

FIT FAMILY

Potting Qualification for Vertical Headers

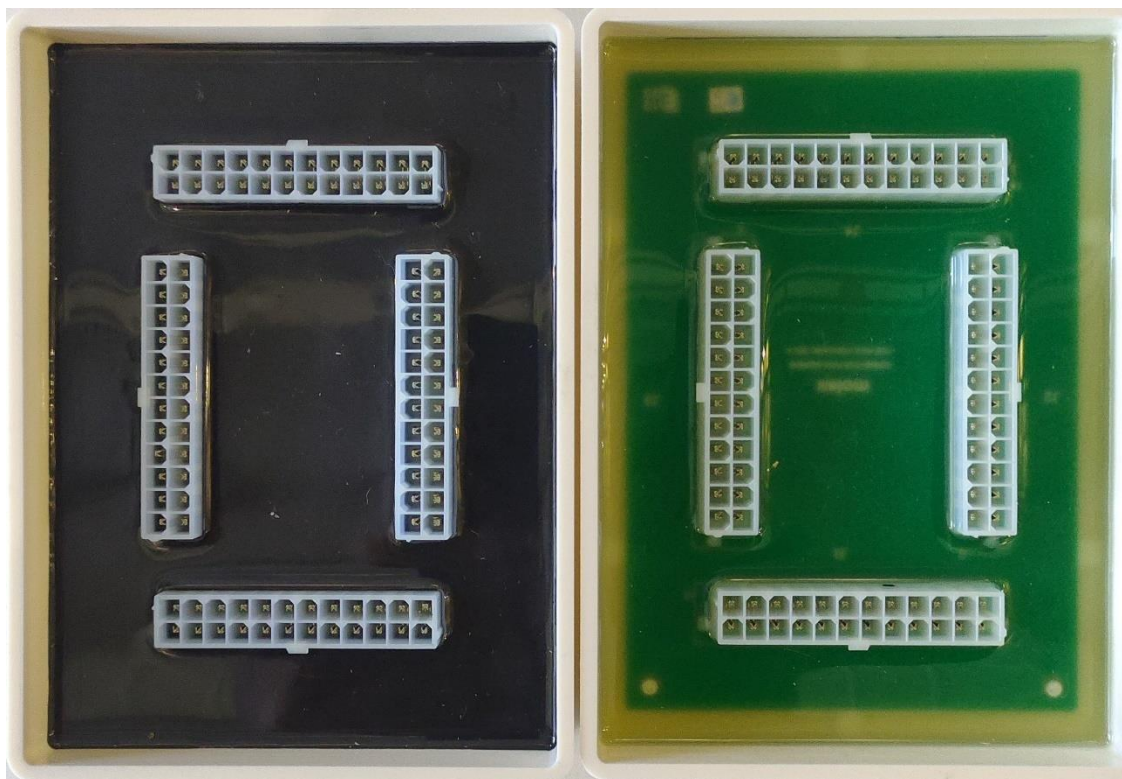


TABLE OF CONTENTS

| | | |
|-----|--|---|
| 1.0 | Scope: | 2 |
| 2.0 | Product Family and Potting Height Recommendation | 2 |
| 3.0 | Resin Used for Potting Qualification. | 4 |
| 4.0 | Consideration of Potting | 5 |

| | | | |
|----------------------|---|--|---------------------|
| REVISION: | ECR/ECN INFORMATION: | TITLE: | SHEET No. |
| A | EC No: 758626 DATE: 2023/07/08 | FIT FAMILY Potting Qualification for Vertical Headers | 1 of 9 |
| DOCUMENT NUMBER: | CREATED / REVISED BY: | CHECKED BY: | APPROVED BY: |
| 1722990000-AS | KARTHG3 | MRAMAKRISHNA | MRAMAKRISHNA |

1.0 Scope:

Potting Qualification for Fit Product family to define the Potting height and Potting material.

