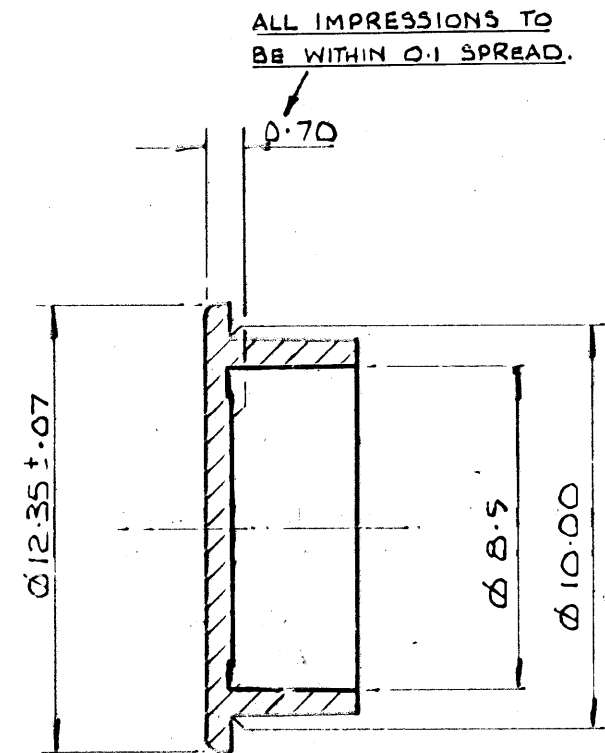
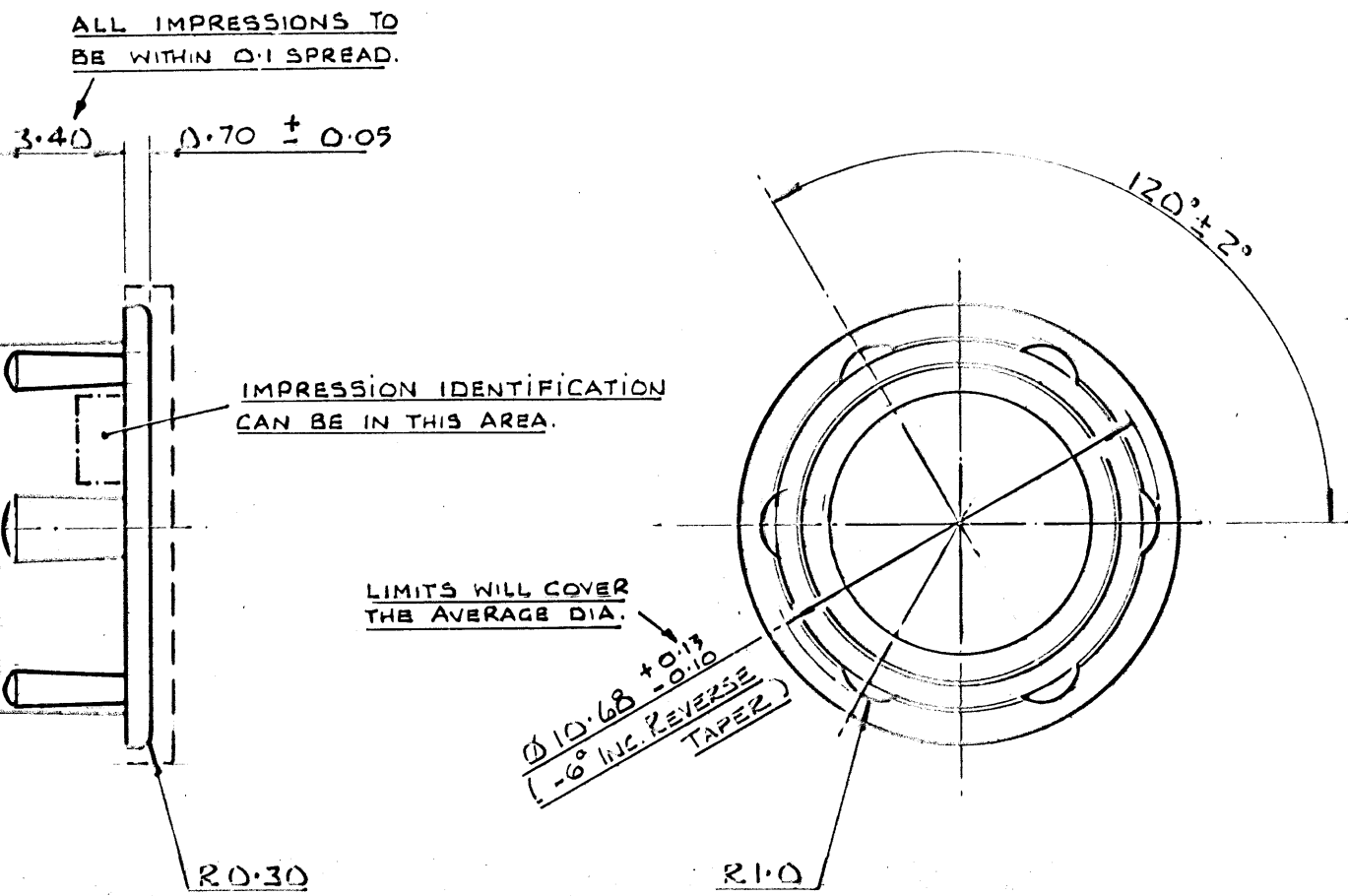
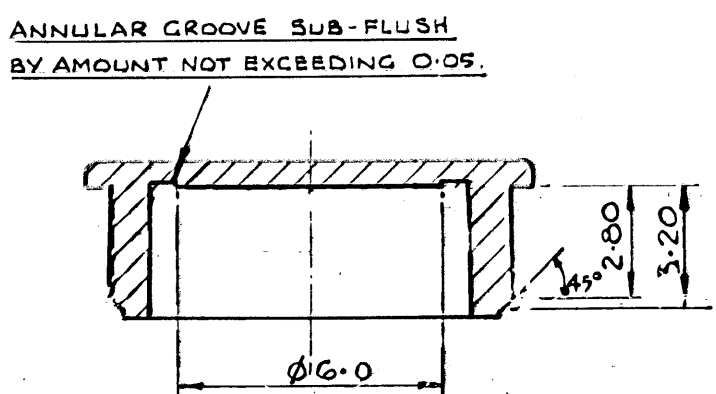


