

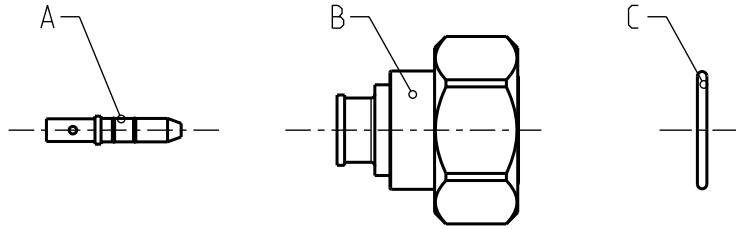
# Montageanleitung:

# MA\_64A1

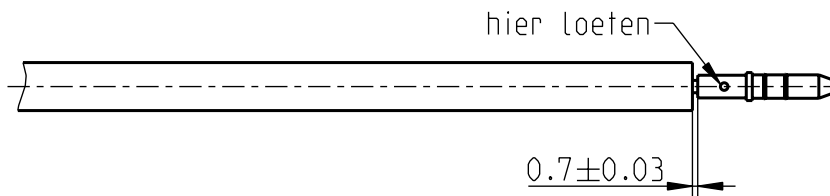
# Serie: 4.3-10

Verbinder gerade fuer Festmantel und Semiflex Kabel

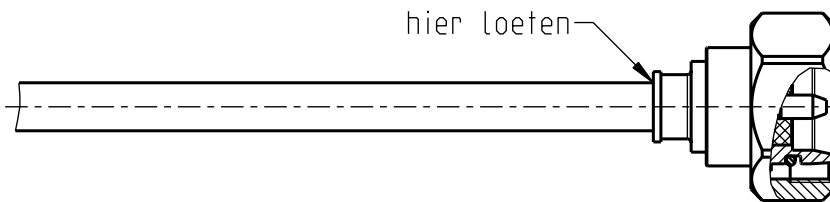
Kabelbefestigung:  
Innenleiter geloetet  
Aussenleiter geloetet



- 1) Kabel nach Zeichnung abisolieren.
- \*) Abisolierung bei vorhandenem Kunststoffmantel



- 2) Den Innenleiter "A" auf Mass auf das Kabel schieben und verloten.



- 3) Das so vorbereitete Kabel auf Anschlag in den Steckerkoerper "B" einschieben und verloten.
- Achtung: zu viel Zinn kann einen Kurzschluss verursachen!
- 4) Wenn O-Ring "C" lose beigelegt, O-Ring "C" montieren.

\*) Die Artikelnr. des Crimpeinsatzes bitte der RT-Liefervorschrift des zu verarbeitenden Koax-Kontaktes entnehmen

				date	name	scale:	Werkzeuge:		
				drawn	10.12.2012	A_Nobis	1:1		
				check	15.09.2015	J_Peterander	sheet:	Abisolierwerkzeug	
				appr.	15.09.2015	F_Fraunhofer	1/2	Loetausruestung	
								....	
								....	
a00	15-s341	S_Huber-Sieg	15.09.2015	<b>Rosenberger</b>					....
200	14-v269	A_Nobis	14.05.2014						....
100	12-m382	A_Nobis	10.12.2012						....
rev.	change-no	name	date						....
									....

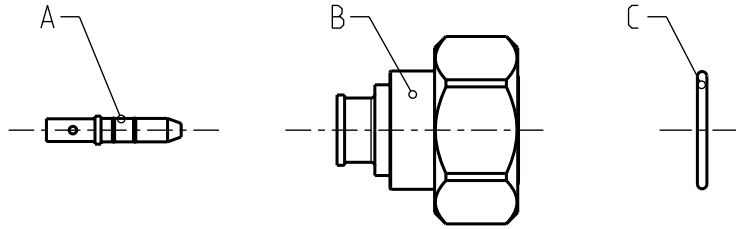
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 Version: 2.2  
 -METRIC-  
 ISO-Projektion  
 Methode 1

# Assembly Instruction: MA\_64A1

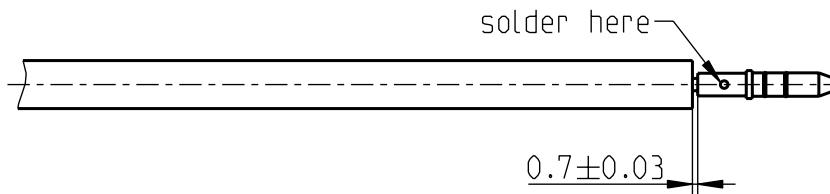
Series: 4.3-10

Straight Connector  
for Semi-Rigid and Semi-Flex cable

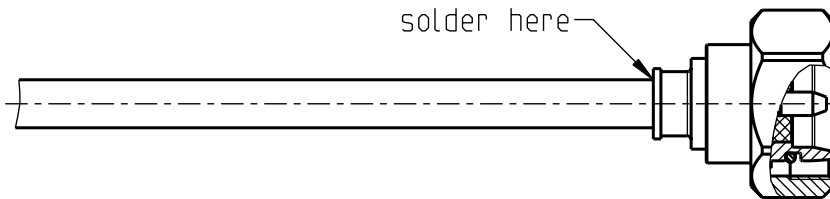
Cable entry:  
Center conductor soldered  
Outer conductor soldered



- 1) Prepare cable acc. to drawing.
- \*) Stripping for cable with FEP-jacket



- 2) Push center conductor "A" onto the cable to dimension and solder it.



- 3) Slide prepared cable into connector body "B" until stop and solder it.
- Attention: too much tin may cause a short!
- 4) If O-ring "C" is loose inserted, mount O-ring "C".

\*) For the crimping die part-nr. please consult the relevant customer drawing.

				date	name	scale:	Tools:	
				drawn	10.12.2012	A_Nobis	1:1	
				check	15.09.2015	J_Peterander	sheet:	Stripping tool
				appr.	15.09.2015	F_Fraunhofer	2/2	Solder equipment
								....
a00	15-s341	S_Huber-Sieg	15.09.2015					....
200	14-v269	A_Nobis	14.05.2014					....
100	12-m382	A_Nobis	10.12.2012					....
rev. change-no				name		date		....

## Rosenberger

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Version: 2.2

ISO-Projektion  
Methode 1  
-METRIC-