

JUNMA SERVO SYSTEM

Save space, save wiring, save time



» Compact size

» MECHATROLINK-II

» Tuning-less concept



Advanced Industrial Automation

OMRON

A new concept in drive simplicity

The Junma ultra-compact servo series draws on our world-leading servo-drive technology to open up new dimensions in drive simplicity. The Junma is probably the first servo drive that is fully tuning-less and program-less. It features a built-in MECHATROLINK-II motion bus, allowing the servos to be easily daisy-chained and controlled through a single cable. The Junma can save you up to 30% of cabinet space and drastically reduces cabling and set-up time.

The Junma ML-II series also shares other performance characteristics that have made Omron-Yaskawa servos leading products worldwide. Like fast response, high speed, high torque, high accuracy and proven reliability.

Key features at a glance:

- Pocket-size servo with smallest footprint 15x4.5 cm
- Tuning-less technology built-in for immediate start-up
- Built-in MECHATROLINK-II motion bus reduces cabling and allows remote servo configuration and diagnosis
- High starting torque: 300% for 3 secs.



Save space, save wiring, save time

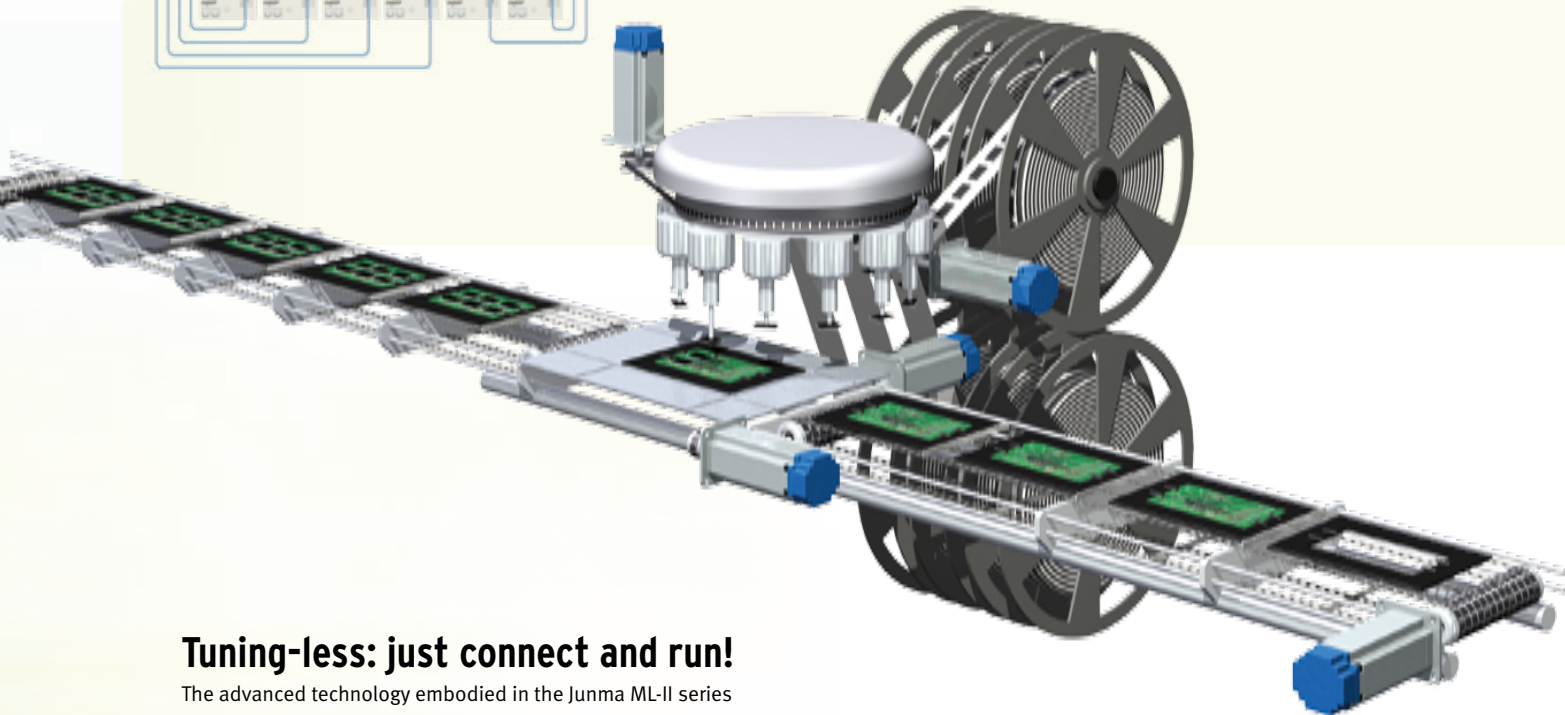
From multiple cables...

to only one cable

30% less cabinet space

Easy connection: single cable only!

With their built-in MECHATROLINK-II motion bus, just a single cable is needed to connect servos together. So you not only save on wiring and installation time, you also significantly reduce the chance of connection errors. Reliability is increased since the single-cable connection is much more rugged than a multiple-wiring solution.



Tuning-less: just connect and run!

