power light source

Luxeon™ Star

Technical Datasheet DS23

Luxeon is a revolutionary, energy efficient and ultra compact new light source, combining the lifetime and reliability advantages of Light Emitting Diodes with the brightness of conventional lighting.

Luxeon features one or more power light sources mounted onto an aluminum-core printed circuit board, allowing for ease of assembly, optimum cooling and accurate light center positioning.

For tight beams, optional and highly efficient collimating optics are available.

Luxeon Power Light Sources give you total design freedom and unmatched brightness, creating a new world of light.

For high volume applications, custom Luxeon power light source designs are available upon request, to meet your specific needs.

LUXEON™

Luxeon Star is available in white, green, blue, royal blue, cyan, red, red-orange and amber.

Features

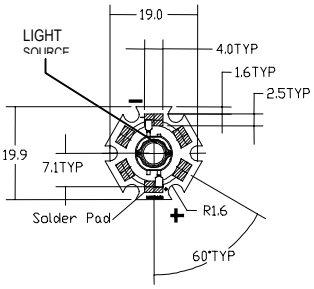
- Highest Flux per LED family in the world
- Very long operating life (up to 100k hours)
- Available in White, Green, Blue, Royal Blue, Cyan, Red, Red-Orange and Amber
- Lambertian, Batwing, Side Emitting or Collimated Radiation Pattern
- More Energy Efficient than Incandescent and most Halogen lamps
- Low voltage DC operated
- Cool beam, safe to the touch
- Instant light (less than 100 ns)
- Fully dimmable
- No UV
- Superior ESD protection

Typical Applications

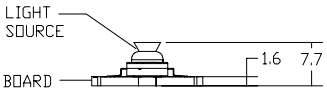
- Reading lights (car, bus, aircraft)
- Portable (flashlight, bicycle)
- Orientation
- Mini-accent
- Decorative
- Fiber Optic Alternative
- Appliance
- **Sign and Channel Letter**
- **Architectural Detail**
- **Cove Lighting**
- **Automotive Exterior (Stop-Tail-Turn, CHMSL, Mirror Side Repeat)**
- **Edge-Lit Signs (Exit, Point Of Sale)**

Mechanical Dimensions

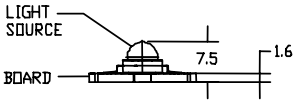
Luxeon Star



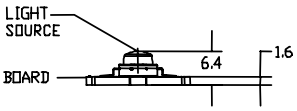
Side Emitting



Lambertian (High Dome)



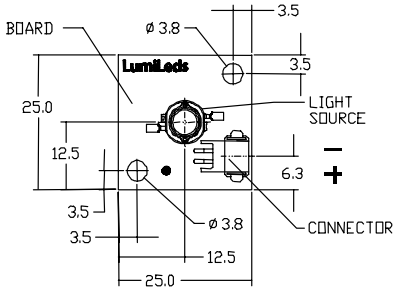
Batwing (Low Dome)



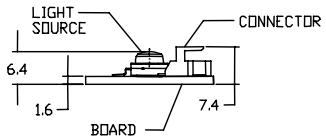
Notes:

1. Slots in aluminum-core PCB for M3 or #4 mounting screw.
2. Electrical interconnection pads labeled on the aluminum-core PCB with "+" and "-" to denote positive and negative, respectively. All positive pads are interconnected, as are all negative pads, allowing for flexibility in array interconnection.
3. Drawings not to scale.
4. All dimensions are in millimeters.

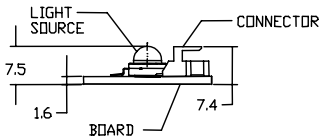
Luxeon Star/C



Batwing (Low Dome)



Lambertian (High Dome)

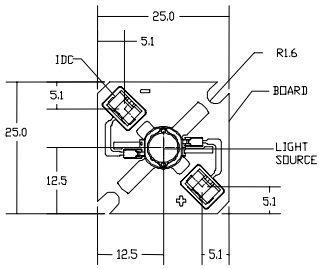


Notes:

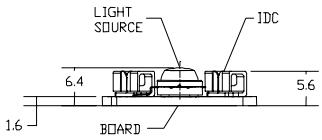
1. Holes in aluminum-core PCB for M3 or #4 mounting screw.
2. Connector on board AMP type, code 2-179123-2 ; Mating connector – AMP receptacle housing assembly, code 173977-2.
3. Positive and negative pins in connector are as indicated on the drawing.
4. Drawings not to scale.
5. All dimensions are in millimeters.

