



Image may differ from product. See technical specification for details.

## SY 30 TF/VA228

**Pillow block ball bearing unit with extended inner ring and set screw locking, high temperature, cast iron, ISO standards**

Pillow (plummer) block ball bearing units consist of an insert bearing mounted in a cast iron housing that can be bolted to a support surface. This variant is suitable for high

temperature applications, and for both constant and alternating directions of rotation. It has an inner ring extended on both sides and is locked onto the shaft by tightening a set screw on the inner ring, making it easy to mount.

- Strong
- For high temperature applications
- Designed for a constant and alternating rotation
- Ready to mount
- Lubricated and sealed bearing
- Quick locking onto the shaft

## Overview

### Dimensions

Attachment bolt diameter	12 mm
Shaft diameter	30 mm
Centre height (pillow block)	42.9 mm
Housing overall width	40 mm
Centre distance between bolt holes	117.5 mm
Bearing width, total	38.1 mm

### Performance

Basic dynamic load rating	19.5 kN
Basic static load rating	11.2 kN
Limiting speed	190 r/min
Maximum operating temperature	350 °C

### Properties

Housing type	Pillow block
Number of bolt holes for fasteners	2
Fastening bolt hole type	Plain
Retaining feature, inner ring	Set screws
Bore type	Cylindrical
Rubber seating ring	Without
Material, housing	Cast iron
Material, bearing	High temperature steel
Coating	Zinc-coated housing and manganese phosphate coated bearing
Sealing, bearing	Shield and flinger on both sides
Sealing type	Non-contact
Sealing, unit	Without
Lubricant	Solid lubricant
Relubrication hole	Without
Grease fitting	Without

### Logistics

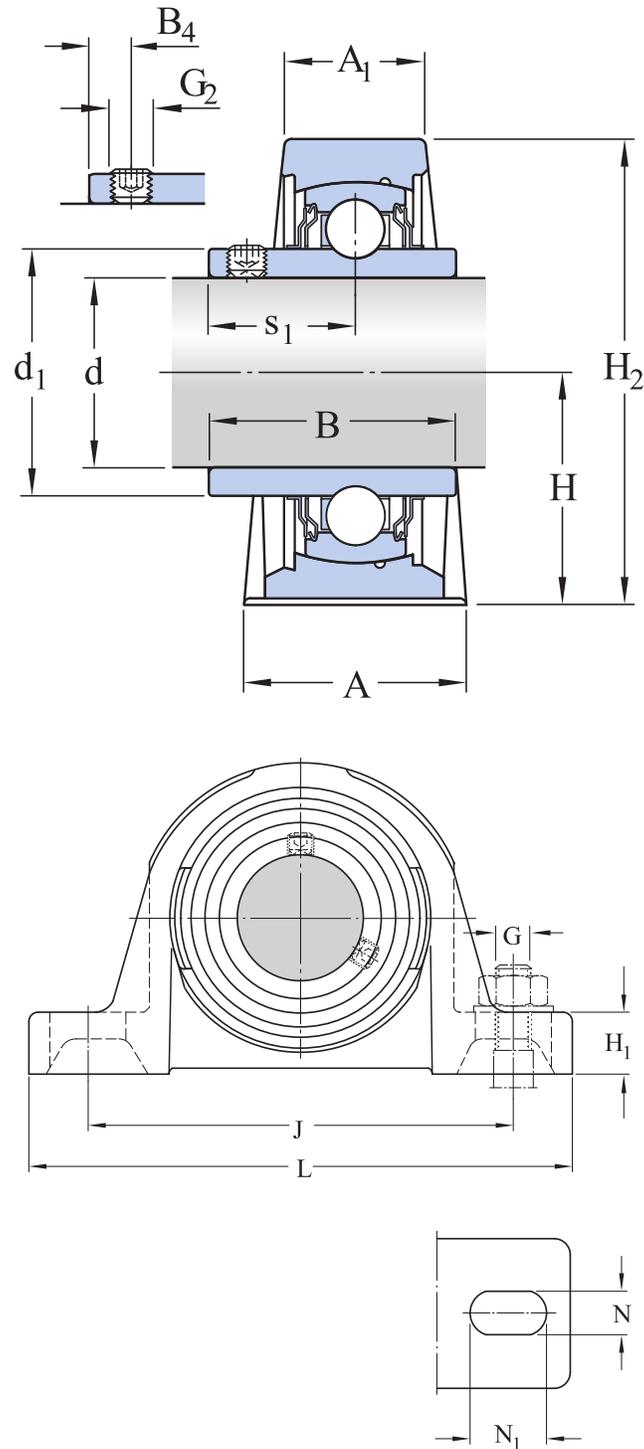
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Product net weight	1.11 kg
eClass code	23-05-90-90
UNSPSC code	31171536

# Technical specification

Running in required

No



## Dimensions

d	30 mm	Shaft diameter
d <sub>1</sub>	≈ 39.7 mm	Shoulder diameter inner ring
A	40 mm	Base width
A <sub>1</sub>	25 mm	Top width
B	38.1 mm	Width inner ring
B <sub>4</sub>	5 mm	Distance from locking device side face to thread centre
H	42.9 mm	Spherical seat centre height
H <sub>1</sub>	17 mm	Step height
H <sub>2</sub>	82 mm	Overall height
J	117.5 mm	Distance between attachment bolts
J	min. 108 mm	Minimum distance between attachment bolts
J	max. 127 mm	Maximum distance between attachment bolts
L	152 mm	Overall width
N	14 mm	Width of attachment bolt hole
N <sub>1</sub>	23.5 mm	Length of attachment bolt hole
s <sub>1</sub>	22.2 mm	Distance from locking device side face to raceway centre

## Calculation data

Basic dynamic load rating	C	19.5 kN
Basic static load rating	C <sub>0</sub>	11.2 kN
Limiting speed		190 r/min
Operating temperature	T	max. 350 °C

## Mounting information

Set screw	G <sub>2</sub>	M6x0.75
Hexagonal key size for set screw		3 mm
Recommended tightening torque for set screw		4 N·m
Attachment bolts, recommended metric size	G	12 mm
Attachment bolts, recommended inch size	G	0.5 in

## Tolerances and clearances

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The values depend on the included bearing:

- Bore diameter tolerance → [table 1](#)
- Radial internal clearance → [table 2](#)
- Recommended fit → [table 3](#)
- Shaft tolerance → [table 4](#)

## Compatible products

### Component

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High temperature insert bearing with set screws and extended inner ring

[YAR 206-2F/VA228](#)

## More Information

### Product details

[Pillow block units to ISO standards](#)

[Pillow block units to North American standards](#)

[Pillow block units to Japanese Industrial Standards \(JIS\)](#)

[Pillow block units, not standardized \(incl. SKF Food Line\)](#)

[Permissible misalignment](#)

[Locating/non-locating support](#)

[Loads](#)

[Temperature limits](#)

[Permissible speed](#)

[Lubrication](#)

[Mounting and dismounting](#)

[Ordering information](#)

[Designation system](#)

### Engineering information

 [Principles of ball bearing units selection and application - Download catalogue \(4.9 MB\)](#)

[Principles of selecting mounted bearing solutions](#)

[Bearing failure and how to prevent it](#)

### Tools

[SKF Product select](#)

[Bearing Frequency Calculator](#)



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