Pilot Operated 2 Port Solenoid Valve New













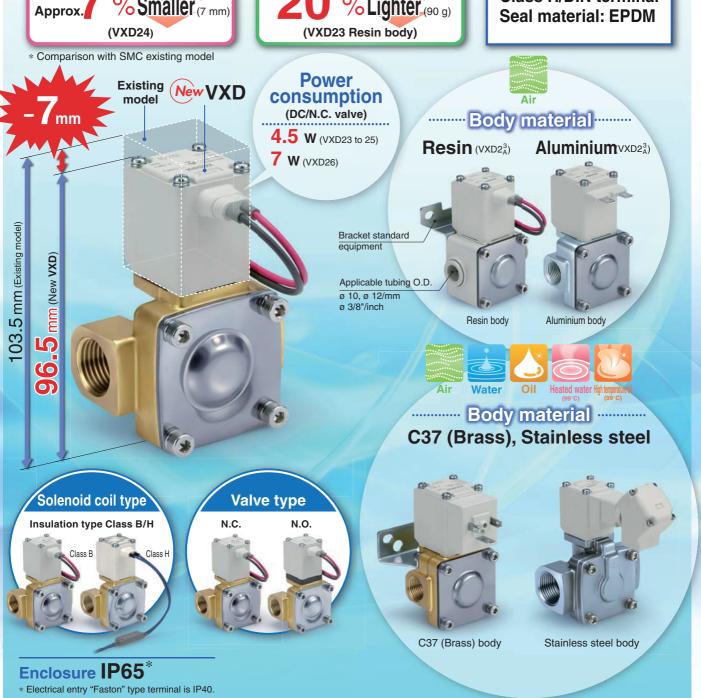








Class H/24 VDC Class H/DIN terminal







Pilot Operated 2 Port Solenoid Valve











Flame resistance UL94W-0 conformed

Flame resistant mold coil material

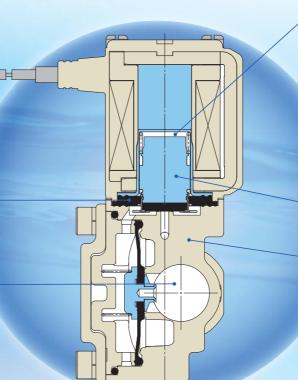
Low-noise Construction

Impact noise reduced by the rubber buffer

Piping variations

Thread piping, One-touch fitting





Clearance

By providing a buffer and clearance, we reduced the collision sound of the core when ON (when the valve is open). Because of the clearance, when using highly viscous fluids such as oil, the armature does not get stuck and the responsiveness when OFF (when the valve is closed) is improved.

Power consumption:

4.5 w (VXD23 to 25)

7 W (VXD26)

Improved armature durability

Body material

Air

Aluminium (VXD2_A³) Resin (VXD2_A³)

C37 (Brass) (VXD2_B⁴ to 2_D⁶) Stainless steel (VXD2_B⁴ to 2_D⁶)

Water/Oil/Heated water/ High temperature oil

C37 (Brass)

Stainless steel

Built-in full-wave rectifier type (AC specification: Insulation type Class B/H)

Improved durability

Service life is extended by special construction. (compared with current shading coil)

Reduced buzz noise

Rectified to DC by a full-wave rectifier, resulting in a buzz noise reduction.

Reduced apparent power (Class B, N.C. valve)

10 VA \rightarrow **7** VA (VXD23 to 25)

20 VA \rightarrow **9.5** VA (VXD26)

Improved OFF response

Specially constructed to improve the OFF response when operated with a higher viscosity fluid such as oil.

Low-noise construction

Specially constructed to reduce impact noise during operation.



		- M		Port size										
Model	Size	Orifice diameter	Body material	Thread				One-touch fitting						
				1/4	3/8	1/2	3/4	1	ø 10	ø 3/8"	ø 12			
		10A 10 mmø	Aluminium				_	_			_			
VVD03	8A 10A 15A		Resin	_	_	_	_	_	•	•	0			
VXD2 ³			C37 (Brass)		•	0	_	_	_	_	_			
			Stainless steel	•	0	0	_	_	_	_	_			
VVD04	10A	15 mma	C37 (Brass)	_	•	0	_	_	_	_	_			
VXD2 ⁴ _B	15A	15A	15A	15A	15 mmø	Stainless steel	_	•	0	_	_	_	_	_
100 p o 5	20A		00 mma	C37 (Brass)	_	_	_	0	_	_	_	_		
VXD2 ⁵		20A 20 mmø	Stainless steel	_	_	_		_	_	_	_			
VVD06	OF A	05	C37 (Brass)	_	_	_	_	•	_	_	_			
VXD2 _D ⁶	25A	25 mmø	Stainless steel	_	_	_	_	0	_	_	_			

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For Air

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For Water

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For High temperature oil

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For Air/Water/Oil

Body material: Resin		. 2
Body material: Aluminium	n, C37 (Brass), Stainless steel	. 2

Body material: C37 (Brass), Stainless steel28

For Heated	water/High	temperature	oil

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Dimensions Construction



Series VXD Common Specifications

Standard Specifications

	Valve construction		Pilot operated 2 port diaphragm type			
	Withstand pressure	е	2.0 MPa (Resin body type 1.5 MPa)			
Valve	Body material		Aluminum, Resin, C37 (Brass), Stainless steel, CAC407 (Bronze casting)			
specifications	Seal material		NBR, FKM, EPDM Note 3)			
	Enclosure		Dust-tight, Water-jet-proof type (IP65) Note 1)			
	Environment		Location without corrosive or explosive gases			
	Dated voltage	AC	100 VAC, 200 VAC, 110 VAC, 230 VAC, 220 VAC, 240 VAC, 48 VAC, 24 VAC			
	Rated voltage	DC	24 VDC, 12 VDC			
Coil	Allowable voltage	fluctuation	±10 % of rated voltage			
specifications	Allowable leakage AC		5 % or less of rated voltage			
	voltage	DC	2 % or less of rated voltage			
	Coil insulation type	•	Class B, Class H			

Note 1) Electrical entry "Faston" type terminal is IP40.

Note 2) For seal material/EPDM, refer to page 21.

⚠ Be sure to read "Specific Product Precautions" before handling.

Solenoid Coil Specifications

Normally Closed (N.C.) DC Specification

Class B

Model	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)		
VXD23 to 25	4.5	50		
VXD26	7	55		

Class H

Model	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)
VXD23 to 25	9	100
VXD26	12	100

Normally Open (N.O.) DC Specification

Class B

Model	Power consumption [W] Note 1)	Temperature rise [W] Note 2)	
VXD2A to 2C	7.5	60	
VXD2D	8.5	70	

Class H

Model	Power consumption [W] Note 1)	Temperature rise [°C] Note 2)		
VXD2A to 2C	9	100		
VXD2D	12	100		

Note 1) Power consumption: The value at ambient temperature of 20 °C and when the rated voltage is applied. (Variation: ±10 %)

Note 2) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

AC Specification (Built-in Full-wave Rectifier Type) Class B

Model	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)		
VXD23 to 25	7	60		
VXD26	9.5	70		

AC Specification (Built-in Full-wave Rectifier Type) Class B

Model	Apparent power (VA)	Temperature rise [°C]		
VXD2A to 2C	9	60		
VXD2D	10	70		

Class H

0140011								
Model	Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)						
VXD23 to 25	9	100						
VXD26	12	100						

Class H

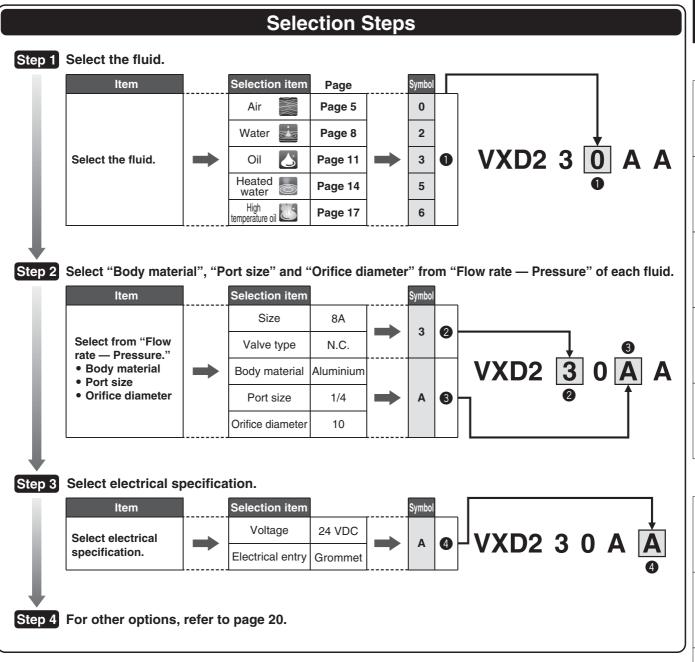
Model		Apparent power [VA] Note 1) 2)	Temperature rise [°C] Note 3)		
,	VXD2A to 2C	9	100		
	VXD2D	12	100		

Note 1) Apparent power: The value at ambient temperature of 20 °C and when the rated voltage is applied. (Variation: ±10 %)

Note 2) There is no difference in the frequency and the inrush and energized apparent power, since a rectifying circuit is used in the AC.

Note 3) The value at ambient temperature of 20 °C and when the rated voltage is applied. The value depends on the ambient environment. This is for reference.

Series VXD **Selection Steps**



For Water | For Air

For Oil

For Heated water

For High temperature oil

Dimensions | Construction | Options

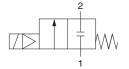
Series VXD

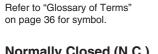


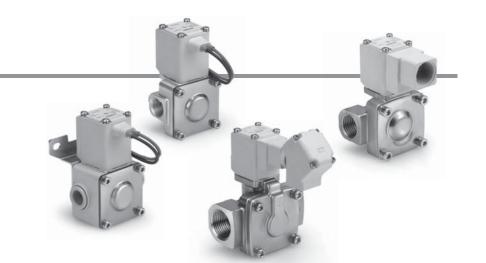


N.C.

Symbol







INUITIII	Normany Closed (N.C.)																																						
Body	Port size	Orifice diameter	Model	Minimum operating	Maximum operating	pressure differential		Flow-rate	e characte	ristics	Maximum system	Weight Note 2)																											
material	1 OIT SIZE	[mmø]	Model	pressure differential Note 1) [MPa]	AC	DC	С	b	Cv	Effective area [mm ²]	pressure [MPa]	[g]																											
	1/4 (8A)						8.5		2.0			370																											
Aluminium	3/8 (10A)						9.2	0.35	2.4			370																											
	1/2 (15A)	10	VXD230 0.02		0.02		0.9	0.7	9.2		2.4			370																									
	ø 10	TO VADZ					0.9	0.7	5.6	0.33	1.3			330																									
Resin	ø 3/8"								4.8	0.33	0.9	_	1.5	330																									
	ø 12			0.02			0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02	0.02			7.2	0.33	1.5		1.5	330							
04-1-1	3/8 (10A)	15	VXD240	1.0				18.0	0.35	5.0			720																										
Stainless steel, C37	1/2/1541	15	VAD240				' [١,	1.0	1.0	1	ļ	I								ļ		I		1		1		٠,	1.0	1.0	1.0	20.0	0.35	5.5			720
(Brass)	3/4 (20A)	20	VXD250			1.0	1.0	38.0	0.30	9.5			840																										
(Diass)	1 (25A)	25	VXD260						_		225		1360																										

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Note 3) If you need a valve for air of C37 (Brass) or SUS (Stainless steel) in the port size of 1/4, use the valve for water.

• Refer to "Glossary of Terms" on page 36 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 Note) to 60	-20 to 60

Note) Dew point temperature: –10 $^{\circ}\text{C}$ or less

Valve Leakage

Internal Leakage

	Leakage rate (Air) Note)						
Seal material	VXD23 to 26						
	(8A to 25A)						
	15 cm ³ /min or less (Aluminium body type)						
NBR, FKM	15 cm³/min or less (Resin body type)						
	2 cm ³ /min or less (Metal body type)						

External Leakage

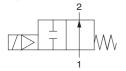
	Leakage rate (Air) Note)						
Seal material	VXD23 to 26						
	(8A to 25A)						
	15 cm ³ /min or less (Aluminium body type)						
NBR, FKM	15 cm ³ /min or less (Resin body type)						
	1 cm ³ /min or less (Metal body type)						



Model/Valve Specifications

N.O.

Symbol



Refer to "Glossary of Terms" on page 36 for symbol.

Normally Open (NO)

Nonnai	iy Open (14.0.)										
Body	Port size	Orifice diameter	Model	Minimum operating	Maximum operating	pressure differential		Flow-rate	e characte	ristics	Maximum system	Weight Note 2)
material	1 011 5126	[mmø]	Model	pressure differential Note 1) [MPa]	AC	DC	С	b	Cv	Effective area [mm ²]	pressure [MPa]	[g]
Aluminium	1/4 (8A)		VXD2A0		0.6	0.4	8.5		2.0			390
	3/8 (10A)						9.2	0.35	2.4			390
	1/2 (15A)	10					9.2		2.4			390
	ø 10	10					5.6		1.3			350
Resin	ø 3/8"			0.02			4.8	0.33	0.9	_	,_ [350
	ø 12			0.02			7.2		1.5		1.5	350
04-1-1	3/8 (10A)	15	VXD2B0				18.0	0.35	5.0			740
Stainless steel, C37	1/2 (15A)	15	VADZDU		0.7	0.7	20.0	0.35	5.5			740
(Brass)	3/4 (20A)	20	VXD2C0		0.7	0.7	38.0	0.30	9.5			860
(Dia33)	1 (25A)	25	VXD2D0					_		225		1390

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively. Note 3) If you need a valve for air of C37 (Brass) or SUS (Stainless steel) in the port size of 1/4, use the valve for water.

• Refer to "Glossary of Terms" on page 36 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-10 Note) to 60	-20 to 60

Note) Dew point temperature: -10 °C or less

Valve Leakage

Internal Leakage

	Leakage rate (Air) Note)						
Seal material	VXD2A to 2D						
	(8A to 25A)						
	15 cm ³ /min or less (Aluminium body type)						
NBR, FKM	15 cm³/min or less (Resin body type)						
	2 cm ³ /min or less (Metal body type)						

External Leakage

	3
	Leakage rate (Air) Note)
Seal material	VXD2A to 2D
	(8A to 25A)
	15 cm ³ /min or less (Aluminium body type)
NBR, FKM	15 cm ³ /min or less (Resin body type)
	1 cm ³ /min or less (Metal body type)





How to Order



VXD2 3 0 A A A

	Fluid
0	Air

Size	-Valve t	уре		Body material/Port size/Orifice diameter					
Symbol	Size	Valve type		Symbol	Body material	Port size	Orifice diameter		
				Α		1/4			
3	8A	N.C.		В	Aluminium	3/8			
	10A			С		1/2	10		
	15A			D		ø 10 One-touch fitting	10		
A Note 1)	ISA	N.O.		E	Resin	ø 3/8" One-touch fitting			
				F		ø 12 One-touch fitting			
4		N.C.		G	C37	3/8			
-	10A	IV.C.		Н	(Brass)	1/2	15		
В	15A	N.O.		J	Stainless	3/8	15		
В		N.O.		K	steel	1/2			
5	004	N.C.		L	C37 (Brass)	0/4	00		
С	20A	N.O.		M	Stainless steel	3/4	20		
6	054	N.C.		N	C37 (Brass)		05		
D	25A	N.O.		Р	Stainless steel	1	25		

Note 1) VXD2A0 only possible with other options with one-touch fitting (-, C, H and Z). Note 2) If you need a valve for air of C37 (Brass) or SUS (Stainless steel) in the port size of 1/4, use the valve for water.

