



Safety Data Sheet according to Regulation (EC) No 1907/2006

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LOCTITE AA 3321 LC KNOWN AS LOCTITE 3321 HV ADH

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE AA 3321 LC KNOWN AS LOCTITE 3321 HV ADH

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Ultraviolet adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 1442 278000

Fax-no.: +44 1442 278071

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Acute toxicity	Category 4
H302 Harmful if swallowed.	
Route of Exposure: Oral	
Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye damage	Category 1
H318 Causes serious eye damage.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Specific target organ toxicity - single exposure	Category 3
H335 May cause respiratory irritation.	
Target organ: respiratory tract irritation	
Acute hazards to the aquatic environment	Category 1
H400 Very toxic to aquatic life.	
Chronic hazards to the aquatic environment	Category 1
H410 Very toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Contains**

Isobornyl acrylate

2-Propenamido, N,N-dimetil-
 Diphenil-2,4,6-trimetilbenzoyl fosfino oksid
 2-Hidroxiethyl akrilat

Signal word:

Danger

Hazard statement:

H302 Harmful if swallowed.
 H315 Causes skin irritation.
 H317 May cause an allergic skin reaction.
 H318 Causes serious eye damage.
 H335 May cause respiratory irritation.
 H410 Very toxic to aquatic life with long lasting effects.

Precautionary statement:

"***" ***For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements***

**Precautionary statement:
Prevention**

P261 Avoid breathing vapors.
 P273 Avoid release to the environment.
 P280 Wear protective gloves/eye protection.

**Precautionary statement:
Response**

P302+P352 IF ON SKIN: Wash with plenty of soap and water.
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

Care should be taken during the cure of these products by UV radiation to avoid exposure of the skin and especially of the eyes to direct or reflected UV radiation as long term effects could be harmful.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients
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3.2. Mixtures

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Isobornyl acrylate 5888-33-5	227-561-6 01-2119957862-25	25- 50 %	Skin Irrit. 2 H315 Eye Irrit. 2 H319 STOT SE 3 H335 Skin Sens. 1B H317 Aquatic Acute 1 H400 Aquatic Chronic 1 H410
2-Propenamide, N,N-dimethyl- 2680-03-7	220-237-5 01-2119971262-39	10- 20 %	Acute Tox. 3; Oral H301 Acute Tox. 3; Dermal H311 Eye Dam. 1 H318
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	246-386-6 01-2120000336-73	1- < 3 %	Aquatic Chronic 1 H410 Aquatic Acute 1 H400
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	219-784-2 01-2119513212-58	1- < 3 %	Eye Dam. 1 H318
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	278-355-8 01-2119972295-29	1- < 3 %	Repr. 2 H361f Aquatic Chronic 2 H411 Skin Sens. 1B H317
Camphene 79-92-5	201-234-8	0,1- < 1 %	Aquatic Acute 1 H400 Aquatic Chronic 1 H410 Flam. Sol. 2 H228 Eye Irrit. 2 H319
1,7,7-Trimethyltricyclo[2.2.1.0 ^{2,6}]heptane 508-32-7	208-083-7, 208- 083-7	0,1- < 1 %	Eye Irrit. 2 H319 Aquatic Acute 1 H400 Aquatic Chronic 1 H410
2-Hydroxyethyl acrylate 818-61-1	212-454-9 01-2119459345-34	0,1- < 0,2 %	Acute Tox. 4 H302 Acute Tox. 3 H311 Skin Corr. 1B H314 Skin Sens. 1 H317 Aquatic Acute 1 H400 Aquatic Chronic 3 H412

**For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.**

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

Consideration should be given to the possible effects of a faulty UV source (Stray radiation, ozone).

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

INGESTION: Nausea, vomiting, diarrhea, abdominal pain.

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

After eye contact: Corrosive, may cause permanent damage to eyes (impairment of vision).

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media:**

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO₂) and nitrogen oxides (NO_x) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid skin and eye contact.

Ensure adequate ventilation.

Wear protective equipment.

