



Safety Data Sheet

LOCTITE 660

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SDS No. : 164196

V001.7

Date of issue: 01.02.2023

Section 1. Identification of the substance/preparation and of the company/undertaking

Product name: LOCTITE 660

Intended use: Anaerobic Adhesive

Supplier:

Henkel Australia Pty Ltd
135-141 Canterbury Road
Kilsyth, Victoria, 3137
Australia

Phone: +61 (3) 9724 6444

E-mail address of person responsible for Safety Data Sheet: SDSinfo.Adhesive@henkel.com

Emergency information: 24 HOUR EMERGENCY CONTACT NUMBER: 1800 032 379

Section 2. Hazards identification

Classification of the substance or mixture

Hazardous according to the criteria of Safe Work Australia.

GHS Classification:

<u>Hazard Class</u>	<u>Hazard Category</u>	<u>Target organ</u>
Serious eye damage	Category 1	
Serious eye irritation	Category 2A	
Skin sensitizer	Category 1	
Target Organ Systemic Toxicant - Single exposure	Category 3	respiratory tract irritation
Respiratory sensitizer	Category 1	
Chronic hazards to the aquatic environment	Category 4	

Hazard pictogram:



Signal word: Warning

Hazard statement(s):	H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H335 May cause respiratory irritation. H413 May cause long lasting harmful effects to aquatic life.
Precautionary Statement(s):	
Prevention:	P261 Avoid breathing mist/vapours. P264 Wash hands thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P272 Contaminated work clothing should not be allowed out of the workplace. P273 Avoid release to the environment. P280 Wear protective gloves, eye protection, and face protection.
Response:	P302+P352 IF ON SKIN: Wash with plenty of water. P304+P340+P312 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or physician if you feel unwell. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P333+P313 If skin irritation or rash occurs: Get medical advice/attention. P337+P313 If eye irritation persists: Get medical advice/attention. P362+P364 Take off contaminated clothing and wash it before reuse.
Storage:	P403+P233 Store in a well-ventilated place. Keep container tightly closed. P405 Store locked up.
Disposal:	P501 Dispose of contents/container to an appropriate treatment and disposal facility in accordance with applicable laws and regulations.

Dangerous Goods information:

Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

Section 3. Composition / information on ingredients

General chemical description: Mixture
Type of preparation: Anaerobic Sealant

Identity of ingredients:

Chemical ingredients	CAS-No.	Proportion
Methacrylic acid, monoester with propane-1,2-diol	27813-02-1	30- < 60 %
Silica, amorphous, fumed, cryst.-free	112945-52-5	< 10 %
α , α -dimethylbenzyl hydroperoxide	80-15-9	1- < 3 %
maleic acid	110-16-7	0.1- < 1 %
methacrylic acid	79-41-4	< 1 %
N,N-Diethyl-p-toluidine	613-48-9	< 10 %
Acetic acid, 2-phenylhydrazide	114-83-0	< 1 %
N,N-dimethyl-o-toluidine	609-72-3	< 10 %

Section 4. First aid measures

Ingestion:	Rinse mouth, do not induce vomiting, consult a doctor. Seek medical advice.
Skin:	Rinse with running water and soap. Seek medical advice.
Eyes:	Rinse immediately with plenty of running water (for 10 minutes). Seek medical attention if necessary.

Inhalation: Move to fresh air. If symptoms persist, seek medical advice.

Section 5. Fire fighting measures

Suitable extinguishing media: Foam, dry chemical or carbon dioxide.

Decomposition products in case of fire: Oxides of carbon.
Oxides of sulfur.
Oxides of nitrogen.
Irritating organic vapours.

Particular danger in case of fire: None

Special protective equipment for fire-fighters: Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

Section 6. Accidental release measures

Personal precautions: Avoid skin and eye contact.
See advice in section 8

Environmental precautions: Do not let product enter drains.