Mechanical Dimensions

Luxeon Star/IDC



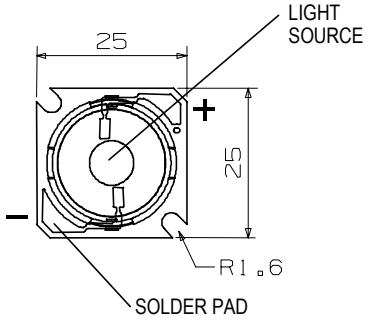
Batwing (Low Dome)

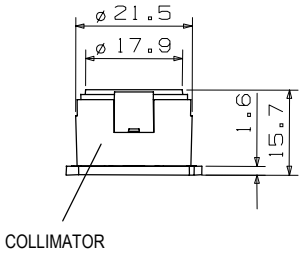


Notes:

1. Slots in aluminum-core PCB for M3 or #4 mounting screw.
2. Connectors on board Zierick type, code 1245T; accepts #26-18 AWG wire. Compatible with Zierick manual wire insertion tool WTP-4ALL and pneumatic production tool WTPPS-1208-1.
3. Positive and negative IDC connectors are indicated with a "+" and a "-" on the aluminum-core PCB, respectively.
4. Drawings not to scale.
5. All dimensions are in millimeters.

Luxeon Star/O





Notes:

1. Slots in aluminum-core PCB for M3 or #4 mounting screw.
2. Positive solder pad is indicated by a copper dot next to the pad on the aluminum-core PCB.
3. The collimator is molded from optical grade acrylic. Do not subject to temperatures greater than 75°C, as plastic deformation may occur. Protect optic against exposure to solvents and adhesives that are not compatible with acrylic.
4. Drawings not to scale.
5. All dimensions are in millimeters.

Part Number Matrix

Color	Star	Star/C	Star/O[1]	Star/IDC[2]	Beam Pattern
White[3]	LXHL-MW1C	LXHL-MW1A	LXHL-NW98	LHXL-MW1E	
White[3]	LXHL-MWEC	LXHL-MWEA	LXHL-NWE8	N/A	
Green	LXHL-MM1C	LXHL-MM1A	LXHL-NM98	LXHL-MM1E	
Cyan	LXHL-ME1C	LXHL-ME1A	LXHL-NE98	LXHL-ME1E	Batwing
Blue	LXHL-MB1C	LXHL-MB1A	LXHL-NB98	LXHL-MB1E	(low dome)
Royal Blue	LXHL-MRRC	LXHL-MRRA	LXHL-NRR8	LXHL-MR1E	
Red	LXHL-MD1C	LXHL-MD1A	LXHL-ND98	LXHL-MD1E	
Amber	LXHL-ML1C	LXHL-ML1A	LXHL-NL98	LXHL-ML1E	
White	LXHL-MW1D	LXHL-MW1B	N/A	N/A	
Green	LXHL-MM1D	LXHL-MM1B	N/A	N/A	
Cyan	LXHL-ME1D	LXHL-ME1B	N/A	N/A	
Blue	LXHL-MB1D	LXHL-MB1B	N/A	N/A	Lambertian
Royal Blue	LXHL-MRRD	LXHL-MRRB	N/A	N/A	(high dome)
Red	LXHL-MD1D	LXHL-MD1B	LXHL-ND94	N/A	
Red-Orange	LXHL-MH1D	LXHL-MH1B	LXHL-NH94	N/A	
Amber	LXHL-ML1D	LXHL-ML1B	LXHL-NL94	N/A	
White	LXHL-FW1C	N/A	N/A	N/A	
Green	LXHL-FM1C	N/A	N/A	N/A	
Cyan	LXHL-FE1C	N/A	N/A	N/A	
Blue	LXHL-FB1C	N/A	N/A	N/A	Side Emitting
Royal Blue	LXHL-FR1C	N/A	N/A	N/A	
Red	LXHL-FD1C	N/A	N/A	N/A	
Red-Orange	LXHL-FH1C	N/A	N/A	N/A	
Amber	LXHL-FL1C	N/A	N/A	N/A	

Notes:

1. Star/O produces a narrow collimated beam due to the inclusion of the collimating optic. In red, red-orange, and amber the Star/O listed under lambertian radiation pattern is higher in luminous output, although the collimated beam pattern is similar to the Star/O products based on the batwing emitter.
2. Star/IDC available in the batwing radiation pattern only. The wide angle of optical output from a lambertian or side emitting device results in significant light loss due to the IDC connectors in the optical path.
3. In July 2003 Lumileds announced a second line of white batwing products using a new phosphor deposition process resulting in improved color uniformity. These new batwing emitters (LXHL-BW02) are incorporated into Luxeon Star part numbers LXHL-MWEC, LXHL-MWEA and LXHL-NWE8. Other white Luxeon Star products are based on the LXHL-BW01 Luxeon Emitter.

