

https://www.phoenixcontact.com/gb/products/1728303



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PCB TWIN plug, nominal cross section: 6 mm², color: green, nominal current: 32 A, rated voltage (III/2): 1000 V, contact surface: Sn, contact connection type: Socket, number of potentials: 12, number of rows: 1, number of positions: 12, number of connections: 24, product range: TSPC 5/..-STF, pitch: 7.62 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON PC 5, locking: Screw locking mechanism, mounting method: Screw flange, type of packaging: packed in cardboard

#### Your advantages

- · Time saving push-in connection, tools not required
- · Defined contact force ensures that contact remains stable over the long term
- · Clamping space opened by means of fixed screwdriver enables convenient conductor connection
- · Integrated double steel spring provides additional safety in the event of temperature and power fluctuations
- · Potentials can be easily looped through ideal for BUS applications
- · Screwable flange for superior mechanical stability
- 600 V UL approval in the smallest of dimensions

#### Commercial data

Item number	1728303
Packing unit	25 pc
Minimum order quantity	25 pc
Note	Made to order (non-returnable)
Sales key	AADFBE
Product key	AADFBE
Catalog page	Page 533 (C-1-2013)
GTIN	4046356144674
Weight per piece (including packing)	103.96 g
Weight per piece (excluding packing)	98.71 g
Customs tariff number	85366990
Country of origin	IN



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### Technical data

#### Product properties

Product type	PCB TWIN plug
Product family	TSPC 5/STF
Product line	COMBICON Connectors L
Туре	Standard
Number of positions	12
Pitch	7.62 mm
Number of connections	24
Number of rows	1
Number of potentials	12
Mounting flange	Screw flange

#### Electrical properties

#### **Properties**

Nominal current $I_N$ 32 ANominal voltage $U_N$ 1000 VContact resistance0.6 mΩRated voltage (III/3)1000 V	•	
Contact resistance $0.6 \text{ m}\Omega$	Nominal current I <sub>N</sub>	32 A
	Nominal voltage U <sub>N</sub>	1000 V
Rated voltage (III/3) 1000 V	Contact resistance	$0.6~\text{m}\Omega$
	Rated voltage (III/3)	1000 V
Rated surge voltage (III/3) 8 kV	Rated surge voltage (III/3)	8 kV
Rated voltage (III/2) 1000 V	Rated voltage (III/2)	1000 V
Rated surge voltage (III/2) 8 kV	Rated surge voltage (III/2)	8 kV
Rated voltage (II/2) 1000 V	Rated voltage (II/2)	1000 V
Rated surge voltage (II/2) 6 kV	Rated surge voltage (II/2)	6 kV

#### Connection data

#### Connection technology

Туре	Standard
Connector system	COMBICON PC 5
Nominal cross section	6 mm²
Contact connection type	Socket

#### Interlock

Locking type	Screw locking mechanism
Mounting flange	Screw flange
Tightening torque	0.3 Nm 0.7 Nm

#### Conductor connection

Connection method	Push-in spring connection
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.2 mm² 10 mm²
Conductor cross section flexible	0.2 mm² 6 mm²



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Conductor cross section AWG	24 8
Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm² 6 mm²
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm² 4 mm²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.25 mm² 1.5 mm²
Cylindrical gauge a x b / diameter	4.3 mm x 4.0 mm / 4.0 mm
Stripping length	15 mm
Specifications for ferrules without insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6
	1213144 CRIMPFOX CENTRUS 6S
	1213146 CRIMPFOX CENTRUS 6H
ferrules without insulating collar, according to DIN 46228-1	Cross section: 0.5 mm²; Length: 10 mm 15 mm
	Cross section: 0.75 mm <sup>2</sup> ; Length: 10 mm 15 mm
	Cross section: 1 mm <sup>2</sup> ; Length: 10 mm 15 mm
	Cross section: 1.5 mm²; Length: 12 mm 15 mm
	Cross section: 2.5 mm²; Length: 12 mm 15 mm
	Cross section: 4 mm <sup>2</sup> ; Length: 12 mm 15 mm
	Cross section: 6 mm <sup>2</sup> ; Length: 12 mm 15 mm
Specifications for ferrules with insulating collar	
recommended crimping tool	1212034 CRIMPFOX 6
	1213144 CRIMPFOX CENTRUS 6S
	1213146 CRIMPFOX CENTRUS 6H
ferrules with insulating collar, according to DIN 46228-4	Cross section: 0.5 mm²; Length: 10 mm 15 mm
	Cross section: 0.75 mm²; Length: 12 mm 15 mm
	Cross section: 1 mm²; Length: 12 mm 15 mm
	Cross section: 1.5 mm²; Length: 12 mm 15 mm
	Cross section: 2.5 mm²; Length: 12 mm 15 mm
	Cross section: 4 mm²; Length: 12 mm 15 mm
terial specifications	
Material data - contact	
Noto	WEEE/Pous compliant from of whickers according to IEC