2.0 Product Family and Potting Height Recommendation

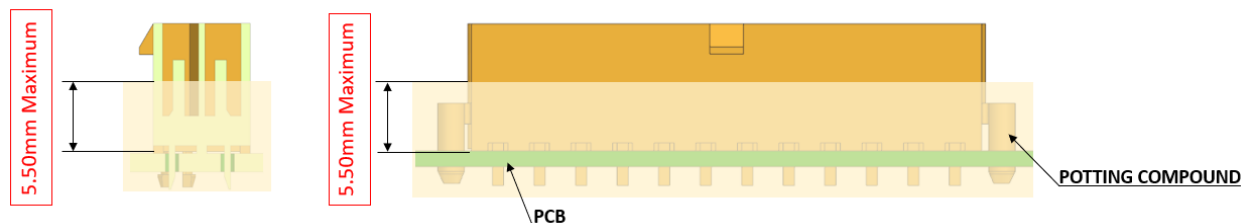
(Height considered from the surface of the PCB)

| SL.NO | Product Family | Series Number | Potting height in mm |
|-------|---------------------------------|------------------|----------------------|
| A | MINI-FIT, Vertical Header | 5566*, 172447 | 5.50 |
| B | MINI-FIT MAX, Vertical Header | 212520* | 6.67 |
| C | MICRO-FIT PLUS, Vertical Header | 206832* | 3.45 |
| D | ULTRA-FIT, Vertical Header | 172299* & 172298 | 6.55 |
| E | NANO-FIT, Vertical Header | 105312* & 105310 | 4.00 |
| F | MEGA-FIT, Vertical Header | 76829* & 172065 | 7.26 |
| G | MICRO-FIT, Vertical Header | 44432* | 4.10 |

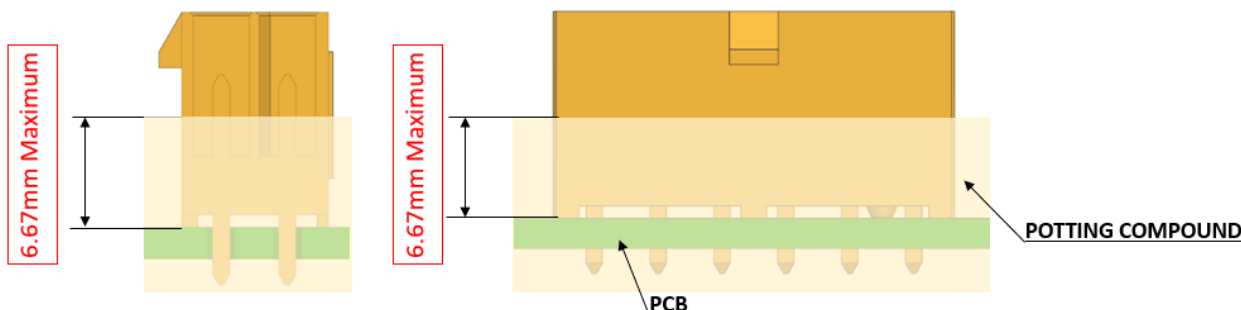
Note:

- The series numbers containing a * has been tested. The series numbers without star have been selected based on the housing core and terminal dimensions.
- Please refer to respective sales drawing for more detail dimension of this product.