The advanced technology embodied in the Junma ML-II series makes the dream of the no-tuning servo solution a reality. No gain parameters need to be set. Just connect up to the motor and you're ready to go.

The "Tuning-Less" algorithm consists of two major components:

- adjusts internal speed loop calculation to always obtain the same response characteristics
- "Auto Notch" changes parameters in the notch filter in order to suppress mechanical resonance

Tuning-Less effect example

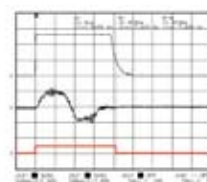
The test is done with a rotor inertia ratio of 0% (no load) and 1000% (load inertia 10 times rotor).

The graphs are showing position deviation and output torque test results, where the same dynamic response is achieved.

Rigid load inertia 0%



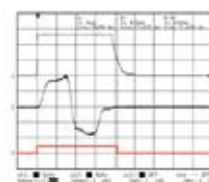
Positioning time: 410 ms



Rigid load inertia 1000%



Positioning time: 410 ms



Position deviation
Torque

Positioning cycle

The optimum positioning combination: Junma ML-II + NCF

Complete and compact positioning system

In a minimum of space you can have a complete and powerful PTP system when combining the CJ1W-NCF71 unit and the Junma servo. This configuration offers 16-axis positioning with linear and circular interpolation, as well as interrupt feeding. The NCF and the Junma offer the ideal solution for applications where space is tight.

Full transparency from a remote host

When the Junma is controlled by an NCF positioning unit, the servo drive is fully transparent to a remote PC. This is achieved over MECHATROLINK-II from Junma to PLC and over any serial or Ethernet link between PLC and PC. Hence complying fully with Omron Smart Platform.



CJ1 series PLC

CJ1W-NCF71



Junma MECHATROLINK-II

NCF features and benefits

- 16-axes, point-to-point positioning controller over MECHATROLINK-II
- Easy, fast and reliable setup
- Optimised for positioning applications
- Simplified wiring to drives
- Integration into OMRON Smart Platform: Function Blocks, Smart Active Parts, CX-One
- Available for CS1 and CJ1 PLC series

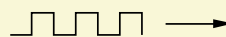
PLC open

A global standard for industrial control programming, PLCopen provides a standardized programming interface to harmonise the way people design and operate industrial-control.



Drive version with Pulse train control available

- Save even more time and use 44% less space
- No need for servo parameter setting
- Ultra-compact
- Cost effective
- Position and speed controlled by pulse input
- Built-in tuning-less technology
- Output range from 100W to 750W
- Position resolution 10.000 steps per revolution



SJDE-□-OY, SJME-□-OY

Junma Servo system

A new concept in drive simplicity
Save space, save wiring, save time

- Ultra compact drive size reduces panel space
- Tuning-less technology, no gain parameters need to be set
- Peak torque 300% of nominal for 3 seconds
- High response, high speed, high torque and high accuracy
- Drive version with MECHATROLINK-II port built-in
- MECHATROLINK-II simplifies wiring and reduces installation time
- MECHATROLINK-II provides access to the system from one point
- Pulse control Drive version available, fully "Parameter-less" just plug and run

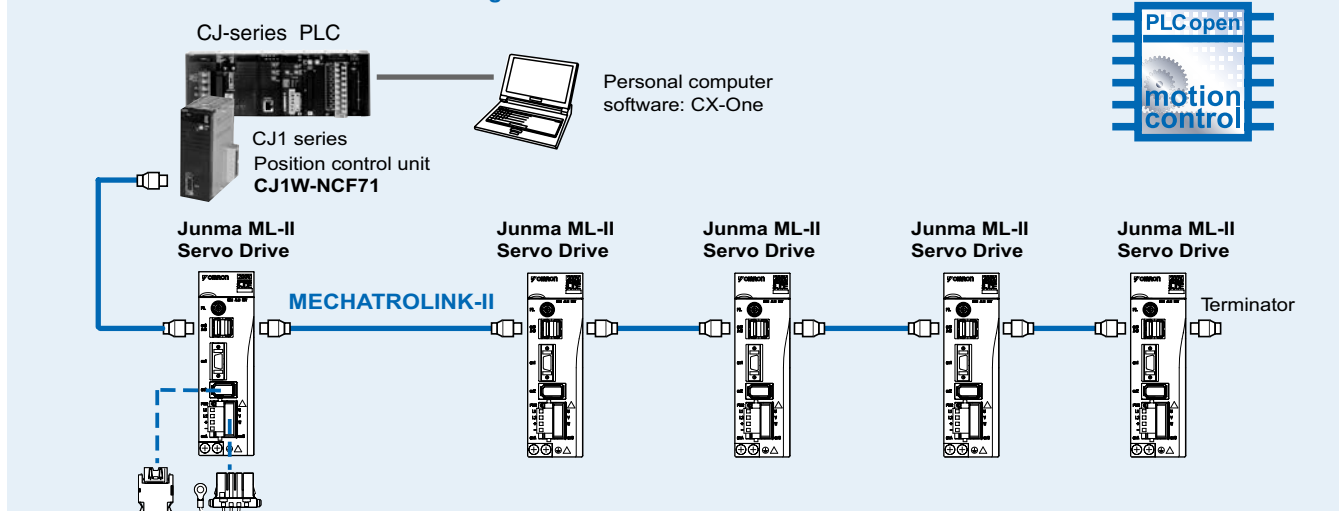
Ratings

- 230 VAC Single-phase 100 W to 750 W (2.39 Nm)

