

Features

- Low power consumption
- General purpose leads
- Reliable and robust
- Compliance with EUREACH
- The product itself will remain within RoHS compliant Version

RS PRO LEDs

RS Stock No.: 0280115



RS PRO is the own brand of RS. The RS PRO Seal of Approval is your assurance of professional quality, a guarantee that every part is rigorously tested, inspected, and audited against demanding standards. Making RS PRO the Smart Choice for our customers.

Product Description

- Low power consumption,
- General purpose leads,
- High efficiency,
- Reliable and robust.
- RoHS & REACH Compliant.

This LED is 3mm, deep red & yellow green, Bi-colour LEDs, designed for a variety of applications where dual state illumination is required in the same package. There are two LED chips, high efficiency red, and high performance green (yellow green) mounted on a central common cathode lead for maximum on axis viewability. Colours between Red and Green can be generated by independently pulse width modulating the LED chips, and Applications is

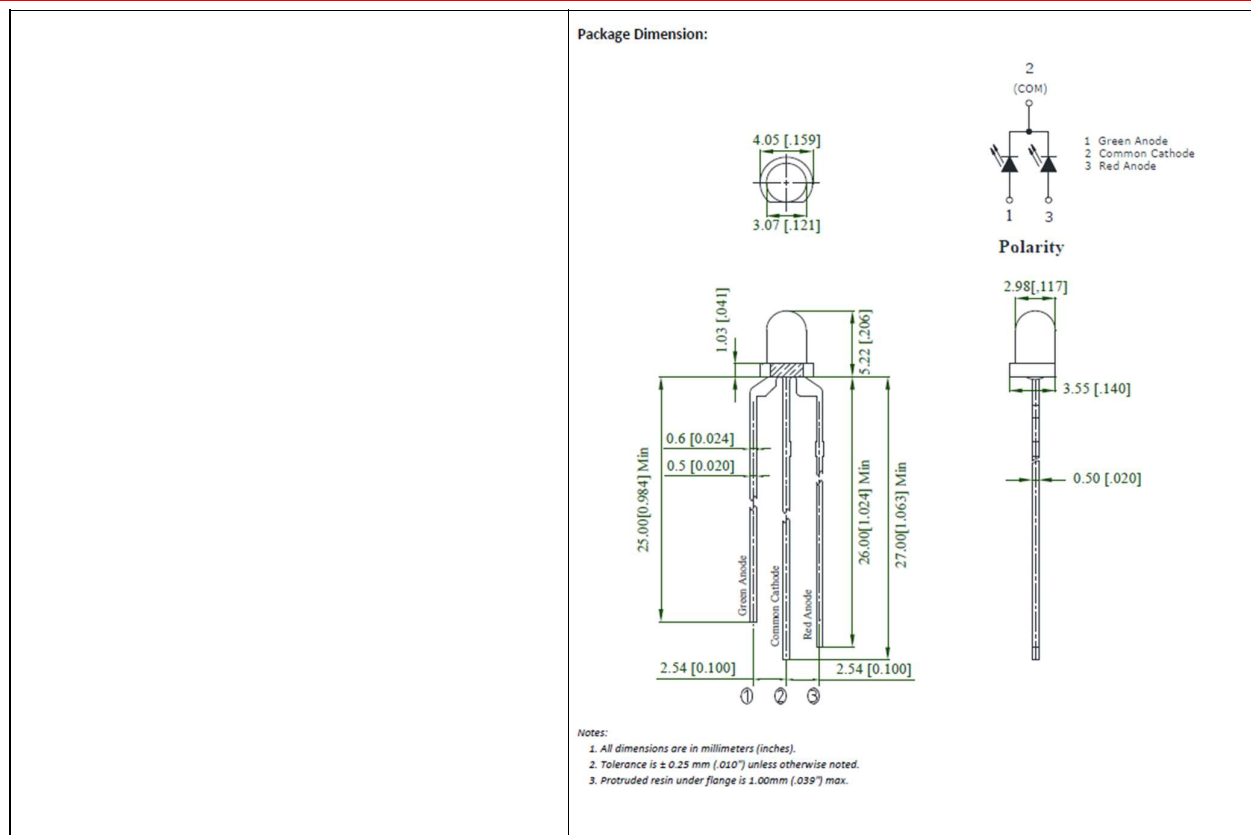
- Computer.
- Communication
- Home appliance
- Industrial

General Specifications

LED Colour	deep red & yellow green, Bi-colour, white diffused
Dimensions	3mm, Common Cathode