A. Mini-fit, Vertical Header: Potting Height Recommendation

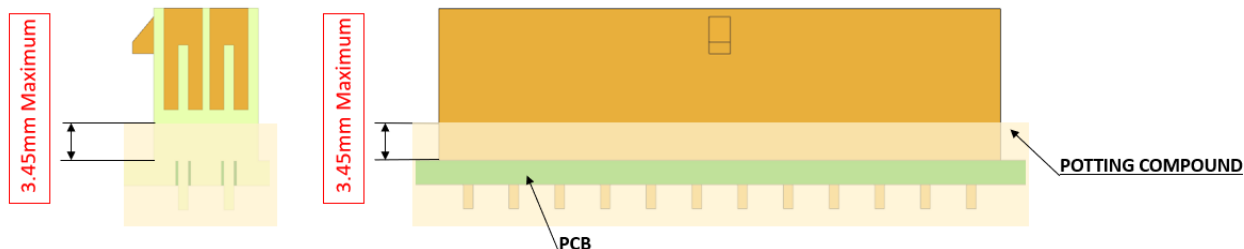


B. Mini-Fit Max Vertical header: Potting Height Recommendation

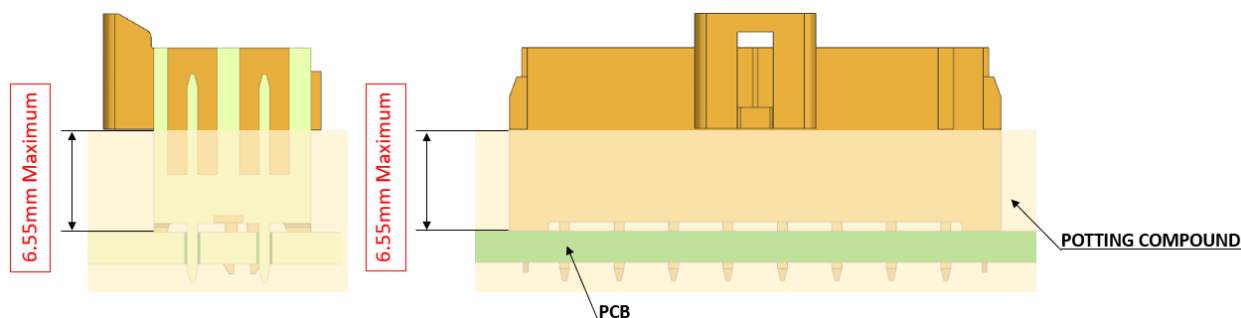


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|----------------------|---|--|---------------------|
| REVISION: | ECR/ECN INFORMATION: | TITLE: | SHEET No. |
| A | EC No: 758626 DATE: 2023/07/08 | FIT FAMILY Potting Qualification for Vertical Headers | 2 of 9 |
| DOCUMENT NUMBER: | CREATED / REVISED BY: | CHECKED BY: | APPROVED BY: |
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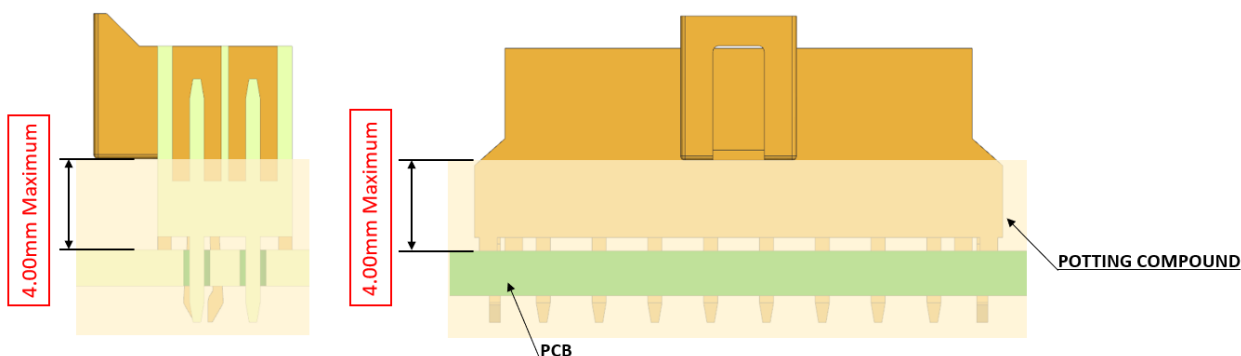
C. Micro Fit Plus Vertical header: Potting Height Recommendation