6.2. Environmental precautions

Do not let product enter drains.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.
 For large spills absorb onto inert absorbent material and place in sealed container for disposal.
 Wash spillage site thoroughly with soap and water or detergent solution.
 Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Ventilation will remove any ozone that may be produced by the ultra violet lamp
 Avoid skin and eye contact.
 See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.
 Do not eat, drink or smoke while working.
 Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Refer to Technical Data Sheet

7.3. Specific end use(s)

Ultraviolet adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
 Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for
 Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, TOTAL INHALABLE DUST]		6	Time Weighted Average (TWA):		IR_OEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Isobornyl acrylate 5888-33-5	aqua (freshwater)		0,00092 mg/l				
Isobornyl acrylate 5888-33-5	aqua (marine water)		0,000092 mg/l				
Isobornyl acrylate 5888-33-5	sewage treatment plant (STP)		2 mg/l				
Isobornyl acrylate 5888-33-5	aqua (intermittent releases)		0,00704 mg/l				
Isobornyl acrylate 5888-33-5	sediment (freshwater)				0,145 mg/kg		
Isobornyl acrylate 5888-33-5	sediment (marine water)				0,0145 mg/kg		
Isobornyl acrylate 5888-33-5	Soil				0,0285 mg/kg		
Isobornyl acrylate 5888-33-5	Air						
Isobornyl acrylate 5888-33-5	Predator						
N,N-Dimethylacrylamide 2680-03-7	aqua (freshwater)		0,12 mg/l				
N,N-Dimethylacrylamide 2680-03-7	aqua (marine water)		0,012 mg/l				
N,N-Dimethylacrylamide 2680-03-7	aqua (intermittent releases)		1,2 mg/l				
N,N-Dimethylacrylamide 2680-03-7	sediment (freshwater)				0,509 mg/kg		
N,N-Dimethylacrylamide 2680-03-7	sediment (marine water)				0,0509 mg/kg		
N,N-Dimethylacrylamide 2680-03-7	Soil				0,0313 mg/kg		
N,N-Dimethylacrylamide 2680-03-7	sewage treatment plant (STP)		18 mg/l				
N,N-Dimethylacrylamide 2680-03-7	Predator						
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	aqua (freshwater)		0,229 mg/l				
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	aqua (intermittent releases)		0,184 mg/l				
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	aqua (marine water)		0,0229 mg/l				
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	sewage treatment plant (STP)		19,4 mg/l				
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	sediment (freshwater)				8,87 mg/kg		
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	sediment (marine water)				0,887 mg/kg		
2,2-Dimethoxy-1,2-diphenylethan-1-one 24650-42-8	Soil				1,64 mg/kg		
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (freshwater)		1 mg/l				
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (marine water)		0,1 mg/l				
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	aqua (intermittent releases)		1 mg/l				
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Soil				0,13 mg/kg		
[3-(2,3- Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sewage treatment plant (STP)		10 mg/l				

[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sediment (freshwater)				3,6 mg/kg		
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	sediment (marine water)				0,36 mg/kg		
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	aqua (freshwater)		0,00353 mg/l				
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	aqua (marine water)		0,000353 mg/l				
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	aqua (intermittent releases)		0,0353 mg/l				
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	sediment (freshwater)				0,29 mg/kg		
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	sediment (marine water)				0,029 mg/kg		
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Soil				0,0557 mg/kg		
2-Hydroxyethyl acrylate 818-61-1	aqua (freshwater)		0,017 mg/l				
2-Hydroxyethyl acrylate 818-61-1	aqua (marine water)		0,002 mg/l				
2-Hydroxyethyl acrylate 818-61-1	aqua (intermittent releases)		0,036 mg/l				
2-Hydroxyethyl acrylate 818-61-1	sediment (freshwater)				0,064 mg/kg		
2-Hydroxyethyl acrylate 818-61-1	sediment (marine water)				0,006 mg/kg		
2-Hydroxyethyl acrylate 818-61-1	Soil				0,003 mg/kg		
2-Hydroxyethyl acrylate 818-61-1	Sewage treatment plant		10 mg/l				
2-Hydroxyethyl acrylate 818-61-1	Air						