	Voltage	/Electrical entry	(coil ir	sulation	type: Class B)
Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z1W	24 VAC	Conduit terminal (With
В	100 VAC	Grommet	Z1N	12 VDC	surge voltage suppressor
С	110 VAC	(With surge	Z1P	48 VAC	Canduit
D	200 VAC	voltage	Z1Q	220 VAC	Conduit (With surge
E	230 VAC	suppressor)	Z1R	240 VAC	voltage
F	24 VDC	'	Z1Y	24 VAC	suppressor)
G	24 VDC	DINIA	Z1S	12 VDC	Suppressor)
Н	100 VAC	DIN terminal (With surge	Z1T	12 VDC	Faston terminal
J	110 VAC	voltage	Z2A	24 VDC	
K	200 VAC	suppressor)	Z2B	100 VAC	
L	230 VAC	Cupp. Coco.,	Z2C	110 VAC	DINI to make - 1
M	24 VDC		Z2D	200 VAC	DIN terminal
N	100 VAC	Conduit terminal	Z2E	230 VAC	(With surge voltage
Р	110 VAC	(With surge	Z2F	48 VAC	suppressor,
Q	200 VAC	voltage suppressor)	Z2G	220 VAC	with light)
R	230 VAC	Suppressor)	Z2H	240 VAC	, was again,
S	24 VDC	0 1 1	Z2V	24 VAC	
Т	100 VAC	Conduit (With surge	Z2J	12 VDC	
U	110 VAC	voltage	Z2K	24 VDC	
V	200 VAC	suppressor)	Z2L	100 VAC	
W	230 VAC	Suppressor)	Z2M	110 VAC	Conduit terminal
Υ	24 VDC	Faston terminal	Z2N	200 VAC	(With surge
Z1A	48 VAC	Grommet	Z2P	230 VAC	voltage
Z1B	220 VAC	(With surge	Z2Q	48 VAC	suppressor,
Z1C	240 VAC	voltage	Z2R	220 VAC	with light)
Z1U	24 VAC	suppressor)	Z2S	240 VAC	
Z1D	12 VDC	Grommet	Z2W	24 VAC	
		Grommet	Z2T	12 VDC	
Z1E	12 VDC	(With surge	Z3A	24 VDC	
		voltage suppressor)	Z3B	100 VAC	
Z1F	48 VAC	DIN terminal	Z3C	110 VAC	DIN terminal
Z1G	220 VAC	DIN terminal (With surge	Z3D	200 VAC	(With surge
Z1H	240 VAC	voltage	Z3E	230 VAC	voltage
Z1V	24 VAC	suppressor)	Z3F	48 VAC	suppressor,
Z1J	12 VDC	- Juppi (00001)	Z3G	220 VAC	without DIN
Z1K	48 VAC	Conduit terminal	Z3H	240 VAC	connector)
Z1L	220 VAC	(With surge	Z3V	24 VAC	
Z1M	240 VAC	voltage suppressor)	Z3J	12 VDC	

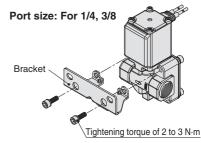
With bracket

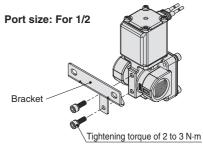
_	No
XB	Yes

Note) Bracket is standardised with the resin body type (VXD230 $^{\text{D}}_{\Xi}\Box$). No need to add "XB".

* The bracket for aluminium, C37 (Brass) and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

VXD2³ ☐ Bracket mounting dimensions





Other options

Othe	• Other options									
Symbol	Seal material ^{Note 1)}	Oil-free	Port thread							
_	NBR	_	Rc, With one-touch fitting Not							
Α	NBR		G							
В	INDIA	_	NPT							
С	FKM	_	Rc, With one-touch fitting Note 2)							
D	NBR		G							
E	NDN	0	NPT							
F	FKM		G							
G	I IXIVI	_	NPT							
Н			Rc, With one-touch fitting Note 2)							
K	FKM	0	G							
L			NPT							
Z	NBR	0	Rc, With one-touch fitting Note 2)							

Note 1) For low concentration ozone resistant, select seal material FKM.

Note 2) One-touch fittings are attached to the resin body type.

 ${\sf Dimensions} \to {\sf Page} \ {\sf on} \ {\sf and} \ {\sf after} \ {\sf 24} \ ({\sf Single} \ {\sf Unit})$



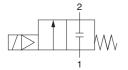


Possible to use this for air. Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications for air.

Model/Valve Specifications

N.C.

Symbol



Refer to "Glossary of Terms" on page 36 for symbol.

Normally Closed (N.C.)

Body	Port size	Orifice diameter	Model	Minimum operating	Maximum operating pressure differential		Flow-rate characteristics		Maximum system	Weight ^{Note 2}
material	T OIT SIZE	[mmø]	Model	pressure differential Note 1) [MPa]	AC	DC	$Av (x 10^{-6}m^2)$	Conversion Cv	pressure [MPa]	[g]
	1/4 (8A)						46	1.9		480
	3/8 (10A) 10	10	10 VXD232		0.7	0.5	58	2.4		480
Stainless	1/2 (15A)						58	2.4		480
steel, C37	3/8 (10A)	15	VXD242	0.02	1.0	1.0	110	4.5	1.5	720
(Brass)	1/2 (15A)	15	V A D Z 4 Z				130	5.5		720
	3/4 (20A) 20 VXD252		1.0	1.0	230	9.5		840		
	1 (25A)	25	VXD262				310	13		1360

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 36 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 60 Note)	-20 to 60

Note) No freezing

Valve Leakage

Internal Leakage

	9
Seal material	Leakage rate (Water) Note)
	VXD23 to 26 (8A to 25A)
NBR, FKM	0.2 cm ³ /min or less

External Leakage

	211490
Seal material	Leakage rate (Water) Note)
	VXD23 to 26 (8A to 25A)
NBR, FKM	0.1 cm ³ /min or less

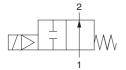


For Water

Model/Valve Specifications

N.O.

Symbol



Refer to "Glossary of Terms" on page 36 for symbol.

Normally Open (N.O.)

	., -, -, -, -, -, -, -, -, -, -, -, -, -,									
Body	Port size	Orifice diameter	Model	Model Minimum operating		Maximum operating pressure differential		Flow-rate characteristics		Weight Note 2)
material	1 011 5126	[mmø]	Model	pressure differential Note 1) [MPa]	AC	DC	Av (x 10 ⁻⁶ m ²)	Conversion Cv	pressure [MPa]	[g]
	1/4 (8A)						46	1.9		500
	3/8 (10A)	10	VXD2A2		0.4	0.3	58	2.4		500
Stainless	1/2 (15A)						58	2.4		500
steel, C37	3/8 (10A)	15	VXD2B2	0.02	0.7	0.7 0.7	110	4.5	1.5	740
(Brass)	1/2 (15A)	15	VADZDZ				130	5.5		740
	3/4 (20A)	20	VXD2C2			0.7	230	9.5		860
	1 (25A)	25	VXD2D2				310	13		1390

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 36 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 60 Note)	-20 to 60

Note) No freezing

Valve Leakage

Internal Leakage

Seal material	Leakage rate (Water) Note)
	VXD2A to 2D (8A to 25A)
NBR, FKM	0.2 cm ³ /min or less

External Leakage

Seal material	Leakage rate (Water) Note)
Sear material	VXD2A to 2D (8A to 25A)
NBR, FKM	0.1 cm ³ /min or less



How to Order

VXD2	3	2 /		
	— Fluid			

Water

2

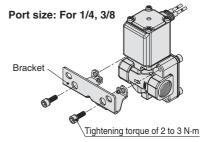
Size	-Valve t	уре		Bod	Body material/Port size/Orifice diameter					
Symbol	Size	Valve type		Symbol	Body material	Port size	Orifice diameter			
				Α	C37	1/4				
3	8A	N.C.		В	(Brass)	3/8				
	10A 15A			С	(2.000)	1/2	10			
				D	0	1/4	10			
Α		N.O.		Е	Stainless steel	3/8				
				F	0.00.	1/2				
				G	C37	3/8				
4	10A	N.C.	N.C. H		.C. H (Brass		(Brass)	1/2	15	
В	15A	5A N.O.		J	Stainless	3/8	15			
В		N.O.		K stee		1/2				
5	20A	N.C.		L	C37 (Brass)	0/4	00			
С	ZUA	N.O.		M	Stainless steel	3/4	20			
6	054	N.C.		N	C37 (Brass)	4	05			
D	25A	N.O.		Р	Stainless steel	1	25			

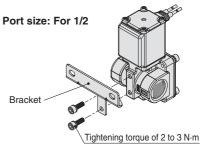
Voltage/Electrical entry (coil insulation type: Class B									
Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry				
Α	24 VDC	Grommet	Z1W	24 VAC	Conduit terminal (With				
В	100 VAC	Grommet	Z1N	12 VDC	surge voltage suppressor)				
С	110 VAC	(With surge	Z1P	48 VAC	Conduit				
D	200 VAC	voltage	Z1Q	220 VAC	(With surge				
E	230 VAC	suppressor)	Z1R	240 VAC	voltage				
F	24 VDC		Z1Y	24 VAC	suppressor)				
G	24 VDC	DIN terminal	Z1S	12 VDC	оцрр. осос. /				
Н	100 VAC	(With surge	Z1T	12 VDC	Faston terminal				
J	110 VAC	voltage	Z2A	24 VDC					
K	200 VAC	suppressor)	Z2B	100 VAC					
L	230 VAC	, ,	Z2C	110 VAC	DIN terminal				
M	24 VDC		Z2D	200 VAC	(With surge				
N	100 VAC	Conduit terminal (With surge	Z2E	230 VAC	voltage				
Р	110 VAC	voltage	Z2F	48 VAC	suppressor,				
Q	200 VAC	suppressor)	Z2G	220 VAC	with light)				
R	230 VAC	оцругоссогу	Z2H	240 VAC	,				
S	24 VDC	Conduit	Z2V	24 VAC					
Т	100 VAC	(With surge	Z2J	12 VDC					
U	110 VAC	voltage	Z2K	24 VDC					
V	200 VAC	suppressor)	Z2L	100 VAC					
W	230 VAC	,	Z2M	110 VAC	Conduit terminal				
Υ	24 VDC	Faston terminal	Z2N	200 VAC	(With surge				
Z1A	48 VAC	Grommet	Z2P	230 VAC	voltage				
Z1B	220 VAC	(With surge	Z2Q	48 VAC	suppressor,				
Z1C	240 VAC	voltage	Z2R	220 VAC	with light)				
Z1U	24 VAC	suppressor)	Z2S	240 VAC					
Z1D	12 VDC	Grommet	Z2W	24 VAC					
-4-	10.1/00	Grommet	Z2T	12 VDC					
Z1E	12 VDC	(With surge	Z3A	24 VDC					
		voltage suppressor)	Z3B	100 VAC					
Z1F	48 VAC	DIN terminal	Z3C	110 VAC	DIN terminal				
Z1G	220 VAC	(With surge	Z3D	200 VAC	(With surge				
Z1H	240 VAC	voltage	Z3E	230 VAC	voltage				
Z1V	24 VAC	suppressor)	Z3F	48 VAC	suppressor,				
Z1J	12 VDC		Z3G	220 VAC	without DIN				
Z1K	48 VAC	Conduit terminal	Z3H	240 VAC	connector)				
Z1L	220 VAC	(With surge	Z3V	24 VAC					
Z1M	240 VAC	voltage suppressor)	Z3J	12 VDC					

With bracket No XB

* The bracket for aluminium, C37 (Brass) and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

VXD2³ ☐ Bracket mounting dimensions





Othe	Other options							
Symbol	Seal material ^{Note)}	Oil-free	Port thread					
_	NBR	_	Rc					
Α	NBR		G					
В	INDIT	_	NPT					
С	FKM	_	Rc					
D	NBR	0	G					
E	INDI	0	NPT					
F	FKM		G					
G	I IXIVI	_	NPT					
Н			Rc					
K	FKM	0	G					
L			NPT					
Z	NBR	0	Rc					

Note) For low concentration ozone resistant and deionised water, select seal material FKM.

Dimensions → Page on and after 26 (Single Unit)

Series VXD



Possible to use this for air and water.

Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications of the fluid used.

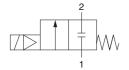
↑ When the fluid is oil. —

The kinematic viscosity must not exceed 50 mm²/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Model/Valve Specifications



Symbol



Refer to "Glossary of Terms" on page 36 for symbol.

Normally Closed (N.C.)

Body	Port size	Orifice diameter	Model	Minimum operating	Maximum operating pressure differential		Flow-rate characteristics		Maximum system	Weight Note 2)
material	Port size	[mmø]	Model	pressure differential Note 1) [MPa]	AC	DC	Av (x 10 ⁻⁶ m ²)	Conversion Cv	pressure [MPa]	[g]
	1/4 (8A)				0.5	0.4	46	1.9	1.5	480
	3/8 (10A)	10	VXD233				58	2.4		480
Stainless	1/2 (15A)						58	2.4		480
steel, C37	3/8 (10A)	15	VXD243	1			110	4.5		720
(Brass)	1/2 (15A)	15					130	5.5		720
(Diass)	3/4 (20A)	20	VXD253				230	9.5		840
	1 (25A)	25	VXD263				310	13		1360

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 36 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-5 ^{Note)} to 60	-20 to 60

Note) Kinematic viscosity: 50 mm²/s or less

Valve Leakage

Internal Leakage

	Seal material	Leakage rate (Oil) Note)
		VXD23 to 26 (8A to 25A)
	FKM 0.2 cm ³ /min or less	

External Leakage

	External Leakage							
	Seal material	Leakage rate (Oil) Note)						
		VXD23 to 26 (8A to 25A)						
	FKM	0.1 cm ³ /min or less						

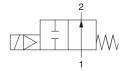
MWhen the fluid is oil.

