

Compact cylinder ADN-S-32-25-I-P-A-F1A

Part number: 8142850

FESTO



 [General operating condition](#)

Data sheet

Feature	Value
Stroke	25 mm
Piston diameter	32 mm
Cushioning	Elastic cushioning rings/plates at both ends
Mounting position	optional
Mode of operation	Double-acting
Piston-rod end	Female thread
Design	Piston Piston rod
Position detection	Via proximity switch
Symbol	00991217
Variants	Recommended for production facilities for manufacturing of lithium-ion batteries Piston rod at one end
Operating pressure	0.06 MPa ... 1 MPa
Operating pressure	0.6 bar ... 10 bar
Operating pressure	8.7 psi ... 145 psi
Operating medium	Compressed air to ISO 8573-1:2010 [7:4:4]
Note on operating and pilot medium	Lubricated operation possible (in which case lubricated operation will always be required)
Corrosion resistance class CRC	2 - Moderate corrosion stress
LABS (PWIS) conformity	VDMA24364-B2-L
Suitability for the production of Li-ion batteries	Metals with more than 1% by mass of copper, zinc or nickel are excluded from use. The exceptions are nickel in steel, chemically nickel-plated surfaces, circuit boards, cables, electrical plug connectors and coils
Cleanroom class	Class 6 according to ISO 14644-1
Ambient temperature	0 °C ... 60 °C
Impact energy in end positions	0.4 J
Theoretical force at 0.6 MPa (6 bar, 87 psi), return stroke	415 N
Theoretical force at 0.6 MPa (6 bar, 87 psi), advance stroke	483 N
Moving mass for 0 mm stroke	37 g
Additional moving mass per 10 mm stroke	9 g
Basic weight for 0 mm stroke	117 g
Additional weight per 10 mm stroke	36 g
Type of mounting	With through-hole Via female thread
Pneumatic connection	M5
Note on materials	RoHS-compliant
Material cover	Anodised wrought aluminium alloy

Feature	Value
Material dynamic seals	NBR TPE-U(PU)
Material housing	Anodised wrought aluminium alloy
Material piston rod	High-alloy stainless steel