D. Ultra-Fit Max, Vertical Header: Potting Height Recommendation

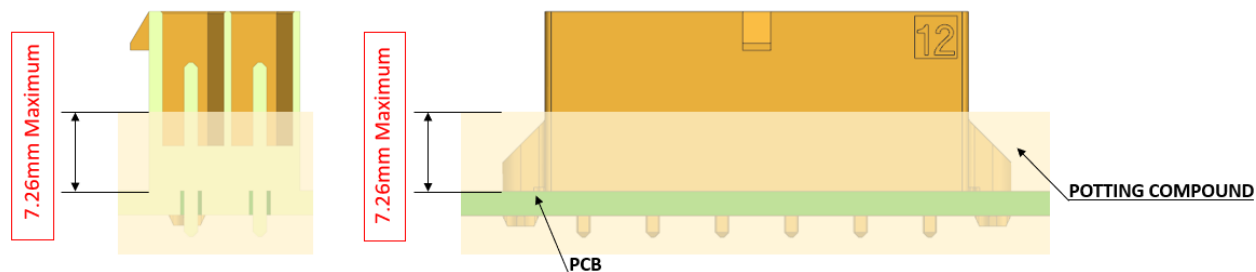


E. Nano-fit Max, Vertical Header: Potting Height Recommendation

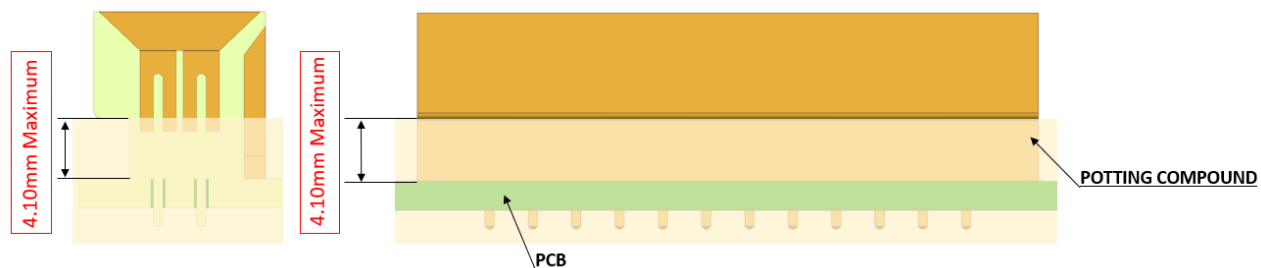


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|---|---|--|---------------------|---------------------|
| REVISION: | ECR/ECN INFORMATION: | TITLE: | | SHEET No. |
| A | EC No: 758626 DATE: 2023/07/08 | FIT FAMILY Potting Qualification for Vertical Headers | | 3 of 9 |
| DOCUMENT NUMBER: | | CREATED / REVISED BY: | CHECKED BY: | APPROVED BY: |
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| TEMPLATE FILENAME: APPLICATION_SPEC[SIZE_AJ](V.1).DOC | | | | |