The kinematic viscosity must not exceed 50 mm²/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Model/Valve Specifications

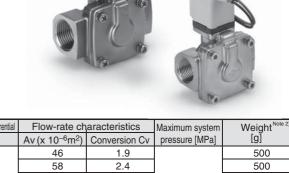
N.O.

Symbol



Refer to "Glossary of Terms" on page 36 for symbol.

Normally Open (NO)



Normany Open (N.O.)										
Body	Port size	Orifice diameter	Model	Minimum operating M		Maximum operating pressure differential FIG		Flow-rate characteristics		Weight ^{Note 2)}
material	FUIT SIZE	[mmø]	Model	pressure differential Note 1) [MPa]	AC	DC	$Av (x 10^{-6}m^2)$	Conversion Cv	pressure [MPa]	[g]
	1/4 (8A)			VXD2A3	0.4	0.4 0.3	46	1.9		500
	3/8 (10A)	10	VXD2A3				58	2.4		500
Stainless	1/2 (15A)						58	2.4		500
steel, C37		15	VXD2B3	0.02		0.6	110	4.5	1.5	740
(Brass)	1/2 (15A)	15	VADZDO		0.6		130	5.5		740
	3/4 (20A)	20	VXD2C3				230	9.5		860
	1 (25A)	25	VXD2D3				310	13		1390

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 36 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-5 Note) to 60	-20 to 60

Note) Kinematic viscosity: 50 mm²/s or less

Valve Leakage

Internal Leakage

a.	mtorria: =oanago						
Caal material	Leakage rate (Oil) Note)						
Seal material	VXD2A to 2D (8A to 25A)						
FKM	0.2 cm ³ /min or less						

External Leakage

External	External Ecakage							
Seal material	Leakage rate (Oil) Note)							
	VXD2A to 2D (8A to 25A)							
FKM	0.1 cm ³ /min or less							





How to Order



VXD2 3 3 A A A

Common Specifications
Seal material FKM

Fluid •

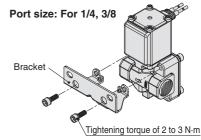
3

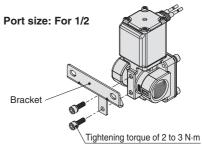
		With	bracket
	[_	No
_		XB	Yes

Body material/Port size/Orifice diameter Size—Valve type Valve Body Symbol Size Symbol Port size Orifice diameter type material Α 1/4 C37 3 N.C. В 3/8 8A (Brass) С 1/2 10A 10 D 1/4 15A Stainless Ε Α N.O 3/8 F 1/2 G 3/8 C37 4 N.C. 10A Н (Brass) 1/2 15 15A J 3/8 Stainless В N.O. K steel 1/2 5 C37 (Brass) L N.C. 20A 3/4 20 C Stainless steel N.O. M 6 N.C. N C37 (Brass) 25A 25 D N.O. P Stainless steel

* The bracket for aluminium, C37 (Brass) and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

VXD2³_A□ Bracket mounting dimensions





Voltage/Electrical entry (coil insulation type: Class B) ●

	Voltage	Electrical entry	(COII II	isulation	type. Class b)
Symbol	Voltage	Electrical entry	Symbol	Voltage	Electrical entry
Α	24 VDC	Grommet	Z1W	24 VAC	Conduit terminal (With
В	100 VAC	Grommet	Z1N	12 VDC	surge voltage suppressor)
С	110 VAC	(With surge	Z1P	48 VAC	Conduit
D	200 VAC	voltage	Z1Q	220 VAC	Conduit (With surge
E	230 VAC	suppressor)	Z1R	240 VAC	voltage
F	24 VDC		Z1Y	24 VAC	suppressor)
G	24 VDC	DIN terminal	Z1S	12 VDC	oupprocess)
Н	100 VAC	(With surge	Z1T	12 VDC	Faston terminal
J	110 VAC	voltage	Z2A	24 VDC	
K	200 VAC	suppressor)	Z2B	100 VAC	
L	230 VAC	озири сосол,	Z2C	110 VAC	DIN terminal
M	24 VDC		Z2D	200 VAC	(With surge
N	100 VAC	Conduit terminal (With surge	Z2E	230 VAC	voltage
Р	110 VAC	voltage	Z2F	48 VAC	suppressor,
Q	200 VAC	suppressor)	Z2G	220 VAC	with light)
R	230 VAC	оприсосот)	Z2H	240 VAC	
S	24 VDC	Conduit	Z2V	24 VAC	
Т	100 VAC	(With surge	Z2J	12 VDC	
U	110 VAC	voltage	Z2K	24 VDC	
V	200 VAC	suppressor)	Z2L	100 VAC	_
W	230 VAC	, ,	Z2M	110 VAC	Conduit terminal
Υ	24 VDC	Faston terminal	Z2N	200 VAC	(With surge
Z1A	48 VAC	Grommet	Z2P	230 VAC	voltage
Z1B	220 VAC	(With surge	Z2Q	48 VAC	suppressor,
Z1C	240 VAC	voltage	Z2R	220 VAC	with light)
Z1U	24 VAC	suppressor)	Z2S	240 VAC	
Z1D	12 VDC	Grommet	Z2W	24 VAC	_
745	40.1/00	Grommet	Z2T	12 VDC	
Z1E	12 VDC	(With surge	Z3A	24 VDC	_
	10.1/1.0	voltage suppressor)	Z3B	100 VAC	_
Z1F	48 VAC	DIN terminal	Z3C	110 VAC	DIN terminal
Z1G	220 VAC	(With surge	Z3D	200 VAC	(With surge
Z1H	240 VAC	voltage	Z3E	230 VAC	voltage
Z1V	24 VAC	suppressor)	Z3F	48 VAC	suppressor,
Z1J	12 VDC	0 100	Z3G	220 VAC	without DIN
Z1K	48 VAC	Conduit terminal	Z3H	240 VAC	connector)
Z1L	220 VAC	(With surge	Z3V	24 VAC	1

Other options

- Other options							
Symbol	Oil-free	Port thread					
_	_	Rc					
Α		G					
В		_	NPT				
D		G					
E		NPT					
Z	0	Rc					

Dimensions → Page on and after 26 (Single Unit)



Z1M

240 VAC voltage suppressor)

Z3J

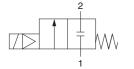


Possible to use this for air (up to 99 °C) and water. Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications of the fluid used.

Model/Valve Specifications

N.C.

Symbol



Refer to "Glossary of Terms" on page 36 for symbol.





Normally Closed (N.C.)

Normally Closed (N.C.)										
Body	Port size	Orifice diameter	Model	Minimum operating	Maximum operating pressure differential		Flow-rate characteristics		Maximum system	Weight ^{Note 2)}
material	FUIT SIZE	[mmø]	Model	pressure differential Note 1) [MPa]	AC	DC	$Av (x 10^{-6}m^2)$	Conversion Cv	pressure [MPa]	[g]
	1/4 (8A)		VXD235 VXD245	0.02		0.5	46	1.9		480
	3/8 (10A)	10			0.7		58	2.4		480
Stainless	1/2 (15A)						58	2.4		480
	3/8 (10A)	15			1.0	1.0	110	4.5	1.5	720
(Brass)	1/2 (15A)	15					130	5.5		720
	3/4 (20A)	20	VXD255				230	9.5		840
	1 (25A)	25	VXD265				310	13		1360

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 36

for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 99	-20 to 60

Note) No freezing

Valve Leakage

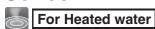
Internal Leakage

Seal material	Leakage rate (Water) Note)
	VXD23 to 26 (8A to 25A)
EPDM	0.2 cm ³ /min or less

External Leakage

External Leakage					
Coal material	Leakage rate (Water) Note)				
Seal material	VXD23 to 26 (8A to 25A)				
EPDM	0.1 cm ³ /min or less				

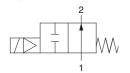




Model/Valve Specifications

N.O.

Symbol



Refer to "Glossary of Terms" on page 36 for symbol.





Normally Open (N.O.)

Body	Port size	Orifice diameter			Maximum operating pressure differential		Flow-rate characteristics		Maximum system	Weight ^{Note 2)}
material	1 011 5120	[mmø]	Model	pressure differential Note 1) [MPa]	AC	DC	Av (x 10 ⁻⁶ m ²)	Conversion Cv	pressure [MPa]	[g]
	1/4 (8A)						46	1.9		500
	3/8 (10A)	10	VXD2A5	D2B5 0.02	0.4		58	2.4	1.5	500
Stainless	1/2 (15A)						58	2.4		500
steel, C37	3/8 (10A)	15	VXD2B5				110	4.5		740
(Brass)	1/2 (15A)	15					130	5.5		740
	3/4 (20A)	20	VXD2C5				230	9.5		860
	1 (25A)	25	VXD2D5				310	13		1390

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 36 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
1 to 99	-20 to 60

Note) No freezing

Valve Leakage

Internal Leakage

Seal material	Leakage rate (Water) Note)
	VXD2A to 2D (8A to 25A)
EPDM	0.2 cm ³ /min or less

External Leakage

	Seal material	Leakage rate (Water) Note)
		VXD2A to 2D (8A to 25A)
	EPDM	0.1 cm ³ /min or less

Note) Leakage is the value at ambient temperature 20 $^{\circ}\text{C}.$



RoHS

How to Order

VXD2

Common Specifications EPDM Seal material

Fluid

5 Heated water

Size	-Valve	type		Bod	y material	/Port size/Orif	ice diameter	
Symbol	Size	Valve type		Symbol	Body material	Port size	Orifice diameter	
				Α	C37	1/4		
3	8A	N.C.		В	(Brass)	3/8		
	10A			С	(2:000)	1/2	10	
	15A			D	· ·	1/4	10	
Α	13A	N.O.		Е	Stainless steel	3/8		
				F	0.00.	1/2		
_]	G	C37	3/8		
4	10A	N.C.		H (Brass)		1/2	15	
В	15A	15A		J	Stainless	3/8		
В		N.O.]	K	steel	1/2		
5		N.C.		L	C37 (Brass)	0//		
С	20A	N.O.		M	Stainless steel	3/4	20	
6	054	N.C.		N	C37 (Brass)		05	
D	25A		N.O.		Stainless steel	1	25	

Voltage/Electrical entry (coil insulation type: Class H) •

Symbol	Voltage	Electrical entry				
Α	24 VDC	Grommet				
В	100 VAC	Grommet				
С	110 VAC	(With surge				
D	200 VAC	voltage				
E	230 VAC	suppressor)				
G	24 VDC	DIN terminal Note 1) 2)				
Н	100 VAC	(With surge				
J	110 VAC	voltage				
K	200 VAC	suppressor)				
L	230 VAC	30pp.0001)				
N	100 VAC	Conduit terminal				
Р	110 VAC	(With surge				
Q	200 VAC	voltage				
R	230 VAC	suppressor)				
Т	100 VAC	Conduit				
U	110 VAC	(With surge				
V	200 VAC	voltage				
W	230 VAC	suppressor)				
Z1A	48 VAC	Grommet				
Z1B	220 VAC	(With surge				
Z1C	240 VAC	voltage				
Z1U	24 VAC	suppressor)				
Z1F	48 VAC	DIN terminal Note 1) 2)				
Z1G	220 VAC	(With surge				
Z1H	240 VAC	voltage				
Z1V	24 VAC	suppressor)				
Z1K	48 VAC	Conduit terminal				
Z1L	220 VAC	(With surge				
Z1M	240 VAC	voltage suppressor)				
Z1W	24 VAC	. cago oapprooon/				
Z1P	48 VAC	Conduit				
Z1Q	220 VAC	(With surge				
Z1R	240 VAC	voltage				
Z1Y	24 VAC	suppressor)				

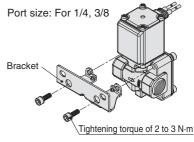
Symbol	Voltage	Electrical entry
Z2A	24 VDC	
Z2B	100 VAC	DIN terminal Note 1) 2)
Z2C	110 VAC	(With surge
Z2D	200 VAC	voltage
Z2E	230 VAC	suppressor,
Z2F	48 VAC	with light)
Z2G	220 VAC	
Z2H	240 VAC	
Z2V	24 VAC	
Z2L	100 VAC	
Z2M	110 VAC	Conduit terminal
Z2N	200 VAC	(With surge
Z2P	230 VAC	voltage
Z2Q	48 VAC	suppressor,
Z2R	220 VAC	with light)
Z2S	240 VAC	
Z2W	24 VAC	

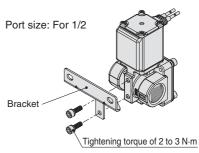
- Note 1) AC voltage coil for "H" of DIN terminal type does not have full-wave rectifier. Full-wave rectifier is built on the DIN connector side. Please refer to page 35 to order it as an accessory.
- Note 2) DIN connector insulation class is Class "B".
- Note 3) Faston terminal is not available.

 With bracket Nο Yes

The bracket for aluminium, C37 (Brass) and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

VXD2³/_A□ Bracket mounting dimensions





Other options

Symbol	Oil-free	Port thread				
_	_	Rc				
Α		G				
В	_	NPT				
D	0	G				
E	0	NPT				
Z	0	Rc				

For Air

For Water

For Oil

For Heated water

For High temperature oil

Dimensions | Construction | Options

Dimensions → Page on and after 32 (Single Unit)



Series VXD



For High temperature oil

Possible to use this for air (up to 99 °C) and water. Note that the maximum operating pressure differential and flow-rate characteristics should be within the specifications of the fluid used.

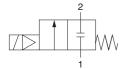
↑ When the fluid is oil. —

The kinematic viscosity must not exceed 50 mm²/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Model/Valve Specifications

N.C.

Symbol



Refer to "Glossary of Terms" on page 36 for symbol.



Normally Closed (N.C.)

Body	Port size	Orifice diameter	Model	Min. operating pressure		essure differential		aracteristics	Max. system	Weight ^{Note 2)}
material	. 011 0120	[mmø]		differential Note 1) [MPa]	AC	DC	$Av (x 10^{-6} m^2)$	Conversion Cv	pressure [MPa]	[g]
	1/4 (8A)						46	1.9		480
	3/8 (10A)	10	VXD236		0.5	0.4	58	2.4		480
Stainless	1/2 (15A)						58	2.4		480
steel, C37	3/8 (10A)	15	VXD246				110	4.5	1.5	720
(Brass)	1/2 (15A)	15	V X D 240	770240		7 0.7	130	5.5	-	720
	3/4 (20A)	20	VXD256		0.7		230	9.5		840
	1 (25A)	25	VXD266				310	13		1360

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 36 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-5 Note) to 100	-20 to 60

Note) Kinematic viscosity: 50 mm²/s or less

Valve Leakage Rate

Internal Leakage

Seal material	Leakage rate (Oil) Note)			
Seal Illatellal	VXD23 to 26 (8A to 25A)	VXD27 to 29 (32A to 50A)		
FKM	0.2 cm ³ /min or less	1 cm ³ /min or less		

External Leakage

Cool mostorial	Leakage rate (Oil) Note)				
	Seal material	VXD23 to 26 (8A to 25A)	VXD27 to 29 (32A to 50A)		
	FKM	0.1 cm ³ /min or less	0.1 cm ³ /min or less		

Note) Leakage is the value at ambient temperature 20 $^{\circ}\text{C}.$



Pilot Operated 2 Port Solenoid Valve Series VXD



For High temperature oil

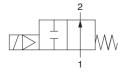
♠ When the fluid is oil. -

The kinematic viscosity must not exceed 50 mm²/s. The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Model/Valve Specifications



Symbol



Refer to "Glossary of Terms" on page 36 for symbol.





Normally Open (N.O.)

11011111	torniary open (N.O.)																
Body	Port size	Orifice diameter	Model	Minimum operating	Maximum operating	pressure differential	Flow-rate ch	aracteristics	Maximum system	Weight ^{Note 2)}							
material	FUIT SIZE	[mmø]	Model	pressure differential Note 1) [MPa]	AC	DC	Av (x 10 ⁻⁶ m ²)	Conversion Cv	pressure [MPa]	[g]							
	1/4 (8A)						46	1.9		500							
	3/8 (10A)	10	VXD2A6		0.4	0.3	58	2.4		500	ŀ						
Stainless	1/2 (15A)						58	2.4		500							
steel, C37	3/8 (10A)	15	VYD2R6	3	KD2B6			110	4.5	1.5	740						
(Brass)	1/2 (15A)	15	V ADZBO						,0	VADZBO	0.6	0.6	130	5.5		740	
	3/4 (20A)	20	VXD2C6			0.6	0.6	230	9.5		860						
	1 (25A)	25	VXD2D6				310	13		1390							

Note 1) Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the power of the supply source (pumps, compressors, etc.) or the type of pipe restrictions.

Note 2) Weight of grommet type. Add 10 g for conduit type, 60 g for conduit terminal type respectively.

• Refer to "Glossary of Terms" on page 36 for details on minimum operating pressure differential, the maximum operating pressure differential, maximum system pressure.

Fluid and Ambient Temperature

Fluid temperature [°C]	Ambient temperature [°C]
-5 Note) to 100	-20 to 60

Note) Kinematic viscosity: 50 mm²/s or less

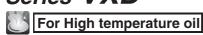
Valve Leakage

Internal Leakage

Seal material	Leakage rate (Oil) Note)
	VXD2A to 2D (8A to 25A)
FKM	0.2 cm ³ /min or less

External Leakage

Cool masterial	Leakage rate (Oil) Note)
Seal material	VXD2A to 2D (8A to 25A)
FKM	0.1 cm ³ /min or less



How to Order



VXD2 3 6 A B A

Common Specifications

Seal material FKM

Fluid

6 High temperature oil

♦Size—Valve type	♦ Body material/Port size/Orifice diameter

Size—valve type				■ DOU	y mateman	Port Size/Orii	ice diameter
Symbol	Size	Valve type		Symbol	Body material	Port size	Orifice diameter
				Α	007	1/4	
3	8A	N.C.		В	C37 (Brass)	3/8	İ
	10A			С	(D1000)	1/2	10
	15A			D	04-1-1	1/4	
Α	134	N.O.). [Е	Stainless steel	3/8	
			F		1/2		
4	10A N.C.	G	C37	3/8			
-		IV.C.	,. 	Н	(Brass)	1/2	15
В	15A	N.O.		J	Stainless	3/8	
		14.0.		K	steel	1/2	
5	20A	N.C.		L	C37 (Brass)	3/4	20
С	20A	N.O.		M	Stainless steel	3/4	20
6	OΕΛ	N.C.		N	C37(Brass)	1	25
D	∠ɔA	25A N.O.		Р	Stainless steel	1	25

Voltage/Electrical entry (coil insulation type: Class H) ●

Symbol	Voltage	Electrical entry		
Α	24 VDC	Grommet		
В	100 VAC	Grommet		
С	110 VAC	(With surge		
D	200 VAC	voltage		
Е	230 VAC	suppressor)		
G	24 VDC	DINI 4 i I Note 1) 2)		
Н	100 VAC	DIN terminal Note 1) 2)		
J	110 VAC	(With surge voltage		
K	200 VAC	suppressor)		
L	230 VAC	Juppi 63301)		
N	100 VAC	Conduit terminal		
Р	110 VAC	(With surge		
Q	200 VAC	voltage		
R	230 VAC	suppressor)		
Т	100 VAC	Conduit		
U 110 VAC		(With surge		
V	200 VAC	voltage		
W 230 VAC		suppressor)		
Z1A 48 VAC		Grommet		
Z1B	220 VAC	(With surge		
Z1C	240 VAC	voltage		
Z1U	24 VAC	suppressor)		
Z1F	48 VAC	DIN terminal Note 1) 2)		
Z1G	220 VAC	(With surge		
Z1H	240 VAC	voltage		
Z1V	24 VAC	suppressor)		
Z1K	48 VAC	Conduit terminal		
Z1L	220 VAC	(With surge		
Z1M	240 VAC	voltage suppressor)		
Z1W	24 VAC	rollage suppressor)		
Z1P	48 VAC	Conduit		
Z1Q	220 VAC	(With surge		
Z1R	240 VAC	voltage		
Z1Y	24 VAC	suppressor)		

Symbol	Voltage	Electrical entry
Z2A	24 VDC	
Z2B	100 VAC	DIN terminal Note 1) 2)
Z2C	110 VAC	(With surge
Z2D	200 VAC	voltage
Z2E	230 VAC	suppressor,
Z2F	48 VAC	with light)
Z2G	220 VAC	
Z2H	240 VAC	
Z2V	24 VAC	
Z2L	100 VAC	
Z2M	110 VAC	Conduit terminal
Z2N	200 VAC	(With surge
Z2P	230 VAC	voltage
Z2Q	48 VAC	suppressor,
Z2R	220 VAC	with light)
Z2S	240 VAC	
Z2W	24 VAC	

Note 1) AC voltage coil for "H" of DIN terminal type does not have full-wave rectifier.
Full-wave rectifier is built on the DIN connector side. Please refer to page 35 to order it as an accessory.

Note 2) DIN connector insulation class is Class "B".

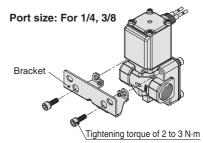
Note 3) Faston terminal is not available.

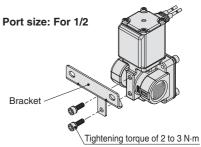
With bracket

· With bracket		
_	No	
XB	Yes	

* The bracket for aluminium, C37 (Brass) and stainless steel body type of the VXD23 is shipped together with the product, but not assembled. (Refer to the figure below for mounting.)

VXD2³_A□ Bracket mounting dimensions

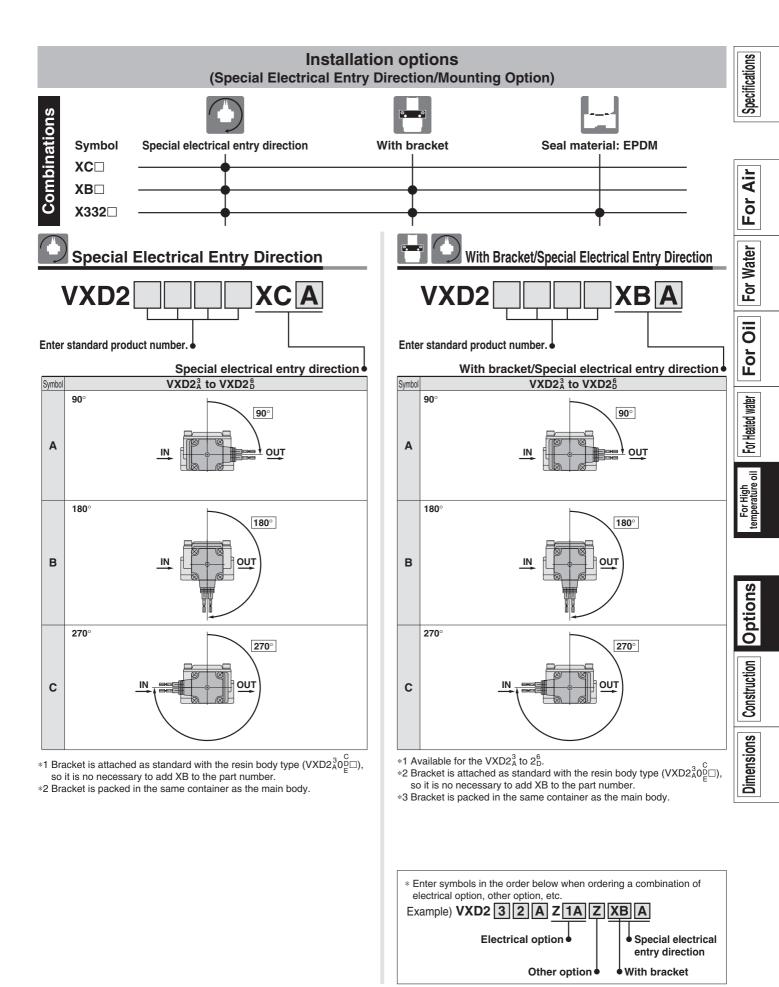




Other options

o union opinionio					
Symbol	Oil-free	Port thread			
_	_	Rc			
Α		G			
В	-	NPT			
D	0	G			
E	0	NPT			
Z	0	Rc			

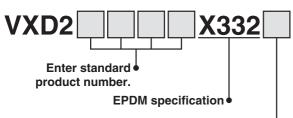
19



Installation options (Special Electrical Entry Direction/Mounting Option)



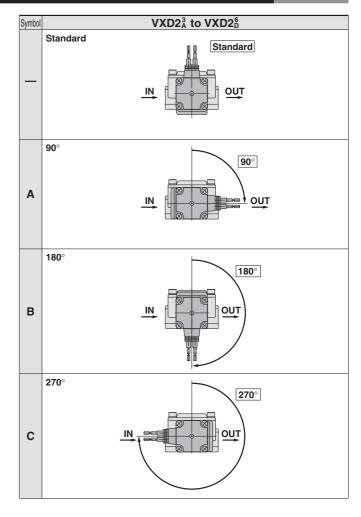
Seal Material: EPDM/With Bracket/Special Electrical Entry Direction



With bracket/Special electrical entry direction

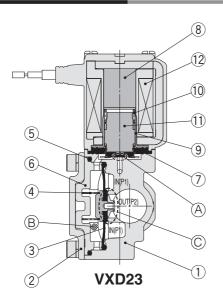
Symbol	Spe	cifications
Symbol	Electrical entry direction	Bracket
	Standard	
Α	90°	None
В	180°	None
С	270°	
D	Standard	
E	90°	With bracket*1
F	180°	with bracket
G	270°	

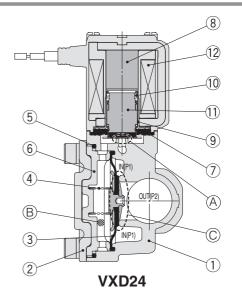
- *1 Not available for the VXD2³_A (resin body type). *2 "Other options" (refer to How to Order), which can be combined, are A, B, D, E, Z.
- *3 Available for air and water.

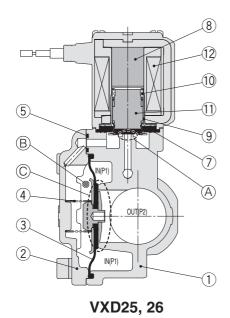


Series VXD Construction

Normally Closed (N.C.)







Component Parts

No.	Description	Model	Material
4	Body	VXD23	C37 (Brass), Stainless steel, Aluminium, Resin (PBT)
_ '	Бойу	VXD24 to 26	C37 (Brass), Stainless steel
2	Bonnet	VXD23, 24	Stainless steel
	Boillet	VXD25, 26	C37 (Brass), Stainless steel
3	Diaphragm assembly	VXD23 to 26	Stainless steel, NBR, FKM, EPDM
4	Spring	VXD23 to 26	Stainless steel
5	O-ring	VXD23 to 26	NBR, FKM, EPDM
6	Buffer	VXD23, 24	PPS
7	Stopper		NBR, FKM, EPDM
8	Core		Fe
9	Tube	VXD23 to 26	Stainless steel
10	Spring		Stainless steel
11	Armature assembly		Stainless steel, NBR, FKM, EPDM, Resin (PPS)
12	Solenoid coil		Cu + Fe + Resin

Operation

<Valve opened>

When coil @ is energized, armature assembly @ is attracted by core @ and pilot valve@ is opened.

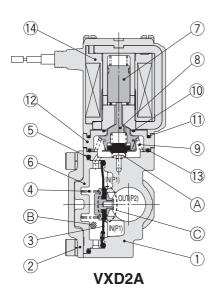
When A is opened, the pressure in pressure chamber® is reduced and main valve© is opened.

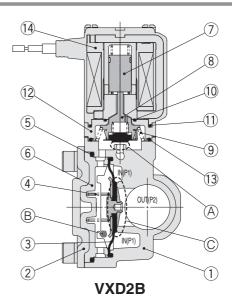
<Valve closed>

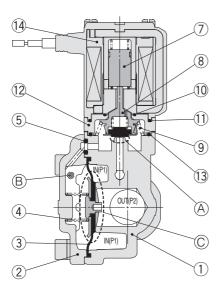
When coil @ is de-energized, pilot valve@ is closed, pressure in pressure chamber@ increases, and main valve@ is closed.

Series VXD Construction

Normally Open (N.O.)







VXD2C, 2D

Component Parts

No.	Description	Model	Material
1	Body	VXD2A	C37 (Brass), Stainless steel, Aluminum, Resin (PBT)
	Бойу	VXD2B to 2D	C37 (Brass), Stainless steel
2	Bonnet	VXD2A, 2B	Stainless steel
	Bonnet	VXD2C, 2D	C37 (Brass), Stainless steel
3	Diaphragm assembly	VXD2A to 2D	Stainless steel, NBR, FKM, EPDM
4	Spring	VXD2A to 2D	Stainless steel
5	O-ring	VXD2A to 2D	NBR, FKM, EPDM
6	Buffer	VXD2A, 2B	PPS
7	Sleeve assembly		Stainless steel, Resin (PPS)
8	Push rod assembly		Resin (PPS), Stainless steel, NBR, FKM, EPDM
9	Stopper		Stainless steel
10	O-ring A	VXD2A to 2D	NBR, FKM, EPDM
11	O-ring B	V V D Z A 10 Z D	NBR, FKM, EPDM
12	Adapter		Resin (PPS)
13	O-ring C		NBR, FKM, EPDM
14	Solenoid coil		Cu + Fe + Resin

Operation

<Valve opened>

When coil (4) is energized, (already opened) pilot valve (A) is closed, pressure in pressure chamber (8) increases, and main valve (C) is closed.

<Valve closed>

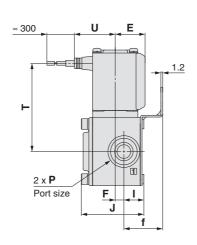
When coil (4) is de-energized, (already closed) pilot valve (A) is opened, pressure in pressure chamber (B) decreases, and main valve (C) is opened.

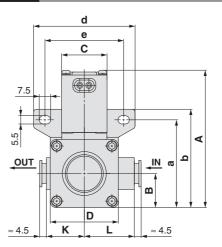




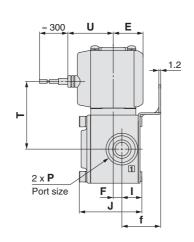
Dimensions/VXD2³_A Body Material: Resin (Ø 10, Ø 3/8", Ø 12)

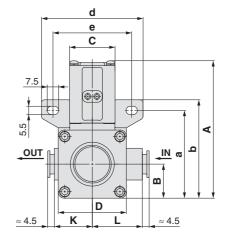
Grommet



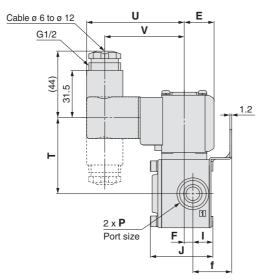


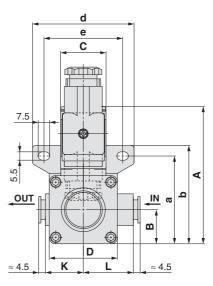
Grommet (with surge voltage suppressor)





DIN terminal





																		[mm]
														Elec	ctrical e	ntry		
Model	One-touch fitting P	Α	В	С	D	E	F	ı	J	K	L	Gron	nmet	Grommet (١ .	DII	N termii	nal
												Т	U	Т	U	Т	U	V
VXD2 ³	ø 10, ø 3/8", ø 12	91 (97)	22.5	30	45	20	6	13.5	41.5	25	33	58.5 (64.5)	27	45 (50.5)	30	50.5 (56)	64.5	52.5

Model	One-touch fitting	Mou	unting b	racket	dimensi	ions
Model	Р	а	b	d	е	f
VXD2 ³	ø 10, ø 3/8", ø 12	58	65	67	52	25.5

^{():} Denotes the Normally Open (N.O.) dimensions.

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

Options

Construction

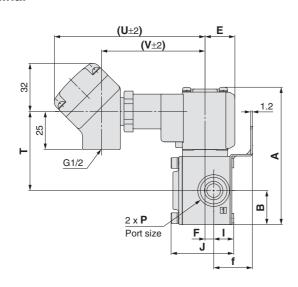
Dimensions

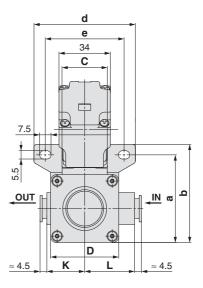




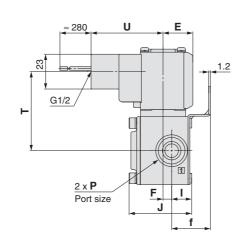
Dimensions/VXD2 Body Material: Resin (Ø 10, Ø 3/8", Ø 12)

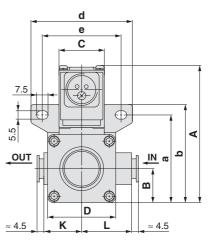
Conduit terminal



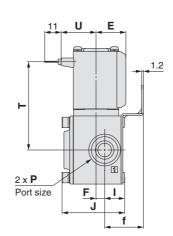


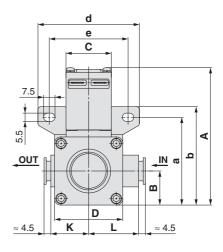
Conduit





Faston terminal





																		[[[[]]]
														Elec	ctrical e	ntry		
Model	One-touch fitting P	Α	В	С	D	E	F	ı	J	K	L	Conduit terminal		Con	onduit		ton ninal	
												Т	U	٧	Т	U	Т	U
VXD2 ³	ø 10, ø 3/8", ø 12	91 (97)	22.5	30	45	20	6	13.5	41.5	25	33	52.5 (58)	99.5	68.5	52.5 (58)	47.5	58.5 (64.5)	23

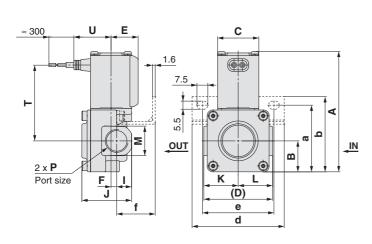
Model	One-touch fitting	Mou	unting b	racket	dimens	ions
Model	Р	а	b	d	е	f
VXD2 ³ _A	ø 10, ø 3/8", ø 12	58	65	67	52	25.5

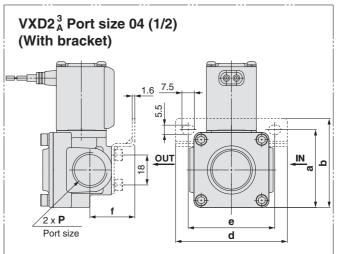
^{():} Denotes the Normally Open (N.O.) dimensions.



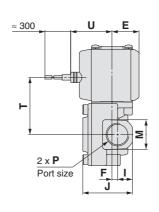
Dimensions/VXD2³_A Body Material: Aluminium, C37 (Brass), Stainless Steel

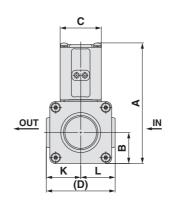
Grommet



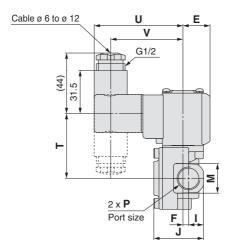


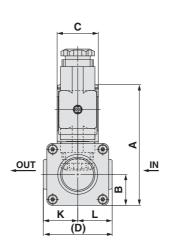
Grommet (with surge voltage suppressor)





DIN terminal





																					[mm]
													T I	Л			Elec	trical e	ntry		
	Model	Port size	Α	В	С	D	E	F	-1	J	К	L	C37 (Brass), Stainless	Aluminium body type		nmet	Grommet voltage su	, ,	IID	N termi	nal
		•											steel body	bouy type	Т	U	Т	U	Т	U	V
,	VXD2 ³	1/4, 3/8	88	22.5	30	50	20	4.5	11	37.5	25	25	22	24	55.5	27	42	30	47.5	64.5	52.5
1	VADZA	1/2	(93.5)	22.5	30	50	20	5 13	13	3 42.5 25	25 25	25	27	30	(61)	21	(47.5)	30	(53)	04.5	52.5

Model	Port size	Me	ounting b	oracket c	dimensio	ns
Model	Р	а	b	d	е	f
VXD23	1/4, 3/8	48.5	55	67	52	28
VXDZĀ	1/2	47	53.5	67	52	27

^{():} Denotes the Normally Open (N.O.) dimensions. Aluminium body is for air. Refer to page 5 for details.

Specifications

For Air

For Water

For Oil

For Heated water

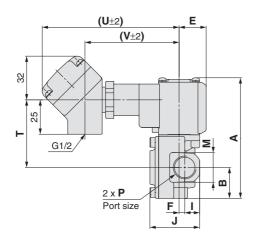
For High temperature oil

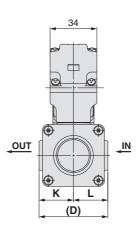




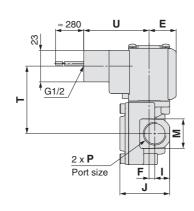
Dimensions/VXD2 A Body Material: Aluminium, C37 (Brass), Stainless Steel

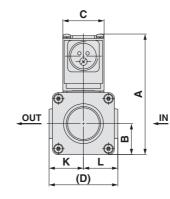
Conduit terminal

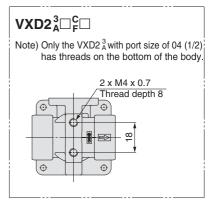




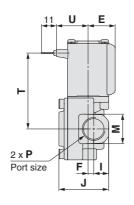
Conduit

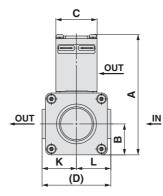






Faston terminal

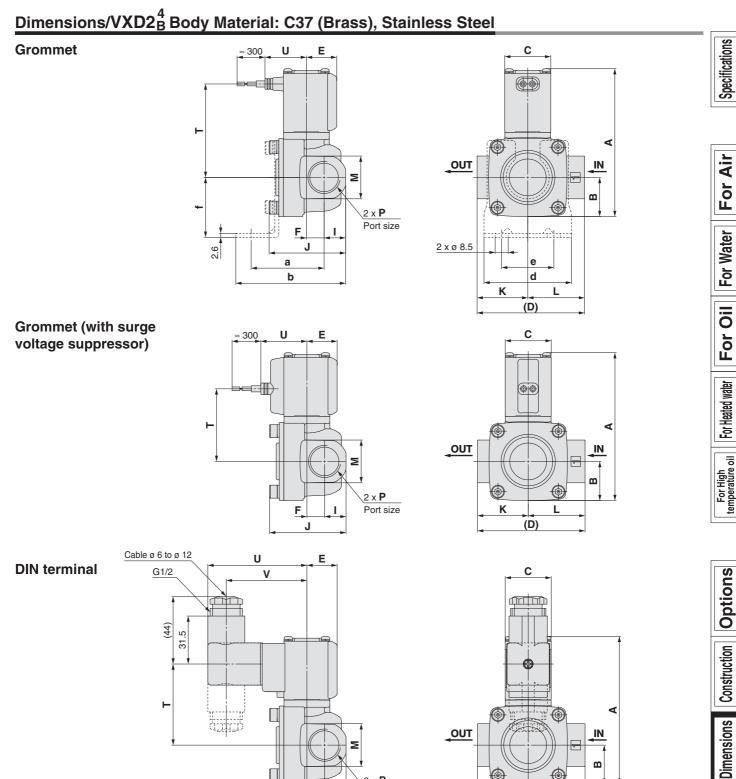




																				[mm]
																Elec	ctrical e	ntry		
N	Model	Port size P	А	В	С	D	E	F	-1	J	K	L	М	Con	duit terr	ninal	Con	duit	Fas term	
														Т	U	V	Т	U	Т	U
W	/D23	1/4, 3/8	88	20 5	30	50	20	4.5	11	37.5	O.E.	25	22	49.5	00 5	60 E	49.5	17 E	55.5	23
V /	VXD2 ³ A	1/2	(93.5)	22.5	30	50	20	5	13	42.5	25	25	27	(55) 99.5		68.5	(55)	47.5	(61)	23

^{():} Denotes the Normally Open (N.O.) dimensions. Aluminium body is for air. Refer to page 5 for details.





															Elec	trical e	ntry								
Model	Port size	Α	В	С	D	E	F	1	J	К	L	М	Gron	Grommet		Grommet		Grommet		Grommet (with surger voltage suppressor)			* DIN term		nal
													Т	U	Т	U	Т	U	V						
VXD2 ⁴ _B	3/8, 1/2	96.5 (102.5)	25.5	30	70	20	11.5	14	50	33	37	28	61 (67)	27	47.5 (53.5)	30	53 (59)	64.5	52.5						

F.

<u>2 x</u> **P**

Port size

Model	Port size	Me	ounting b	oracket o	dimensio	ns
Model	Р	а	b	d	е	f
VXD2 ⁴ _B	3/8, 1/2	47.5	71.5	57	34	39

^{():} Denotes the Normally Open (N.O.) dimensions.



m

(D)

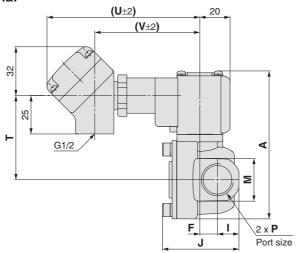
(

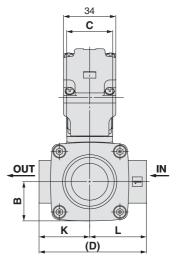




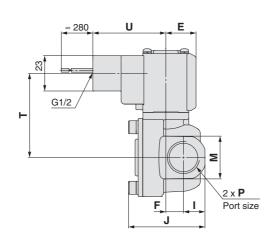
Dimensions/VXD2_B Body Material: C37 (Brass), Stainless Steel

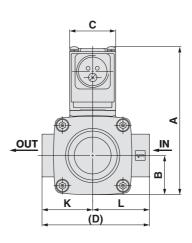
Conduit terminal



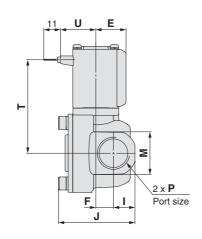


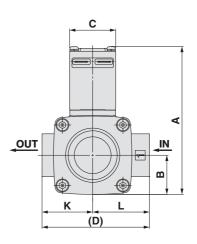
Conduit





Faston terminal





[r	ľ	1	r	r	1	

																			[]
															Ele	ctrical e	ntry		
Model	Port size	Α	В	С	D	E	F	-1	J	K	L	М	Con	duit terr	ninal	Cor	nduit	Fas term	
													Т	U	V	Т	U	Т	U
VXD2 ⁴ _B	3/8, 1/2	96.5 (102.5)	25.5	30	70	20	11.5	14	50	33	37	28	55 (61)	99.5	68.5	55 (61)	47.5	61 (67)	23





For Air

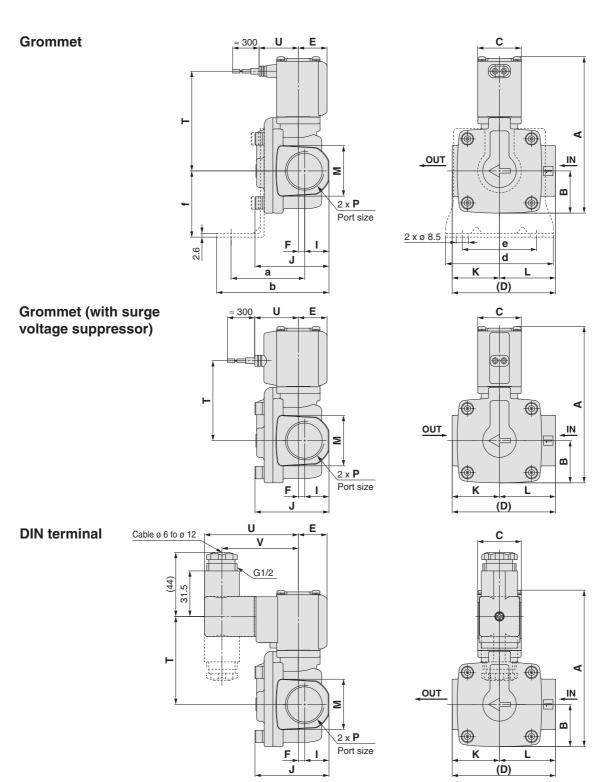
For Water

For Oil

For Heated water

For High temperature oil





	4 												(5)		-				[mm]
															Ele	ctrical e	ntry		
Model	Port size	Α	В	С	D	E	F	1	J	К	L	М	Gror	nmet		(with surge uppressor)	DI	N termi	nal
													Т	U	Т	U	Т	U	V
VXD2 ⁵	3/4	107.5 (113.5)	29	30	71	20	4.5	17	51	32.5	38.5	35	68.5 (74.5)	27	55 (61)	30	60.5 (66.5)	64.5	52.5
VXD2 ⁶ _D	1	126.5 (134.5)	33	35	95	22	4.5	20	59.5	45.5	49.5	42	82.5 (90.5)	29.5	69 (77)	32.5	74.5 (82.5)	67	55

Model	Port size	N	lounting l	bracket d	imension	ıs
Model	Р	а	b	d	е	f
VXD2 ⁵	3/4	50.5	77.5	74	51	45.5
VXD2 _D ⁶	1	55.5	85.5	81	58	49.5

^{():} Denotes the Normally Open (N.O.) dimensions.

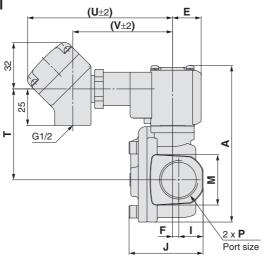


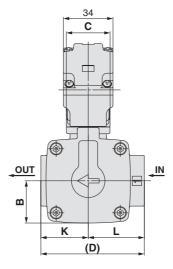
Series VXD



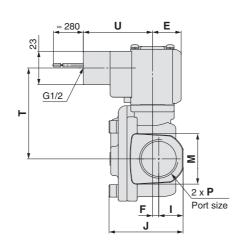
Dimensions/VXD2⁵_C/2⁶_D Body Material: C37 (Brass), Stainless Steel

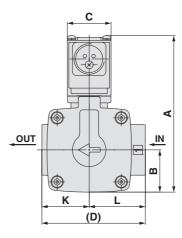
Conduit terminal



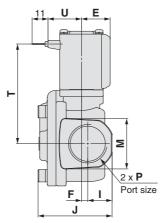


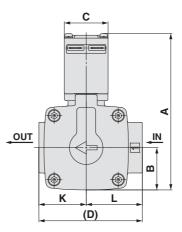
Conduit





Faston terminal





[mm

															Elec	ctrical e	ntry		
Model	Port size	Α	В	С	D	E	F	1	J	к	L	М	Con	duit tern	ninal	Con	duit		ston ninal
													Т	U	٧	Т	U	Т	U
VXD2 ⁵	3/4	107.5 (113.5)	29	30	71	20	4.5	17	51	32.5	38.5	35	62.5 (68.5)	99.5	68.5	62.5 (68.5)	47.5	68.5 (74.5)	23
VXD2 ⁶ _D	1	126.5 (134.5)	33	35	95	22	4.5	20	59.5	45.5	49.5	42	76.5 (84.5)	102	71	76.5 (84.5)	50	82.5 (90.5)	25.5

Model	Port size	N	lounting l	bracket d	imension	ıs
Model	Р	а	b	d	е	f
VXD2 ⁵	3/4	50.5	77.5	74	51	45.5
VXD2 _D ⁶	1	55.5	85.5	81	58	49.5

^{():} Denotes the Normally Open (N.O.) dimensions.

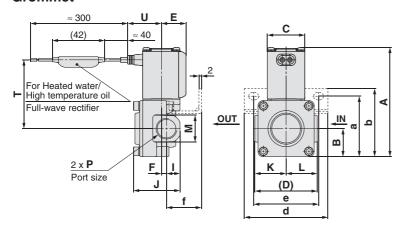


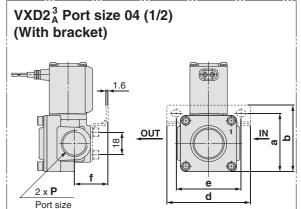


For Heated water/High temperature oil

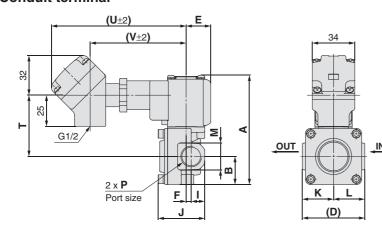
Dimensions/VXD2³_A Body Material: C37 (Brass), Stainless Steel (1/4, 3/8, 1/2)

Grommet



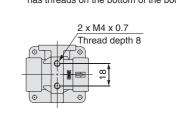


Conduit terminal

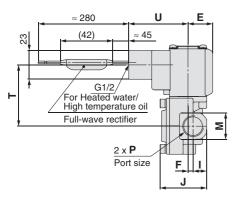


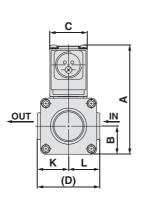


Note) Only the VXD2 A with port size of 04 (1/2) has threads on the bottom of the body.



Conduit





																			[mm]
															Elec	ctrical e	ntry		
Model	Port size	Α	В	С	D	E	F	- 1	J	K	L	M	Gron	nmet	Con	duit tern	ninal	Con	duit
	Р												Т	U	Т	U	٧	Т	U
VVD23	1/4, 3/8	88	22.5	30	50	20	4.5	11	37.5	25	25	22	55.5	27	49.5	108	77	49.5	47.5
VXD2 ³	1/2	(93.5)	22.5	30	50	20	5	13	42.5	25	25	27	(61)	21	(55)	100	77	(55)	47.5

Model	Port size	IV	lounting i	bracket d	limension	1S
Model	Р	а	b	d	е	f
VXD2 ³	1/4, 3/8	48.5	55	67	52	28
VADZA	1/2	47	53.5	07	52	27

^{():} Denotes the Normally Open (N.O.) dimensions.

Specifications

For Air

For Water

For Oil

For Heated water

For High temperature oil

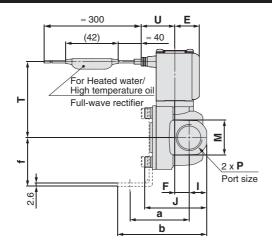


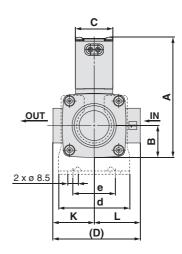


For Heated water/High temperature oil

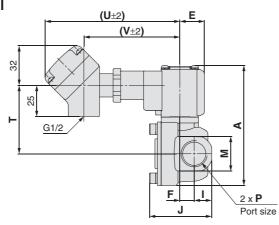
Dimensions/VXD2_B Body Material: C37 (Brass), Stainless Steel

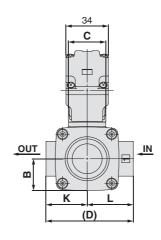
Grommet



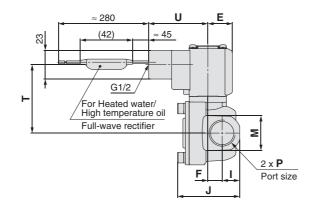


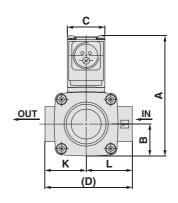
Conduit terminal





Conduit





																			[mm]
															Ele	ctrical e	ntry		
Model	Port size	Α	В	С	D	E	F	- 1	J	K	L	M	Gron	nmet	Con	duit tern	ninal	Con	nduit
	Р												Т	J	Т	U	V	Т	U
VXD2 ⁴ _B	3/8, 1/2	96.5 (102.5)	25.5	30	70	20	11.5	14	50	33	37	28	61 (67)	27	55 (61)	108	77	55 (61)	47.5

Model	Port size	N	lounting I	bracket d	imension	ıs
Model	Р	а	b	d	е	f
VXD2 ⁴ _B	3/8, 1/2	47.5	71.5	57	34	39

^{():} Denotes the Normally Open (N.O.) dimensions.

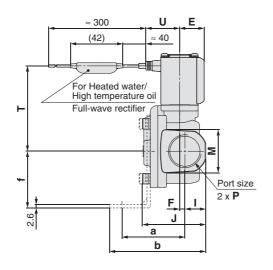


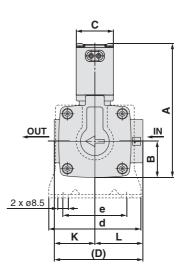


For Heated water/High temperature oil

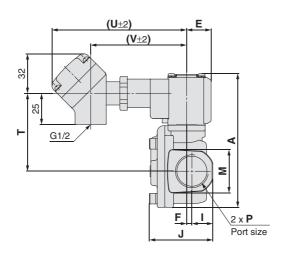
Dimensions/VXD2⁵_C/2⁶_D Body Material: C37 (Brass), Stainless Steel

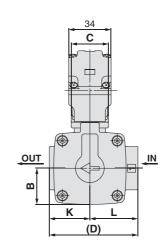
Grommet



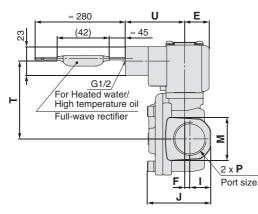


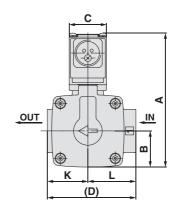
Conduit terminal





Conduit





																			[mm]
															Ele	ctrical e	ntry		
Model	Port size	Α	В	С	D	E	F	- 1	J	K	L	M	Gron	nmet	Con	duit tern	ninal	Con	duit
	Р												Т	J	Т	U	٧	Т	U
VXD2 ⁵	3/4	107.5 (113.5)	29	30	71	20	4.5	17	51	32.5	38.5	35	68.5 (74.5)	27	62.5 (68.5)	108	77	62.5 (68.5)	47.5
VXD2 ⁶ _D	1	126.5 (134.5)	33	35	95	22	4.5	20	59.5	45.5	49.5	42	82.5 (90.5)	29.5	76.5 (84.5)	110.5	79.5	76.5 (84.5)	50

Model	Port size	N	lounting l	unting bracket dimensions			
Model	Р	а	b	d	е	f	
VXD2 ⁵	3/4	50.5	77.5	74	51	45.5	
VXD2 _D ⁶	1	55.5	85.5	81	58	49.5	

^{():} Denotes the Normally Open (N.O.) dimensions.

Specifications

For Air

For Water

For Oil

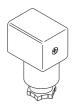
For Heated water

For High temperature oil

Dimensions Construction Options

Replacement Parts

DIN Connector Part No.



<Coil Insulation Type/Class B>

Con insulation Typerciass by						
Electrical option	Rated voltage	Connector part no.				
	24 VDC					
	12 VDC					
	100 VAC					
	110 VAC					
None	200 VAC	C18312G6GCU				
None	220 VAC	C16312G6GC0				
	230 VAC					
	240 VAC					
	24 VAC					
	48 VAC					
	24 VDC	GDM2A-L5				
	12 VDC	GDM2A-L6				
	100 VAC	GDM2A-L1				
	110 VAC	GDM2A-L1				
VA/ialo Ii orloa	200 VAC	GDM2A-L2				
With light	220 VAC	GDM2A-L2				
	230 VAC	GDM2A-L2				
	240 VAC	GDM2A-L2				
	24 VAC	GDM2A-L5				
	48 VAC	GDM2A-L15				

<Coil Insulation Type/Class H>

Note the second						
Electrical option	Rated voltage	Connector part no.				
	24 VDC	GDM2A-G-S5				
	100 VAC					
	110 VAC					
	200 VAC					
None	220 VAC	GDM2A-R				
	230 VAC	GDIWZA-R				
	240 VAC					
	24 VAC					
	48 VAC					
	24 VDC	GDM2A-G-Z5				
	100 VAC	GDM2A-R-L1				
	110 VAC	GDM2A-R-L1				
	200 VAC	GDM2A-R-L2				
With light	220 VAC	GDM2A-R-L2				
	230 VAC	GDM2A-R-L2				
	240 VAC	GDM2A-R-L2				
	24 VAC	GDM2A-R-L5				
	48 VAC	GDM2A-R-L15				

• Gasket Part No. for DIN Connector

VCW20-1-29-1 (for Class B) VCW20-1-29-F (for Class H)

 Lead Wire Assembly Part No. for Faston Terminal (Set of 2 pcs.)

VX021S-1-16FB

• Bracket Assembly Part No. for the VXD2 A Metal Body (C37 (Brass), Stainless steel, Aluminium)

Port size: For 1/4, 3/8 **VXD30S-14A-1**

Port size: For 1/2 **VXD30S-14A-3**

* 2 mounting screws (M3 hexagon socket head cap screws) are shipped together with the bracket assembly, but not assembled.

Series VXD Glossary of Terms

Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve fully open.

3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

[The pressure differential in the solenoid valve portion must be below the maximum operating pressure differential.]

4. Withstand pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed (static) pressure and returning to the operating pressure range. [value under the prescribed conditions]

Electrical Terminology

1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power consumption (W): For AC, $W = V \cdot A \cdot \cos\theta$.

For DC, $W = V \cdot A$.

Note) $cos\theta$ shows power factor. $cos\theta \approx 0.9$

2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

Electrical Terminology

3. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects."

Verify the degree of protection for each product.



• First Characteristics:

Degrees of protection against solid foreign objects

0	Non-protected
1	Protected against solid foreign objects of 50 mmø and greater
2	Protected against solid foreign objects of 12 mmø and greater
3	Protected against solid foreign objects of 2.5 mmø and greater
4	Protected against solid foreign objects of 1.0 mmø and greater
5	Dust-protected
6	Dust-tight Dust-tight

Second Characteristics: Degrees of protection against water

0	Non-protected	_
1	Protected against vertically falling water drops	Dripproof type 1
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2
3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type
4	Protected against splashing water	Splashproof type
5	Protected against water jets	Water-jet-proof type
6	Protected against powerful water jets	Powerful water-jet-proof type
7	Protected against the effects of temporary immersion in water	Immersible type
8	Protected against the effects of continuous immersion in water	Submersible type

Example) IP65: Dust-tight, Water-jet-proof type

"Water-jet-proof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

Others

1. Material

NBR: Nitrile rubber FKM: Fluororubber

EPDM: Ethylene-propylene rubber

2. Oil-free treatment

The degreasing and washing of wetted parts

3. Symbo

In the symbol ((++)) Port 1 (IN) and Port 2 (OUT) are shown in a blocked condition (++), but it is not possible to use the valve in cases of reverse pressure, where the Port 2 pressure is higher than the Port 1 pressure.

Faston Terminal

- 1. Faston™ is a trademark of Tyco Electronics Corp.
- 2. For electrical connection of the Faston terminal and molded coil, please use Tyco's "Amp/Faston connector/250 Series" or the equivalent.



Solenoid Valve Flow-rate Characteristics

(How to indicate flow-rate characteristics)

1. Indication of flow-rate characteristics

The flow-rate characteristics in equipment such as a solenoid valve etc., are indicated in their specifications as shown in Table (1).

Table (1) Indication of Flow-rate Characteristics

Corresponding equipment	Indication by international standard	Other indications	Conformed standard
Pneumatic	C, b	_	ISO 6358: 1989 JIS B 8390: 2000
equipment	_	s	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381
		Cv	ANSI/(NFPA)T3.21.3: 1990
Process fluid control	Av	_	IEC60534-2-3: 1997 JIS B 2005: 1995
equipment	_	Cv	Equipment: JIS B 8471, 8472, 8473

2. Pneumatic equipment

2.1 Indication according to the international standards

- (1) Conformed standard
 - ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—
 - **Determination of flow-rate characteristics**
 - JIS B 8390: 2000 : Pneumatic fluid power—Components using compressible fluids—
 - How to test flow-rate characteristics
- (2) Definition of flow-rate characteristics
 - The flow-rate characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio **b**.
 - Sonic conductance C Value which divides the passing mass flow rate of an equipment in a choked flow
 - condition by the product of the upstream absolute pressure and the density in a standard condition.
 - Critical pressure ratio **b**: Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the value is smaller than this ratio.
 - Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and
 - where sonic speed in a certain part of an equipment is reached.
 - - Gaseous mass flow rate is in proportion to the upstream pressure and not dependent
 - on the downstream pressure.

 - Subsonic flow : Flow greater than the critical pressure ratio
 - Standard condition : Air in a temperature state of 20 °C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar),
 - relative humidity 65 %.
 - It is stipulated by adding the "(ANR)" after the unit depicting air volume.
 - (standard reference atmosphere)
 - Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere

(3) Formula for flow rate

Described by the practical units as following.

When
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} \le b$$
, choked flow $Q = 600 \times C (P_{1} + 0.1) \sqrt{\frac{293}{273 + t}}$ (1)

When
$$\frac{P_2 + 0.1}{P_1 + 0.1} > b$$
, subsonic flow

When
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > b$$
, subsonic flow
$$Q = 600 \times C (P_{1} + 0.1) \sqrt{1 - \left[\frac{P_{2} + 0.1}{P_{1} + 0.1} - b\right]^{2}} \sqrt{\frac{293}{273 + t}}$$
....(2)

Q: Air flow rate [dm³/min (ANR)], dm³ (cubic decimetre) of SI unit are allowed to be described by L (litre).

$$1 \text{ dm}^3 = 1 \text{ L}$$

C: Sonic conductance [dm³/(s·bar)]

b: Critical pressure ratio [—] P1: Upstream pressure [MPa] P2: Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

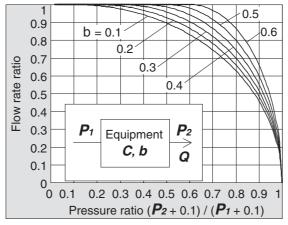
Flow-rate characteristics are shown in Graph (1). For details, please make use of SMC's "Energy Saving Program."

Obtain the air flow rate for $P_1 = 0.4$ [MPa], $P_2 = 0.3$ [MPa], t = 20 [°C] when a solenoid valve is performed in $C = 2 [dm^3/(s \cdot bar)]$ and b = 0.3.

According to formula (1), the maximum flow rate = $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [dm}^3/\text{min (ANR)]}$

Pressure ratio =
$$\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), the flow rate ratio will be 0.7 when the pressure ratio is 0.8 and $\boldsymbol{b} = 0.3$. Therefore, flow rate = Maximum flow rate x flow rate ratio = 600 x 0.7 = 420 [dm³/min (ANR)]



Graph (1) Flow-rate characteristics

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80 %, 60 %, 40 %, 20 % and the upstream and downstream pressure. And then, obtain the sonic conductance C from this maximum flow rate. Besides that, substitute each data of others for the subsonic flow formula to find \boldsymbol{b} , then obtain the critical pressure ratio \boldsymbol{b} from that average.

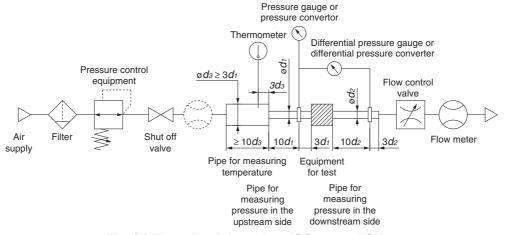


Fig. (1) Test circuit based on ISO 6358, JIS B 8390



2.2 Effective area S

Conformed standard

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

How to test flow-rate characteristics

Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics

JIS B 8374: 3 port solenoid valve for pneumatics

JIS B 8375: 4 port, 5 port solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381: Fittings of flexible joint for pneumatics

(2) Definition of flow-rate characteristics

Effective area S: The cross-sectional area having an ideal throttle without friction or without reduced flow. It is deduced from the calculation of the pressure changes inside an air tank when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance \boldsymbol{C} .

(3) Formula for flow rate

When
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} \le 0.5$$
, choked flow

$$Q = 120 \times S (P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
(3)

When
$$\frac{P_{2} + 0.1}{P_{1} + 0.1} > 0.5$$
, subsonic flow

When
$$\frac{P_2 + 0.1}{P_1 + 0.1} > 0.5$$
, subsonic flow $Q = 240 \times S\sqrt{(P_2 + 0.1) (P_1 - P_2)} \sqrt{\frac{293}{273 + t}}$ (4)

Conversion with sonic conductance *C*:

$$S = 5.0 \times C$$
(5)

Q: Air flow rate [dm³/min(ANR)], dm³ (cubic decimetre) of SI unit are allowed to be described by L (litre). $1 \text{ dm}^3 = 1 \text{ L}$

S: Effective area [mm²]

P₁: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio \boldsymbol{b} is unknown for equipment. In the formula (2) by the sonic conductance \boldsymbol{C} , it is the same formula as when $\boldsymbol{b} = 0.5$.

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of the formula is 12.9. Power

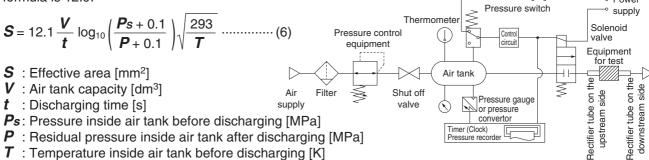


Fig. (2) Test circuit based on JIS B 8390

2.3 Flow coefficient CV factor

The United States Standard ANSI/(NFPA)T3.21.3: 1990: Pneumatic fluid power—Flow rating test procedure and reporting method-For fixed orifice components

Defines the flow coefficient, Cv factor by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = \frac{Q}{114.5\sqrt{\frac{\Delta P(P_2 + P_a)}{T_1}}}$$
(7)

 ΔP : Pressure drop between the static pressure tapping ports [bar]

P₁: Pressure of the upstream tapping port [bar gauge]

 P_2 : Pressure of the downstream tapping port [bar gauge]: $P_2 = P_1 - \Delta P$

Q: Flow rate [dm³/s standard condition]

Pa: Atmospheric pressure [bar absolute]

T₁: Upstream absolute temperature [K]

Test conditions are $P_1 + P_2 = 6.5 \pm 0.2$ bar absolute, $T_1 = 297 \pm 5$ K, 0.07 bar $\leq \Delta P \leq 0.14$ bar.

This is the same concept as effective area **A** which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

3. Process fluid control equipment

(1) Conformed standard

IEC60534-2-3: 1997: Industrial-process control valves. Part 2: Flow capacity, Section Three-Test procedures

JIS B 2005: 1995: How to test flow coefficient of a valve

Equipment standards: JIS B 8471: Solenoid valve for water

JIS B 8472: Solenoid valve for steam JIS B 8473: Solenoid valve for fuel oil

(2) Definition of flow-rate characteristics

Av factor: Value of the clean water flow rate represented by m³/s which runs through a valve (equipment for test) when the pressure differential is 1 Pa. It is calculated using the following formula.

$$\mathbf{A}\mathbf{v} = \mathbf{Q}\sqrt{\frac{\rho}{\Delta \mathbf{P}}}$$
 (8)

Av: Flow coefficient [m2]

 \mathbf{Q} : Flow rate [m³/s]

 ΔP : Pressure differential [Pa]

P: Fluid density [kg/m³]

(3) Formula for flow rate

Described by the practical units. Also, the flow-rate characteristics are shown in Graph (2).

In the case of liquid:

$$\mathbf{Q} = 1.9 \times 10^6 \,\mathbf{A} \mathbf{V} \,\sqrt{\frac{\Delta \mathbf{P}}{\mathbf{G}}}$$
 (9)

Q: Flow rate [l/min]

Av: Flow coefficient [m2]

ΔP: Pressure differential [MPa]

G: Specific gravity [water = 1]

In the case of saturated steam:

$$Q = 8.3 \times 10^6 \text{ Av } \sqrt{\Delta P (P_2 + 0.1)}$$
(10)

Q: Flow rate [kg/h]

Av: Flow coefficient [m2]

 ΔP : Pressure differential [MPa]

 P_1 : Upstream pressure [MPa]: $\Delta P = P_1 - P_2$

P₂: Downstream pressure [MPa]

Conversion of flow coefficient:

 $Av = 28 \times 10^{-6} Kv = 24 \times 10^{-6} Cv$ (11)

Here.

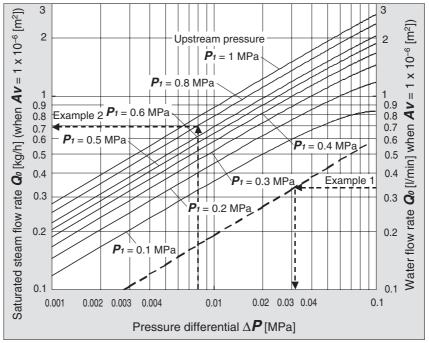
Kv factor : Value of the clean water flow rate represented by m³/h which runs through a

valve at 5 to 40 °C, when the pressure differential is 1 bar.

Cv factor (Reference values): Value of the clean water flow rate represented by US gal/min which runs

through a valve at 60 °F, when the pressure differential is 1 lbf/in² (psi).

Value is different from **Kv** and **Cv** factors for pneumatic purpose due to different test method.



Graph (2) Flow-rate characteristics

Example 1)

Obtain the pressure differential when water 15 [l/min] runs through a solenoid valve with an $\mathbf{A}\mathbf{v} = 45 \times 10^{-6}$ [m²]. Since $\mathbf{Q}_0 = 15/45 = 0.33$ [l/min], according to Graph (2), if reading $\Delta \mathbf{P}$ when \mathbf{Q}_0 is 0.33, it will be 0.031 [MPa].

Example 2)

Obtain the saturated steam flow rate when $P_1 = 0.8$ [MPa], $\Delta P = 0.008$ [MPa] with a solenoid valve with an $Av = 1.5 \times 10^{-6}$ [m²].

According to Graph (2), if reading \mathbf{Q}_0 when \mathbf{P}_1 is 0.8 and $\Delta \mathbf{P}$ is 0.008, it is 0.7 [kg/h]. Therefore, the flow rate $\mathbf{Q} = 0.7 \times 1.5 = 1.05$ [kg/h].

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (3). Next, pour water at 5 to 40 $^{\circ}$ C, then measure the flow rate with a pressure differential of 0.075 MPa. However, the pressure differential needs to be set with a large enough difference so that the Reynolds number does not go below a range of 4 x 10⁴. By substituting the measurement results for formula (8) to figure out Av.

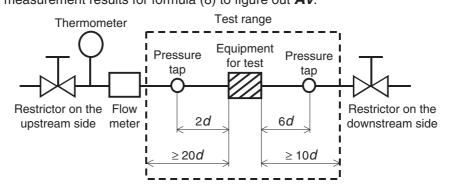


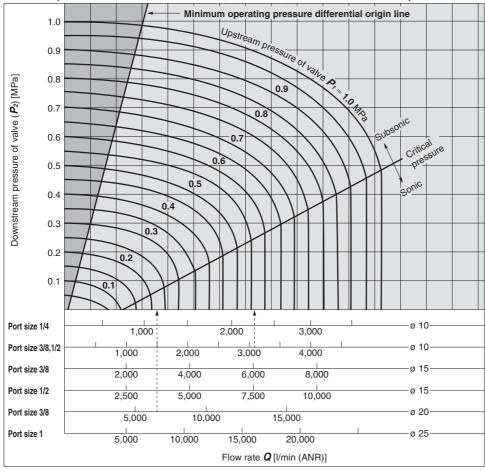
Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005



Flow-rate Characteristics

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 37 through to 41.

For Air (Orifice diameter: ø 10 mm, ø 15 mm, ø 20 mm, ø 25 mm)



How to read the graph

The sonic range pressure to generate a flow rate of 6000 l/min (ANR) is as follows. For a Ø 15 orifice (VXD240 \square /Port size 3/8), $P_1 \approx 0.57$ MPa,

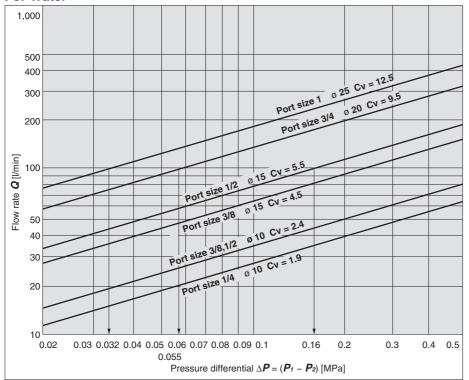
for a \emptyset 20 orifice (VXD250 \square /Port size 3/4), $P_1 \approx 0.22$ MPa

Marning

In the area located left to the minimum operating pressure differential origin line in the flow-rate characteristics table, the minimum operating pressure is not generated. Do not use the product in this area as this may cause operation failure (valve opening failure, valve closing failure) or damage of the valve. Select valves with suitable size.



For Water



How to read the graph

The pressure differential to generate a flow rate of 100 l/min water is as follows. For a Ø 15 orifice (VXD242/Port size 1/2), $\Delta P \approx 0.16$ MPa, for a Ø 20 orifice (VXD252), $\Delta P \approx 0.055$ MPa, for a Ø 25 orifice (VXD262), $\Delta P \approx 0.032$ MPa



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Design

⚠ Design

1. Cannot be used as an emergency shutoff valve etc.

The valves presented in this catalogue are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.

2. Extended periods of continuous energization

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well-ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.

3. Liquid rings

In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.

4. Actuator drive

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.

5. Pressure (including vacuum) holding

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.

- 6. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit etc.
- When an impact, such as water hammer etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.

Selection

△ Warning

1. Minimum operating pressure differential

Be aware that even if the pressure difference is above the minimum operating pressure differential when the valve is closed, the pressure difference may fall below the minimum operating pressure differential when the valve opens, depending on the capacity of the supply source (pumps, compressors, etc.,) or the type of pipe restrictions (the piping is bent continuously due to elbow or tee, or narrow tube nozzle is installed in the end). If the product is used below the minimum operating pressure, the operation becomes unstable, which might cause valve opening or closing failure, or oscillation, leading to failure due to insufficient pressure differential. Select an appropriate valve size with reference to the flow-rate characteristics and flow-rate characteristics table (on pages 37 through to 43).

Selection

Marning

2. Fluid

1) Type of fluid

Select an appropriate valve with reference to the table below for the general fluid. Before using a fluid, check whether it is compatible with the materials of each model by referring to the fluids listed in this catalogue. Use a fluid with a kinematic viscosity of 50 mm²/s or less.

If there is something you do not know, please contact SMC.

Applicable fluid

For Air	Air
For Water	Air/Water
For Oil	Air/Water/Oil
For Heated water	Air(up to 99 °C)/Water/Heated water
For High temperature oil	Air(up to 99 °C)/Water/High temperature oil

2) Flammable oil, Gas

Check the specifications for leakage in the interior and/or exterior area.

3) Corrosive gas

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

- 4) Depending on water quality, a brass body can cause corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.
- 5) Use an oil-free specification when any oily particle must not enter the passage.
- 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.

3. Fluid quality

<Air>

1) Use clean air.

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.

2) Install an air filter.

Install an air filter close to the valve on the upstream side. A filtration degree of 5 μm or less should be selected.

3) Install an aftercooler or air dryer, etc.

Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.

 If excessive carbon powder is generated, eliminate it by installing a mist separator on the upstream side of valves.

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.





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Selection

Marning

<Water>

The use of a fluid that contains foreign objects can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 80 to 100 mesh.

The supply water includes materials that create a hard sediment or sludge such as calcium and magnesium. Sediment and sludge can cause the valve to not operate properly. Therefore, install a water softening device, which removes these materials, and a filter (strainer) directly in front of the valve.

<Oil>

Generally, FKM is used as seal material, as it is resistant to oil. The resistance of the seal material may deteriorate depending on the type of oil, manufacturer or additives. Check the resistance before using.

4. Ambient environment

Use within the operable ambient temperature range. Check the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.

5. Countermeasures against static electricity

Take measures to prevent static electricity since some fluids can cause static electricity.

6. Low temperature operation

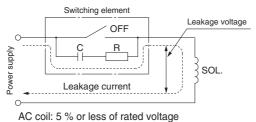
- 1) The valve can be used in an ambient temperature of between -10 to -20 °C. However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water, etc. When warming by a heater, etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

⚠ Caution

1. Leakage voltage

Particularly when using a resistor in parallel with a switching element and using a C-R element (surge voltage suppressor) to protect the switching element, take note that leakage current will flow through the resistor, C-R element, etc., creating a possible danger that the valve may not turn off.

DC coil: 2 % or less of rated voltage



Selection

∧ Caution

2. Selecting model

Material depends on fluid. Select optimal models for the fluid.

3. When the fluid is oil.

The kinematic viscosity must not exceed 50 mm²/s.

Mounting

Marning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

Mount a valve with its coil position upward, not downward.

When mounting a valve with its coil positioned downward, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upward.

Do not warm the coil assembly with a heat insulator etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.

- 5. Secure with brackets, except in the case of steel piping and copper fittings.
- Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

7. Painting and coating

Warnings or specifications printed or labelled on the product should not be erased, removed or covered up.





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Disassembly/Assembly Procedures

∧ Caution

1. Before disassembling, be sure to shut off the power supply and pressure supply, and then release the residual pressure.

Disassembly

<N.C.>

1) Loosen the mounting screws.

The coil assembly, stopper, return spring, armature assembly and body can be removed.

<N 0 >

1) Loosen the mounting screws.

The coil assembly, push rod assembly, O-rings, adapter and body can be removed.

Assembly

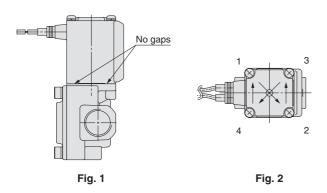
<Common to N.C. and N.O.>

- Mount the components on the body in the reverse order of disassembly.
- Push the coil assembly against the body and tighten the screws two or more rounds diagonally (Fig. 2) in the status that there are no gaps between the coil assembly and body (Fig. 1).

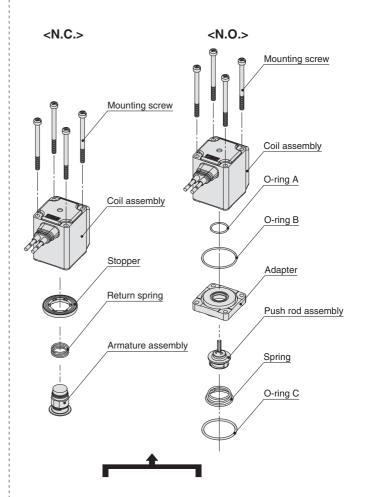
Tighten the screws in the order of " $1 \rightarrow 2 \rightarrow 3 \rightarrow 4 \rightarrow 1 \rightarrow 2 \rightarrow 3 \rightarrow 4$ ".

Proper Tightening Torque[N·m]

VXD2 ³	
VXD2 _B	0.5
VXD2 ⁵	
VXD26	0.7



- * After tightening the screws, make sure that there are no gaps between the coil and body (Fig. 1).
- * After the disassembly and assembly have been completed, make sure that no leak occurs from the seal. Additionally, when restarting the valve, make sure that the valve operates correctly after checking the safety.









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Piping

△ Warning

1. During use, deterioration of the tube or damage to the fittings could cause tubes to come loose from their fittings and thrash about.

To prevent uncontrolled tube movement, install protective covers or fasten tubes securely in place.

For piping the tube, fix the product securely using the mounting holes so that the product is not in the air

⚠ Caution

1. Preparation before piping

Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

- 2. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.
- Always tighten threads with the proper tightening torque. When attaching fittings to valves, tighten with the proper tightening torque shown below.

Tightening Torque for Piping

Proper tightening torque [N·m]
7 to 9
12 to 14
22 to 24
28 to 30
26 10 30
36 to 38

- **4. When connecting piping to a product**Avoid mistakes regarding the supply port etc.
- 5. If the regulator and solenoid valve are connected directly, chattering may occur as both of them generate vibration. Do not connect them.
- 6. If the effective area of piping on the fluid supply side is restricted, the operation may become unstable due to differential pressure fluctuation during valve operation. The piping on the fluid supply side should match the port size of the valve.

Recommended Piping Conditions

1. When connecting tubes using One-touch fittings, provide some spare tube length shown in Fig. 1, recommended piping configuration.

Also, do not apply external force to the fittings when binding tubes with bands etc. (see Fig. 2.)

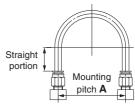


Fig. 1 Recommended piping configuration

Unit: mm

Tube	N	Straight		
size	Nylon tube	Soft nylon tube	Polyurethane tube	portion length
ø 1/8"	44 or more	35 or more	25 or more	16 or more
ø 6	84 or more	66 or more	39 or more	30 or more
ø 1/4"	89 or more	70 or more	57 or more	32 or more
ø 8	112 or more	88 or more	52 or more	40 or more
ø 10	140 or more	110 or more	69 or more	50 or more
ø 12	168 or more	132 or more	88 or more	60 or more

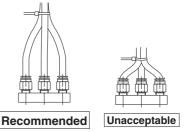


Fig. 2 Binding tubes with bands

Wiring

Marning

Do not apply AC voltage to Class "H" coil AC type unless it is built in full-wave rectifier, or the coil will be damaged.

⚠ Caution

- As a rule, use electrical wire with a cross sectional area of 0.5 to 1.25 mm² for wiring.
 Furthermore, do not allow excessive force to be applied to the lines.
- 2. Use electrical circuits which do not generate chattering in their contacts.
- 3. Use voltage which is within ± 10 % of the rated voltage. In cases with a DC power supply where importance is placed on responsiveness, stay within ± 5 % of the rated value. The voltage drop is the value in the lead wire section connecting the coil.
- 4. When a surge from the solenoid affects the electrical circuitry, install a surge voltage suppressor etc., in parallel with the solenoid. Or, adopt an option that comes with the surge voltage protection circuit. (However, a surge voltage occurs even if the surge voltage protection circuit is used. For details, please consult with SMC.)



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Operating Environment

Marning

- 1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water vapor, or where there is direct contact with any of these.
- 2. Do not use in explosive atmospheres.
- 3. Do not use in locations subject to vibration or impact.
- 4. Do not use in locations where radiated heat will be received from nearby heat sources.
- 5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Maintenance

Marning

1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- 1) Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Dismount the product.

2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

∧ Caution

1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- 2) Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.

2. Lubrication

When using after lubricating, never forget to lubricate continuously.

3. Storage

In case of long term storage after use, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.

4. Exhaust the drainage from the air filter periodically.

Operating Precautions

Marning

- If there is a possibility of reverse pressure being applied to the valve, take countermeasures such as mounting a check valve on the downstream side of the valve.
- 2. When problems are caused by a water hammer, install water hammer relief equipment (accumulator, etc.), or use an SMC water hammer relief valve (Series VXR). For details, please consult with SMC.

Operating Precautions

Marning

- When the pilot type 2 port solenoid valve is closed, and pressure is applied suddenly due to the starting of fluid supply source such as pump and compressor, the valve may open momentarily and fluid may leak.
- 4.If the product is used in the conditions in which rapid decrease in the inlet pressure of the valve and rapid increase in the outlet pressure of the valve are repeated, excessive stress will be applied to the diaphragm, which causes the diaphragm to be damaged and dropped, leading to the operation failure of the valve. Check the operating conditions before use.

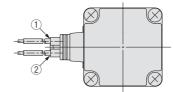
Electrical Connections

⚠ Caution

■ Grommet

Class B coil: AWG20 Insulator O.D. 2.5 mm

Class H coil: AWG18 Insulator O.D. 2.1 mm

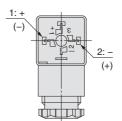


Lead wire colour		
1 2		
Black	Red	
Blue	Blue	
Red	Red	
Grey	Grey	
	Black Blue Red	

* There is no polarity.

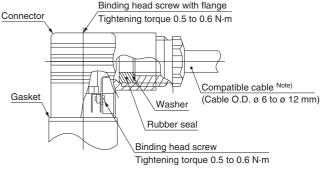
■ DIN terminal

Since internal connections are shown below for the DIN terminal, make connections to the power supply accordingly.



Terminal no.	1	2
DIN terminal	+ (-)	- (+)

- * There is no polarity.
- Use a heavy-duty cord with cable O.D. Ø 6 to Ø 12 mm.
- Use the tightening torques below for each section.



Note) For cable O.D. ø 9 to ø 12 mm, remove the internal parts of the rubber seal before using.





Be sure to read before handling. Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) and the Operation Manual for 2 Port Solenoid Valves for Fluid Control Precautions. Please download it via our website, http://www.smc.eu

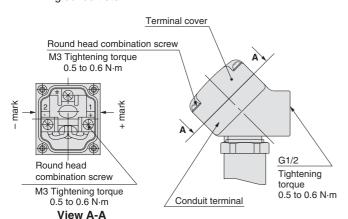
Electrical Connections

∧ Caution

■ Conduit terminal

In the case of the conduit terminal, make connections according to the marks shown below.

- Use the tightening torques below for each section.
- Properly seal the terminal connection (G 1/2) with the special wiring conduit etc.

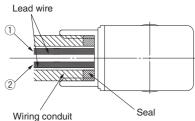


(Internal connection diagram)

■ Conduit

When used as an IP65 equivalent, use seal to install the wiring conduit. Also, use the tightening torque below for the conduit.

Class B coil: AWG20 Insulator O.D. 2.5 mm Class H coil: AWG18 Insulator O.D. 2.1 mm



(Connection G1/2 Tightening torque 0.5 to 0.6 N·m)

Dated valtage	Lead wire colour		
Rated voltage	1)	2	
DC	Black	Red	
100 VAC	Blue	Blue	
200 VAC	Red	Red	
Other AC	Grey	Grey	

* There is no polarity.

(For the power saving type, there is polarity.)

Description	Part no.
Seal	VCW20-15-6

Note) Please order separately.

Electrical Circuits

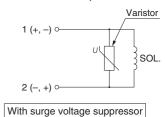
A Caution

[DC circuit]

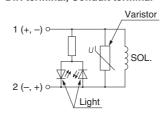
Grommet, Faston terminal

1 (+, -) o SOL.
2 (-, +) o Without electrical option

Grommet, DIN terminal, Conduit terminal, Conduit



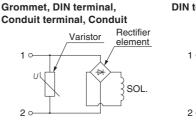
DIN terminal. Conduit terminal

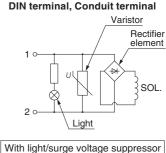


With light/surge voltage suppressor

[AC circuit]

* For AC, the standard product is equipped with surge voltage suppressor.





Without electrical option With light/surge vi

Note 1) Coil for DIN terminal H type with AC voltage does not have full-wave rectifier. Full-wave rectifier is built in the DIN connector. Refer to page 39 to order it as an accessory.

One-touch Fitting

∧ Caution

For information on handling one-touch fittings (KQ2 series) and appropriate tubing, refer to SMC website, http://www.smc.eu

⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution: Caution indicates a hazard with a low level of risk which, if not avoided could result in minor or mode

which, if not avoided, could result in minor or moderate injury

injury

Warning indicates a hazard with a medium level of risk which, if not avoided, could result in death or serious

injury.

⚠ Danger : Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power – General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

⚠ Warning

 The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications.

Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalogue information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction.
- Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following conditions.
 - Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalogue.
 - An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

Limited warranty and Disclaimer/ Compliance Requirements

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered, wichever is first.*2) Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalogue for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty.

A vacuum pad is a consumable part, so it is warranted for a year after it is delivered. Also, even within the warranty period, the wear of a product due to the use of the vacuum pad or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

⚠ Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch

⚠ Caution

 $\ensuremath{\mathsf{SMC}}$ products are not intended for use as instruments for legal metrology.

Measurement instruments that SMC manufactures or sells have not been qualified by type approval tests relevant to the metrology (measurement) laws of each country. Therefore, SMC products cannot be used for business or certification ordained by the metrology (measurement) laws of each country.

Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

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