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	hot-dip tin-plated
Metal surface terminal point (top layer)	Tin (4 - 8 μm Sn)
Metal surface contact area (top layer)	Tin (4 - 8 μm Sn)

#### Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	1
CTI according to IEC 60112	600



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Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

#### **Dimensions**

Dimensional drawing	h
Pitch	7.62 mm
Width [w]	106.66 mm
Height [h]	35.05 mm
Length [I]	41.45 mm

#### Mounting

#### Flange

Tightening torque	0.3 Nm 0.7 Nm

#### Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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#### Mechanical tests

# Conductor connection Specification

Result	Test passed	
Test for conductor damage and slackening		
Specification	IEC 60999-1:1999-11	
Result	Test passed	

IEC 60999-1:1999-11

#### Repeated connection and disconnection

Specification	IEC 60999-1:1999-11
Result	Test passed

#### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force	$0.2 \text{ mm}^2 / \text{ solid } / > 10 \text{ N}$
setpoint/actual value	0.2 mm² / flexible / > 10 N
	10 mm² / solid / > 90 N



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sertion and withdrawal forces	
Specification	IEC 60512-13-2:2006-02
Result	Test passed
No. of cycles	50
Insertion strength per pos. approx.	6 N
Withdraw strength per pos. approx.	5 N
esistance of inscriptions	
Specification	IEC 60068-2-70:1995-12
Result	Test passed
olarization and coding	
Specification	IEC 60512-13-5:2006-02
Result	Test passed
sual inspection	
Specification	IEC 60512-1-1:2002-02
Result	Test passed
imension check	VEO 00740 : 0 2222 22
Specification	IEC 60512-1-2:2002-02
Result	Test passed
Result rironmental and real-life conditions	Test passed
Result  rironmental and real-life conditions  bration test  Specification	Test passed  IEC 60068-2-6:2007-12
Result  ironmental and real-life conditions  bration test  Specification  Frequency	Test passed
Result  ironmental and real-life conditions  bration test  Specification  Frequency  Sweep speed	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min
Result  ironmental and real-life conditions  bration test  Specification  Frequency  Sweep speed  Amplitude	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)
Result  ironmental and real-life conditions  bration test Specification Frequency Sweep speed Amplitude Acceleration	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)  5g (60.1 Hz 150 Hz)
Result  ironmental and real-life conditions  bration test  Specification  Frequency  Sweep speed  Amplitude  Acceleration  Test duration per axis	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)  5g (60.1 Hz 150 Hz)  2.5 h
Result ironmental and real-life conditions bration test Specification Frequency Sweep speed Amplitude Acceleration	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)  5g (60.1 Hz 150 Hz)
Result ironmental and real-life conditions bration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)  5g (60.1 Hz 150 Hz)  2.5 h
Result ironmental and real-life conditions bration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)  5g (60.1 Hz 150 Hz)  2.5 h
Result  ironmental and real-life conditions  bration test  Specification  Frequency  Sweep speed  Amplitude  Acceleration  Test duration per axis  Test directions  urability test	IEC 60068-2-6:2007-12 10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis
Result  ironmental and real-life conditions  bration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions  urability test Specification	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)  5g (60.1 Hz 150 Hz)  2.5 h  X-, Y- and Z-axis
Result  ironmental and real-life conditions  bration test  Specification  Frequency  Sweep speed  Amplitude  Acceleration  Test duration per axis  Test directions  urability test  Specification  Impulse withstand voltage at sea level	IEC 60068-2-6:2007-12 10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis  IEC 60512-9-1:2010-03 7.3 kV
riconmental and real-life conditions bration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions  urability test Specification Impulse withstand voltage at sea level Contact resistance R <sub>1</sub>	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)  5g (60.1 Hz 150 Hz)  2.5 h  X-, Y- and Z-axis  IEC 60512-9-1:2010-03  7.3 kV  0.6 mΩ
Result  ironmental and real-life conditions  bration test  Specification  Frequency  Sweep speed  Amplitude  Acceleration  Test duration per axis  Test directions  urability test  Specification  Impulse withstand voltage at sea level  Contact resistance R <sub>1</sub> Contact resistance R <sub>2</sub>	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)  5g (60.1 Hz 150 Hz)  2.5 h  X-, Y- and Z-axis  IEC 60512-9-1:2010-03  7.3 kV  0.6 mΩ  0.7 mΩ
Result  irronmental and real-life conditions  bration test  Specification  Frequency  Sweep speed  Amplitude  Acceleration  Test duration per axis  Test directions  urability test  Specification  Impulse withstand voltage at sea level  Contact resistance R <sub>1</sub> Contact resistance R <sub>2</sub> Insertion/withdrawal cycles	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)  5g (60.1 Hz 150 Hz)  2.5 h  X-, Y- and Z-axis  IEC 60512-9-1:2010-03  7.3 kV  0.6 mΩ  0.7 mΩ  50
rironmental and real-life conditions  bration test Specification Frequency Sweep speed Amplitude Acceleration Test duration per axis Test directions  urability test Specification Impulse withstand voltage at sea level Contact resistance R <sub>1</sub> Contact resistance R <sub>2</sub> Insertion/withdrawal cycles Insulation resistance, neighboring positions	Test passed  IEC 60068-2-6:2007-12  10 - 150 - 10 Hz  1 octave/min  0.35 mm (10 Hz 60.1 Hz)  5g (60.1 Hz 150 Hz)  2.5 h  X-, Y- and Z-axis  IEC 60512-9-1:2010-03  7.3 kV  0.6 mΩ  0.7 mΩ  50
Result  fironmental and real-life conditions  bration test  Specification  Frequency  Sweep speed  Amplitude  Acceleration  Test duration per axis  Test directions  urability test  Specification  Impulse withstand voltage at sea level  Contact resistance R <sub>1</sub> Contact resistance R <sub>2</sub> Insertion/withdrawal cycles  Imatic test	IEC 60068-2-6:2007-12 10 - 150 - 10 Hz 1 octave/min 0.35 mm (10 Hz 60.1 Hz) 5g (60.1 Hz 150 Hz) 2.5 h X-, Y- and Z-axis  IEC 60512-9-1:2010-03 7.3 kV 0.6 mΩ 0.7 mΩ 50 > 5 MΩ



