AUTOMOTIVE

ROHS

HALOGEN FREE

**GREEN** 

(5-2008)



### Vishay Semiconductors

### Multi SMD LED RGB



#### **LINKS TO ADDITIONAL RESOURCES**



#### **DESCRIPTION**

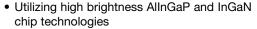
The VLMRGB6122... is a high brightness tricolor LED designed primarily for RGB displays and ambient lighting. It is using the popular 6 pin PLCC6 SMD package with 120° emission characteristic. The 6 pin package with separate anodes and cathodes per color allows individual driving of each chip also in serial circuits and thus a gapless coverage of a wide color space by additive color mixing. It provides high reliability in a temperature range from -40 °C to +110 °C, using highly suitable blue light stable package materials.

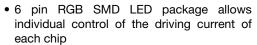
### PRODUCT GROUP AND PACKAGE DATA

Product group: LEDPackage: SMD PLCC-6Product series: RGB

• Angle of half intensity:  $\pm 60^{\circ}$ 

#### **FEATURES**





- Compact package outline dimensions (L x W x H in mm): 3.5 x 2.8 x 1.4
- AEC-Q102 qualified
- Corrosion robustness class: B1
- Qualified according to JEDEC<sup>®</sup> moisture sensitivity level 3
- · Compatible to IR reflow soldering
- Operation temperature range: -40 °C to +110 °C
- ESD-withstand voltage: up to 2 kV for red and 8 kV for blue and green according to JESD22-A114-B
- Luminous intensity, color and forward voltage categorized per reel
- Material categorization: for definitions of compliance please see <a href="https://www.vishay.com/doc?99912">www.vishay.com/doc?99912</a>

#### **APPLICATIONS**

- Automotive interior lighting
- Ambient lighting
- Switch illumination
- Telecommunication, office equipment, home appliances, industrial equipment, white goods
- Wide range of accent and decorative lighting
- · Displays: full color message and displays video boards
- Status indicator
- Signal and symbol illumination

PARTS TABLE														
PART	COLOR	LUMINOUS INTENSITY (mcd)		TY	at I <sub>F</sub>	DOMINANT WAVELENGTH (nm)		at I <sub>F</sub> (mA)		FORWARD VOLTAGE (V)		at I <sub>F</sub>	TECHNOLOGY	
		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		MIN.	TYP.	MAX.		
	Red	710	900	1400	20	618	623	630	20	1.75	1.95	2.75	20	AllnGaP
VLMRGB6122-B00-08	Green	1800	2200	2800	20	520	527	535	20	2.5	2.75	3.5	20	InGaN
	Blue	280	320	450	20	450	455	462	20	2.5	3.0	3.5	20	InGaN

#### Note

Measurement accuracy: ± 8 % for luminous intensity, ± 1 nm for dominant wavelength, ± 0.05 V for forward voltage



<b>ABSOLUTE MAXIMUM RATINGS</b> ( $T_{amb} = 25  ^{\circ}C$ , unless otherwise specified) <b>VLMRGB6122, RED, GREEN, BLUE</b>							
PARAMETER	TEST CONDITION	SYMBOL		LINIT			
	TEST CONDITION	STWIDOL	RED	GREEN	BLUE	UNIT	
Forward current		I <sub>F</sub>	50	30	30	mA	
Reverse voltage		$V_R$	Not designed for reverse operation			V	
Power dissipation		P <sub>tot</sub>	137	105	105	mW	
Junction temperature		T <sub>j</sub>	125			°C	
Peak forward current	AllnGaP red: $t_p = 10 \mu s$ , $t_p/T = 0.05$ ; InGaN green, blue: $t_p = 100 \mu s$ , $t_p/T = 0.1$	I <sub>FM</sub>	300	250	250	mA	
Thermal resistance junction to solder point		R <sub>thJS</sub>	160	130	130	K/W	
Operating temperature		T <sub>amb</sub>		-40 to +110		°C	
Storage temperature		T <sub>stg</sub>		-40 to +110		°C	
ESD voltage	НВМ	V <sub>ESD</sub>	2000	8000	8000	V	
Soldering temperature	Reflow	T <sub>stg</sub>		260		°C	

