GEFRAN

GRP-H 15/25/30/40/50/60/75/90/120A

STATIC POWER UNITS WITH PARTIAL LOAD BREAK, LOGIC/ANALOG COMMAND AND IO-LINK COMMUNICATION

MAIN APPLICATIONS

- Plastic extrusion, injection, blow moulding, thermoforming
- · Packing and packaging
- Chemical and pharmaceutical industry
- · Industrial electric furnaces
- Dryers for ceramics and construction elements
- Food industry processing plants
- Heating systems with infrared lamps (long, medium, short wave)
- · Wood binding machines
- Medium and long wave infrared lamps



MAIN FEATURES

- Ultra-compact dimensions from 15A to 120A
- · Load voltage 480V, 600V AC
- SCCR 100 kA
- DIN rail and panel mounting
- · IO-Link digital comunication
- Zero voltage crossing (ZeroCrossing) or Phase angle control.
- On/Off control, optimised/fixed cycle time, HalfSingleCycle, PhaseAngle, softstart ramps.
- Input command from V DC, Analogue signal (0..5V, 0..10V, 0..20mA, 4..20mA, potentiometer) or IO-Link logic.
- Connectors for push-in control signals; signal LED.
- Configuration and diagnostics via smartphone app with NFC technology.
- Alarm threshold calibration by button or digital input.
- · Compact versions with expanded i2t.
- · Cage clamps for power cables
- Advanced diagnostic option with partial load break (up to 8 loads in parallel), current measurement and energy meters.
- · Internal over voltage protection
- · Integrated cooling fan power option.

PROFILE

The correct management of electric heaters and infrared lamps for industrial heating applications requires robust, safe, fast and diagnostic-capable static contactors.

The range of solid state contactors with heatsink GRP-H meets all these needs, with current ratings from 15 to 120 Ampere, voltages up to 600Vac, in extremely compact dimensions in every single size. The thermal design of all models guarantees the continuous supply of the rated current at an ambient temperature of 40°C / 104°F through high efficiency heat sinks, assisted by fans for the 90A and 120A models. The derating curves show how higher current values can also be obtained for lower temperatures as well as the possibility of mounting various devices stacked on the DIN rail.

CONFIGURATION AND DIAGNOSTICS

For the configuration of the GRP-H series devices, an App is available for smartphones with Android and iOS operating systems, which can be downloaded free of charge from the relative stores. The App interfaces to the device via contactless NFC (Near Field Communication) technology via a small NFC Dongle (which can

It is also possible to read diagnostic data on the operation of the load and the device (energy meters, current peaks or over-temperatures), duplicate or share the configurations of multiple devices through this interface.

The IO-Link interface guarantees efficient communication, capable of powering, configuring, monitoring and controlling the device, via only 3 wires. Complete and simple device configuration is possible with IODD files.

The devices can also be configured using a special cable via PC and the GF_eXpress configuration tool. Alternatively, basic device configuration is made available by means of a button and LED on the front. The current thresholds for partial load break alarms can be adjusted by means of a front key or digital input, so that multiple objects can be configured at the same

CONTROL

The GRP-H series can be controlled in three different ways based on the options chosen:

1. Logic signals in V DC, OnOff mode.

time with the electrical panel closed.

- 2. Analogue signal configurable as 0..5V, 0..10V, 0..20mA, 4..20mA and potentiometer, for proportional commands (Burstfiring, FixedCycleTime, HalfSingle-Cycle, PhaseAngle).
- 3. Control via the IO-Link point-to-point communication protocol for comprehensive process diagnostics.

All commands are managed via push-in connectors, for faster and easier connection, even without tools. The device status is always displayed by a multi-colour LED on the front panel, for an immediate view of its operation. In the event of an error in the command signal, a fault power can be programmed which the device will maintain until the signal is restored.

POWER CONNECTIONS

Both the line voltage terminal available on the upper part of the device and the load terminal on the lower part are of the "cage" type, which offers the best and safest seal even for cables of different cross-sections, whether mounted with a cable lug or simply stripped.