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Packaging specifications

Type of packaging

ower-frequency withstand voltage	3.31 kV
pient conditions	
Ambient temperature (operation)	-40 °C 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C 70 °C
Relative humidity (storage/transport)	30 % 70 %
Ambient temperature (assembly)	-5 °C 100 °C
trical tests	
ermal test   Test group C	
Specification	IEC 60512-5-1:2002-02
Tested number of positions	12
ulation resistance	
Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	> 5 MΩ
clearances and creepage distances	
Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	1000 V
Rated surge voltage (III/3)	8 kV
minimum clearance value - non-homogenous field (III/3)	8 mm
minimum creepage distance (III/3)	12.5 mm
Rated insulation voltage (III/2)	1000 V
Rated surge voltage (III/2)	8 kV
minimum clearance value - non-homogenous field (III/2)	8 mm
minimum creepage distance (III/2)	8 mm
Rated insulation voltage (II/2)	1000 V
Rated surge voltage (II/2)	6 kV
	5.5 mm
minimum clearance value - non-homogenous field (II/2)	J.J IIIII

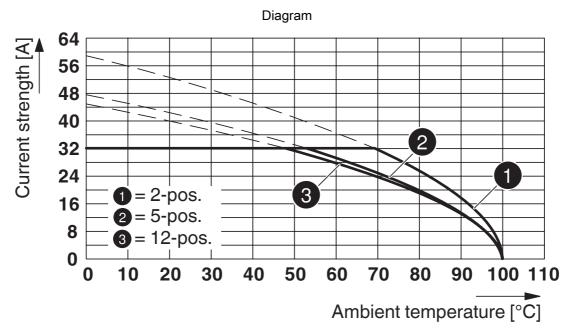
packed in cardboard



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### Drawings



Type: TSPC 5/...-STF-7,62 with PC 5/...-GF-7,62



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### **Approvals**

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CULus Recognized Approval ID: E60425-19920722				
	Nominal voltage $U_N$	Nominal current I <sub>N</sub>	Cross section AWG	Cross section mm <sup>2</sup>
Use group B				
	600 V	31 A	24 - 8	-
Use group C				
	600 V	31 A	24 - 8	-



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### Classifications

	ECLASS-13.0	27460202		
E <sup>-</sup>	ETIM			
	ETIM 9.0	EC002638		
UNSPSC				
	UNSPSC 21.0	39121400		



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### Environmental product compliance

#### EU RoHS

20 1.01.0		
Fulfills EU RoHS substance requirements	Yes, No exemptions	
China RoHS		
Environment friendly use period (EFUP)	EFUP-E	
	No hazardous substances above the limits	
EU REACH SVHC		
REACH candidate substance (CAS No.)	No substance above 0.1 wt%	

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