

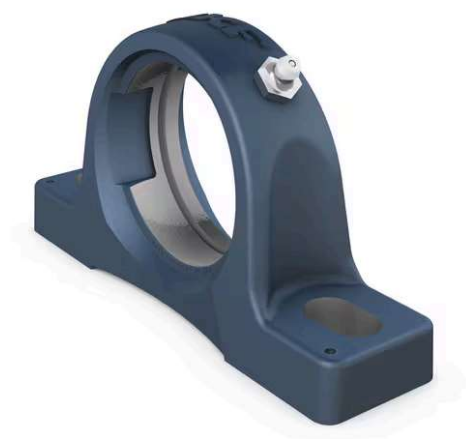


Image may differ from product. See technical specification for details.

SY 513 M

Pillow block housing for insert bearings, cast iron, ISO standards

Pillow (plummer) block housings are designed to accommodate an insert bearing. The cast iron housings are strong, stiff and cost-effective. They are suitable for most applications and can be bolted directly to a support surface.

- Accommodate heavy loads in different directions
- High degree of stiffness
- Narrow design

Overview

Dimensions

Spherical seating diameter	120 mm
Centre height (pillow block)	76.2 mm
Housing overall width	65 mm
Centre distance between bolt holes	203 mm

Properties

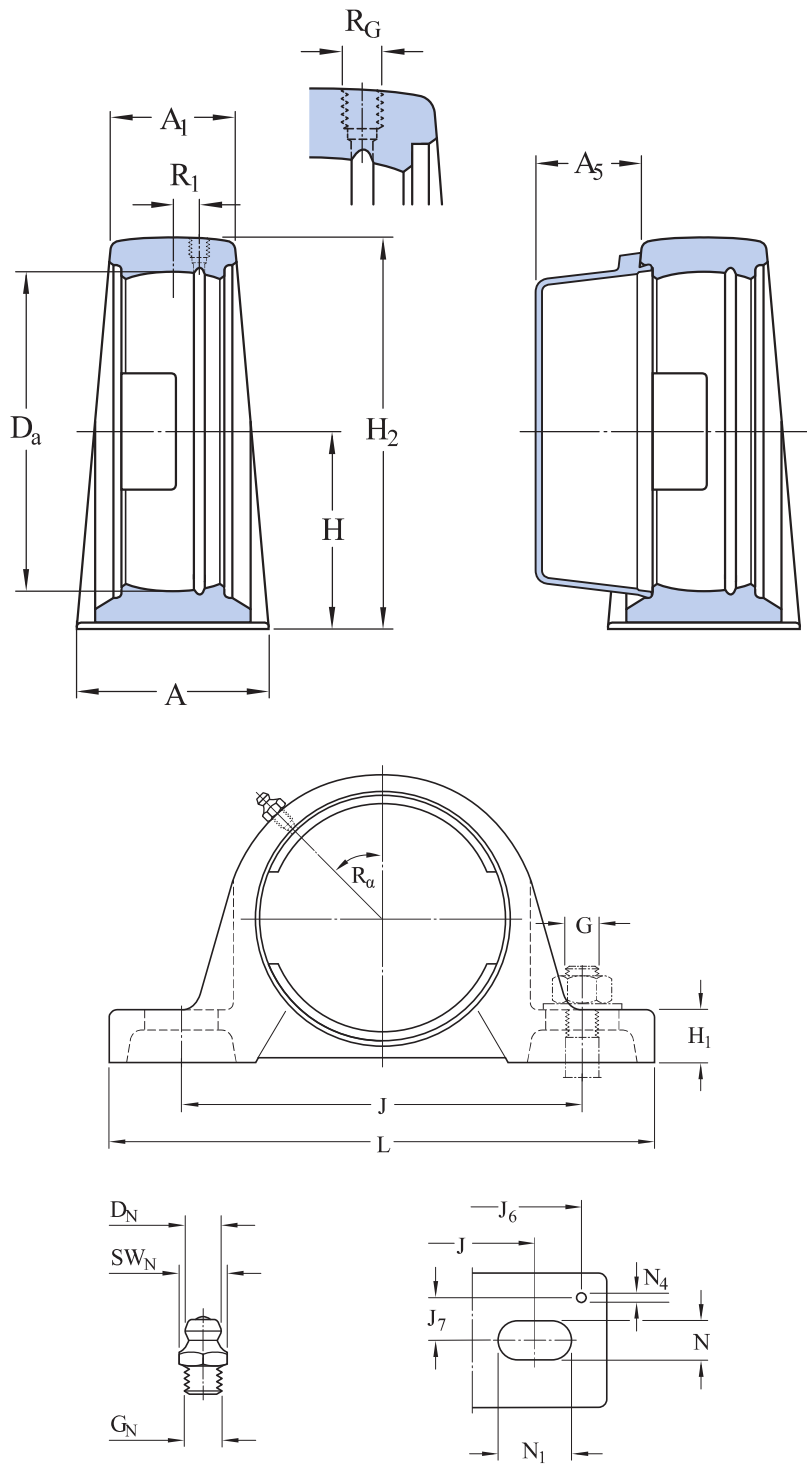
Housing type	Pillow block
Number of bolt holes for fasteners	2
Fastening bolt hole type	Plain
Material, housing	Cast iron
Coating	Without
Relubrication hole	With
Grease fitting	With