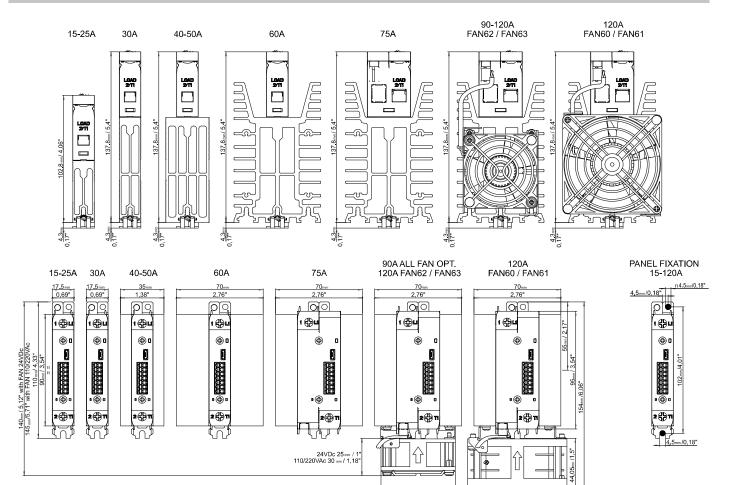
DIAGNOSTICS AND ALARMS

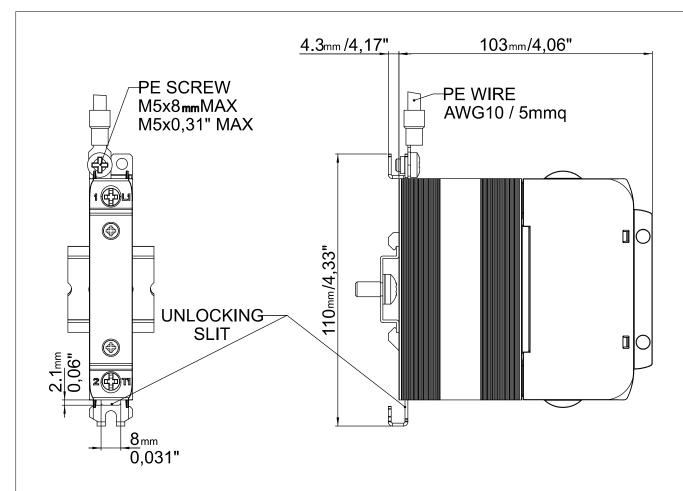
It is increasingly vital for operators and maintainers to recognize possible anomalies in the system immediately and solve them quickly in order to ensure the efficiency and profitability of machinery and plants. The GRP-H series offers complete availability of load information.

The physical alarm output, PNP type, is ready to diagnose partial or total load breaks, lack of voltage on the load and over-temperature (configurable output). The thermal alarm is triggered if heat dissipation exceeds a critical threshold, signalling it with a red led on the front panel, interrupting the power supply and triggering the alarm output.

This function is always present, on all current sizes.