MATERIAL QUANTITY								No. OFF
THICK	WIDTH	LENGTH	S.W.G.	AF EX	DIA	FT/LB	M/Kg	

FIRST ANGLE PROJ.



SECTION ON 'E'



SECTION ON 'E'

NOTE:-
 1 SURFACE TEXTURE OF FACES MARKED THUS
 '---' TO BE IN ACCORDANCE WITH DS 8048
 2 DIMENSIONS TO BE CHECKED BETWEEN 10 MINUTES
 & 72 HOURS AFTER MOULDING. FRESHLY MOULDED
 COMPONENTS MUST COOL TO ROOM TEMPERATURE
 BEFORE BEING CHECKED.

ISS.	ALTERATIONS	DATE
1	'SIFAM' WAS 1.2 HIGH. MATERIAL & COLOUR N'S ADDED. WHITE DELETED FROM TABLE.	008 4.3.74
2	6 PIPS WERE 3 PIPS. 10.65 ± 0.05 ETC WAS 10.75 ± 0.05 ETC.	008 12.7.74
3	NOTE RE 'CHECKING' ADDED.	008 1.11.74
4	NOTE 1 ADDED (RE TEXTURED SURFACE)	008 20.3.75
5	MATL. COLOURS WERE BLACK 912. GREY 959. RED 401. GREEN 600. BLUE 700. YELLOW 201. SIFAM STOCK N'S ADDED.	008 11.5.76
6	3.20 WAS 3.40, R0.30 WAS R0.20, 10.65 ± 0.05 ETC. 1.3 WAS 1, 0.70 WAS 1.0, 0.80 ADDED, R0.6 ADDED, 30° CHAMFER DELETED. PULLING RING ADDED. REF. INSP. REPORT. NO. 002210.	008 13.9.76
7	ORANGE ADDED TO COLOURS	008 17.2.78
8	12.35 ± 0.07 WAS 12.2 DIM 0.65 ± 0.07 WAS 0.65 REF EVERSH	008 28.7.78
9	TOOL CONCESSION DRG RAISED. REF INSPECTION REPORT 003071	008 4.9.78
10	'SIFAM' RELEVANT DIMENSION AND NOTE DELETED.	008 16.3.79
11	TOOL CONCESSION DRG NOW OBSOLETE	008 7.11.79
12	THIS ORIGINAL NOW REINSTATED AS PRODUCTION DRG, INCORPORATING THE FOLLOWING MODS: PULLER RING DELETED. SUB FLUSH ANNULAR GROOVE ADDED. 3.40 WAS 3.20 10.68 ± 0.13 (-6° INC REVERSE TAPER) WAS 10.68 (-2° INC REVERSE TAPER). NOTES RE IMPRESSIONS SPREAD & IDENTIFICATION ADDED.	008 7.11.79
13	REF. INSP. REPORT NO. 003536. 0.60 WAS 0.7	008 17.3.80
14	REF INSPECTION REPORT. NO. 003615. ARNITE (BLACK) ADDED. CHART REVISED.	008 9.7.81
15	AUTHORISATION MUPRINT W50000. 0.85 WAS 0.85-2° NCL TAPER 10.00 WAS 10.00-2° NCL TAPER. REF INSPECTION REPORT 04331.	008 11.3.86

COLOUR	MATERIAL
ARNITE (BLACK)	THERMOPLASTIC POLYESTER GLASS FILLED. ARNITE (BLACK) (155/63)
ORANGE	TYPE 6 NYLON COMP ORANGE (155/23)
YELLOW	TYPE 6 NYLON COMP YELLOW (155/10)
BLUE	TYPE 6 NYLON COMP BLUE (155/9)
GREEN	TYPE 6 NYLON COMP GREEN (155/8)
RED	TYPE 6 NYLON COMP RED (155/7)
GREY	TYPE 6 NYLON COMP GREY (155/6)
BLACK	TYPE 6 NYLON COMP BLACK (155/3)

TITLE CAP MOULDING.	
MATERIAL SEE CHART	SCALE S:1
FINISH As Moulded	MODEL K13, 315, W15
DRG C150	

GENERAL LIMITS		SUPERSEDES	CROSS REF
	MILLIMETRES	DRG A3-8426	
	X ± 0.5	DRAWN 008 4.3.74	CHECKED 2.2.80 4.3.74
	XX ± 0.2		
ANG	± 1/2°		
	XXX ± 0.1		

SIFAM ELECTRICAL INSTRUMENT CO. LTD. ENG.