Mechanical Specifications

Mechanical Life	Recommended Soldering Pad Dimensions Soldering Temperature : 260°C for 5 Seconds
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Electrical Specifications

Absolute Maximum Ratings at $T_a=25^\circ\text{C}$

Parameters		Symbol	Max	Unit
Power Dissipation	Red	Pd	65	mW
	Yellow Green		60	mW
Peak Forward Current(a)		IFP	100	mA
DC Forward Current (b)	Red	IF	25	mA
	Yellow Green		25	mA
Reverse Voltage		VR	5	V
Operating Temperature Range		Topr	-40°C to +80°C	
Storage Temperature Range		Tstg	-40°C to +85°C	
Soldering Temperature		Tstg	260°C for 5 Seconds	

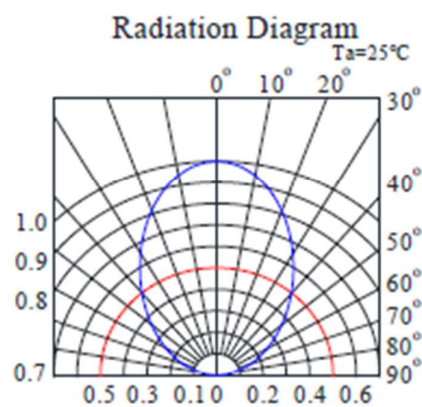
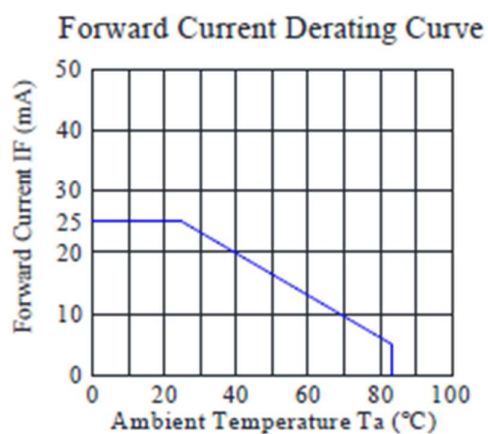
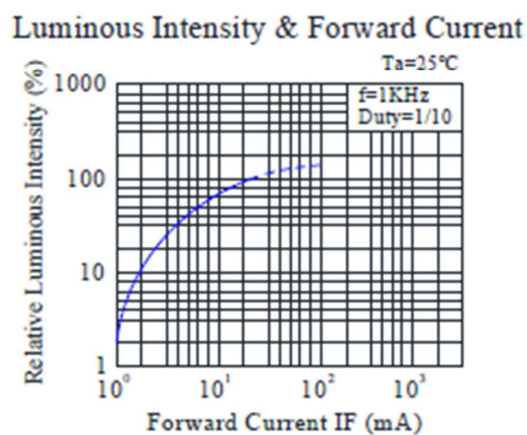
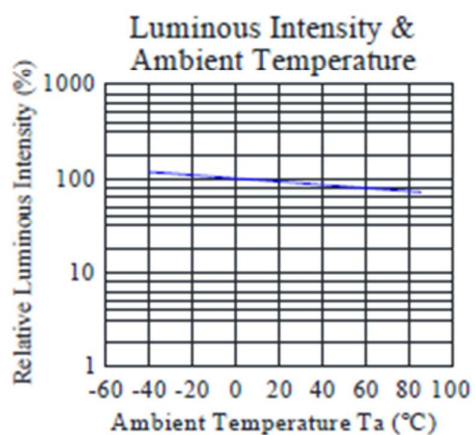
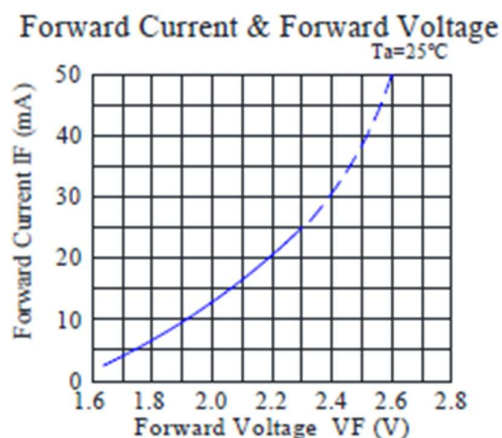
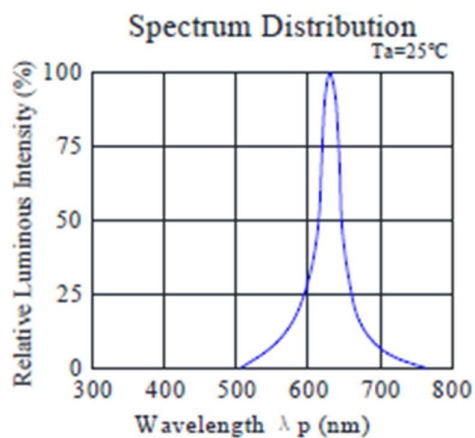
Electrical Optical Characteristics at Ta=25°C