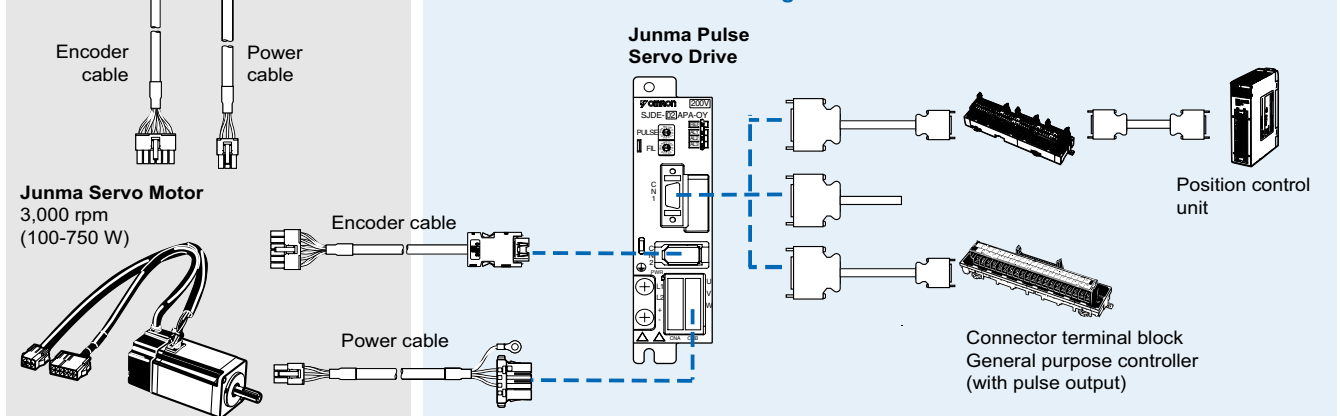


System Configuration

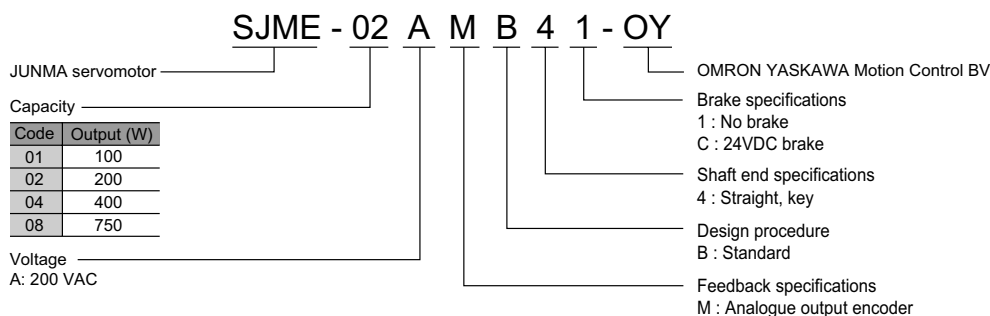
Junma MECHATROLINK-II Servo Drive Configuration