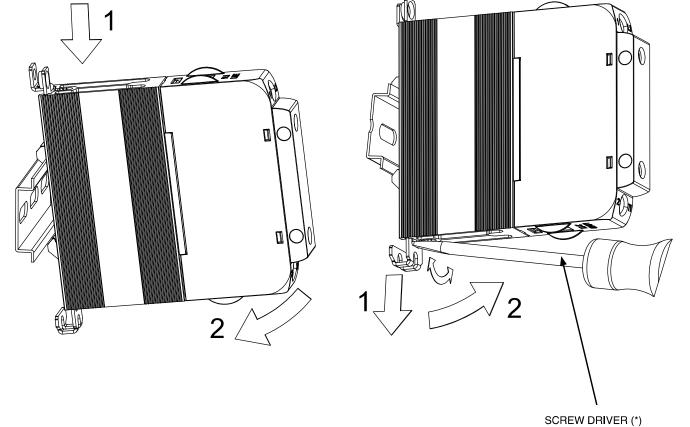
DIMENSIONS AND MOUNTING MEASUREMENTS



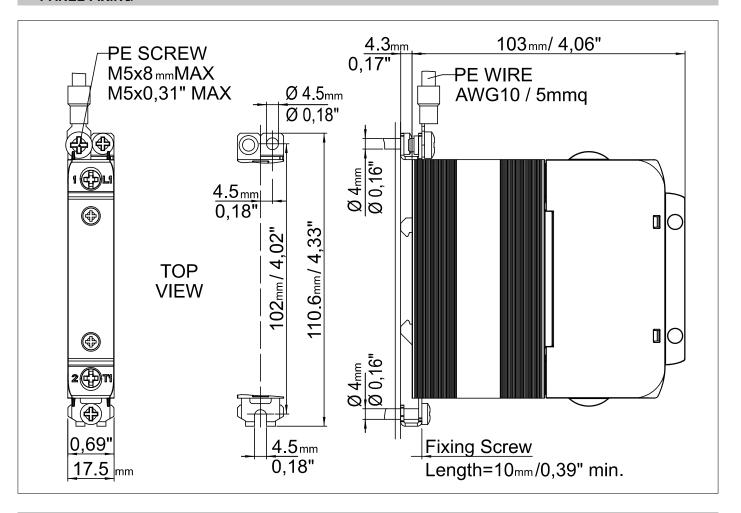


DIN rail coupling sequence

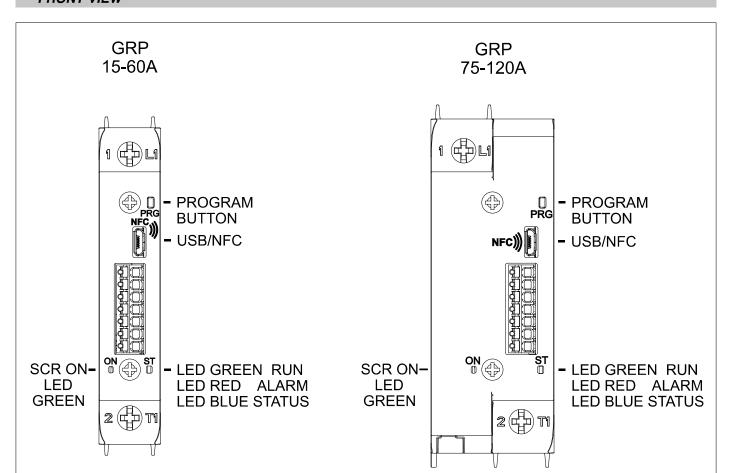
DIN rail release sequence

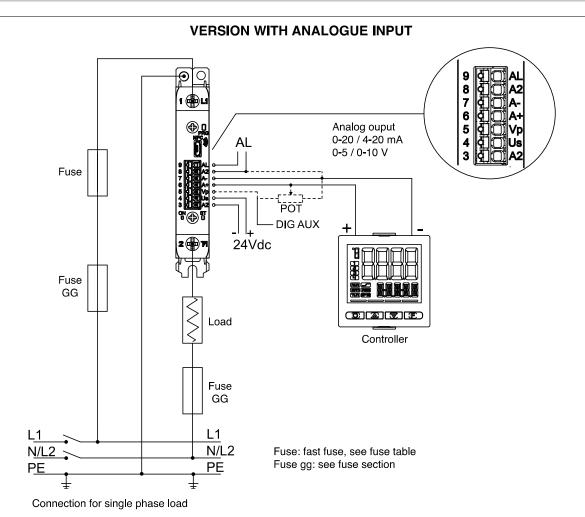


PANEL FIXING



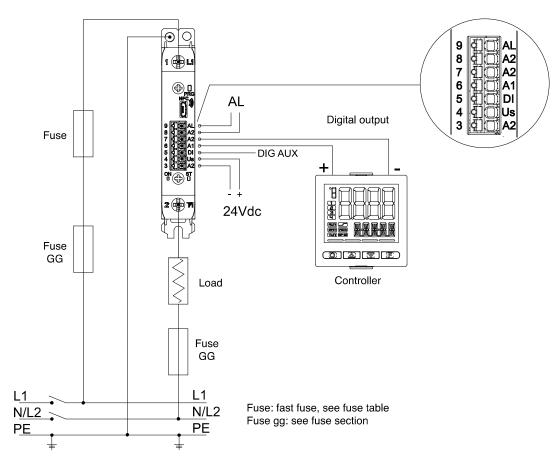
FRONT VIEW





	Power terminals						
Ref.	Description	Notes					
1/L1	Line Connection						
2/T1	Load Connection						
	AN version	n signal connector (analogue input)					
3/A2-	Power GND						
4/Us	+ V DC power supply	GRP-H power supply (Range from 10 to 30 V DC, Imax = 20 mA at 24V)					
		GRP-H-90120AFAN63: GRP-H + Fan power supply (Range from 20 to 27 V DC, Imax <150 mA at 24V with Fan active)					
5/Vp	Potentiometer power supply output (+ 5Vdc) / Auxiliary digital input	Potentiometer output voltage: 5V DC, lout max = 10mA Digital input: 5-30V max 3 mA					
6/A+	Analania differential annonandiania						
7/A-	Analogue differential command input						
8/A2-	GND alarm output (common to terminal 3/A2-)						
9/AL	Alarm output	Digital output normally off (settable with normally on). PNP type, output voltage: Us(24Vdc)-0.7Vdc, lout max =15mA					

VERSION WITH DIGITAL INPUT



Connection for single phase load

	Power terminals						
Ref.	Description	Notes					
1/L1	Line Connection						
2/T1	Load Connection						
	Con	nettore di segnale versioni D (ingresso digitale)					
3/A2-	Power GND						
		GRP-H power supply (Range from 10 to 30 V DC, Imax = 20 mA at 24V)					
4/Us	+ V DC power supply	GRP-H-90120AFAN63: GRP-H + Fan power supply					
		(Range from 20 to 27 V DC, Imax <150 mA at 24V with Fan active)					
5/DI	Auxiliary digital input	Digital input: 5-30V max 3 mA					
6/A1+	Command digital input	Digital input: 5-30V max 3 mA					
7/A2-	GND command input						
//AZ-	(common to terminal 3/A2-)						
8/A2-	GND alarm output						
0// \Z	(common to terminal 3/A2-)						
9/AL	Alarm output	Digital output normally off (settable with normally on).					
0,, <u>L</u>	, main output	PNP type, output voltage: Us(24Vdc)-0.7Vdc, lout max =15mA					