Flux Characteristics at 350mA, Junction Temperature, T_J = 25°C

Color	Minimum Luminous Flux (lm) or Radiometric Power (mW) Φ_V[1,2]	Typical Luminous Flux (lm) Or Radiometric Power (mW) Φ_V[2]	Radiation Pattern
White (LXHL-MW1C, MW1A, NW98 & MW1E)	13.9	25	
White (LXHL-MWEC, MWEA & NWE8)	18.1	25	
Green	13.9	30	Batwing
Cyan	13.9	30	(low dome)
Blue[3]	3.8	10	
Royal Blue[4]	55 mW	150 mW	
Red	13.9	27	
Amber	10.7	25	
White	13.9	25	
Green	13.9	30	
Cyan	13.9	30	
Blue[3]	3.8	10	Lambertian
Royal Blue[4]	55 mW	150 mW	(high dome)
Red	30.6	44	
Red-Orange	39.8	55	
Amber	23.5	36	
White	13.9	22	
Green	13.9	27	
Cyan	13.9	27	
Blue[3]	3.8	9	Side Emitting
Royal Blue[4]	55 mW	135 mW	
Red	30.6	40	
Red-Orange	39.8	50	
Amber	23.5	32	

Notes:

1. Minimum luminous flux or radiometric power performance guaranteed within published operating conditions. Lumileds maintains a tolerance of ± 10% on flux and power measurements.
2. Flux and power values for Luxeon Star without secondary optics. The efficiency of collimating optics is approximately 85%. Luxeon types with even higher luminous flux levels will become available in the future. Please consult your Lumileds Authorized Distributor or Lumileds sales representative for more information.
3. Minimum flux value for 470 nm devices. Due to the CIE eye response curve in the short blue wavelength range, the minimum luminous flux will vary over the Lumileds' blue color range. Luminous flux will vary from a minimum of 2.9 lm at 460 nm to a typical of 16 lm at 480 nm due to this effect. Although the luminous power efficiency is lower in the short blue wavelength range, radiometric power efficiency increases as wavelength decreases. For more information, consult the Luxeon Design Guide, available upon request.
4. Royal Blue product is binned by radiometric power and peak wavelength rather than photometric lumens and dominant wavelength.

Optical Characteristics at 350mA, Junction Temperature, T_J = 25°C

Color	Dominant Wavelength[1] λD, Peak Wavelength[2] λP, or Color Temperature[3] CCT Min.	Typ.	Max.	Spectral Half-Width[4] (nm) $\Delta\lambda_{1/2}$	Temperature Coefficient of Dominant Wavelength (nm/°C) $\Delta\lambda_D/\Delta T_J$
White (LXHL-MW1C, MW1A, NW98 & MW1E)	4500 K	5500 K	8000 K	-----	-----
White (LXHL-MWEC, MWEA & NWE8)	4500 K	5500 K	10000 K	-----	-----
Green	520 nm	530 nm	550 nm	35	0.04
Cyan	490 nm	505 nm	520 nm	30	0.04
Blue	460 nm	470 nm	490 nm	25	0.04
Royal Blue[2]	440 nm	455 nm	460 nm	20	0.04
Red	620.5 nm	625 nm	645.0 nm	20	0.05
Red-Orange	612.5 nm	617 nm	620.5 nm	20	0.06
Amber	587.5 nm	590 nm	597.0 nm	14	0.09

Optical Characteristics at 350mA, Junction Temperature, T_J = 25°C, Continued

Radiation pattern	Color	Luxeon Star & Luxeon Star/C: Total included angle[5] (degree) $\theta_{0.90V}$	Luxeon Star & Luxeon Star/C: viewing angle[6] (degree) 2θ 1/2	Luxeon Star/O (with optics): Total included angle[5] (degree) $\theta_{0.90V}$	Luxeon Star/O (with optics): viewing angle[6] (degree) 2θ 1/2	Typical candela on axis[7] (cd)
Batwing (low dome)	White (All except LXHL-NWE8)	110	110	25	10	250
	White (LXHL-NWE8)	110	110	25	10	500
	Green	110	110	25	10	600
	Cyan	110	110	25	10	600
	Blue	110	110	25	10	200[7]
	Royal Blue	110	110	25	10	120
	Red	110	110	25	10	810
	Amber	110	110	25	10	750
Lambertian (high dome)	White	160	140	N/A	N/A	N/A
	Green	160	140	N/A	N/A	N/A
	Cyan	160	140	N/A	N/A	N/A
	Blue	160	140	N/A	N/A	N/A
	Royal Blue	160	140	N/A	N/A	N/A
	Red	160	140	25	10	660
	Red-Orange	160	140	25	10	825
	Amber	160	140	25	10	540