Junma PULSE Servo Drive Configuration



Motor Type Designation



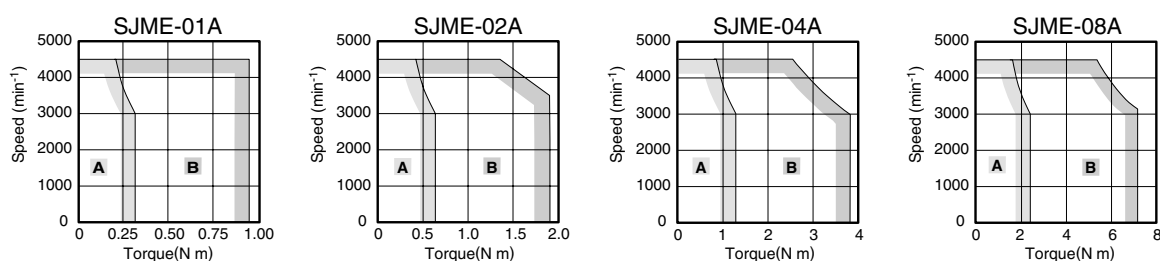
Servomotor Specifications

Voltage		230 V			
Servomotor Model SJME- □		01A□	02A□	04A□	08A□
Rated Output ^{*1}	W	100	200	400	750
Rated Torque ^{*1, *2}	N·m	0.318	0.637	1.27	2.39
Instantaneous Peak Torque ^{*1}	N·m	0.955	1.91	3.82	7.16
Rated Current ^{*1}	Arms	0.84	1.1	2.0	3.7
Instantaneous Max. Current ^{*1}	Arms	2.5	3.3	6.0	11.1
Rated Speed ^{*1}	min ⁻¹	3000			
Max. Speed ^{*1}	min ⁻¹	4500			
Torque Constant	N·m/Arms	0.413	0.645	0.682	0.699
Rotor Moment of Inertia (JM)	kg·m ² ×10 ⁻⁴	0.0634	0.330	0.603	1.50
Allowable load inertia ^{*3}	kg· m ² ×10 ⁻⁴	0.6	3.0	5.0	10.0
Rated Power Rate	kW/s	16.0	12.3	26.7	38.1
Rated Angular Acceleration	rad/s ²	50200	19300	21100	15900
Encoder	Standard	Analogue output encoder			
Allowable radial load		78	245	245	392
Allowable thrust load		54	74	74	147
Approx. mass	kg (without brake)	0.5	0.9	1.3	2.6
	kg (with brake)	0.8	1.5	1.9	3.5
Brake specifications	Rated voltage	24 VDC ±10%			
	Holding Brake Moment of Inertia	kg·m ² ×10 ⁻⁴	0.0075	0.064	0.171
	Power consumption (at 20°C)	W	6	6.9	7.7
	Current consumption (at 20°C)	A	0.25	0.29	0.32
	Static friction torque	N·m (minimum)	0.318	1.27	2.39
	Rise time for holding torque	ms (max)	100		
	Release time	ms (max)	80		
Basic Specifications	Time Rating	Continuous			
	Thermal Class	Class B			
	Vibration Class	15 μm or below			
	Withstand Voltage	1500 VAC for one minute			
	Insulation resistance	500 VDC, 10 MΩ min.			
	Enclosure	Totally-enclosed, self-cooled, IP55 (excluding shaft opening and connectors)			
	Vibration Resistance	Vibration acceleration 49 m/s ²			
	Usage / storage temperature	0 to +40° C / -20 to 60° C without freezing			
	Usage / storage humidity	20 to 80% RH (non-condensing)			
	Altitude	1000 m or less above sea level			
Mounting	Flange-mounted				


Note: *1. These items and speed/torque characteristics quoted in combination with an SJDE servo drive are at an armature winding temperature of 100°C. Other values quoted at 20°C.
 *2: The rated torques listed here are the values for the continuous allowable torque at 40°C with an aluminium heatsink (250 mm x 250 mm x 6 mm) attached.
 *3. Value using the appropriate SJDE drive without of external regeneration unit

Torque-Speed Characteristics

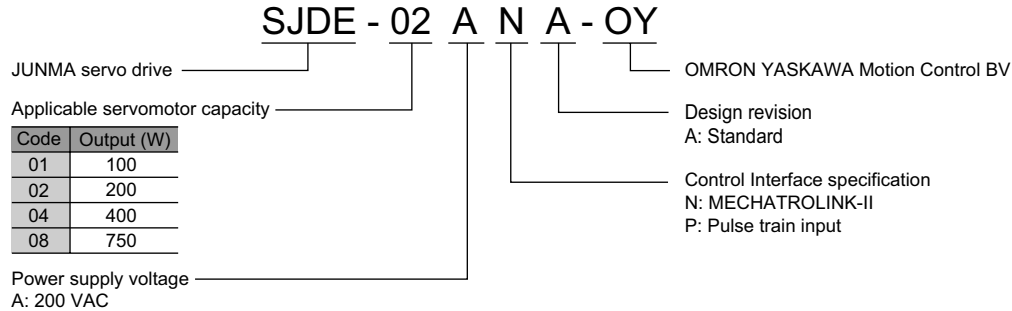
(A : Continuous Duty Zone B : Intermittent Duty Zone)



Servomotor / Servo Drive Combination

Junma Servomotor					Junma servo drive		
	Voltage	Rated Torque	Capacity	Model without brake	Model with brake	MECHATROLINK-II	Pulse Control
	200 V	0.318 Nm	100 W	SJME-01AMB41-OY	SJME-01AMB4C-OY	SJDE-01ANA-OY	SJDE-01APA-OY
		0.637 Nm	200 W	SJME-02AMB41-OY	SJME-02AMB4C-OY	SJDE-02ANA-OY	SJDE-02APA-OY
		1.27 Nm	400 W	SJME-04AMB41-OY	SJME-04AMB4C-OY	SJDE-04ANA-OY	SJDE-04APA-OY
		2.39 Nm	750 W	SJME-08AMB41-OY	SJME-08AMB4C-OY	SJDE-08ANA-OY	SJDE-08APA-OY