VERSION WITH IO-LINK INPUT 8 ALFuse 24Vdc Ю LINK Fuse GG MASTER **IO-LINK** Load Fuse GG L1 L1 N/L2 N/L2 Fuse: fast fuse, see fuse table PΕ Fuse gg: see fuse section

	Power terminals (common to all versions)					
Ref.	Description	Notes				
1/L1	Line Connection					
2/T1	Load Connection					
	I version	on signal connector (IO-LINK)				
3/L-	Power GND					
		GRP-H power supply (Range from 10 to 30 V DC, Imax = 20 mA at 24V)				
4/L+	+ V DC power supply	GRP-H-90120AFAN63: GRP-H + Fan power supply (Range from 20 to 27 V DC, Imax <150 mA at 24V with Fan active)				
5/CQ	IO-LINK communication line					
8/L-	GND alarm output (common to terminal 3/L-)					
9/DQ	Alarm output	Digital output normally off (settable with normally on). PNP type, output voltage: Us(24Vdc)-0.7Vdc, lout max =15mA				

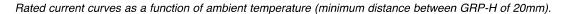
Connection for single phase load

Ambient Temperature [°C]

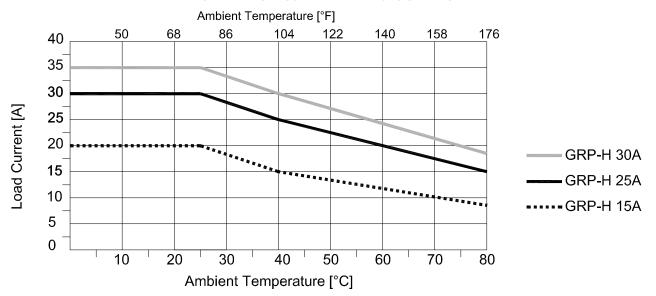
Ambient Temperature [°C]

80₇₀

Load Current [A]

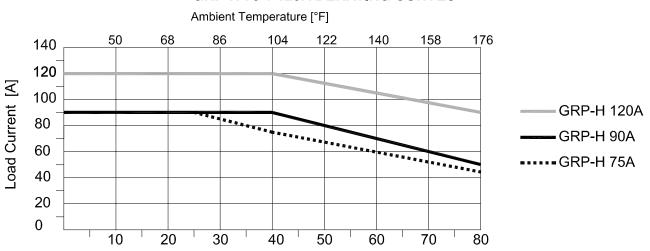


GRP-H 15 ÷ 30A DERATING CURVES



GRP-H 40 ÷ 60A DERATING CURVES

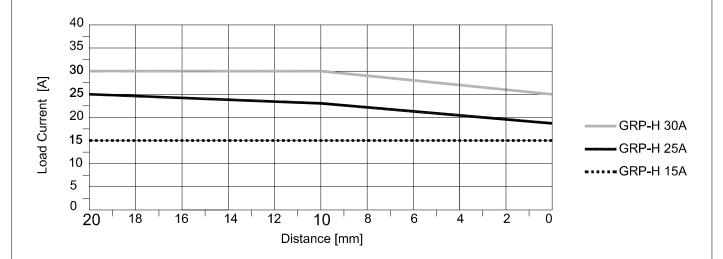
GRP-H 75 ÷ 120A DERATING CURVES



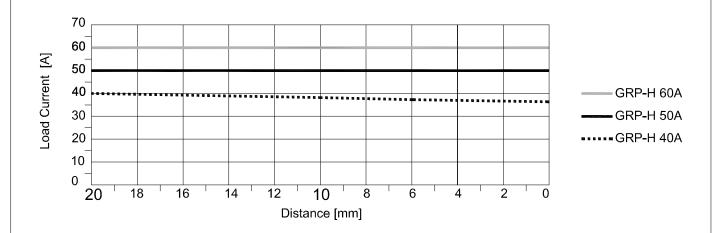
DOWNGRADE WITH INSTALLATION DISTANCE

Rated current curves as a function of the horizontal distance between the GRP-Hs (ambient temperature 40°C / 104°F).

