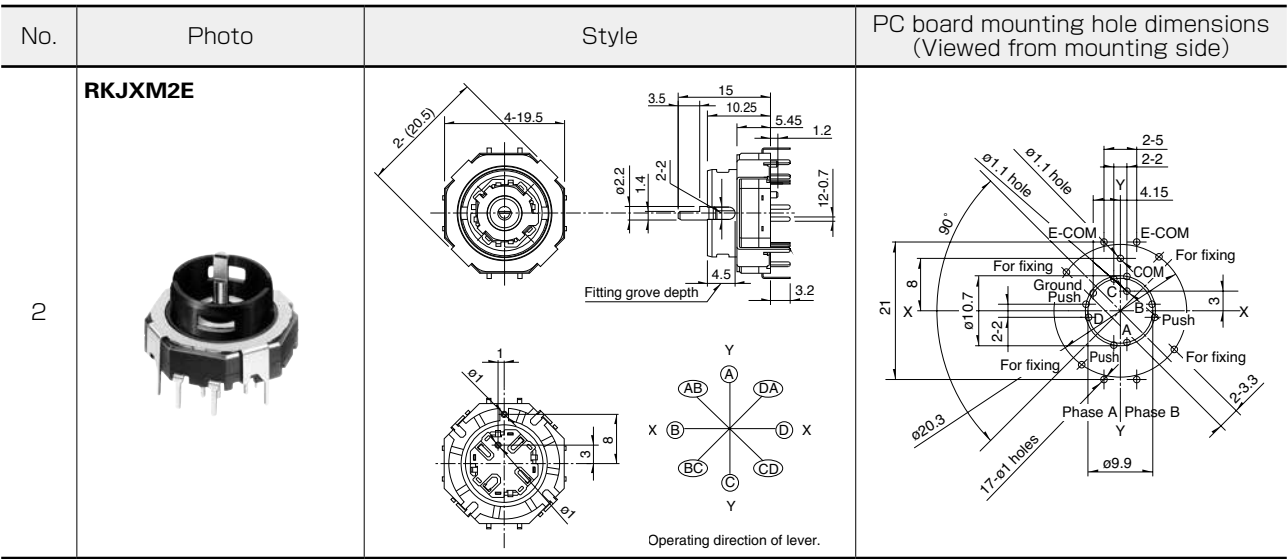
Product No.	Number of packages (pcs.)		Export package measurements (mm)
	1 case / Japan	1 case / export packing	
RKJXM10	1,000	2,000	405×290×200
RKJXM2E	800	1,600	545×380×205

Dimensions

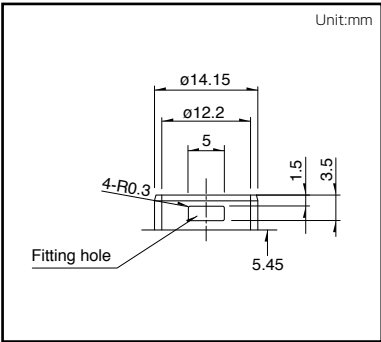
Unit:mm

No.	Photo	Style	PC board mounting hole dimensions (Viewed from mounting side)
1		<p>Operating direction of lever.</p>	

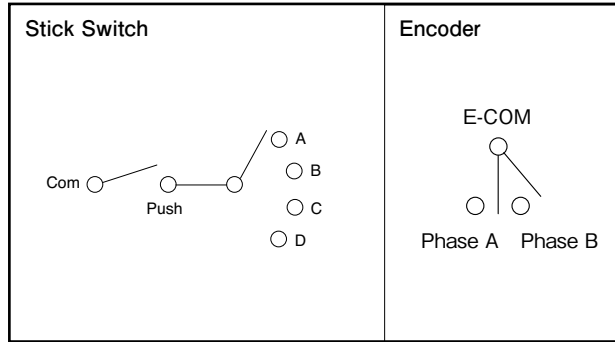
■ Dimensions



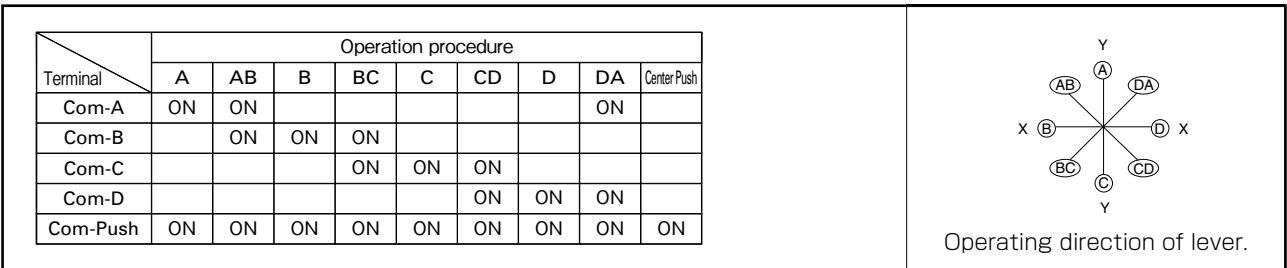
■ Detailed Dimensions of Knob Fitting



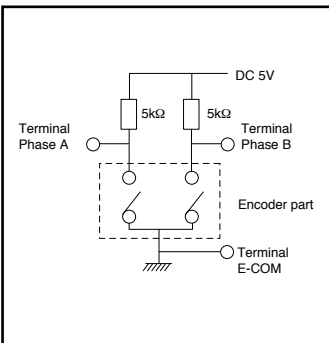
■ Circuit Diagram



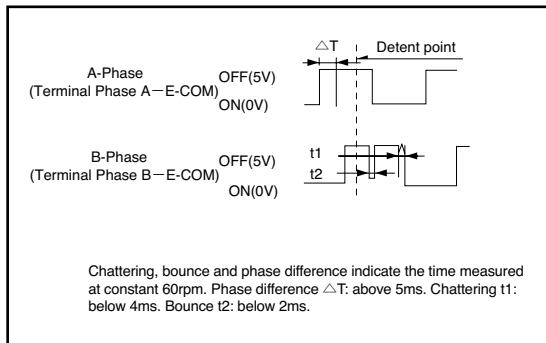
■ Output Relation Chart Between Lever Position and ON Position.