Servo Drive Type Designation



Servo Drive Specifications

Junma MECHATROLINK-II Servo Drive

Servo Drive Type	SJDE-□	01ANA-OY	02ANA-OY	04ANA-OY	08ANA-OY	
Applicable servomotor	SJME-□	01A□	02A□	04A□	08A□	
Basic specifications	Max. Applicable Motor capacity	W	100	200	400	750
	Continuous output current	Arms	0.84	1.1	2.0	3.7
	Max. output current	Arms	2.5	3.3	6.0	11.1
	Input power supply (Main circuit and control circuit)	Voltage	Single-phase, 200 to 230 VAC, + 10 to -15% (50/60 Hz)			
		Capacity KVA	0.40	0.75	1.2	2.2
	Control Method	PWM control, sine wave current drive system				
	Feedback	Analogue incremental encoder (13 bits incremental equivalent)				
	Allowable load inertia ^{*1}	kg·m ²	0.6 × 10 ⁻⁴	3.0 × 10 ⁻⁴	5.0 × 10 ⁻⁴	10.0 × 10 ⁻⁴
	Usage / storage temperature	0 to +55° C / -20 to 70° C				
	Usage / storage humidity	90%RH or less (non-condensing)				
Altitude	1000m or less above sea level					
Vibration/shock Resistance	4.9m/s ² (0.5G) / 19.6m/s ² (2G)					
Configuration	Base mounted					
Approx. mass	Kg	1.0			1.4	
Built-in functions	Dynamic brake (DB)	Operated at main power OFF, servo alarm, servo OFF.(OFF after motor stops; ON when motor power is off.)				
	Regenerative processing	Optional (If the regenerated energy is too large, install a regenerative unit JUSP-RG08D)				
	Over-travel (OT) prevention function	P_OT, N_OT				
	Emergency stop	Emergency stop (E-STP)				
	LED display	4 LEDs (PWR, RDY, COM, ALM)				
	MECHATROLINK-II monitor	MECHATROLINK-II under communication : COM LED (Light ON)				
	Servo ON/OFF monitor	At Servo OFF : RDY LED (Light OFF), at Servo ON : RDY LED (Light Blinks)				
	Power supply status monitor	Control / main-circuit power-supply OFF state: PWR LED (Light OFF) Control / main-circuit power-supply ON state: PWR LED (Light ON)				
	Electronic gearing	0.01< A/B<100				
	Protection	Overcurrent, overvoltage, undervoltage, overload, main circuit sensor error, board temperature error, excessive position error overflow, overspeed, encoder signal error, overrun protection, system error, parameter error				
	MECHATROLINK Communication	Comm. protocol	MECHATROLINK-II			
		Transmission rate	10 Mbps			
		Transmission cycle	1ms, 1.5ms, 2ms, 3ms, 4ms			
		Data length	17 byte and 32 byte			
	Command input	MECHATROLINK communication	MECHATROLINK-II commands (For sequence, motion, data setting/reference, monitor, adjustment, and other commands)			
	Sequence Input signal	Fixed input	5 points (fixed layout: external latch signal, zero return reduced speed signal, forward drive inhibiting signal, reverse run inhibiting signal, emergency stop signal)			
	Sequence Output signal	Fixed output	2 points (fixed layout: servo alarm, brake interlock)			

Note: *1. Value without external regeneration unit

Junma Pulse Servo Drives

Servo Drive Type		SJDE-□	01APA-OY	02APA-OY	04APA-OY	08APA-OY
Applicable servomotor		SJME-□	01A□	02A□	04A□	08A□
Basic specifications	Max. Applicable Motor capacity	W	100	200	400	750
	Continuous output current	Arms	0.84	1.1	2.0	3.7
	Max. output current	Arms	2.5	3.3	6.0	11.1
	Input power supply (Main circuit and control circuit)	Voltage	Single-phase, 200 to 230 VAC, + 10 to -15% (50/60 Hz)			
		Capacity KVA	0.40	0.75	1.2	2.2
	Control Method		PWM control, sine wave current drive system			
	Feedback		Analogue incremental encoder (10000 steps per revolution)			
	Allowable load inertia ^{*1}	kg·m ²	0.6×10^{-4}	3.0×10^{-4}	5.0×10^{-4}	10.0×10^{-4}
	Usage / storage temperature		0 to +55° C / -20 to 70° C			
	Usage / storage humidity		90%RH or less (non-condensing)			
	Altitude		1000 m or less above sea level			
	Vibration/shock Resistance		4.9m/s ² (0.5G) / 19.6m/s ² (2G)			
	Configuration		Base mounted			
	Cooling method		Forced cooling (built-in fan)			
Built-in functions	Approx. mass	Kg	0.5			1.0
	Dynamic brake (DB)		Operated at main power OFF, servo alarm, servo OFF. (OFF after motor stops; ON when motor power is off.)			
	Regenerative processing		Optional (If the regenerated energy is too large, install a regenerative unit JUSP-RG08D)			
	LED display		5 (PWE, REF, AL1, AL2, AL3)			
	Reference filter		Select one of eight levels with FIL switch			
I/O Signals	Protection		Speed errors, overload, encoder errors, voltage errors, overcurrents, disablement of the built-in cooling fan, system errors			
	Input signal for reference Designated pulse type and pulse resolution with PULSE switch.	Pulse type	Select one of the following signals: 1. CCW + CW 2. Sign + pulse train 3. CCW + CW (logic reversal) 4. Sign + pulse train (logic reversal)			
		Pulse resolution	Select one of the following signals: 1. 1000 pulses/rev (Open collector/line driver) 75 kpps max. 2. 2500 pulses/rev (Open collector/line driver) 187.5 kpps max. 3. 5000 pulses/rev (Line driver) 375 kpps max. 4. 10000 pulses/rev (Line driver) 750 kpps max.			
	Clear input signal		Clears the positioning error when turned ON			
	Servo ON input signal		Turns the servomotor ON or OFF			
	Alarm output signal		OFF if an alarm occurs. (Note: OFF for 2s when power is turned ON)			
	Brake output signal		External signal to control brakes. Turn ON to release the brake			
	Positioning completed output signal		ON if the current position is equal to the reference position ±10 pulses. External signal to control brakes.			
	Origin output signal		ON if the motor is at the origin. (Width: 1/500 rev) (Note: Use the pulse edge that changes the signal from OFF to ON)			