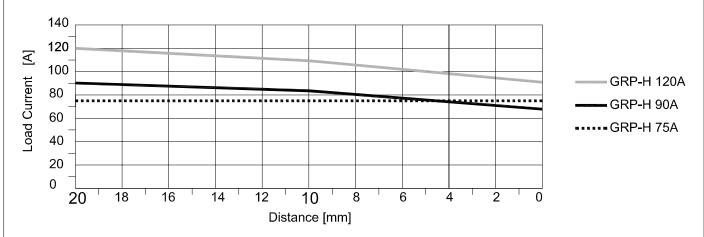
GRP-H 15 ÷ 30A DERATING CURVES



GRP-H 40 ÷ 60A DERATING CURVES



GRP-H 75 ÷ 120A DERATING CURVES



TECHNICAL SPECIFICATIONS

INPUTS				
Analogue command input (Versions w	rith AN input type)			
Function	Command power command			
Maximum Error	1% f.s. ± 1 scale point at an ambient temperature of 25°C/ 77°F			
Thermal shift	<100 ppm/° C on f.s.			
Sampling time	10 ms			
0-10V scale	Input impedance > 500 K Ω			
0-5V scales	Input impedance $> 500 \text{ K}\Omega$			
0-20mA or 4-20mA scale	Internal Shunt Resistance: 250 Ω			
Potentiometer input	Potentiometer resistance: 1 K Ω at 47 K Ω Potentiometer power supply: + 5V (provided by GRP, max 10mA)			
Linear input reading scale	0 100.0 %			
Common mode immunity	-60V, +60V			
Command digital input (Versions with	,			
Function	Command input			
Voltage range	5-30V (max 3 mA)			
Safe voltage reading status "0"	< 2 V			
Safe voltage reading status "1"	> 5 V			
Input impedance	13 ΚΩ			
IO-LINK input (Versions with input t				
Function				
Function	IO-LINK fieldbus communication line			
Protocol	IO-LINK Type of transmission: COM2 (38.4 kBaud) IO-Link version: 1.1.2 SIO mode: No Auxiliary output: Pin DQ Alarm output			
Process data input	14 bytes			
Process data output	2 bytes			
Line voltage and load current measure	ement			
Load current measurement function	Measurement range (full-scale f.s.): 0 1.5 * Irated_product			
RMS current measurement accuracy	2% f.s. at room temperature of 25°C / 77°F Thermal shift: <200 ppm/° C			
Line voltage measurement function	Working voltage range (full-scale f.s.): 60660Vac			
RMS voltage measurement accuracy	2% f.s. at room temperature of 25°C / 77°F Thermal shift: <100 ppm/° C			
Current and voltage sampling time	10 ms			
Line frequency	50/60 Hz			
OUTPUTS				
Alarm output (optional)				
Function	Configurable alarm output			
Туре	Digital output normally off (settable with normally on). PNP type, output voltage: Us(24Vdc)-0.7Vdc, lout max =15mA (not protected against short circuit)			
COMMUNICATIONS PORTS				
Porta microUSB di servizio				
Functions with TTL serial cable	Only for initial product configuration, via PC. Use a PC connected to the GRP, ONLY via the Gefran adapter cable. The adapter powers the GRP. Cod. F060800 (PC with USB).			
Туре	Micro USB type B connector			
Insulation	TTL serial NOT isolated			
Dongle NFC Function	Available for configuration, reading Product Information and diagnostic data. Use App downloadable from PlayStore and AppleStore and NFC Dongle (see accessories table) NOTE: From FW 1.24 GRP-H and GRP products with IO-Link communication do not			
	support NFC function.			

POWER (STATIC GROUP)	•										
CATEGORY OF USE AC 51: resistive or low-inductance loads											
(Tab. 2 EN60947-4-3)	AC 55b: infrared lamps										
Trigger modes	 OnOff - Zero crossing firing. FCT- Fixed Cycle Time - Zero Crossing with constant cycle time (settable in the range 1200 sec). BF - Burst Firing with optimised minimum variable cycle time (Zero crossing firing). HSC - Half Single Cycle, corresponds to a Burst Firing which handles half on/off cycles (Zero crossing firing). PA - load management by adjusting the power-on phase angle. It is useful for reducing flicker with medium-long wave infrared loads. Softstart ramp in Phase Angle configurable with any configured Firing mode, only for products with Trigger option = 2 or 3. 										
Max. rated voltage	480 V	•			•			0 V AC			
Working voltage range	60-53							-660Vac	 }		
Non-repetitive voltage (Surge protection level)	1200							00 Vp			
Rated frequency	50/60	Hz with	auto-d	etermi	nation						
	GRP	Model									
Rated current	15	25	251	30	301	40	50	60	75	90	120
	15A	25A	25A	30A	30A	40A	50A	60A	75A	90A	120A
Non-repetitive over-current, (t=20 msec)	620A	620A	1600A	620A	1600A	620A	1600A	1600A	1600A	1500A	1500A
I2t for melting (t = 1 10msec) A ² s	1800	1800	12800	1800	12800	1800	12800	12800	12800	11250	11250
critical dv/dt with output disabled	1000	V/µs									
Rated impulse withstand voltage	4kV										
Rated current in short circuit condition	5kA										
Minimum load current:	1 A										
Voltage drop over rated current:	= < 1,	2Vrms									
Presence of leakage current:	< 3m/ (Maxii 257°F	mun va	ılue with	nomir	nal Volta	ge and	Junctio	n tempe	rature o	of 125°C	:/
Calculation Of The Power Dissipated By The Solid State Relay	Pd = '	1.2 * IF	e static r IMS [W] le-phase	(for G							
Calculation Of The Power Dissipated By The Solid State Relay	IRMS = single-phase load current Single-phase static relay Pd = 1.2 * IRMS [W] IRMS = single-phase load current Example: load current=20Arms, Thermal power dissipated: Pd=20*1,2= 24 W										
Calculation Of The Heatsink's Thermal Resistance	Rth = (90°C - T.amb. max) / Pd with Pd = power dissipation Max amb. T.= maximum air temperature in the electrical cabinet. Use a heatsink with lower than calculated heat resistance (Rth). Example: Thermal power dissipated: Pd=20*1,2= 24 W T.amb.max = 40°C Rth = (90-40)/24=2,08[°C/W]										