Optical Characteristics at 350mA, Junction Temperature, T_J = 25°C, Continued

Radiation Pattern	Color	Typical total flux percent within first 45°[8] cum $\Phi_{45°}$	Typical Angle of peak intensity[9] θ_{PEAK}
Side Emitting	White	< 15%	75° - 85°
	Green	< 15%	75° - 85°
	Cyan	< 15%	75° - 85°
	Blue	< 15%	75° - 85°
	Royal blue	< 15%	75° - 85°
	Red	< 15%	75° - 85°
	Red-Orange	< 15%	75° - 85°
	Amber	< 15%	75° - 85°

Notes: (for three optical tables)

1. Dominant wavelength is derived from the CIE 1931 Chromaticity diagram and represents the perceived color. Lumileds maintains a tolerance of ± 0.5nm for dominant wavelength measurements.
2. Royal Blue product is binned by radiometric power and peak wavelength rather than photometric lumens and dominant wavelength. Lumileds maintains a tolerance of ± 2nm for peak wavelength measurements.
3. CRI (Color Rendering Index) for White product types is 70. CCT ± 5% tester tolerance.
4. Spectral width at ½ of the peak intensity.
5. Total angle at which 90% of total luminous flux is captured.
6. θ½ is the off axis angle from lamp centerline where the luminous intensity is ½ of the peak value.
7. Typical candela on axis for 470 nm devices. Due to the CIE eye response curve in the short blue wavelength range, candela values will vary over Lumileds' blue color range.
8. Cumulative flux percent within ± 45° from optical axis.
9. Off axis angle from lamp centerline where the luminous intensity reaches the peak value.
10. All red, red-orange and amber products built with Aluminum Indium Gallium Phosphide (AlInGaP).
11. All white, green, cyan, blue and royal blue products built with Indium Gallium Nitride (InGaN).
12. Blue and Royal Blue power light sources represented here are IEC825 Class 2 for eye safety.

Electrical Characteristics at 350mA, Junction Temperature, T_J = 25°C

Radiation Pattern	Color	Forward Voltage V_F (V)[1] Min.	Typ.	Max.	Dynamic resistance[2] (Ω) R_D	Temperature coefficient of forward voltage[3] (mV/°C) $\Delta V_F / \Delta T_J$	Thermal resistance, junction to board (°C/W) $R\theta_{J-B}$
Batwing (low dome)	White	2.79	3.42	3.99	1.0	-2.0	17
	Green	2.79	3.42	3.99	1.0	-2.0	17
	Cyan	2.79	3.42	3.99	1.0	-2.0	17
	Blue	2.79	3.42	3.99	1.0	-2.0	17
	Royal Blue	2.79	3.42	3.99	1.0	-2.0	17
	Red	2.31	2.85	3.27	2.4	-2.0	17
	Amber	2.31	2.85	3.27	2.4	-2.0	17
Lambertian (high dome)	White	2.79	3.42	3.99	1.0	-2.0	17
	Green	2.79	3.42	3.99	1.0	-2.0	17
	Cyan	2.79	3.42	3.99	1.0	-2.0	17
	Blue	2.79	3.42	3.99	1.0	-2.0	17
	Royal Blue	2.79	3.42	3.99	1.0	-2.0	17
	Red	2.31	2.95	3.51	2.4	-2.0	20
	Red-orange	2.31	2.95	3.51	2.4	-2.0	20
	Amber	2.31	2.95	3.51	2.4	-2.0	20
Side Emitting	White	2.79	3.42	3.99	1.0	-2.0	17
	Green	2.79	3.42	3.99	1.0	-2.0	17
	Cyan	2.79	3.42	3.99	1.0	-2.0	17
	Blue	2.79	3.42	3.99	1.0	-2.0	17
	Royal Blue	2.79	3.42	3.99	1.0	-2.0	17
	Red	2.31	2.95	3.51	2.4	-2.0	20
	Red-Orange	2.31	2.95	3.51	2.4	-2.0	20
	Amber	2.31	2.95	3.51	2.4	-2.0	20

Notes:

1. Lumileds maintains a tolerance of ± 0.06V on forward voltage measurements.
2. Dynamic resistance is the inverse of the slope in linear forward voltage model for LEDs. See Figures 3a and 3b.
3. Measured between 25°C ≤ TJ ≤ 110°C at I_F = 350mA.