Logistics

Product net weight	3.83 kg
eClass code	23-05-08-02
UNSPSC code	31171536

Technical specification

Material	Cast iron
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Dimensions

D _a	120 mm	Diameter of spherical seat
A	65 mm	Base width
A ₁	44 mm	Top width
A ₅	39 mm	Standout of end cover
H	76.2 mm	Height of spherical seat centre
H ₁	29 mm	Foot height
H ₂	150 mm	Overall height
J	203 mm	Distance between attachment bolts
J	max. 216 mm	Maximum distance between attachment bolts
J	min. 190 mm	Minimum distance between attachment bolts
L	258 mm	Overall length
N	22 mm	Width of attachment bolt hole
N ₁	35 mm	Length of attachment bolt hole

GREASE FITTING

D _N	6.5 mm	Diameter of head sphere of grease fitting
SW _N	7 mm	Hexagonal key size for the grease fitting
G _N	1/4-28 SAE-LT	Thread of the grease fitting

DOWEL PINS

J ₆	238 mm	Distance between dowel pins
J ₇	22.5 mm	Axial offset of dowel pins
N ₄	4 mm	Recommended diameter for dowel pins

THREADED HOLE

R _G	1/4-28 UNF	Housing thread for the grease fitting
R ₁	5.5 mm	Axial position of the housing thread
R _d	45 °	Angular position of the housing thread

Mounting information

Recommended diameter for attachment bolts, mm	G	20 mm
Recommended diameter for attachment bolts, inch	G	0.75 in

Associated products

End cover	ECY 213
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Tolerances and clearances

The values depend on the included bearing:

- Bore diameter tolerance → [table 1](#)
- Radial internal clearance → [table 2](#)
- Recommended fit → [table 3](#)
- Shaft tolerance → [table 4](#)

Compatible products

Recommended product

End cover for bearing units

[ECY 213](#)

More Information

 Product details	 Engineering information	 Tools
Pillow block units to ISO standards		SKF Product select
Pillow block units to North American standards	 Principles of ball bearing units selection and application - Download catalogue (4.9 MB)	Bearing Frequency Calculator
Pillow block units to Japanese Industrial Standards (JIS)	Principles of selecting mounted bearing solutions	
Pillow block units, not standardized (incl. SKF Food Line)	Bearing failure and how to prevent it	
Permissible misalignment		
Locating/non-locating support		
Loads		
Temperature limits		
Permissible speed		
Lubrication		
Mounting and dismounting		
Ordering information		
Designation system		



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