PARAMETER	TEST CONDITION	COLOR	SYMBOL	MIN.	TYP.	MAX.	UNIT
		Red		710	900	1400	mcd
Luminous intensity		Green	l <sub>V</sub>	1800	2200	2800	
		Blue	7	280	320	450	
		Red		-	0.6951, 0.3047	-	
Color coordinates x, y acc. to CIE 1931		Green	x, y	-	0.1446, 0.7456	-	
		Blue		-	0.1525, 0.0250	-	
	I <sub>F</sub> = 20 mA	Red	λ <sub>d</sub>	618	623	630	nm
Dominant wavelength		Green		520	527	535	
		Blue	7	450	455	462	
		Red		=	630	-	nm
Peak wavelength		Green	λρ	-	521	-	
		Blue		-	451	-	
		Red		-	18	-	
Spectral half width at 50 % I <sub>rel</sub> max.		Green	$\Delta\lambda_{0.5}$	=	33	-	nm
at 00 70 Hel Max		Blue		-	19	-	
Angle of half intensity		Red		-	120	-	o
		Green	φ	-	120	-	
		Blue		-	120	-	
		Red		1.75	1.95	2.75	V
Forward voltage		Green	$V_{F}$	2.5	2.75	3.5	
		Blue		2.5	3.0	3.5	

### Notes

• Measurement accuracy: ± 8 % for luminous intensity, ± 1 nm for dominant wavelength, ± 0.05 V for forward voltage



LUMINOUS INTENSITY CLASSIFICATION at 20 mA							
COLOR	GROUP	LUMINOUS IN	TENSITY (mcd)				
COLOR	GROOP	MIN.	MAX.				
	V1	710	900				
RED	V2	900	1120				
	AA	1120	1400				
GREEN	ВА	1800	2240				
GNLLIN	ВВ	BA 1800	2800				
BLUE	T1	280	355				
BLUE	T2	355	450				

#### Note

Tolerance on each luminous intensity bin is  $\pm$  8 %. The above classification represents the brightness range which includes only a few brightness groups. Only one luminous intensity group per color will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single brightness groups will not be orderable.

DOMINANT WAVELENGTH CLASSIFICATION at 20 mA										
COLOR	GROUP	DOMINANT WAVELENGTH (nm)		CORRESPONDING CIE 1931 COLOR COORDINATES						
		MIN.	MAX.	COORD.	1	2	3	4		
	R1	618	622	х	0.6837	0.6918	0.6954	0.6873		
	RI	010	022	У	0.3128	0.3048	0.3045	0.3126		
RED	R2	622	626	х	0.6918	0.6985	3 0.6954	0.6954		
RED	H2	622	020	У	0.3048	0.2981	0.2977	0.3045		
	DO.	000	630	х	0.6985	0.7042	0.7079	0.7022		
	R3	626		у	0.2981	0.2924	0.2920	0.2977		
	01	520	525	х	0.1391	0.1624	0.1448	0.1183		
	G1			у	0.7087	0.7178	0.7572	0.7487		
CDEEN	GREEN G2	525	530	х	0.1624	0.1882	0.1737	0.1448		
GREEN		525		у	0.7178	0.7172	0.7557	0.7572		
		530	505	х	0.1882	0.2143	0.2035	0.1737		
	GS	530	535	У	0.7172	0.7133	0.7476	0.7557		
	B1	450	454 458	х	0.1598	0.1562	0.1522	0.1566		
	ВІ	450		у	0.0234	0.0285	0.0216	0.0177		
BLUE		454		х	0.1562	0.1521	0.1476	0.1522		
BLUE	B2			у	0.0285	0.0351	0.0277	0.0216		
	D2	450	462	х	0.1521	0.1476	0.1422	0.1476		
	B3	458		у	0.0351	0.0437	0.0353	0.0277		

#### Note

The above classification represents the color range which includes only a few color groups. Only one color group per color will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single color groups will not be orderable.