Absolute Maximum Ratings

Parameter		White/Green/Cyan/ Blue/Royal Blue	Red/Amber/ Red-Orange
DC Forward Current (mA) [1]		350	385
Peak Pulsed Forward Current (mA)		500	550
Average Forward Current (mA)		350	350
Reverse Voltage (V) [2]		> 5	> 5
LED Junction Temperature (°C)		120	120
Aluminum-Core PCB Temperature (°C)		105	105
Storage & Operating Temperature (°C)	Luxeon Star	-40 to +105	-40 to +105
	Luxeon Star/O[3]	-40 to +75	-40 to +75

Notes:

1. Proper current derating must be observed to maintain junction temperature below the maximum. For more information, consult the Luxeon Design Guide, available upon request.
2. Measured at I_F = 100 µA. Lumileds maintains a tolerance of ± 0.06V on reverse voltage measurements. LEDs are not designed to be driven in reverse bias. All products are not sensitive to ESD damage (±16,000 Volts by HBM condition).
3. A reduction in maximum storage and operating temperature is required due to the acrylic optic.

Wavelength Characteristics, T_J = 25°C

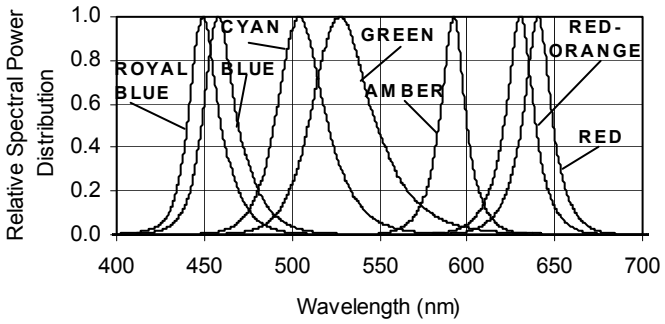


Figure 1a.
Relative Intensity vs. Wavelength.

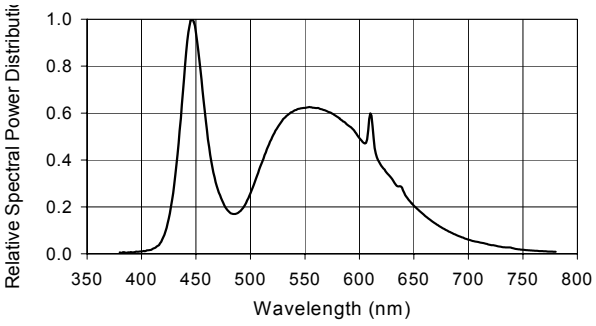


Figure 1b.
White Color Spectrum of Typical CCT Part, Integrated Measurement.

Light Output Characteristics

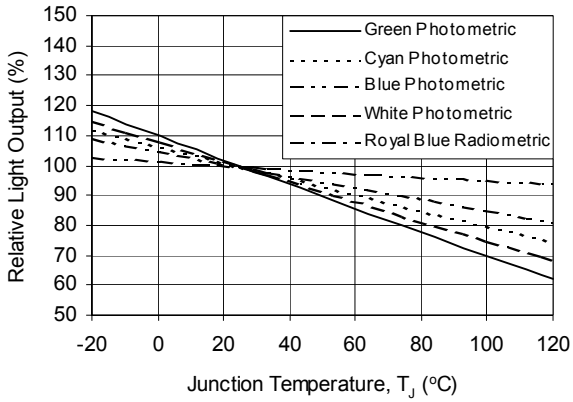


Figure 2a.
Relative Light Output vs. Junction Temperature for White, Green, Cyan, Blue and Royal Blue.

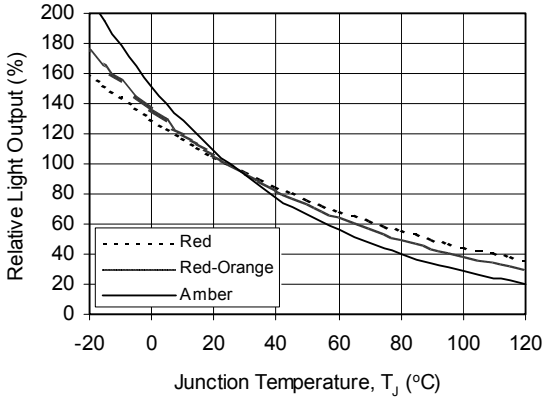


Figure 2b.
Relative Light Output vs. Junction Temperature for Red, Red-Orange and Amber.