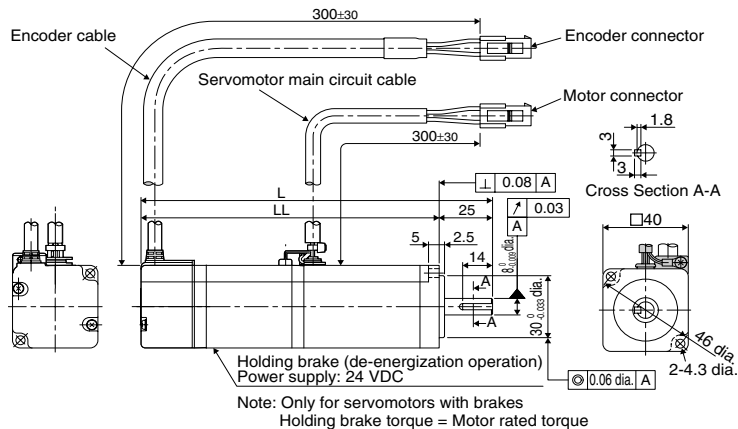
Note: *1. Value without external regeneration unit

Dimensions

Junma servomotors

SJME-01 (200V, 100W)

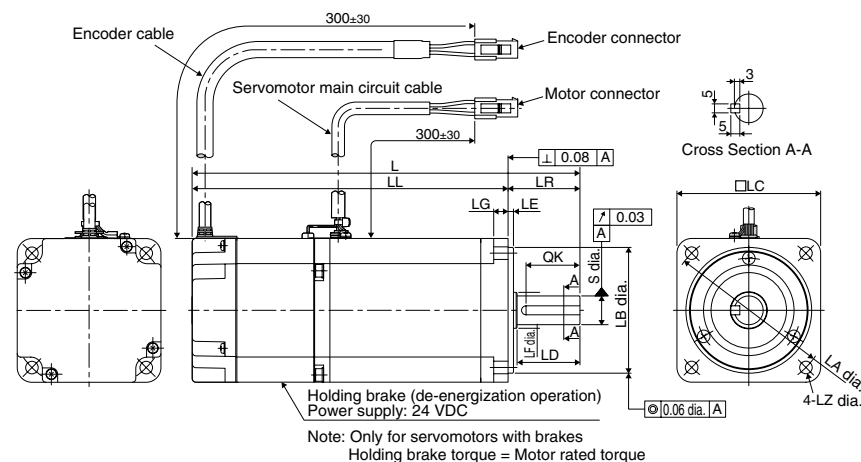
Model	L	LL	Approx. Mass (kg)
SJME-01AMB41-OY	119	94	0.5
SJME-01AMB4C-OY	164	139	0.8



Units: mm

SJME-02, 04, 08 (200V, 200 to 750W)

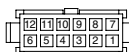
Model	L	LL	LR	LG	LE	S	LB	LC	LD	LF	LA	LZ	QK	Approx. Mass (kg)
SJME-02AMB41-OY	125.5	95.5	30	6	3	14 ⁰ _{-0.011}	50 ⁰ _{-0.039}	60	-	-	70	5.5	20	0.9
SJME-02AMB4C-OY	165.5	135.5												1.5
SJME-04AMB41-OY	148.5	118.5												1.3
SJME-04AMB4C-OY	188.5	158.5												1.9
SJME-08AMB41-OY	173	133	40	8	3	16 ⁰ _{-0.011}	70 ⁰ _{-0.046}	80	35	20	90	7	30	2.6
SJME-08AMB4C-OY	216	176												3.5



Units: mm

Servomotor connectors

Encoder Connector Specifications



Plug:
5559-12P-210
Terminal:
5558T2(chained) or
5558T2L(detached)
(Manufacture: Molex Japan Co., Ltd)

No.	Color	Signal
1	PG5V	Red
2	PG0V(GND)	Black
3	Phase A+	Blue
4	Phase A-	Blue/White
5	Phase B+	Yellow
6	Phase B-	Yellow/White
7	Phase Z	Purple
8	Phase U	Gray
9	Phase V	Green
10	Phase W	Orange
11	-	-
12	FG	Shield