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Isobornyl acrylate 5888-33-5	Workers	dermal	Long term exposure - systemic effects		1,39 mg/kg	
Isobornyl acrylate 5888-33-5	General population	oral	Long term exposure - systemic effects		0,83 mg/kg	
Isobornyl acrylate 5888-33-5	General population	dermal	Long term exposure - systemic effects		0,83 mg/kg	
N,N-Dimethylacrylamide 2680-03-7	Workers	dermal	Long term exposure - systemic effects		0,357 mg/kg 357 µg/kg bw/day	
N,N-Dimethylacrylamide 2680-03-7	Workers	inhalation	Long term exposure - systemic effects		0,207 mg/m3	
N,N-Dimethylacrylamide 2680-03-7	General population	oral	Long term exposure - systemic effects		0,0147 mg/kg 14,7 µg/kg bw/day	
N,N-Dimethylacrylamide 2680-03-7	General population	dermal	Long term exposure - systemic effects		0,179 mg/kg 179 µg/kg bw/day	
N,N-Dimethylacrylamide 2680-03-7	General population	inhalation	Long term exposure - systemic effects		0,051 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	dermal	Acute/short term exposure - systemic effects		21 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	Inhalation	Acute/short term exposure - systemic effects		147 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	dermal	Long term exposure - systemic effects		21 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Workers	Inhalation	Long term exposure - systemic effects		147 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	inhalation	Long term exposure - systemic effects		43,5 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	inhalation	Acute/short term exposure - systemic effects		43,5 mg/m3	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	dermal	Long term exposure - systemic effects		12,5 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	dermal	Acute/short term exposure - systemic effects		12,5 mg/kg	
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	General population	oral	Long term exposure - systemic effects		12,5 mg/kg	
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Workers	inhalation	Long term exposure - systemic effects		3,5 mg/m3	
Diphenyl(2,4,6-trimethylbenzoyl)phosphine oxide 75980-60-8	Workers	dermal	Long term exposure - systemic effects		1 mg/kg	
2-Hydroxyethyl acrylate 818-61-1	Workers	inhalation	Long term exposure - local effects		2,4 mg/m3	
2-Hydroxyethyl acrylate 818-61-1	General population	inhalation	Long term exposure - local effects		1,2 mg/m3	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

UV lamp should be designed, installed and operated in such a way as to eliminate exposure of the skin and eyes to stray radiation

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; ≥ 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	liquid Clear
Odor	mild
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	> 93 °C (> 199.4 °F)
Flash point	77,8 °C (172.04 °F)
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	No data available / Not applicable
Vapour pressure (20 °C (68 °F))	< 6,6600000 mbar
Relative vapour density:	No data available / Not applicable
Density ()	1,078 g/cm ³

Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Slight
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong bases
Reaction with strong acids.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

Protect from direct sunlight.
Avoid contact with acids and oxidizing agents.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Isobornyl acrylate 5888-33-5	LD50	4.350 mg/kg	rat	not specified
2-Propenamide, N,N- dimethyl- 2680-03-7	LD50	> 215 - 464 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Ethanone, 2,2-dimethoxy- 1,2-diphenyl- 24650-42-8	LD50	> 5.000 mg/kg	rat	not specified
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	LD50	8.025 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	LD50	> 5.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Camphene 79-92-5	LD50	>= 5.000 mg/kg	rat	Limit Test
2-Hydroxyethyl acrylate 818-61-1	LD50	540 mg/kg	rat	not specified

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Isobornyl acrylate 5888-33-5	LD50	> 3.000 mg/kg	rabbit	other guideline:
2-Propenamide, N,N- dimethyl- 2680-03-7	LD50	500 mg/kg	rat	not specified
Ethanone, 2,2-dimethoxy- 1,2-diphenyl- 24650-42-8	LD50	> 5.000 mg/kg	rat	not specified
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	LD50	4.250 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Test atmosphere	Exposure time	Species	Method
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	LC50	> 5,3 mg/l	aerosol	4 h	rat	OECD Guideline 403 (Acute Inhalation Toxicity)