Forward Current Characteristics, T_J = 25°C

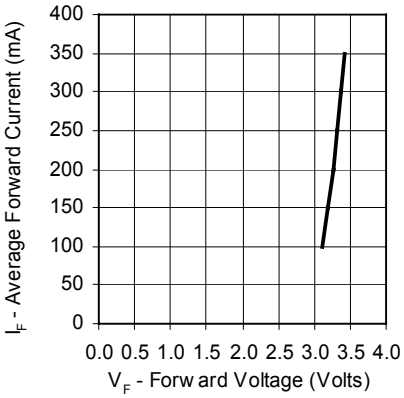


Figure 3a.
Forward Current vs. Forward Voltage for White, Green, Cyan, Blue, and Royal Blue.

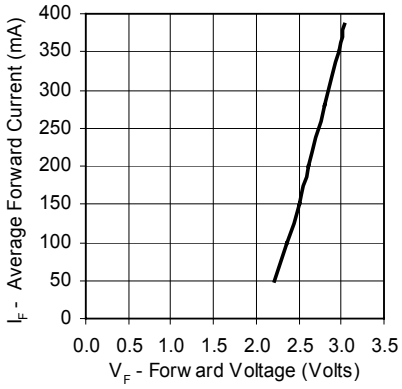


Figure 3b.
Forward Current vs. Forward Voltage for Red, Red-Orange and Amber.

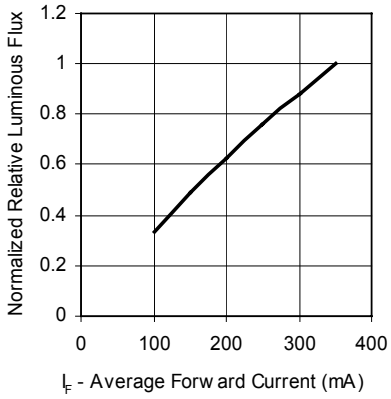


Figure 4a.
Relative Luminous Flux vs. Forward Current for White, Green, Cyan, Blue, and Royal Blue at T_J = 25°C maintained.

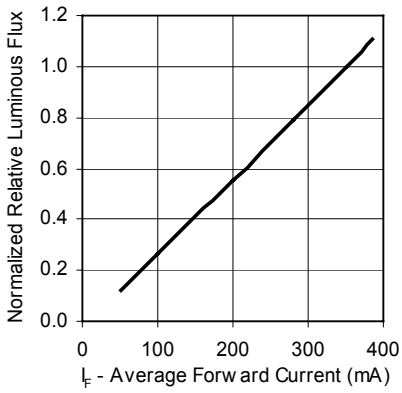


Figure 4b.
Relative Luminous Flux vs. Forward Current for Red, Red-Orange and Amber at T_J = 25°C maintained.

Note:

Driving these high power devices at currents less than the test conditions may produce unpredictable results and may be subject to variation in performance. Pulse width modulation (PWM) is recommended for dimming effects.

Current Derating Curves Star, Star/C, Star/IDC

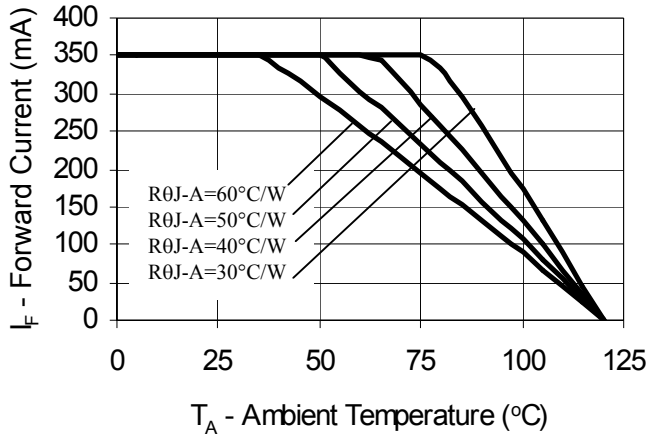


Figure 5a.
Maximum Forward Current vs. Ambient Temperature. Derating based on T_{JMAX} = 120 °C and $T_{BOARD\ MAX}$ = 105 °C for White, Green, Cyan, Blue, and Royal Blue.

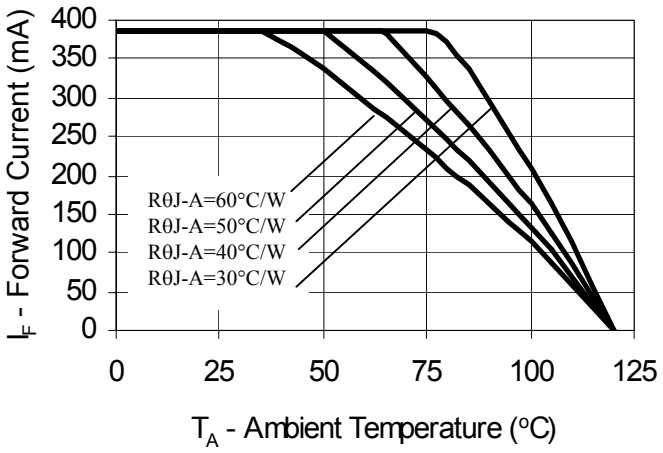


Figure 5b.
Maximum Forward Current vs. Ambient Temperature. Derating based on T_{JMAX} = 120 °C and $T_{BOARD\ MAX}$ = 105 °C for Red, Red-Orange and Amber.