<sup>•</sup> Tolerance of dominant wavelength is: ± 1 nm.

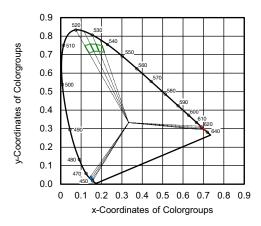


Fig. 1 - CIE 1931 Color Coordinates - RGB

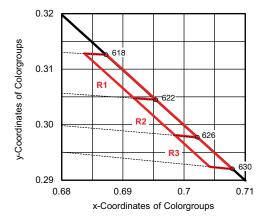


Fig. 2 - CIE 1931 Color Coordinates - Red

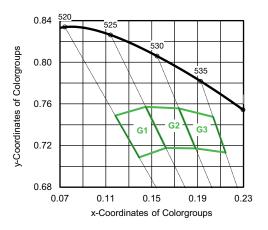


Fig. 3 - CIE 1931 Color Coordinates - Green

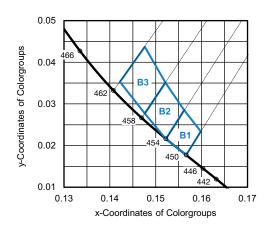


Fig. 4 - CIE 1931 Color Coordinates - Blue

FORWARD VOLTAGE CLASSIFICATION at 20 mA								
GROUP	FORWARD VOLTAGE (V)							
GROOP	MIN.	MAX.						
D	1.75	2.00						
E	2.00	2.25						
F	2.25	2.50						
G	2.50	2.75						
Н	2.75	3.00						
J	3.00	3.25						
K	3.25	3.50						

Tolerance of forward voltage is: ± 0.05 V.

The above classification represents the forward voltage range which includes only a few forward voltage groups.

Only one forward voltage group per color will be shipped on each reel (there will be no mixing of two groups on each reel). In order to ensure availability, single forward voltage groups will not be orderable.

### MARKING EXAMPLE FOR SELECTION CODE ON LABEL

V2R2DBAG2GT1B2J (sequence: each 5 characters for red, green, blue for  $I_V$ ,  $\lambda_d$  and  $V_F$  group combination)

- Red:V2R2D→ V2: 900 mcd to 1120 mcd, R2: 622 nm to 626 nm, D: 1.75 V to 2.00 V
- Green:BAG2G→ BA: 1800 mcd to 2240 mcd, G2: 525 nm to 530 nm, G: 2.50 V to 2.75 V
- Blue:T1B2J→ T1: 280 mcd to 355 mcd, B2: 454 nm to 458 nm, J: 3.00 V to 3.25 V

### TYPICAL CHARACTERISTICS (T<sub>amb</sub> = 25 °C, unless otherwise specified)

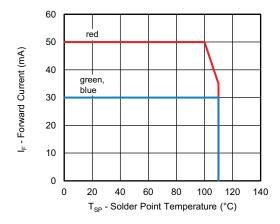


Fig. 5 - Forward Current vs. Solder Point Temperature

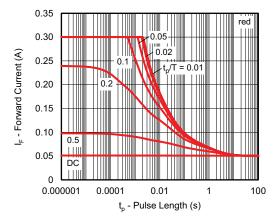


Fig. 6 - Pulse Forward Current vs. Pulse Duration (VLMRGB6122-B00-08, red)

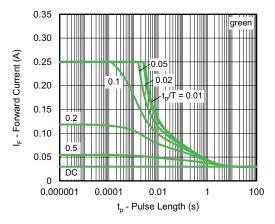


Fig. 7 - Pulse Forward Current vs. Pulse Duration (VLMRGB6122-B00-08, green)

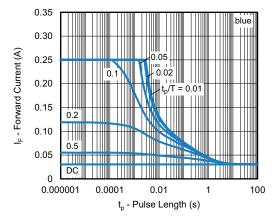


Fig. 8 - Pulse Forward Current vs. Pulse Duration (VLMRGB6122-B00-08, blue)