Parameters	Symbol	Emitting Color	Min.	Typ.	Max.	Unit	Test Condition
Luminous Intensity(a)	IV	Red	9	20	---	mcd	IF=20mA
		Yellow Green	9	20	---		
Viewing Angle	2θ1/2	Red	---	80	---	Deg	IF=20mA
		Yellow Green	---	80	---		
Peak Emission Wavelength	λp	Red	---	640	---	nm	IF=20mA
		Yellow Green	---	573	---		
Dominant Wavelength	λd	Red	---	630	---	nm	IF=20mA
		Yellow Green	---	571	---		
Spectral Line Half- Width	Δλ	Red	---	45	---	nm	IF=20mA
		Yellow Green	---	20	---		
Forward Voltage Per Segment	VF	Red	1.6	2.2	2.6	V	IF=20mA
		Yellow Green	1.6	2.0	2.4		
Reverse Current Per Segment	IR		---	---	10	μa	VR=5V
			---	---	10		

Typical Electrical / Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)

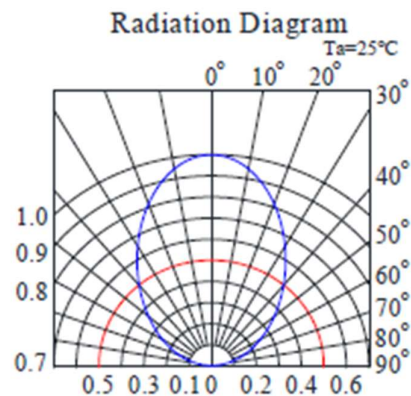
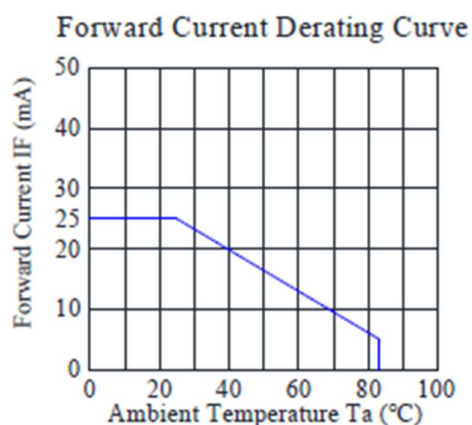
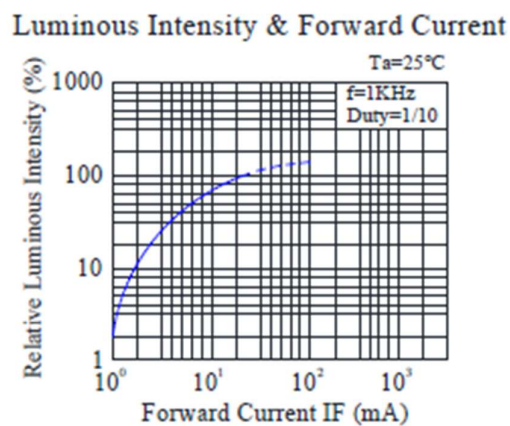
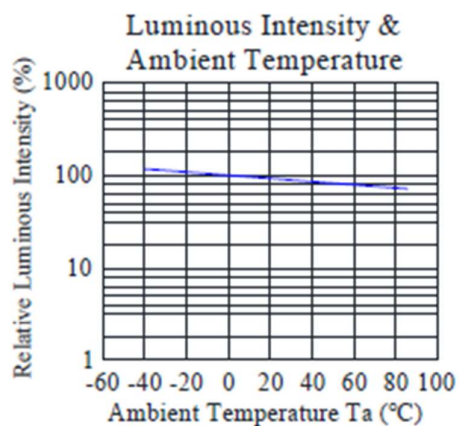
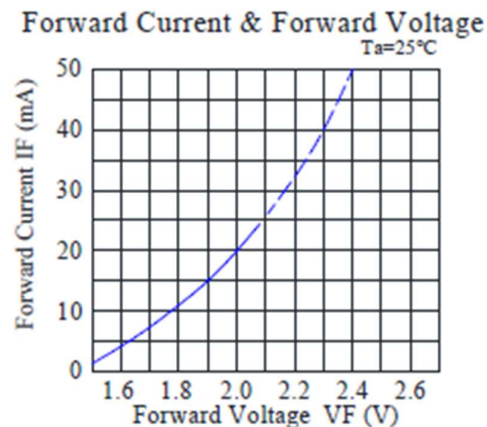
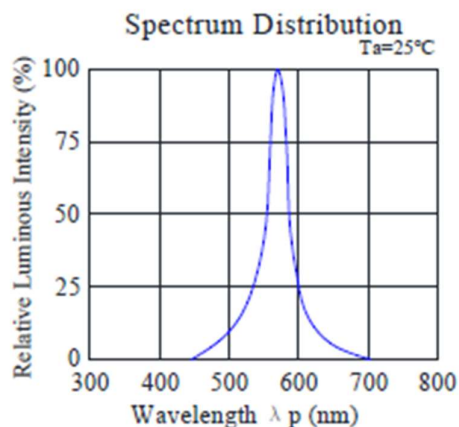
Red:



Typical Electrical / Optical Characteristics Curves

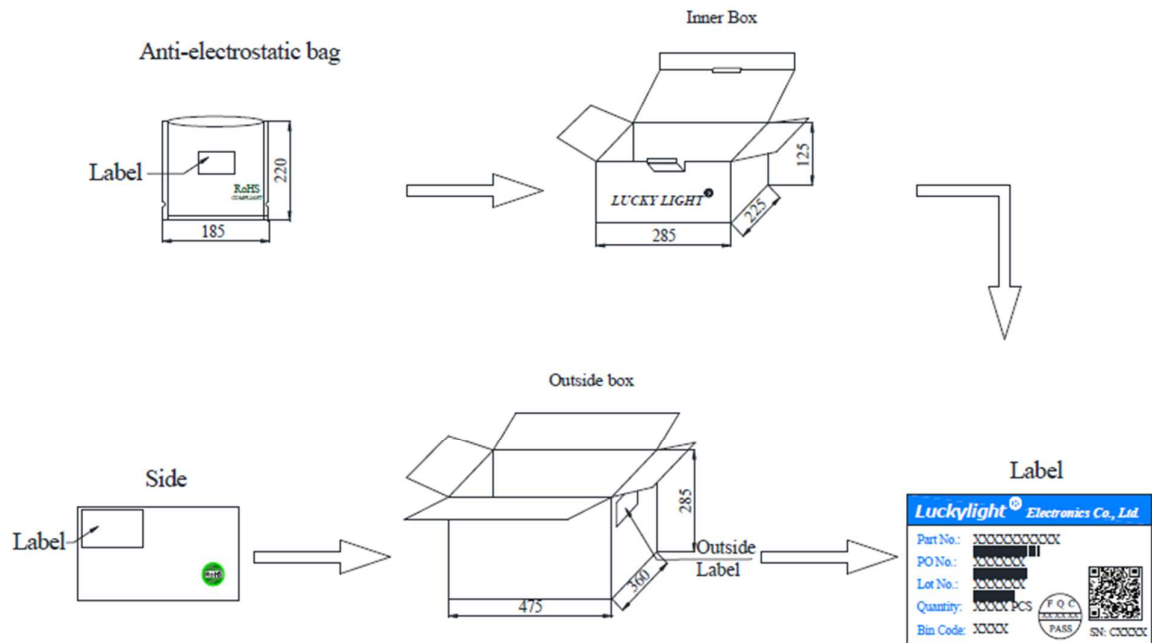
(25°C Ambient Temperature Unless Otherwise Noted)

Yellow Green:



Reel Dimensions / Packing & Label Specifications:

Packing & Label Specifications:



CAUTIONS

CAUTIONS

1. **Over-current-proof**

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. **Storage**

- 2.1 The LEDs should be stored at 30°C or less and 70%RH or less after being shipped from Luckylight and the storage life limits are 3 months. If the LEDs are stored for 3 months or more, they can be stored for a year in a sealed container with a nitrogen atmosphere and moisture absorbent material.
- 2.2 Please avoid rapid transitions in ambient temperature, especially, in high humidity environments where condensation can occur.

3. **Cleaning**

Use alcohol-based cleaning solvents such as isopropyl alcohol to clean the LEDs if necessary.

4. **Lead Forming & Assembly**

During lead forming, the leads should be bent at a point at least 1.6mm from the base of LED lens. Do not use the base of the lead frame as a fulcrum during forming. Lead forming must be done before soldering, at normal temperature. During assembly on PCB, use minimum clinch force possible to avoid excessive mechanical stress.