Motor Connector Specifications

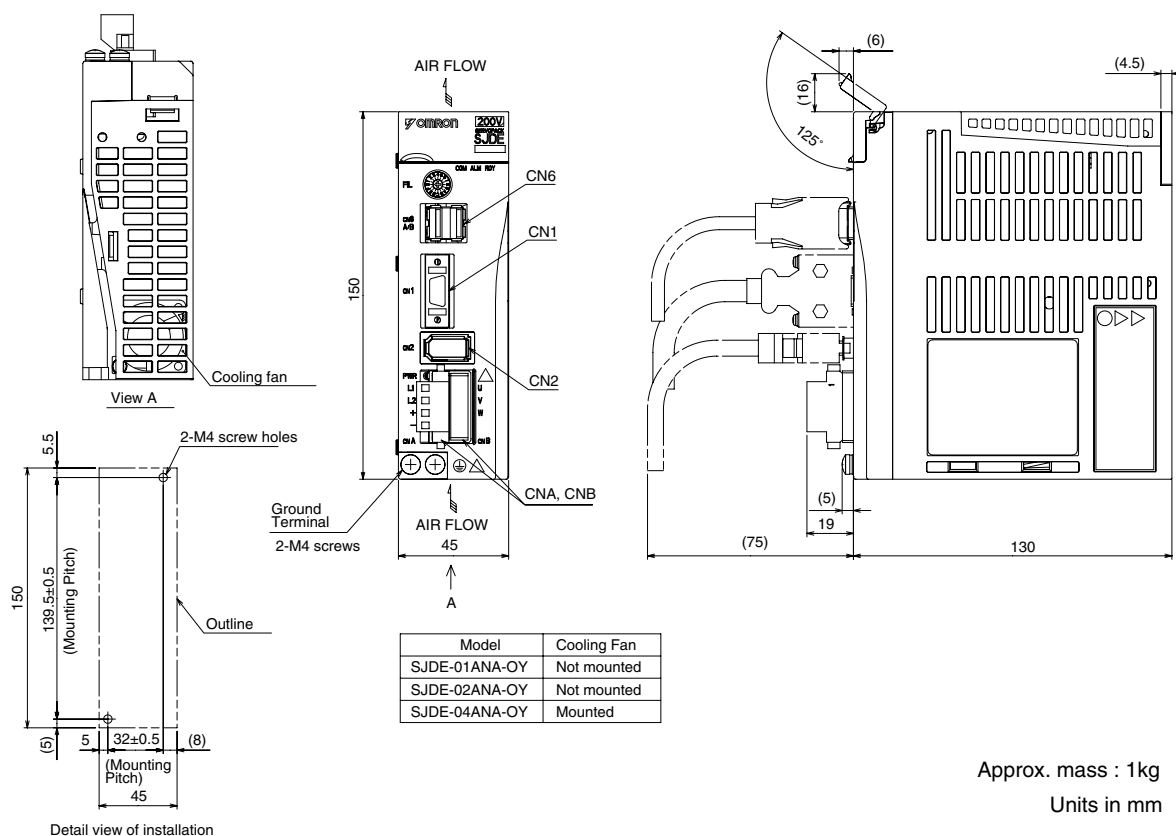


Plug:
5559-06P-210
Terminal (No.1 to 3, 5, 6):
5558T(chained) or 5558TL(detached)
Grounding Pin (No.4):
30490-2002(chained) or
30490-2012 (detached)
(Manufacture: Molex Japan Co., Ltd)

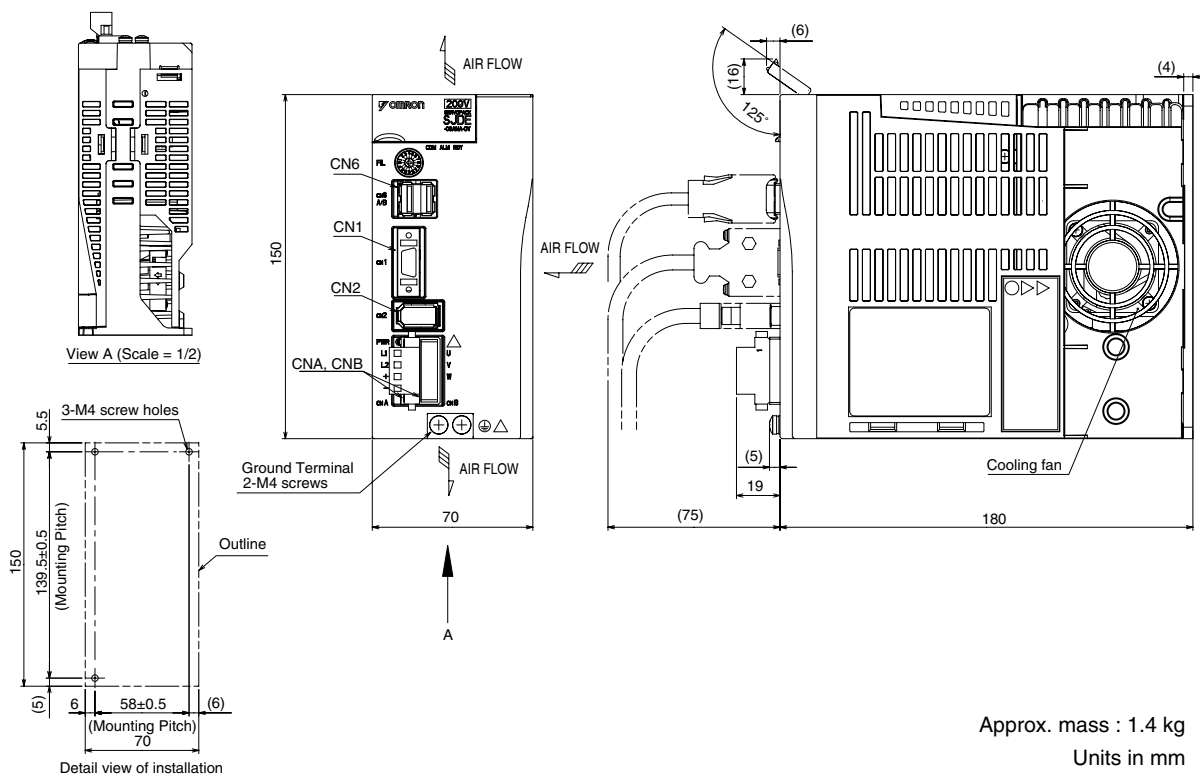
No.	No brake	With brake
1	Phase U	Red
2	Phase V	White
3	Phase W	Blue
4	F G	Green/Yellow
5	-	Brake
6	-	Brake