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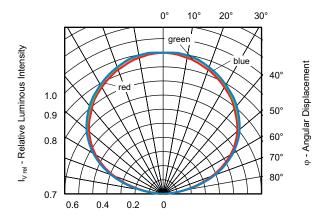


Fig. 9 - Relative Luminous Intensity vs. Angular Displacement

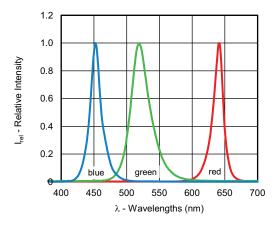


Fig. 10 - Relative Intensity vs. Wavelength

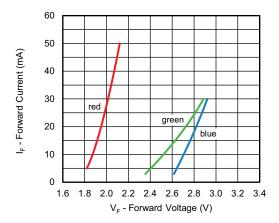


Fig. 11 - Forward Current vs. Forward Voltage

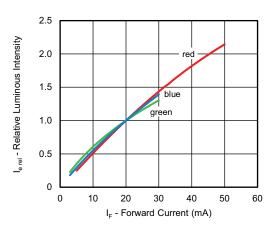


Fig. 12 - Relative Luminous Intensity vs. Forward Current

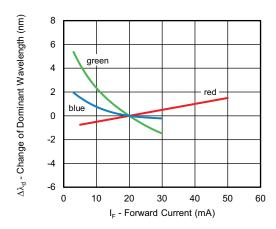


Fig. 13 - Change of Dominant Wavelength vs. Forward Current

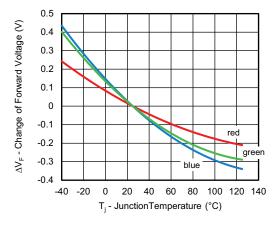
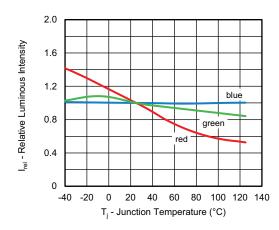


Fig. 14 - Change of Forward Voltage vs. Junction Temperature





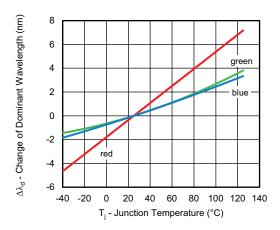
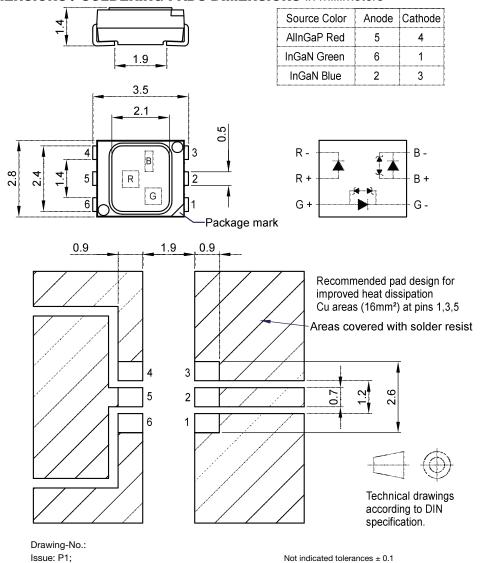


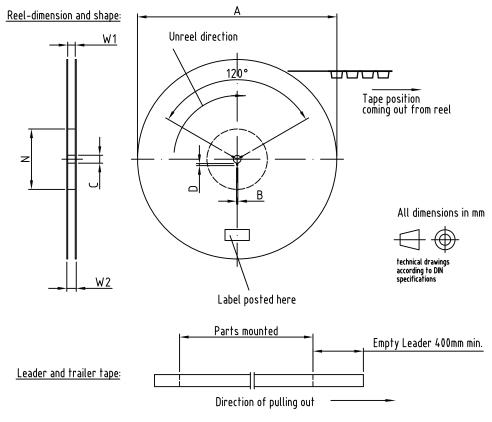
Fig. 15 - Relative Luminous Intensity vs. Junction Temperature

