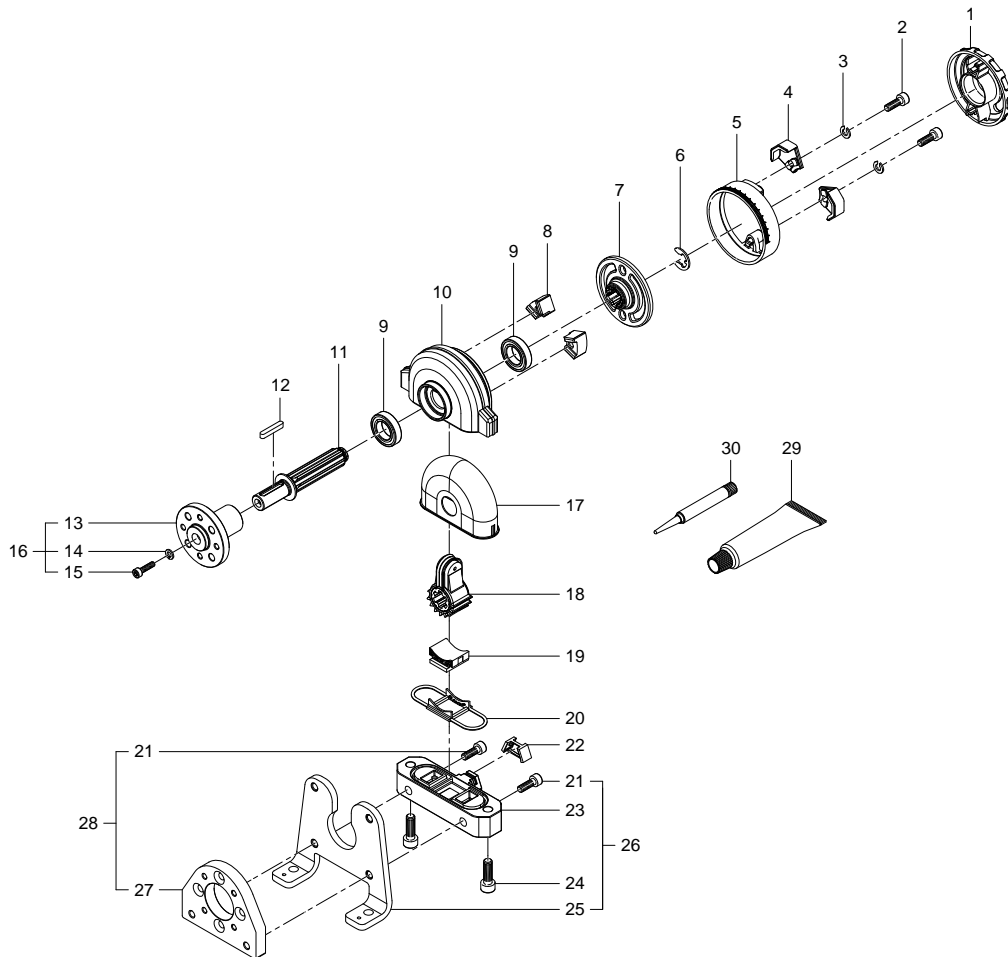


11912 DSR-32-180-P Semi-rotary drive - Series from 09-2006



11912 DSR-32-180-P Semi-rotary drive - Series from 09-2006

Pos.	Part no.	Type	Note	Qty.	Unit
A	383850	DSR/L-32-180-P Set of wearing parts	Spare parts: 17, 18, 20, 22, 29, 30	1	PC
1	241663	DSR-32- Cover cap		1	PC
2	200689	ISO 4762-M6X22-10.9 Socket head screw	Tightening torque 2 Nm / 1.5 lbf ft	2	PC
3	200585	DIN 127-B-6 Split washer		2	PC
4	241629	DSR- 32- 180P Trip cam		2	PC
5	241665	DSR- 32- 180P:BEDRUCKT Cover cap		1	PC
6	206796	DIN 6799-15 Retaining washer		1	PC
7	242469	DSR- 32- 180P Disc		1	PC
8	234756	DSR- 32- 180P:ANSCHLAG1 Stop		2	PC
9	236478	D616-61904-2RS Deep groove ball bearing		2	PC
10		DSR-32:MA Housing	Not available	1	PC
11	695676	DSR-32-180-P Shaft		1	PC
12	774085	A-5X5X36-1.0503+C Feather key DIN6885		1	PC
13		DSR- 32-180 P Push-on flange	Not available separately, see position 16	1	PC
14	200584	DIN 127-B-5 Split washer		1	PC
15	200671	ISO 4762-M5X16-10.9 Socket head screw		1	PC
16	13241	FWSR-32 Push-on flange		1	PC
17		DSR-32 Inner shell	Not available separately, see position A Grease using during assembly. See position 29	1	PC
18		DSR-32-180-P Vane module	Not available separately, see position A Grease using during assembly. See position 29	1	PC
19	235604	DSR-32-180-P Intermediate piece	Grease using during assembly. See position 29	1	PC
20		DSR- 32- 180P Seal	Not available separately, see position A Grease using during assembly. See position 29	1	PC
21		ISO 4762-M8X35-8.8 Socket head screw	Not available	1	PC
22		DSR- 32- 180P Cushioning plate	Not available separately, see position A Grease using during assembly. See position 29	1	PC
23		DSR-32:CO2 Sub-base	Not available	1	PC
24	200693	ISO 4762-M8X25-10.9 Socket head screw	Tightening torque 21 Nm / 15.5 lbf ft Use locking compound. See position 30	2	PC
25		HSR- 32-FW Foot	Not available separately, see position 26	1	PC
26	30926	HSR-32-FW Foot mounting		1	PC

Pos.	Part no.	Type	Note	Qty.	Unit
27		FSR- 32 Flange	Not available separately, see position 28	1	PC
28	13238	FSR-32 Flange mounting		1	PC
29	684474	LUB-KC1 SILIKONFREI 20ML Lubricating grease		1	PC
30	8181256	CYBERBOND TM44 TB1ML Adhesive bonding agent		1	PC