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
2-Propenamide, N,N- dimethyl- 2680-03-7	not irritating	24 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	not irritating	24 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	not irritating	24 h	rabbit	not specified
Camphene 79-92-5	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
2-Propenamide, N,N-dimethyl- 2680-03-7	Category 1 (irreversible effects on the eye)		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	highly irritating	20 s	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	not irritating		rabbit	not specified
Camphene 79-92-5	irritating	24 h	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
Isobornyl acrylate 5888-33-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2-Propenamide, N,N-dimethyl- 2680-03-7	not sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
[3-(2,3-Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
2-Hydroxyethyl acrylate 818-61-1	sensitising	Mouse local lymphnode assay (LLNA)	mouse	not specified

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Isobornyl acrylate 5888-33-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Isobornyl acrylate 5888-33-5	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
2-Propenamide, N,N- dimethyl- 2680-03-7	negative		with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-Propenamide, N,N- dimethyl- 2680-03-7	negative		with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	A mutagenic potential can not be excluded.	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
2-Hydroxyethyl acrylate 818-61-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		not specified
2-Propenamide, N,N- dimethyl- 2680-03-7	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	A mutagenic potential can not be excluded.			mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Camphene 79-92-5	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
2-Hydroxyethyl acrylate 818-61-1	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)

Carcinogenicity

No data available.

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
Isobornyl acrylate 5888-33-5	NOAEL P 100 mg/kg NOAEL F1 100 mg/kg		oral: gavage	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-Propenamide, N,N- dimethyl- 2680-03-7	NOAEL P 5 mg/kg NOAEL F1 30 mg/kg		oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
Isobornyl acrylate 5888-33-5	NOAEL 100 mg/kg	oral: gavage	once daily	rat	OECD Guideline 422 (Combined Repeated Dose Toxicity Study with the Reproduction / Developmental Toxicity Screening Test)
2-Propenamide, N,N- dimethyl- 2680-03-7	NOAEL 10 mg/kg	dermal	13 weeks 6 hours/day, 7 days/week	rat	OECD Guideline 411 (Subchronic Dermal Toxicity: 90-Day Study)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	NOAEL 500 mg/kg	oral: unspecified	28 d	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)
[3-(2,3- Epoxypropoxy)propyl]tri methoxysilane 2530-83-8	NOAEL 0,225 mg/kg	inhalation	14 d	rat	OECD Guideline 412 (Repeated Dose Inhalation Toxicity: 28/14-Day)
Diphenyl-2,4,6- trimethylbenzoyl phosphine oxide 75980-60-8	NOAEL 100 mg/kg	oral: gavage	3 m 5 d/w	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Camphene 79-92-5	LOAEL 1.000 mg/kg	oral: gavage	28 days daily	rat	OECD Guideline 407 (Repeated Dose 28-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	LC50	0,704 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	LC50	> 120 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	LC50	7,2 mg/l	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	LC50	55 mg/l	96 h	Cyprinus carpio	EU Method C.1 (Acute Toxicity for Fish)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	LC50	> 1 - 10 mg/l	48 h	Oryzias latipes	OECD Guideline 203 (Fish, Acute Toxicity Test)
Camphene 79-92-5	LC50	0,72 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
2-Hydroxyethyl acrylate 818-61-1	LC50	4,8 mg/l	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	EC50	1 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	EC50	> 120 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	EC50	26 mg/l	24 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	EC50	324 mg/l	48 h	Simocephalus vetulus	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	EC50	> 10 - 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Camphene 79-92-5	EC50	22 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
2-Hydroxyethyl acrylate 818-61-1	EC50	9,3 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	NOEC	0,092 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
[3-(2,3-	NOEC	100 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia

Epoxypropoxy)propyl]trimethoxysilane 2530-83-8					magna, Reproduction Test)
2-Hydroxyethyl acrylate 818-61-1	NOEC	0,86 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Isobornyl acrylate 5888-33-5	NOEC	0,405 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Isobornyl acrylate 5888-33-5	EC50	1,98 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	EC50	> 400 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Propenamide, N,N-dimethyl- 2680-03-7	NOEC	50 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	EC50	0,17 mg/l	72 h	Scenedesmus sp.	OECD Guideline 201 (Alga, Growth Inhibition Test)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	EC50	119 mg/l	7 d	Anabaena flos-aquae	OECD Guideline 201 (Alga, Growth Inhibition Test)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	EC10	40 mg/l	7 d	Anabaena flos-aquae	OECD Guideline 201 (Alga, Growth Inhibition Test)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	EC50	> 10 - 100 mg/l	72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)
Camphene 79-92-5	NOEC	320 - 580 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Camphene 79-92-5	EC50	> 1.000 mg/l	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl acrylate 818-61-1	EC50	6 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
2-Hydroxyethyl acrylate 818-61-1	NOEC	1 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
2-Propenamide, N,N-dimethyl- 2680-03-7	EC50	> 1.000 mg/l	3 h	activated sludge, domestic	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	EC 50	> 100 mg/l	3 h		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	NOEC	> 100 mg/l	3 h	activated sludge of a predominantly domestic sewage	OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	EC 50	> 1.000 mg/l	30 min		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
Camphene 79-92-5	EC10	490 mg/l	3 h		OECD Guideline 209 (Activated Sludge, Respiration Inhibition Test)
2-Hydroxyethyl acrylate 818-61-1	EC10	> 100 mg/l	72 h	activated sludge, domestic	other guideline:

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Isobornyl acrylate 5888-33-5	not readily biodegradable.	aerobic	57 %	28 d	OECD Guideline 310 (Ready Biodegradability CO ₂ in Sealed Vessels (Headspace Test))
2-Propenamide, N,N-dimethyl- 2680-03-7	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	not readily biodegradable.	aerobic	37 %	28 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8			< 20 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Camphene 79-92-5	not readily biodegradable.	aerobic	5 %	10 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
2-Hydroxyethyl acrylate 818-61-1	readily biodegradable	aerobic	> 79 - 80 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO ₂ Evolution Test)

12.3. Bioaccumulative potential

No data available.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Isobornyl acrylate 5888-33-5	37	56 h	24 °C	Danio rerio	OECD Guideline 305 (Bioconcentration: Flow-through Fish Test)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances CAS-No.	LogPow	Temperature	Method
Isobornyl acrylate 5888-33-5	4,52		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
2-Propenamide, N,N-dimethyl- 2680-03-7	< 0,3	23 °C	OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	3,42		not specified
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	0,5	20 °C	QSAR (Quantitative Structure Activity Relationship)
Camphene 79-92-5	4,35		not specified
2-Hydroxyethyl acrylate 818-61-1	-0,17	25 °C	OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Isobornyl acrylate 5888-33-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-Propenamide, N,N-dimethyl- 2680-03-7	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Ethanone, 2,2-dimethoxy-1,2-diphenyl- 24650-42-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
[3-(2,3-Epoxypropoxy)propyl]trimethoxysilane 2530-83-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Diphenyl-2,4,6-trimethylbenzoyl phosphine oxide 75980-60-8	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
2-Hydroxyethyl acrylate 818-61-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Do not empty into drains / surface water / ground water.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

Dispose of in authorised landfill site or incinerate.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information
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14.1. UN number

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2-Dimethoxy-1,2-diphenylethan-1-one,Isobornyl acrylate)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2-Dimethoxy-1,2-diphenylethan-1-one,Isobornyl acrylate)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2-Dimethoxy-1,2-diphenylethan-1-one,Isobornyl acrylate)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (2,2-Dimethoxy-1,2-diphenylethan-1-one,Isobornyl acrylate)
IATA	Environmentally hazardous substance, liquid, n.o.s. (2,2-Dimethoxy-1,2-diphenylethan-1-one,Isobornyl acrylate)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3,00 %
(2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H228 Flammable solid.
H301 Toxic if swallowed.
H302 Harmful if swallowed.
H311 Toxic in contact with skin.
H314 Causes severe skin burns and eye damage.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H319 Causes serious eye irritation.
H335 May cause respiratory irritation.
H361f Suspected of damaging fertility.
H400 Very toxic to aquatic life.
H410 Very toxic to aquatic life with long lasting effects.
H411 Toxic to aquatic life with long lasting effects.
H412 Harmful to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.