F. Mega-fit Max, Vertical Header: Potting Height Recommendation



G. MICRO-FIT, Vertical Header: Potting Height Recommendation



3.0 Resin Used for Potting Qualification.

1. UF-820A / UF-820B

UF-820 <https://www.sanyu-rec.jp/en/product/electronic/entry/187.html>

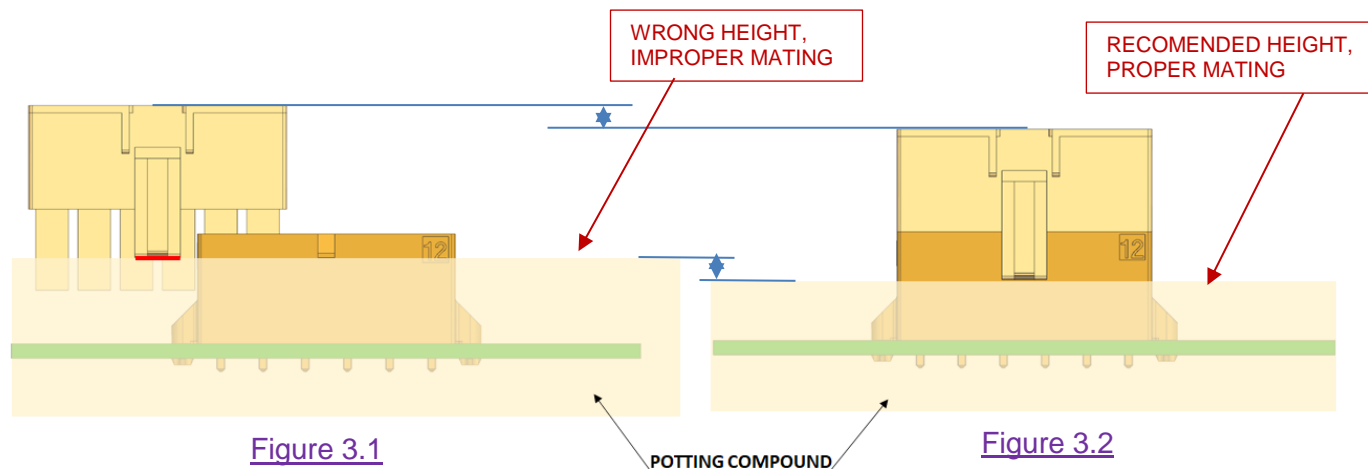
2. UF-705A / UF-705 1B

UF-705 <https://www.sanyu-rec.jp/en/product/electronic/entry/188.html>

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| REVISION: A | ECR/ECN INFORMATION: EC No: 758626 DATE: 2023/07/08 | TITLE: FIT FAMILY Potting Qualification for Vertical Headers | | SHEET No. 4 of 9 |
| DOCUMENT NUMBER: 1722990000-AS | | CREATED / REVISED BY: KARTHG3 | CHECKED BY: MRAMAKRISHNA | APPROVED BY: MRAMAKRISHNA |

4.0 Consideration of Potting

- Headers containing Drain hole feature in the housing are not recommended for potting.
- Always Follow the potting height recommended.



When the potting compound is poured above the recommended height, the receptacle does not mate properly due to obstruction/blockage created by potting compound. (Refer Figure 3.1)

When the potting compound is poured up to the recommended height, the receptacle mates properly since there is no obstruction/blockage due to potting compound. (Refer Figure 3.2)

Select the header on the following criteria.

- APPLICATION – Wire-to-board
- ORIENTATION – Vertical
- SAP Sales status – Active
- Without Drain hole
- Select a receptacle which mates with the header.
- When designing the PCB for header make sure the latch of the header is facing in the outward direction. (Refer the figure 4)
- Always pour the resin from the center of the PCB to avoid the bubble formation on the surface of the resin after potting. (Refer the figure 4)
- Check with 5 samples in the first batch. if there is no seepage into the voids, start mass production.

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| REVISION: | ECR/ECN INFORMATION: | TITLE: | | SHEET No. |
| A | EC No: 758626 DATE: 2023/07/08 | FIT FAMILY Potting Qualification for Vertical Headers | | 5 of 9 |
| DOCUMENT NUMBER: | | CREATED / REVISED BY: | CHECKED BY: | APPROVED BY: |
| 1722990000-AS | | KARTHG3 | MRAMAKRISHNA | MRAMAKRISHNA |

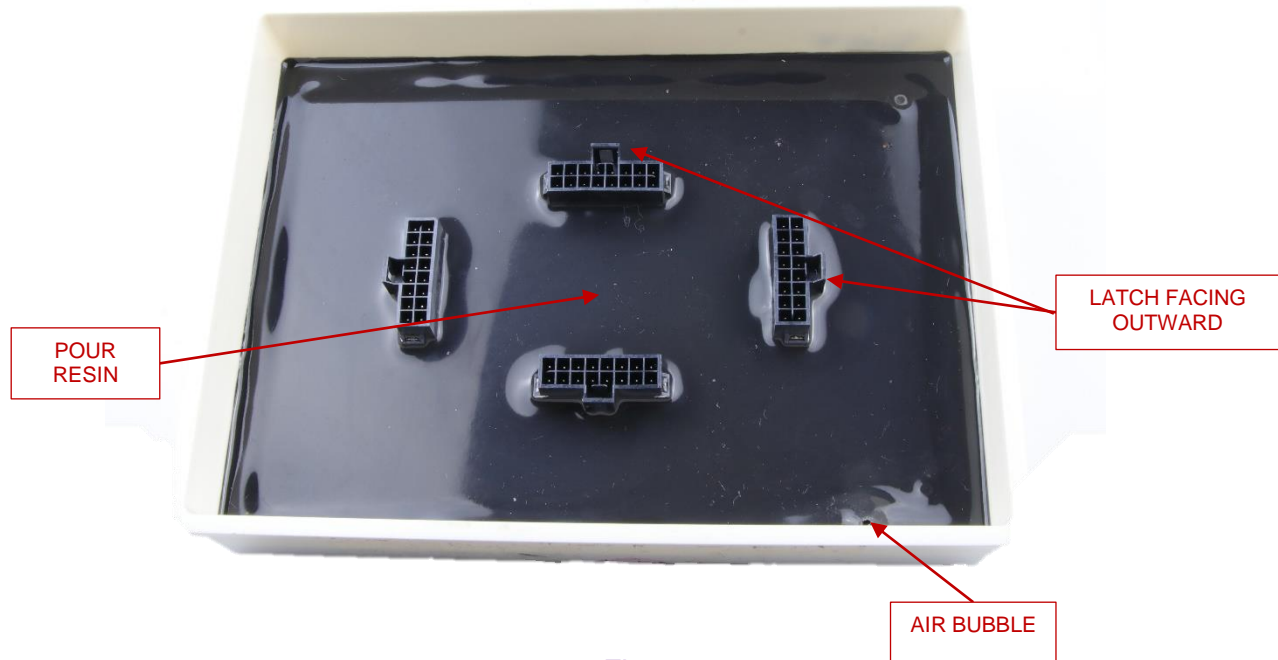


Figure 4

MINI- FIT

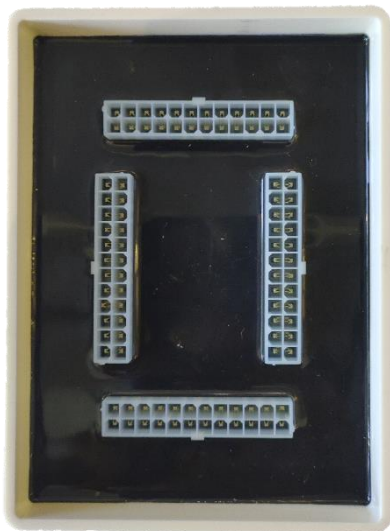


Figure 5.1

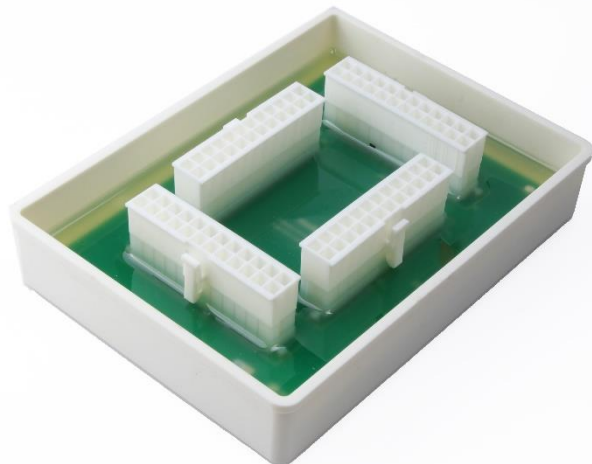


Figure 5.2

| | | | | |
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| REVISION: | ECR/ECN INFORMATION: | TITLE: | | SHEET No. |
| A | EC No: 758626 DATE: 2023/07/08 | FIT FAMILY Potting Qualification for Vertical Headers | | 6 of 9 |
| DOCUMENT NUMBER: | | CREATED / REVISED BY: | CHECKED BY: | APPROVED BY: |
| 1722990000-AS | | KARTHG3 | MRAMAKRISHNA | MRAMAKRISHNA |
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MINI- FIT MAX



Figure 6.1

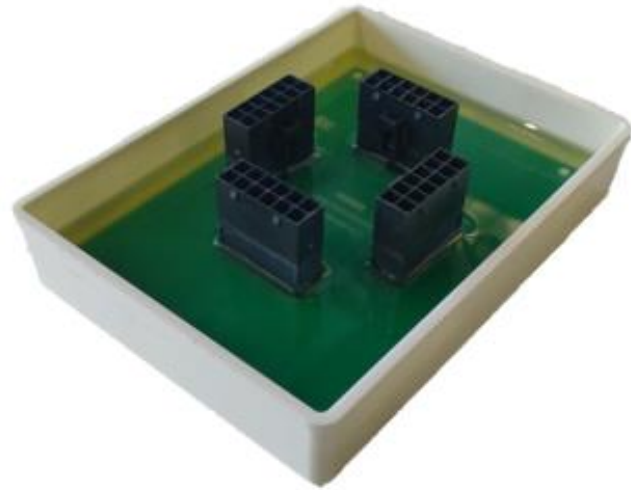


Figure 6.2

MICRO-FIT PLUS



Figure 7.1

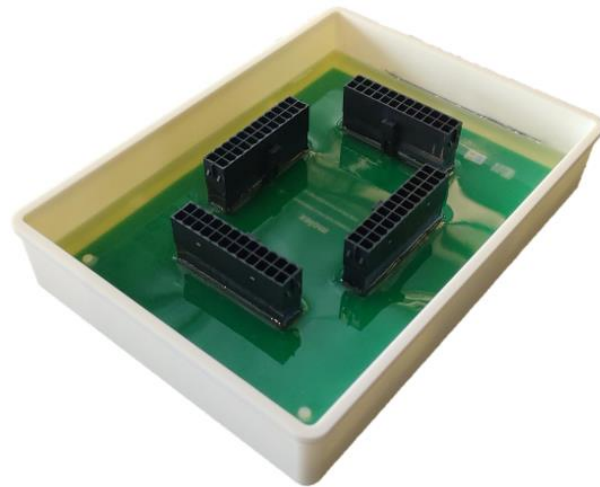


Figure 7.2

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| REVISION: | ECR/ECN INFORMATION: | TITLE: | | SHEET No. |
| A | EC No: 758626 DATE: 2023/07/08 | FIT FAMILY Potting Qualification for Vertical Headers | | 7 of 9 |
| DOCUMENT NUMBER: | | CREATED / REVISED BY: | CHECKED BY: | APPROVED BY: |
| 1722990000-AS | | KARTHG3 | MRAMAKRISHNA | MRAMAKRISHNA |

ULTRA-FIT



Figure 8.1

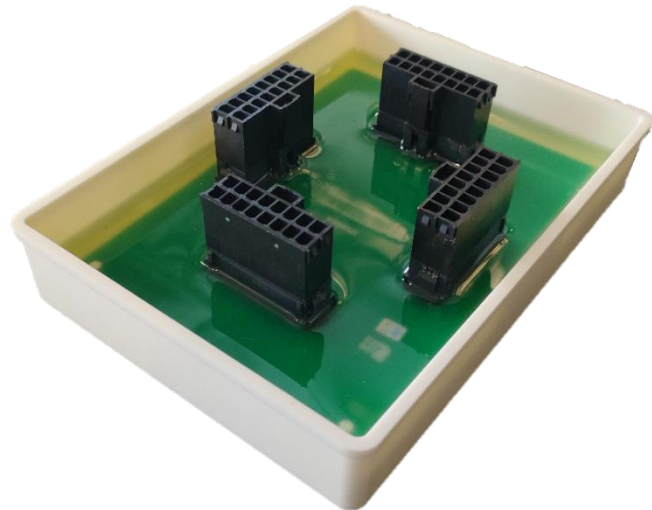


Figure 8.2

NANO-FIT



Figure 9.1



Figure 9.2

| | | | | |
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| REVISION: | ECR/ECN INFORMATION: | TITLE: | | SHEET No. |
| A | EC No: 758626 DATE: 2023/07/08 | FIT FAMILY Potting Qualification for Vertical Headers | | 8 of 9 |
| DOCUMENT NUMBER: | | CREATED / REVISED BY: | CHECKED BY: | APPROVED BY: |
| 1722990000-AS | | KARTHG3 | MRAMAKRISHNA | MRAMAKRISHNA |