Junma MECHATROLINK-II servo drives

SJDE-01, 02, 04ANA-OY (200V, 100 to 400W)

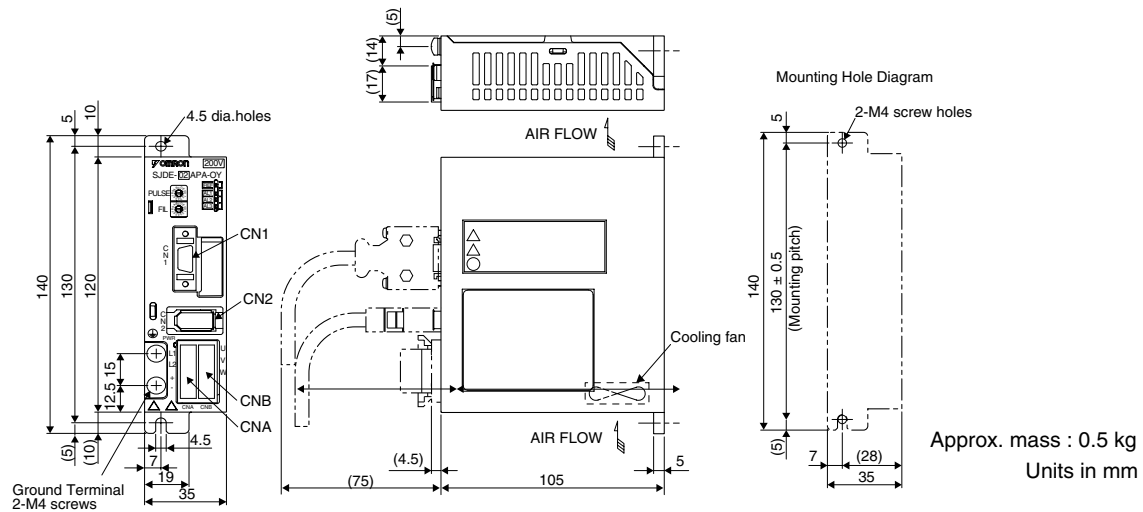


SJDE-08ANA-OY (200V, 750W)

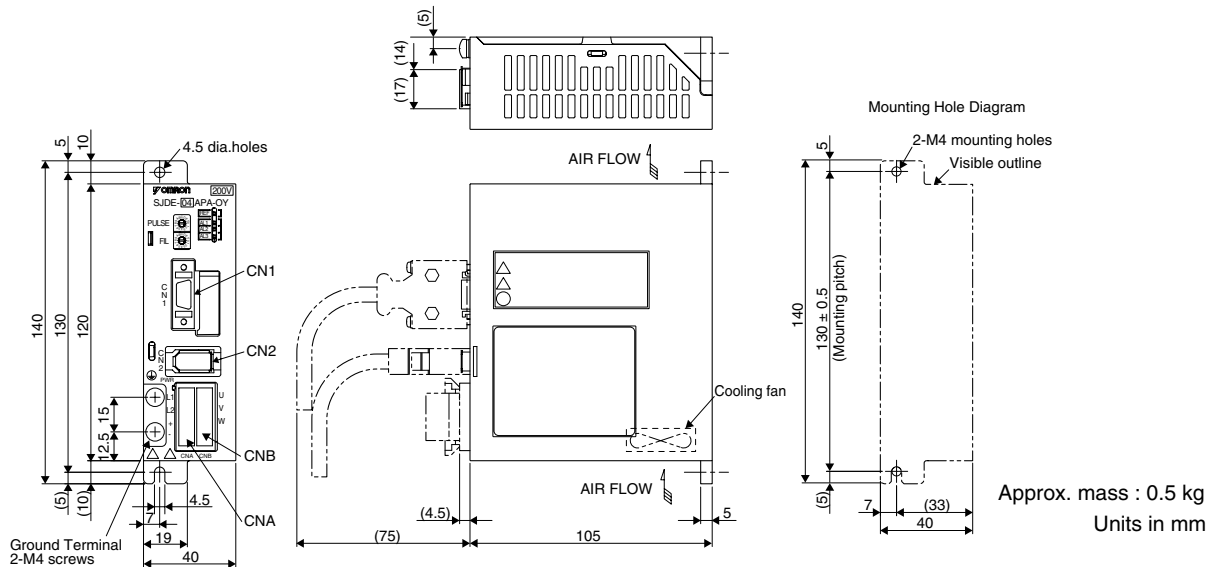


Junma pulse control servo drives

SJDE-01, 02APA-OY (200V, 100 to 200W)



SJDE-04APA-OY (200V, 400W)



SJDE-08APA-OY (200V, 800W)