OPTIONS					
Basic Diagnostics on PNP digital output (Option 0)	- Power failure for: SCR open / Load interrupt - Overheating alarm	ted / No line voltage			
	- Power failure for: SCR open / Load interrupt	ted / No line voltage			
	- Overheating alarm SCR short circuit (current presence with OFF command).				
	SCA Short circuit (current presence with OFF	command).			
	HB (Heat Break) Alarm:				
	- HB alarm load interrupted or partially interru	pted, up to 8 loads in parallel.			
	- Automatic calibration of the HB alarm thresh level. The alarm threshold default is 90%, of the state of the				
	Value corresponding to the recommended thr				
Advanced Diagnostics on digital output	up to 1/5 of the total load. Threshold can be of	changed with the appropriate			
PNP (Option 1)	parameter via NFC App, IO-Link and GF_eXp				
	Note 1: with Digital command turn ON minimi load.	um time = 50 ms to detect broken			
	Note 2: For proper operation of the partial loa				
	most critical conditions (8 equal loads in para				
	load current (non-fault) is at least 30% of the 15A GRP>4.5A)	rated current of the GRP (on a			
	Example: a 15A GRP of nominal size drives 8	B equal resistors in parallel. To			
	diagnose the failure of only one of the 8 loads				
	have a draw of at least 0.56A, the total load r loads).	nust draw at least 4.5A (0.56A ^8			
GENERAL CHARACTERISTICS	ioudo).				
Power supply	10 30 V DC ± 10%, absorption 20 mA at 24				
rower supply	(Range from 20 to 27 V DC, Imax <150 mA a	t 24V with Fan active)			
Indications	2 leds: ON (Green LED): Control status of the thyristor				
Indications	STATUS (RGB LED): State of operation				
Protection rating	IP20				
Working temperature	080°C (32 176°F) (see derating curves)				
	-20°C - +85°C (-4 185°F)				
Storage temperature	average temperature in a period of 24H not higher than 35°C (95°F) (according to EN 60947-4-3 § 7.1.1)				
Maximum relative humidity	90% non-condensing				
Waximum relative numerty	Indoor use, maximum altitude 2000m				
	For higher altitudes consider:				
	-Decreasing 1% of rated current for every 100m (328ft) above elevation				
	2000m (6562ft). -Decreasing of maximum voltage by correctio	n factor:			
Environmental conditions of use	0.88 from 2000 (6562ft) to 3000m (9842ft)				
	0.77 from 3001 (9846ft) to 4000m (13123ft)				
	0.68 from 4001 (13127ft) to 5000m (16404ft) Example for GRP25-60 at 2800 mslm (9186ft)				
	- 25A nominal derated by 1%*8>23A				
	- 600Vac nominal, maximum voltage 660Vac	derated to 660*0.88=580.8Vac			
Installation	DIN EN50022 bar or panel mount by screws				
	Installation category II, pollution degree 2				
Installation requirements	Maximum air temperature around the device	40°C / 104°F (for			
	Temperature > 40°C / 104°F see derating cur	ves)			
	GRP-H 15, 25A, 25I	194 g / 6.84 Oz			
	GRP-H 30A, 30I	237 g / 8.36 Oz			
	GRP-H 40, 50A	388 g / 16.69 Oz			
Weight	GRP-H 60, 75A	688 g / 24.27 Oz			
	GRP-H 90A GRP-H 120A	796 g / 28.09			
	GRP 15, 25, 30, 40, 50, 60A	796 g / 28.09 108 g / 3.81Oz			
	GRP 75, 90, 120A	156 g / 5,50 Oz			
	Giii 70, 00, 120A	100 g / 0,00 OZ			

PROTECTION FUSES

Type 1 and Type 2 coordination are ratings based on the level of protection and resilience provided during a high current fault. Device is designed to protect people and equipment during a short circuit fault, but the differences between the two levels can be explained as follows:

Type 1: after a short circuit event it may be too damaged for further use.