MEGA-FIT

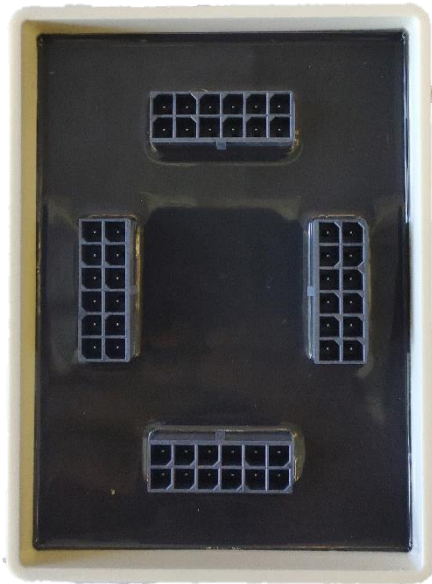


Figure 10.1

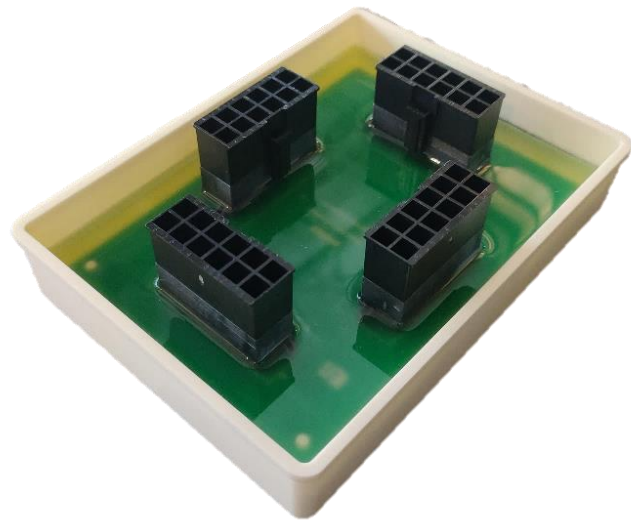


Figure 10.2

MICRO-FIT

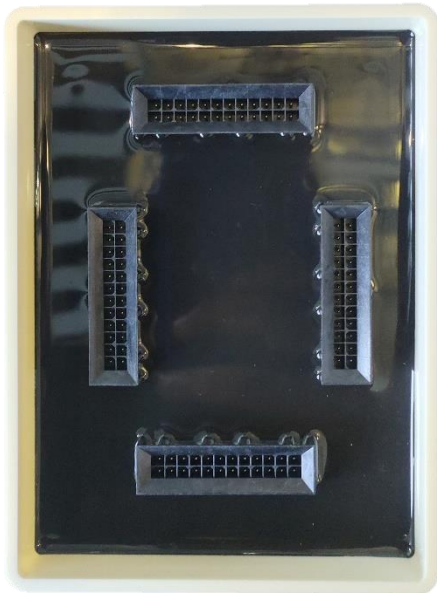


Figure 11.1

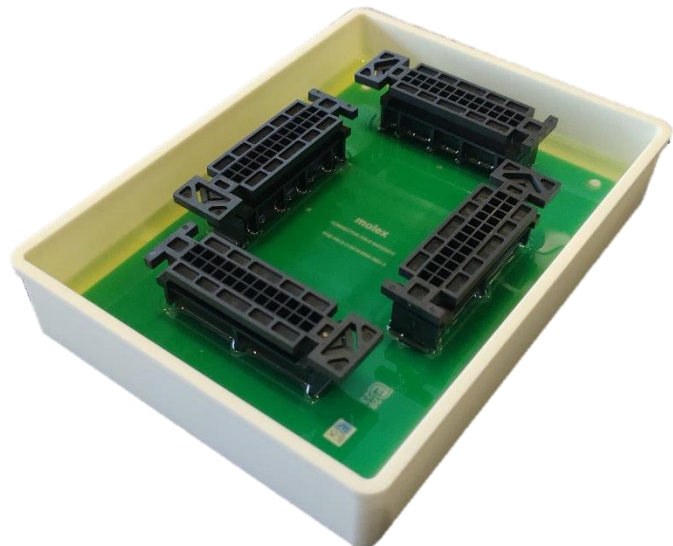


Figure 11.2

| | | | | |
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| REVISION: | ECR/ECN INFORMATION: | TITLE: | | SHEET No. |
| A | EC No: 758626 DATE: 2023/07/08 | FIT FAMILY Potting Qualification for Vertical Headers | | 9 of 9 |
| DOCUMENT NUMBER: | | CREATED / REVISED BY: | CHECKED BY: | APPROVED BY: |
| 1722990000-AS | | KARTHG3 | MRAMAKRISHNA | MRAMAKRISHNA |