Clean-up methods: For small spills wipe up with paper towel and place in container for disposal.
For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Section 7. Handling and storage

Precautions for safe handling: Use only in well-ventilated areas.
Avoid skin and eye contact.
Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

Conditions for safe storage: Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.
Refer to Technical Data Sheet

Section 8. Exposure controls / personal protection

National exposure standards:

Ingredient [Regulated substance]	form of exposure	TWA (ppm)	TWA (mg/m3)	Peak Limit. (ppm)	Peak Limit. (mg/m3)	STEL (ppm)	STEL (mg/m3)
SILICA, AMORPHOUS: FUMED SILICA (RESPIRABLE DUST) 112945-52-5	Respirable dust.		2				
FUMED SILICA (RESPIRABLE DUST) 112945-52-5	Respirable dust.		2				
Nuisance dusts, inhalable dust 112945-52-5	Inhalable dust.		10				
METHACRYLIC ACID 79-41-4		20	70				

Engineering controls:	Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.
Eye protection:	Wear protective glasses.
Skin protection:	Wear suitable protective clothing. Avoid skin-contact. Nitrile rubber gloves should be worn. Please note that in practice the working life of chemical resistant gloves may be considerably reduced as a result of many influencing factors (e.g. temperature). Suitable risk assessment should be carried out by the end user. If signs of wear and tear are noticed then the gloves should be replaced.
Respiratory protection:	Use only in well-ventilated areas. If inhalation risk exists, wear a respirator or air supplied mask complying with the requirements of AS/NZS 1715 and AS/NZS 1716.

Section 9. Physical and chemical properties

Appearance:	grey liquid
Odor:	Acrylic
pH:	Not applicable, Product is non-polar/aprotic.
Melting point / freezing point:	Not applicable, Product is a liquid
Specific gravity:	1.1
Boiling point:	> 150 °C (> 302 °F)
Flash point:	> 100 °C (> 212 °F)
(Tagliabue closed cup)	
Vapor pressure:	< 0.13 mbar
(; 20 °C (68 °F))	
Vapor density:	> 1
Density:	1.098 g/cm ³
Solubility in water:	Negligible
Auto ignition:	Not available.
Decomposition temperature:	
VOC content (2010/75/EC)	0 % (VOCV 814.018 VOC regulation CH)

Section 10. Stability and reactivity

Stability:	Stable under recommended storage conditions.
Incompatible materials:	Reacts with strong oxidants.
Hazardous decomposition products:	May produce fumes when heated to decomposition. Fumes may contain carbon monoxide and other toxic fumes.

Section 11. Toxicological information

Health Effects:**Ingestion:**

May be harmful if swallowed.

Skin:

May cause allergic skin reaction.

Eyes:

Causes serious eye damage.

Inhalation:

May cause respiratory tract irritation.

Acute toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	LD50 LD50	> 2,000 mg/kg > 5,000 mg/kg	oral dermal		rat rabbit	OECD Guideline 401 (Acute Oral Toxicity) not specified
Silica, amorphous, fumed, cryst.-free 112945-52-5	LD50 LC0 LD50	> 5,000 mg/kg 0.139 mg/l > 2,000 mg/kg	oral inhalation dermal	4 h	rat rat rabbit	OECD Guideline 401 (Acute Oral Toxicity) not specified OECD Guideline 402 (Acute Dermal Toxicity)
α , α -dimethylbenzyl hydroperoxide 80-15-9	LD50 LC50 Acute toxicity estimate (ATE)	382 mg/kg 1.370 mg/l 1,100 mg/kg	oral inhalation dermal	4 h	rat rat	other guideline: not specified Expert judgement
maleic acid 110-16-7	LD50 LD50	708 mg/kg 1,560 mg/kg	oral dermal		rat rabbit	not specified not specified
methacrylic acid 79-41-4	LD50 LC50 Acute toxicity estimate (ATE) LD50 Acute toxicity estimate (ATE)	1,320 mg/kg > 3.6 mg/l 3.61 mg/l 500 - 1,000 mg/kg 500 mg/kg	oral inhalation inhalation dermal dermal	4 h	rat rat rabbit	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity) OECD Guideline 403 (Acute Inhalation Toxicity) Expert judgement Dermal Toxicity Screening Expert judgement
N,N-Diethyl-p-toluidine 613-48-9	Acute toxicity estimate (ATE) Acute toxicity estimate (ATE) Acute toxicity estimate (ATE)	100 mg/kg 3 mg/l 300 mg/kg	oral inhalation dermal			Expert judgement Expert judgement Expert judgement
Acetic acid, 2- phenylhydrazide 114-83-0	LD50	270 mg/kg	oral		rat	not specified