Type 2: after a short circuit event device will still be in working.

Protection co-ordination (Type 2)

Size device	Fuse nominal Current	Model and fuse size (manufacturer Bussmann Div Cooper (UK) Ltd)	Fuse code (descr.)	Fuse holder accessory code (descr.)	
15	16	FWC-16A10F 10x38	338470 (FUS-016)		
25,251	25	FWC-25A10F 10x38	338474 (FUS-025)	337132 (PF-10x38)	
30,301	32	FWC-32A10F 10x38	338483 (FUS-032)]	
40	40	FWP-40A14F 14x51	338147 (FUS-040)	007101 (DE 14v51)	
50	50	FWP-50A14F 14x51	338079 (FUS-051)	337131 (PF-14x51)	
60	63	FWP-63A22F 22x58	338191 (FUS-063)		
75	80	FWP-80A22F 22x58	338199 (FUS-080)	337130 (PF-22x58)	
90	100	FWP100A22F 22x58	338478 (FUS-100)]	
120	125	170M1418 000-TN/80	338106 (FUS-100)	337092 (PF-DIN)	

Protection co-ordination (Type 1) according to UL 508

The devices are suitable For Use On A Circuit Capable Of Delivering Not More Than 100,000 A rms Symmetrical Amperes, 600 Volts Maximum when Protected by UL Listed fuses with size and class as specified in the table below:

Size device	Fuse Class	Fuse Current Max Size [A]	Prospective short circuit current [kArms]
15 05 00	J	40	
15, 25 , 30	CC	30]
40		40]
251		80]
301	7	80	100
50	7.	80	100
60	7,	80	1
75	7	80	1
90	1	125]
120	7	125	7

Use Fuses Only.

GG FUSES

An electrical protection device known as a GG FUSE must be used to ensure protection against short-circuit of the electrical cable (see EN 60439-1, paragraph 7.5 Short-circuit protection and short-circuit withstand strength" and 7.6 "Switching devices and components installed in ASSEMBLIES", or the equivalent paragraphs of standard EN 61439-1).

MCB PROTECTION

MCB protection

	ion (Type 2) with Siem			1		1			
Current size model (I2t)	Current size model (I2t)	Current size model (I2t)	Current size model (I2t)	Current size model (I2t)	Current size model (I2t)	Current size mode (I2t)			
GRP(-H)-15,25,30,40	5SY4110-5 (10)	1,0	6,0	5SY4210-5 (10)	1,0	6,0			
(1800 A²s)		1,5	9,0		1,5	10,0			
(1000710)		2,5	14,0		2,5	14,0			
	5SY4116-5 (16)	1,0	6,0	5SY4216-5 (16)	1,0	6,0			
		1,5	9,0		1,5	10,0			
		2,5	14,0		2,5	14,0			
		4,0	15,0		4,0	25,0			
	5SY4120-5 (20)	1,5	9,0	5SY4220-5 (20)	1,5	10,0			
		2,5	15,0		2,5	21,0			
		4,0	30,0		4,0	30,0			
	5SY4125-5 (25)	2,5	18,0	5SY4225-5 (25)	2,5	18,0			
		4,0	30,0		4,0	30,0			
	5SY4132-5 (32)	2,5	21,0	5SY4232-5 (32)	2,5	36,0			
		4,0	35,0		-	-			
GRP(-H)- 25I , 30I , 50,		n those indicated in the				T			
60,75 (12800 A²s)	5SY4132-5 (32)	2,5	2,0	5SY4232-5 (32)	2,5	2,0			
		4,0	4,0		4,0	4,0			
		6,0	7,0		6,0	7,0			
	5SY4140-5 (40)	4,0	4,0	5SY4240-5 (40)	4,0	4,0			
		6,0	7,0		6,0	7,0			
		10,0	10,0		10,0	10,0			
	5SY4150-5 (50)	6,0	7,0	5SY4250-5 (50)	6,0	7,0			
		10,0	10,0		10,0	10,0			
		16,0	18,0		16,0	18,0			
	5SY4163-5 (63)	6,0	7,0	5SY4263-5 (63)	6,0	7,0			
		10,0	10,0		10,0	10,0			
		16,0	18,0		16,0	18,0			
GRP(-H)-90,120 (11250 A ² s)	For MCBs smaller than those indicated in the lines below, there are no section and length constraints.								
(11230713)	5SY4132-5 (32)	2,5	2,0	5SY4232-5 (32)	2,5	2,0			
		4,0	4,0		4,0	4,0			
		6,0	7,0		6,0	7,0			
	5SY4140-5 (40)	4,0	4,0	5SY4240-5 (40)	4,0	4,0			
		6,0	7,0		6,0	7,0			
		10,0	10,0		10,0	10,0			
	5SY4150-5 (50)	6,0	7,0	5SY4250-5 (50)	6,0	7,0			
		10,0	10,0		10,0	10,0			
		16,0	18,0		16,0	18,0			
	5SY4163-5 (63)	6,0	7,0	5SY4263-5 (63)	6,0	7,0			
		10,0	10,0		10,0	10,0			
		16,0	18,0		16,0	18,0			