Current Derating Curves Star/O

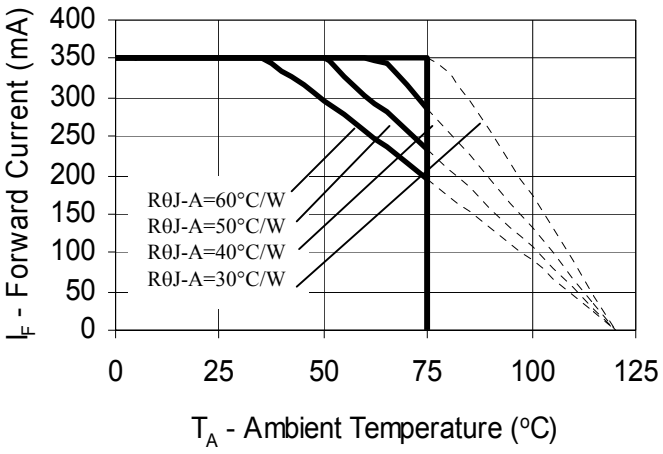


Figure 5c.
Maximum Forward Current vs. Ambient Temperature. Derating based on T_{JMAX} = 120 °C and $T_{AMBIENT\ MAX}$ = 75 °C for White, Green, Cyan, Blue, and Royal Blue.

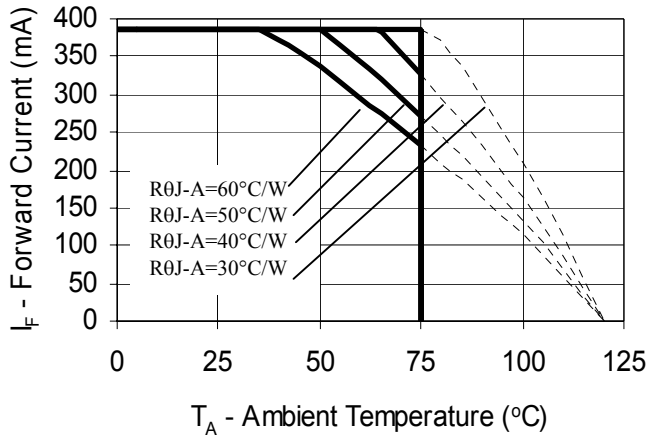


Figure 5d.
Maximum Forward Current vs. Ambient Temperature. Derating based on T_{JMAX} = 120 °C and $T_{AMBIENT\ MAX}$ = 75 °C for Red, Red-Orange and Amber.

Typical Representative Spatial Radiation Pattern

Note:
For more detailed technical information regarding Luxeon radiation patterns, please consult your Lumileds Authorized Distributor or Lumileds sales representative.

Batwing Radiation Pattern (without optics)

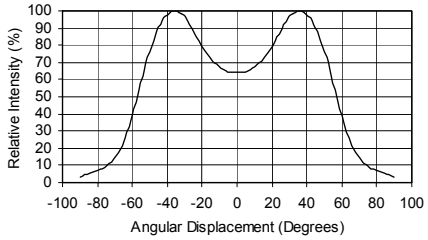


Figure 6a.
Typical Representative Spatial Radiation Pattern for Luxeon Star White (LXHL-MW1C, LXHL-MW1A, LXHL-MW1E).

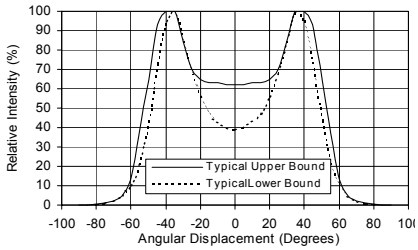


Figure 6b.
Typical Representative Spatial Radiation Pattern for Luxeon Star Red, Amber, Green, Cyan, Blue, Royal Blue and White (LXHL-MWEC and LXHL-MWEA).

Lambertian Radiation Pattern (without optics)

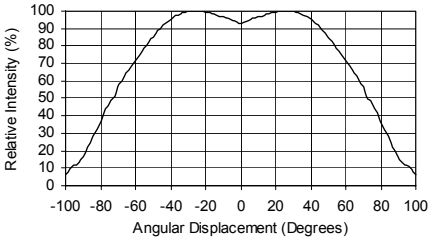


Figure 7a.
Typical Representative Spatial Radiation Pattern for Luxeon Star Red, Red-Orange and Amber.