■ Encoder Test Circuit



■ Encoder Output Signal



Type		Switch type				
Series		RKJXT1F	RKJXM		RKJXW	
			RKJXM1	RKJXM2	RKJXW1	RKJXW2
Photo						
Dimensions (typical value) (mm)	W	17	11	19.5	36	61
	D				48.5	75.5
	H	10.5	6.6	5.45	26.5	17
Number of operating shafts		Single-shaft		Dual-shaft	Single-shaft	Dual-shaft
Shaft material		Metal		The inner shaft : Metal The outer shaft : Resin	Metal	Resin
Directional resolution		4-direction	8-direction			
Directional operating feeling (tactile feeling)		With				
Lever return mechanism		With				
Center-push switch		With				
Encoder		With	Without	With		
Operating temperature range		-40°C to +85°C				
Operating life	Directional operation	total with 4-direction 50,000 cycles	total with 8-direction 100,000 cycles		30,000 cycles for each direction	
	Center-push			30,000 cycles	100,000 cycles	
	Encoder	15,000 cycles	—	15,000 cycles	30,000 cycles	
Automotive use		●	●	●	●	●
Life cycle (availability)						
Rating (max.) (Resistive load)		10mA 5V DC				
Electrical performance	Output voltage	—	—	—	—	—
	Encoder resolution	15pulses/360°	—	15pulses/360°		
	Insulation resistance	100MΩ min. 250V DC				
	Voltage proof	250V AC for 1min.			360V AC for 2s	60V AC for 2s
Mechanical performance	Directional operating force	40±25mN·m	Direction A, B, C, D 30±20mN·m		2.5±1.5N	3.5±2N
			Direction AB, BC, CD, DA 25±20mN·m			
	Push operating force	5±2N	3±1.5N			
	Encoder detent torque	15±8mN·m	—	12±8mN·m	30±20mN·m	40±16mN·m
	Terminal strength	5N for 1min.				
Actuator strength	Push / pull directions	100N (Push/Pull)	100N (Push), 50N (Pull)		100N (Push)	
	Operating direction	0.4N·m	0.3N·m		50N	100N
Environmental performance	Cold	-40°C 500h				
	Dry heat	85°C 500h				
	Damp heat	60°C, 90 to 95%RH 500h				40°C, 90 to 95%RH 500h
Page		434	436		438	

Switch Type Multi Control Devices Soldering Conditions	451
Switch Type Multi Control Devices Cautions	452

Note

- Indicates applicability to all products in the series.

Switch Type / Soldering Conditions

Reference for Manual Soldering

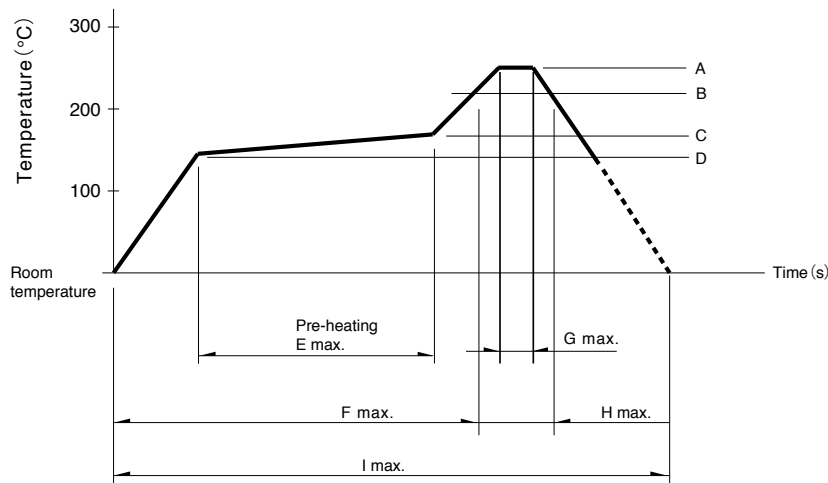
Series	Tip temperature	Soldering time	No. of solders
RKJXT1F, RKJXM, RKJXL, SLLB, SLLB5, SRBE, SKRH	350±5℃	3s max.	1 time
RKJXS	350±10℃	3 ⁺¹ ₋₀ s	2 time max.

Reference for Dip Soldering

Series	Preheating		Dip soldering		No. of solders
	Soldering surface temperature	Heating time	Soldering temperature	Soldering time	
RKJXT1F, RKJXM	100℃ max.	2 min. max.	260±5℃	5±1s	2 time max.
RKJXL	120℃ max.	70s max.	260℃ max.	6s max.	2 time max.

Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple ϕ 0.1 to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series	A	B	C	D	E	F	G	H	I	No. of reflows
RKJXS	260℃	230℃	150℃	150℃	2 min.	—	10s	40s	4 min.	1 time
SLLB5	250℃	230℃	150℃	150℃	—	2 min.	—	30s	—	1 time
SKRH, SLLB, SRBE	260℃	230℃	180℃	150℃	2 min.	—	—	40s	—	1 time

Notes

1. The above temperature shall be measured on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, depending on the material, size thickness of PC boards and others. The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended.