## SPARE PARTS

## Ultimaker

| Dart number | Description                              | Costumos 9 Dougstite  |
|-------------|--|---|
| Part number | Description                              | Features & Benefits   |
|             |  | Maximize print performance and machine uptime with  |
|             |  | our swappable, material-matching print cores. Set up your 3D printer in seconds, whether you need reliable  |
| 200454      | Ultimaker Print Core AA 0.25             | build and support material combinations for geometric   |
| 9529        | Ultimaker Print Core AA 0.40             | freedom, a different nozzle size, or to print in dual color.  |
| 9530        | Ultimaker Print Core BB 0.40             |   |
| 9531        | Ultimaker Print Core AA 0.8              |   |
| 9532        | Ultimaker Print Core BB 0.8              |   |
|             |  | Print with abrasive composite materials (such as carbon or glass fiber) with this extremely wear-resistant, ruby-tipped 0.6 mm print core for the Ultimaker S5.   |
| 205942      | Ultimaker Print Core CC 0.6 Red          |   |
| 9524        | Ultimaker 2+ Nozzle Pack 5 x 0.25mm      | Ensure continuous printing with a handy set of five 0.25 mm nozzles for the Ultimaker 2+ series. Quick and easy to change, they help you achieve a greater level of detail.   |
| 9525        | Ultimaker 2+ Nozzle Pack 5 x 0.40mm      | Ensure uninterrupted printing with a handy set of five 0.4 mm nozzles for the Ultimaker 2+ series. Quick and easy to install, they are the top-choice nozzle size for reliable, quality prints.   |
| 9526        | Ultimaker 2+ Nozzle Pack 5 x 0.60mm      | Print without interruption with a handy set of five 0.6 mm nozzles for the Ultimaker 2+ series. Simple to replace, they help you achieve a good level of detail at a higher speed.  |
| 9527        | Ultimaker 2+ Nozzle Pack 5 x 0.80mm      | Ensure a seamless printing experience with a handy set of five 0.8 mm nozzles for the Ultimaker 2+ series. Easy to replace, they enable you to prototype faster.  |
|             | Ultimaker 2+ Nozzle Pack 0.25, 2 x 0.40, | Ensure minimal printing downtime with a universal set of five Ultimaker 2+ nozzles. The set includes a 0.25 mm and two 0.4 mm nozzles for greater detail and a 0.6 mm and 0.8 mm nozzle for faster prints.  |
| 9528        | 0.60, 0.80 mm                            | The Olsson block-kit is a third party upgrade for the Ultimaker 2 family which allows you to quickly and easily change nozzles. This allows you to change nozzle sizes to suit your project. A larger nozzle for faster printing, or a smaller nozzle for more details. It's also useful when printing abrasive materials as it's cheaper and faster to replace the nozzle rather than replacing the original nozzle+heaterblock. There are also stainless steel nozzles available for purchase which are more resistant to abrasion. |
| OBK001      | Olsson Block Kit                         |   |
|             | Ultimakor 2 - Nozzlo 0 25mm              | Ensure continuous printing with a handy 0.25 mm nozzle for the Ultimaker 2+ series. Quick and easy to change, they help you achieve a greater level of detail.  |
| OBN001      | Ultimaker 2+ Nozzle 0.25mm               | Ensure uninterrupted printing with a heady 0.4 mm   |
| OBN002      | Ultimaker 2+ Nozzle 0.40mm               | Ensure uninterrupted printing with a handy 0.4 mm nozzle for the Ultimaker 2+ series. Quick and easy to install, they are the top-choice nozzle size for reliable, quality prints.  |

|          |   | Print without interruption with a 0.6 mm nozzle for the  |
|----------|---|--|
|          |   | Ultimaker 2+ series. Simple to replace, they help you  |
|          |   | achieve a good level of detail at a higher speed.  |
| OBN003   | Ultimaker 2+ Nozzle 0.60mm                              |  |
| OBN004   | Ultimaker 2+ Nozzle 0.80mm                              | Ensure a seamless printing experience with a 0.8 mm nozzle for the Ultimaker 2+ series. Easy to replace, they enable you to prototype faster.  |
| 0.000    | 21 11 2 2 2 (2)   | Steel nozzle for use with Olsson Block. For abrasive   |
| OBS001   | Olsson Nozzle 0.50mm (Steel)                            | materials.   |
|          |   | The Olsson Ruby will work with a huge range of materials. PLA, ABS, CPE/PET, Nylon, and composites with abrasive additives such as Carbon fibre, Steel, Wood, Boron Carbide, Tungsten and Phosphorescent pigment, are some of the materials sucessfully tested |
| OBR001   | Olsson Ruby Nozzle 0.40mm                               | so far.  |
| 9518     | Ultimaker 2+ Maintenance Kit                            | Take care of your Ultimaker 2+ and Ultimaker 2 Extended+ with ease and confidence. As an all-in-one solution, our Maintenance Kit contains all the necessary parts to make routine maintenance seamless and fast for you.                                      |
| 3313     | Ottimator 21 Maintonanoo Mt                             | Take care of your Ultimaker 3 and Ultimaker 3 Extended   |
|          |   | with ease and confidence. As an all-in-one solution, our Maintenance Kit contains all the necessary parts to make routine maintenance seamless and fast for you.   |
| 9523     | Ultimaker 3 Maintenance Kit                             |  |
| 9521     | Ultimaker 2+ Advanced 3D Printing kit                   | Enjoy the most consistent and reliable print results by achieving a great bed adhesion and ensuring a controlled temperature environment inside your Ultimaker 2+.   |
|          |   | Enjoy the most consistent and reliable print results by  |
| 9522     | Ultimaker 2 Extended+ Advanced 3D Printing kit          | achieving a great bed adhesion and ensuring a controlled temperature environment inside your Ultimaker Extended+.  |
|          |   | Get consistent, quality results by achieving an enhanced adhesive surface and controlled temperature environment inside your Ultimaker 3 Extended.   |
| 9533     | Ultimaker 3 Advanced 3D Printing kit                    |  |
| 9534     | Ultimaker 3 Extended Advanced 3D Printing kit           | Get consistent, quality results by achieving an enhanced adhesive surface and controlled temperature environment inside your Ultimaker 3.  |
|          | Adhesion sheets - Ultimaker 2+ and Ultimaker            | A pack of 25 adhesion sheets to ensure consistent, high quality results by achieving an optimal print surface and excellent adhesion of your 3D print to the build plate.  |
| 2197     | 3 Ranges  |  |
|          |   | A pack of 25 adhesion sheets to ensure consistent, high quality results by achieving an optimal print surface and excellent adhesion of your 3D print to the build plate.  |
| 210702   | Adhesion sheets - Ultimaker S5                          |  |
| 214421   | Print Table Glass - Ultimaker 2+ and Ultimaker 3 Ranges | Glass print bed for Ultimaker 2+ and Ultimaker 3 ranges. Provides a high gloss bottom surface.   |
| <u> </u> | Olumaker o Kanges                                       | Glass print bed for Ultimaker S5. Provides a high gloss  |
| 206717   | Print Table Glass - Ultimaker S5                        | bottom surface.  |
|          | Illiin alaa Olaasin a Fil                               | Using the Ultimaker cleaning filament is the most effective way to unclog and keep print cores in optimal condition. The Ultimaker cleaning filament is used for both print core maintenance and unclogging  |
| 2297     | Ultimaker Cleaning Filament                             | procedures.  |