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	not irritating	24 h	rabbit	Draize Test
Silica, amorphous, fumed, cryst.-free 112945-52-5	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
α , α -dimethylbenzyl hydroperoxide 80-15-9	corrosive		rabbit	Draize Test
maleic acid 110-16-7	irritating	24 h	human	Patch Test
methacrylic acid 79-41-4	corrosive	3 min	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
N,N-Diethyl-p-toluidine 613-48-9	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	Category 2B (mildly irritating to eyes)		rabbit	Draize Test
Silica, amorphous, fumed, cryst.-free 112945-52-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
maleic acid 110-16-7	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
methacrylic acid 79-41-4	corrosive		rabbit	Draize Test

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	not sensitising	Mouse local lymphnode assay (LLNA)	mouse	equivalent or similar to OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	sensitising	Guinea pig maximisation test	guinea pig	not specified
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
maleic acid 110-16-7	sensitising	Mouse local lymphnode assay (LLNA)	guinea pig	OECD Guideline 406 (Skin Sensitisation)
methacrylic acid 79-41-4	not sensitising	Buehler test	guinea pig	equivalent or similar to OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	negative positive negative	bacterial reverse mutation assay (e.g Ames test) in vitro mammalian chromosome aberration test mammalian cell gene mutation assay	with and without with and without with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay) Chromosome Aberration Test OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	negative negative	oral: gavage oral: gavage		mouse Drosophila melanogaster	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test) not specified
Silica, amorphous, fumed, cryst.-free 112945-52-5	negative negative negative	bacterial reverse mutation assay (e.g Ames test) in vitro mammalian chromosome aberration test DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro			not specified not specified not specified
α , α -dimethylbenzyl hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
α , α -dimethylbenzyl hydroperoxide 80-15-9	negative	dermal		mouse	not specified
maleic acid 110-16-7	negative negative	bacterial reverse mutation assay (e.g Ames test) mammalian cell gene mutation assay	no data with and without		Ames Test OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
methacrylic acid 79-41-4	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		equivalent or similar to OECD Guideline 471 (Bacterial Reverse Mutation Assay)
methacrylic acid 79-41-4	negative negative	inhalation oral: gavage		mouse mouse	equivalent or similar to OECD Guideline 478 (Genetic Toxicology: Rodent Dominant Lethal Test) equivalent or similar to OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Repeated dose toxicity:

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	NOAEL=300 mg/kg	oral: gavage	49 ddaily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
Methacrylic acid, monoester with propane- 1,2-diol 27813-02-1	NOAEL=0.352 mg/l	inhalation	90 d6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)
α , α -dimethylbenzyl hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	not specified
maleic acid 110-16-7	NOAEL= \geq 40 mg/kg	oral: feed	90 ddaily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
methacrylic acid 79-41-4		inhalation	90 d6 h/d, 5 d/w	rat	OECD Guideline 413 (Subchronic Inhalation Toxicity: 90-Day)

Section 12. Ecological information

General ecological information:

Do not empty into drains / surface water / ground water., May cause long-term adverse effects in the aquatic environment.

Toxicity:

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	LC50	493 mg/l	Fish	48 h	Leuciscus idus melanotus	DIN 38412-15
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	EC50	> 143 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	EC50	> 97.2 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	NOEC	> 97.2 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test) not specified
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	EC10	1,140 mg/l	Bacteria	16 h		
Silica, amorphous, fumed, cryst.-free 112945-52-5	LC50	> 10,000 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	LC50	3.9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	EC50	18.84 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	EC50	3.1 mg/l	Algae	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	NOEC	1 mg/l	Algae	72 h	Desmodesmus subspicatus (reported as Scenedesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test) not specified
α , α -dimethylbenzyl hydroperoxide 80-15-9	EC10	70 mg/l	Bacteria	30 min	not specified	not specified
maleic acid 110-16-7	LC50	> 245 mg/l	Fish	48 h	Leuciscus idus	DIN 38412-15
maleic acid 110-16-7	EC50	42.81 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
maleic acid 110-16-7	EC50	74.35 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC10	11.8 mg/l	Algae	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
maleic acid 110-16-7	EC10	44.6 mg/l	Bacteria	18 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshe mm-Test)
methacrylic acid 79-41-4	LC50	85 mg/l	Fish	96 h	Salmo gairdneri (new name: Oncorhynchus mykiss)	EPA OTS 797.1400 (Fish Acute Toxicity Test)
methacrylic acid 79-41-4	EC50	> 130 mg/l	Daphnia	48 h	Daphnia magna	EPA OTS 797.1300 (Aquatic Invertebrate Acute Toxicity Test, Freshwater Daphnids)
methacrylic acid	NOEC	8.2 mg/l	Algae	72 h	Selenastrum capricornutum	OECD Guideline

79-41-4 methacrylic acid	EC50	45 mg/l	Algae	72 h	(new name: Pseudokirchneriella subcapitata)	201 (Alga, Growth Inhibition Test)
79-41-4 methacrylic acid	EC10	100 mg/l	Bacteria	17 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test) not specified
79-41-4 N,N-Diethyl-p-toluidine	LC50	42.25 mg/l	Fish	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
613-48-9 N,N-Diethyl-p-toluidine	EC50	35.2 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
613-48-9 N,N-Diethyl-p-toluidine	EC50	7.42 mg/l	Algae	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
609-72-3 N,N-dimethyl-o-toluidine	LC 50	46 mg/l	Fish	96 h	Fathead minnow (Pimephales promelas)	

Persistence and degradability:

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	readily biodegradable	aerobic	94.2 %	OECD Guideline 301 E (Ready biodegradability: Modified OECD Screening Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	not readily biodegradable.	aerobic	3 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
maleic acid 110-16-7	readily biodegradable	aerobic	97.08 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
methacrylic acid 79-41-4	inherently biodegradable	aerobic	100 %	OECD Guideline 302 B (Inherent biodegradability: Zahn-Wellens/EMPA Test)
methacrylic acid 79-41-4	readily biodegradable	aerobic	86 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
N,N-Diethyl-p-toluidine 613-48-9	not readily biodegradable.	not specified	1 %	other guideline:
N,N-dimethyl-o-toluidine 609-72-3	not readily biodegradable.		1 %	other guideline:

Bioaccumulative potential / Mobility in soil:

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
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Methacrylic acid, monoester with propane-1,2-diol 27813-02-1	0.97				20 °C	not specified
α , α -dimethylbenzyl hydroperoxide 80-15-9		9.1		calculation		OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)
α , α -dimethylbenzyl hydroperoxide 80-15-9	1.6				25 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
maleic acid 110-16-7	-1.3				20 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
methacrylic acid 79-41-4	0.93				22 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
N,N-Diethyl-p-toluidine 613-48-9	3.7					QSAR (Quantitative Structure Activity Relationship)
Acetic acid, 2-phenylhydrazide 114-83-0	0.74					not specified

Section 13. Disposal considerations

Waste disposal of product: Dispose of according to Federal, State and local governmental regulations.

Section 14. Transport information

Road and Rail Transport:

Dangerous Goods information: Not classified as Dangerous Goods according to the criteria of the Australian Code for the Transport of Dangerous Goods by Road and Rail (ADG Code).

Marine transport IMDG:

Not dangerous goods

Air transport IATA:

Not dangerous goods

Section 15. Regulatory information

SUSMP Poisons Schedule None

AIC: All components are listed or are exempt from listing on the Australian Inventory of Industrial Chemicals or Introduced under AICIS.

Section 16. Other information

Abbreviations/acronyms:

ADGC - Australian Dangerous Goods Code
IATA-DGR: International Air Transport Association – Dangerous Goods Regulations
IMDG: International Maritime Dangerous Goods code
STEL - Short term exposure limit
TWA - Time weighted average
AIIC - Australian Inventory of Industrial Chemicals (AIIC)
AICIS - Australian Industrial Chemicals Introduction Scheme

Reason for issue:

Reviewed SDS. Reissued with new date. involved chapters: 1-16

Date of previous issue:

19.10.2021

Disclaimer:

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