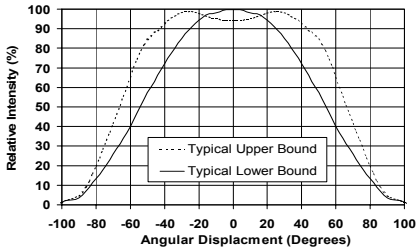


Figure 7b.
Typical Representative Spatial Radiation Pattern for Luxeon Star White Green, Cyan, Blue and Royal Blue.

Side Emitting Radiation Pattern (without optics)

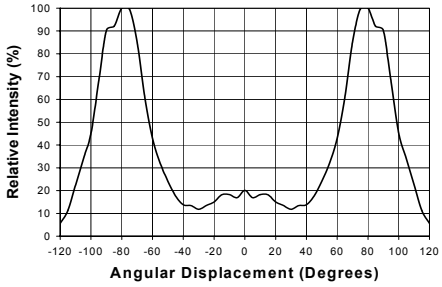


Figure 8a.
Typical Representative Spatial Radiation Pattern for Luxeon Star Red, Red-Orange and Amber.

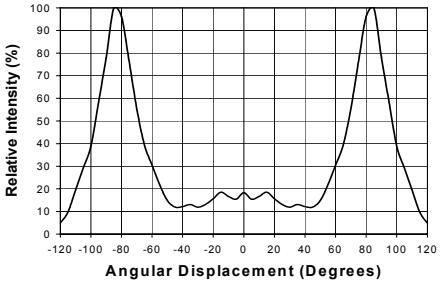


Figure 8b.
Typical Representative Spatial Radiation Pattern for Luxeon Star White, Green, Cyan, Blue and Royal Blue.

Typical Representative Spatial Radiation Pattern

Radiation Pattern (with optics)

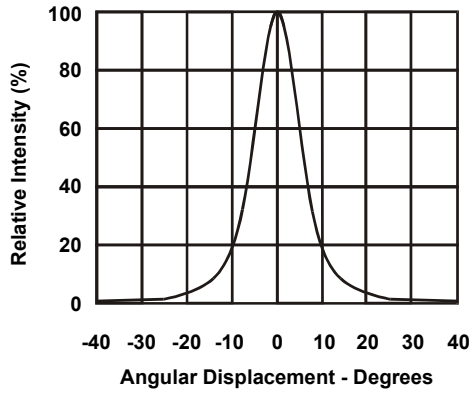


Figure 9.
Typical Representative Spatial Radiation Pattern for Luxeon Star/O (with optics), for all colors.

Average Lumen Maintenance Characteristics

Lifetime for solid-state lighting devices (LEDs) is typically defined in terms of lumen maintenance—the percentage of initial light output remaining after a specified period of time. Lumileds projects that Luxeon products will deliver on average 70% lumen maintenance at 50,000 hours of operation. This performance is based on independent test data, Lumileds historical data from tests run on similar material systems, and internal Luxeon reliability testing. This projection is based on constant current 350 mA operation with junction temperature maintained at or below 90°C. Observation of design limits included in this data sheet is required in order to achieve this projected lumen maintenance.

About Luxeon

Luxeon is the new world of solid-state lighting (LED) technology. Luxeon Power Light Source Solutions offer huge advantages over conventional lighting and huge advantages over other LED solutions. Luxeon enables partners to create and market products that, until now, were impossible to create. This means the opportunity to create products with a clear competitive advantage in the market. Products that are smaller, lighter, sleeker, cooler, and brighter. Products that are more fun to use, more efficient, and more environmentally conscious than ever before possible!

LUXEON™

Company Information

Luxeon is developed, manufactured and marketed by Lumileds Lighting, U.S., LLC. Lumileds is a world-class supplier of Light Emitting Diodes (LEDs) producing billions of LEDs annually. Lumileds is a fully integrated supplier, producing core LED material in all three base colors (Red, Green, Blue) and White. Lumileds has R&D development centers in San Jose, California and Best, The Netherlands. Production capabilities in San Jose, California and Malaysia.

Lumileds is pioneering the high-flux LED technology and bridging the gap between solid-state LED technology and the lighting world. Lumileds is absolutely dedicated to bringing the best and brightest LED technology to enable new applications and markets in the Lighting world.

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Lumileds may make process or materials changes affecting the performance or other characteristics of Luxeon. These products supplied after such change will continue to meet published specifications, but may not be identical to products supplied as samples or under prior orders.

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