5. **Soldering**

When soldering, for Lamp without stopper type and must be leave a minimum of 3mm clearance from the base of the lens to the soldering point. Do not apply any external stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering conditions:

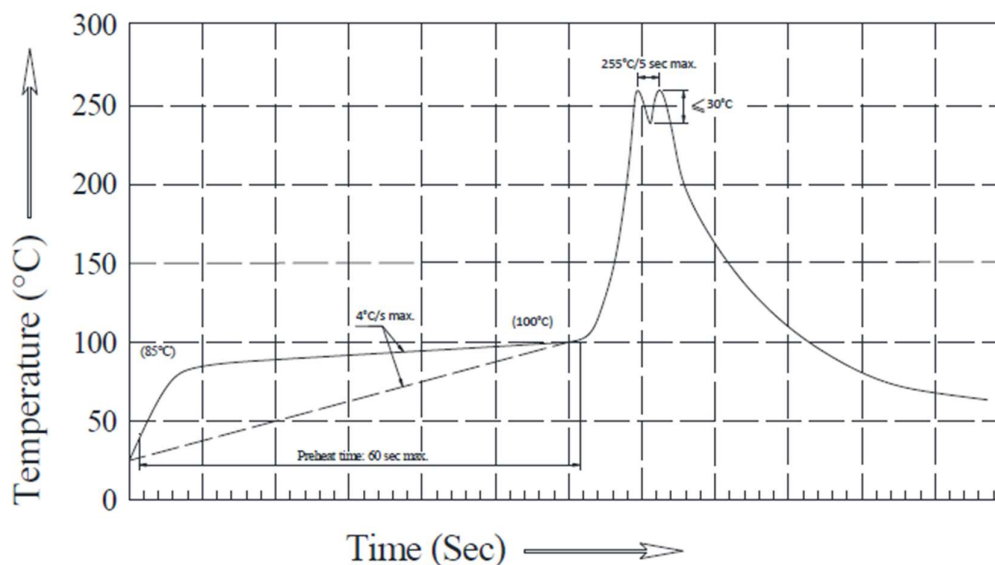
Soldering Iron		Wave Soldering	
Temperature	300°C Max.	Pre-heat	100°C Max.
Soldering Time	3 sec. Max. (one time only)	Pre-heat Time	60 sec. Max.
		Solder Wave	260°C Max.
		Soldering Time	5 sec. Max.

Note:

a.Excessive soldering temperature and / or time might result in deformation of the LED lens or catastrophic failure of the LED.

CAUTIONS

Recommended Wave Soldering Profiles



Notes:

- Recommend pre-heat temperature of 105°C or less (as measured with a thermocouple attached to the LED pins) prior to immersion in the solder wave with a maximum solder bath temperature of 260°C.
- Peak wave soldering temperature between 245°C ~ 255°C for 3 sec (5 sec max).
- Do not apply stress to the epoxy resin while the temperature is above 85°C.
- Fixtures should not incur stress on the component when mounting and during soldering process.
- SAC 305 solder alloy is recommended.
- No more than one wave soldering pass.

6. Drive Method

An LED is a current-operated device. In order to ensure intensity uniformity on multiple LEDs connected in parallel in an application, it is recommended that a current limiting resistor be incorporated in the drive circuit, in series with each LED as shown in Circuit A below.



(A) Recommended circuit

(B) The brightness of each LED might appear different due to the differences in the I-V characteristics of those LEDs.

CAUTIONS**7. Repairing**

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used. It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.

8. ESD (Electrostatic Discharge)

Static Electricity or power surge will damage the LED. Suggestions to prevent ESD damage:

- 8.1. Use a conductive wrist band or anti- electrostatic glove when handling these LEDs.
- 8.2. All devices, equipment, and machinery must be properly grounded.
- 8.3. Work tables, storage racks, etc. should be properly grounded.
- 8.4. Use ion blower to neutralize the static charge which might have built up on surface of the LEDs plastic lens as a result of friction between LEDs during storage and handing.

ESD-damaged LEDs will exhibit abnormal characteristics such as high reverse leakage current, low forward voltage, or "no light up" at low currents.

To verify for ESD damage, check for "light up" and VF of the suspect LEDs at low currents.

The VF of "good" LEDs should be $>2.0V@0.1mA$ for InGaN product and $>1.4V@0.1mA$ for AlInGaP product.

9. Others

- 9.1 The information included in this document reflects representative usage scenarios and is intended for technical reference only.
- 9.2 The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.