^{*} The sizing is valid for a 230Vac phase-neutral line with an assumed short-circuit current of 2,5KA

Example, for a GRP-H-50- ..., with line voltage of 230Vac, controlled load of 45 A nominal, with a section of 6mm2 of cable, an MCB 5SY4150-5 (50 A) the minimum length of the cables is 7m (cable length is intended between MCB and load, including return).

^{**} The sizing is valid for a 400Vac phase-to-phase line with an assumed short-circuit current of 5KA

^{***} The length of the cable is intended between MCB and load, including the return to neutral (1P case), or to the second pole of the MCB (2P case).

EMC STANDARDS

EMC emissions

AC semiconductor motor controllers and conductors for non-motor loads	EN 60947-4-3	
Emission enclosure CI compliant in firing mode single cycle and phase angle if external filter fitted	EN 60947-4-3 CISPR-11 EN 55011	Class A Group 2

EMC Immunity

Generic standards, immunity standard for industrial environments	EN 60947-4-3		
ESD immunity	EN 61000-4-2	4 kV contact discharge 8 kV air discharge	
RF interference immunity	EN 61000-4-3 /A1	10 V/m amplitude modulated 80 MHz-1 GHz 10 V/m amplitude modulated 1.4 GHz-2 GHz	
Conducted disturbance immunity	EN 61000-4-6	10 V/m amplitude modulated 0.15 MHz-80 MHz	
Burst immunity	EN 61000-4-4	2 kV power line 2 kV I/O signal line	
Surge immunity	EN 61000-4-4/5	Power line-line 1 kV Power line-earth 2 kV Signal line-earth 2 kV Signal line-line 1 kV	
Magnetic fields immunity		ed. Immunity is demonstrated by mpletion of the operating capability	
Voltage dips, short interruptions and voltage immunity tests	EN 61000-4-11	100%U, 70%U, 40%U	

LVD safety

Safety requirements for electrical equipment for measurement, control and laboratory use	EN 61010-1
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CAUTION

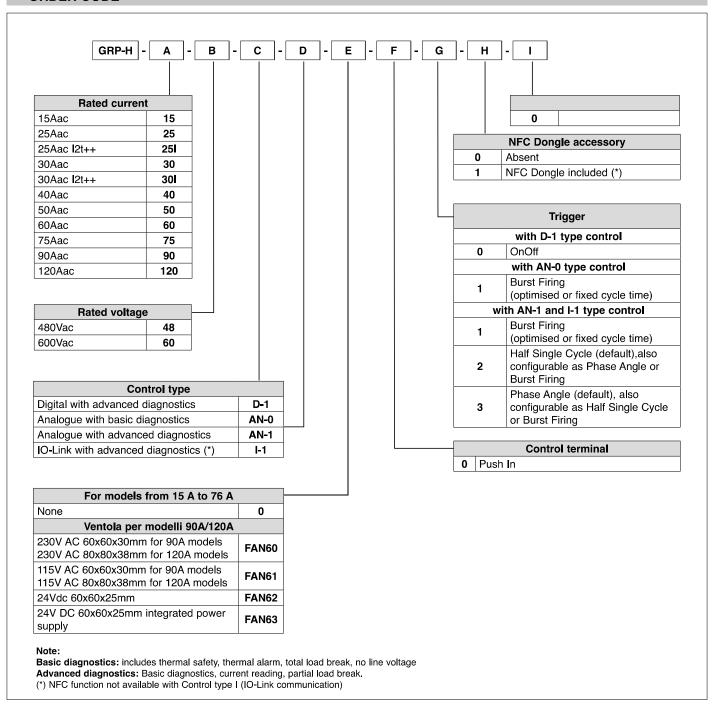
This product has been designed for class A equipment. Its use in a domestic environment may cause radio interference, in which case the user may be required to use additional attenuation methods.

EMC filters are required in PA operating mode (Phase Angle, i.e., SCR triggering with a modulated phase angle). The filter model and current size depend on the configuration and the load used.

It is important that the power filter is connected as close as possible to the GRP-H.

A filter connected between the power supply line and the GRP-H or an LC unit connected between the GRP-H output and the load may be used.

ORDER CODE



CE Confirmity Declaration is available on web site www.gefran.com