Fig. 16 - Change of Dominant Wavelength vs. Junction Temperature

### **PACKAGE DIMENSIONS / SOLDERING PADS DIMENSIONS** in millimeters



### **TAPING DIMENSIONS** in millimeters

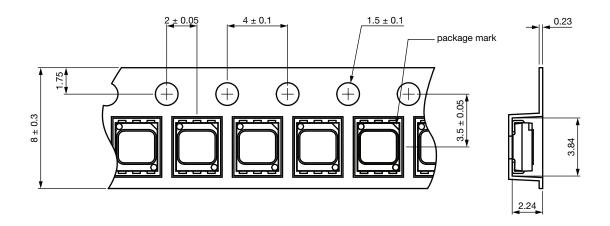


Drawing-No.: 9.800-5172.01

Issue: VK; 18.04.24

QTY per reel: 2000 pcs

REEL DIMENSIONS										
TAPING	REEL DIMENSIONS IN mm ACCORDING DRAWING REFERENCE									
VERSION	Α	В	С	D	N	W1	W2			
GS08	178 ± 1	2.2 ± 0.5	13 ± 0.5	4 ± 0.5	60 ± 1	9 ± 1	12 ± 1			



### **SOLDERING PROFILE**

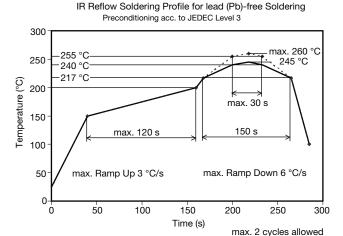
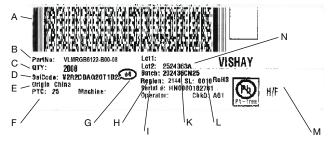


Fig. 17 - Vishay Lead (Pb)-free Reflow Soldering Profile According to J-STD-020

### **BAR CODE PRODUCT LABEL** (example)



A. 2D bar code

B. Part No: Vishay part number

C. QTY: quantity

D. SelCode: selection bin code

E. Country of origin

F. PTC: production plant code

G. Termination finish

H. Region code

I. Serial#: serial number

K. Batch Number: year, week, country code, plant code

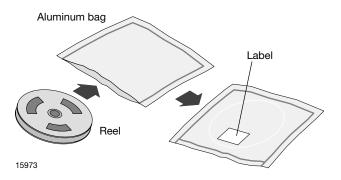
L. SL: storage location

M. Environmental Symbols: RoHS, lead (Pb)-free, halogen-free

N. Lot numbers

### **DRY PACKING**

The reel is packed in an anti-humidity bag to protect the devices from absorbing moisture during transportation and storage.



### FINAL PACKING

The sealed reel is packed into a cardboard box. A secondary cardboard box is used for shipping purposes.

#### RECOMMENDED METHOD OF STORAGE

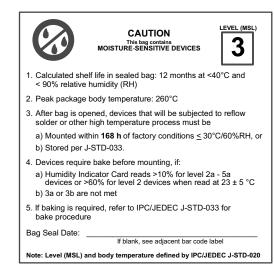
Dry box storage is recommended as soon as the aluminum bag has been opened to prevent moisture absorption. The following conditions should be observed, if dry boxes are not available:

- Storage temperature 10 °C to 30 °C
- Storage humidity ≤ 60 % RH max.

After more than 168 h under these conditions moisture content will be too high for reflow soldering.

In case of moisture absorption, the devices will recover to the former condition by drying under the condition given in J-STD-033.

A JEDEC J-STD-033 level 3 label is included on all aluminum dry bags.



Example of JEDEC J-STD-033 level 3 label





### **ESD PRECAUTION**

Proper storage and handling procedures should be followed to prevent ESD damage to the devices especially when they are removed from the antistatic shielding bag. Electrostatic sensitive devices warning labels are on the packaging.

# VISHAY SEMICONDUCTORS STANDARD BAR CODE LABELS

The Vishay Semiconductors standard bar code labels are printed at final packing areas. The labels are on each packing unit and contain Vishay Semiconductors specific data.



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Vishay

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